

## Platinum Series Vacuum Pumps **OPERATING INSTRUCTIONS** & PARTS MANUAL

2-Stage, Direct Drive

### **Specifications**

DV-42N, DV-85N DV-142N, DV-200N & DV-285N 344

1/2 HP, 50HZ, 230 Volt; Capacitor start; Automatic thermal overload protected.

#### **INTAKE**

DV-42N	1/4 Male Flare
DV-85N	1/4 x 3/8 Male Flare
DV-142N,	2 /9 · · 1 /4 · · 2 /9 A4-l- Fl-
DV-200N & D\	<b>/-285</b>

#### FREE AIR DISPLACEMENT

	CFM	Liters Per Min
DV-42N	1.5	42
DV-85N	3	85
DV-142N	5	142
DV-200N	7	200
DV-285N	10	285

### -250 Series ( €

#### **MOTOR**

1/2 HP, 50 HZ, 230 Volt; Capacitor start; Automatic thermal overload protected.

#### **INTAKE PORT**

See Above

#### FREE AIR DISPLACEMENT 50 HZ

	Liters Per		
	CFM	Minut	е
DV-42N-250	1.25	35	Dual vo
DV-85N-250	2.5	<i>7</i> 1	Dodi vo

motors avail-**DV-142N-250** 4.2 119 **DV-200N-250** 5.8 able upon 167 DV-285N-250 8.3 request

**EXHAUST GAS BALLAST VALVE** INTAKE OIL FILL PLUG **Do Not Wrench Down Or Use Sealant On** ire Threads nute ISOLATION (BLANK-OFF) **VALVE** oltage **OIL DRAIN VALVE** 

In order to make the best use of your investment, familiarize yourself with the new features and operating instructions before starting pump. With just routine care your **Platinum** will give you years of reliable service by following proper maintenance guidelines. *Platinum* pumps are designed for deep vacuum work in refrigeration systems only.

**IMPORTANT:**Use oil specifically refined for deep vacuum pumps. Using oil not refined for deep vacuum pumps and/or operating with contaminated oil will void warranty.

Each **Platinum** pump has been factory tested to guarantee 25 micron or better and listed CFM performance. The serial number has been recorded. Complete and mail the Warranty Registration Card within 10 days of purchase to validate your warranty. You will be notified of any technical updates.

Close Drain Finger Tight.

25,400 Microns = 1"

IMPORTANT
This unit has been drained for shipment. DO NOT ATTEMPT TO OPERATE WITHOUT ADDING OIL.

OIL.

**CAPACITY** 

**DV-42N** 

30 oz. (865 cc)

**DV-85N** 

27 oz. (785 cc)

DV-142N

23 oz. (660 cc)

DV-200N

Being just a teaspoon low affects the ultimate vacuum.

23 oz. (660 cc)

DV-285N 24 oz. (705 cc)

Slowly add oil until oil level rises to the top of OIL LEVEL line. Replace oil fill plug.

If oil is too low, you will hear the exhaust baffle chatter. If the oil level is too high, excess oil will be blown out the exhaust. Pump oil should be changed after each use. If system is heavily contaminated, oil may have to be changed several times during evacuation.

### **OPERATION**

## IMPORTANT DO NOT START PUMP BEFORE ADDING OIL

The following procedures will prevent oil from being drawn into cartridge and creating hard start-up.

#### **START-UP**

Open one intake port and isolation valve, close gas ballast valve and start pump. Make vacuum connections.

Crack gas ballast valve for the first part of the evacuation procedure. After pump quiets down from initial volume of air, close valve and continue evacuating. Failure to close valve will result in poor pump performance.

#### **SHUT-DOWN**

Close isolation valve and crack gas ballast valve. Continue running pump for 2-3 seconds. With gas ballast valve still cracked, stop pump and then close valve.

Remove hose connections and cap intakes.

