



**SOUTHWARK METAL MANUFACTURING COMPANY**

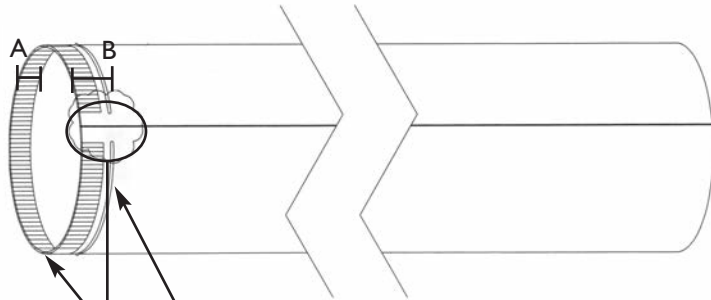
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**SUBMITTAL DRAWING**

**SNAPLOCK PIPE  
(MODEL NO: SL)**



Measurements

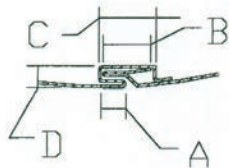
.375" width of bead

A – 1½" crimp length (+/- .0625")

.25" length of tapered leading edge (+/- .0625")

B – 1¾" length from top of bead to bottom of tapered leading edge

Reeves Lock



Measurements

A – .23"

B – .375"

C – .4375"

D – .20"

*From SMACNA HVAC Duct Construction Standards Metal and Flexible, 2nd Ed (1995); 3.3 & 3.8*

Product Availability

Diameter	30 Ga	28 Ga	26 Ga	24 Ga
3"	x	x	x	
4"	x	x	x	x
5"	x	x	x	x
6"	x	x	x	x
7"	x		x	x
8"	x		x	x
9"	x		x	x
10"	x		x	x
12"	x		x	x
14"			x	x
16"			x	x
18"			x	x
20"			x	x
22"			x	x
24"			x	x

SMACNA Gauge Requirements for Galvanized Steel

Duct Diameter	2" w.g. max Positive Pressure	Duct Diameter	2" w.g. max Negative Pressure
3" - 8"	28 Ga	6" - 10"	28 Ga
9" - 14"	26 Ga	12"	26 Ga
15" - 26"	24 Ga	14" - 16"	24 Ga
		18" - 20"	22 Ga
		22" - 26"	20 Ga

**NOTES**

- Material: Hot Dipped Galvanized Steel per ASTM A653 CS Type B
- Available in all standard gauges
- Crimp and bead male connection and straight female connection
- Meets 2" W.G. pressure
- Consult factory for available joint lengths
- Aluminum and stainless steel pipe available in certain sizes and gauges
- .0625" thickness of crimp
- RL-7 longitudinal seam

JOB NAME: \_\_\_\_\_  
 LOCATION: \_\_\_\_\_  
 ARCHITECT: \_\_\_\_\_  
 ENGINEER: \_\_\_\_\_  
 CONTRACTOR: \_\_\_\_\_

DATE: 01/03/13    SW-SLPNE    SD-0004

Snaplock Pipe  
 MODEL NO: SL