#### **CHANGING OIL**

# To reach deep vacuum, Platinum pumps need clean, moisture-free oil throughout evacuation.

Care should be taken to avoid contact on skin and clothing when changing oil. Used oil should be disposed of in a leakproof corrosive-resistant container.



- 1. After every evacuation while pump is warm and oil is thin, place pump on level surface and open oil drain. Oil can be forced from the pump by opening one intake and partially blocking the exhaust with a cloth while the pump is running. Do not operate the pump for more than 20 seconds using this method.
- Close drain. Remove oil fill cap and fill to top of OIL LEVEL line with Black Gold Pump Oil. Replace oil fill cap.

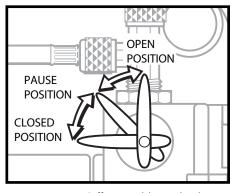
#### **FLUSHING**

If the oil is badly contaminated, flushing may be necessary. Slowly pour 1/3-1/2 cup *Black Gold* oil into the intake connection while pump is running. Repeat as required until contamination is removed from oil resevoir, pump rotors, vanes and housing.

Dispose of all oil used in flushing of pump.

After Evacuation, Oil Contains Rust Forming Water and Corrosive Acids. Drain Immediately While Pump Is Warm.

# ISOLATION (BLANK-OFF) VALVE



Quarter-turn on/off. No additional valve needed to isolate system.

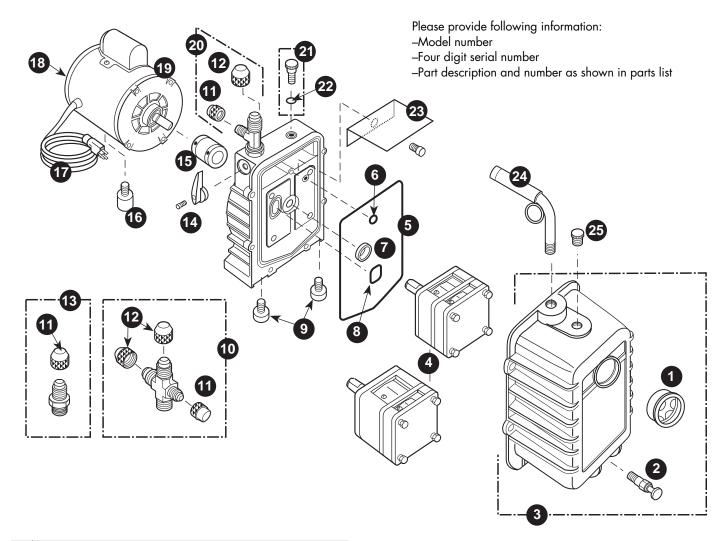
When checking pressure rise, slowly turn handle counter-clockwise. Pause at 45°. Valve completely closed at 90°.

#### **PUMP MOTOR**

Pump and oil must be above  $30\,^\circ\text{F}$ . Line voltage must be equal to motor nameplate  $\pm 10\%$ . Normal operating temperature is approximately  $160\,^\circ\text{F}$ , which is hot to the touch. Line voltage and ambient conditions will affect this somewhat. Motor has automatic resetting thermal overload protection. **Platinum** is designed for continuous duty and will run for extended periods without overheating.



### **REPAIR PARTS**



Ref. No.	Part No.	Description	
1	PR-1	Sight Glass	
2	PR-2	Drain Valve	
3	PR-300	DV-42N through DV-200N Cover Assy. w/Sight Glass and Drain Valve	
	PR-301	DV-285N Cover Assy. w/Sight Glass and Drain Valve	
	PR-305	BO5 DV-42N Cartridge w/O-Rings and Cover Seal	
	PR-302	DV-85N Cartridge w/O-Rings and Cover Seal	
4	PR-303	DV-142N Cartridge w/O–Rings and Cover Seal	
		DV-200N Cartridge w/O–Rings and Cover Seal	
		DV-285N Cartridge w/O-Rings and Cover Seal	
5	PR-311	Cover Seal	
6	PR-211	Trap O-Ring, Gas Ballast	
7	PR-3	Shaft Seal	
8	PR-315	Trap O-Ring, Intake	
9	PR-4	Rubber Foot & Screw Assy. (1 per pkg.)	
10	PR-24	Intake Cross with Caps	
11	NFT5-4	1/4" O-Ring Cap	
12	NFT5-6	3/8" O-Ring Cap	
13	PR-32	1/4" Intake with Cap	
14	PR-209	Plastic Isolation Valve Handle & Screw	

Ref. No.	Part No.	Description	
15	PR-208	Flexible Coupler	
16	PR-42	Motor Foot & Screw	
17	PR-31 6' Line Cord, 115V (Emerson before 1201)		
17	PR-58	6' Line Cord w/M & Fe Ends, 115V (Marathon)	
10	PR-35 Rocker Switch, 115V (Marathon)		
18	PR-54	Rocker Switch, 115V (Emerson before 1201)	
Switch (Marathon)		1/2 HP, 115V, 60HZ Motor w/Line Cord and Switch (Marathon)	
19	PR-207	1/2 HP, 115/230V, 50/60 HZ Motor w/Line Cord and Switch (Marathon)	
20	PR-5	Intake Tee with Caps	
21	PR-7	Gas Ballast Valve w/O-Ring	
22	P90009	O-Ring, Gas Ballast Valve	
23	PR-40	Splash Guard and Screw	
24	PR-205	Cushioned Handle w/Lift Loop	
25	PR-22	Oil Fill Plug w/O-Ring	
Not	Shown		
	PR-18	Cartridge Valve Repair Kit (Excluding 285N)	
	PR-52	DV-285N Cartridge Valve Repair Kit	
	PR-45	Pump Repair Kit: PR-1, PR-2, PR-4(2), PR-42, PR-208	

#### TROUBLESHOOTING CHART

Symptom	Possible Cause(s)	Corrective Action
Pump won't start.	1. Power cord not plugged in securely.	1. Plug power cord in securely.
	2. Motor switch not on.	2. Turn motor switch to ON position.
	3. Pump temp. below 30°F.	<ol><li>Warm up pump to 30F &amp; turn motor switch on.</li></ol>
	4. Inconsistent line voltage.	<ol><li>Line voltage must be within 10% of 115 volt.</li></ol>
Pump won't pull deep vacuum.	1. Contaminated oil.	1. Change oil.
	2. Oil level too low.	2. Add oil.
	3. Air leak in system being evacuated.	3. Locate & repair leaks.
	<ol><li>Pump inlet fittings missing or not tightened.</li></ol>	4. Clean or replace O-ring.
	5. Coupler slipping	<ol><li>Tighten coupler setscrews to flats of cartridge and motor.</li></ol>
Oil drips from point where shaft enters the pump housing.	Damaged oil seal.	Replace.
Pump shuts down and will not start.	Thermal overload may be open.  Disconnect pump from system. V 15 minutes for motor to cool and again. If it cycles off again, return factory for repair.	
Pump cycles on and off from a	Oil backed up into cartridge and was being cleared out. Pump has not been shutdown properly.	1. Remove 1/4" cap.
completely cold start and then runs smoothly.		2. Turn pump on.

#### **PUMP MOTOR**

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#### WARRANTY

Platinum<sup>™</sup> pumps are warranted against defects in materials and workmanship for 2 years. All JB products are guaranteed when used in accordance with our directions and recommendations, and we limit this warranty to the repair, replacement, or credit at invoice price (our option) of products which in our opinion are defective due to defects in workmanship and/or materials. In no case will we allow charges for labor, expense or consequential damage. Repairs performed on items out of warranty will be invoiced on a nominal basis. Contact you wholesaler for details.

Should you need further assistance, write our Home Office or contact your nearest J/B Service Center.

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