



Non-Flam Tack™

Non-Flammable Solvent Based Insulation Adhesive

PART NUMBERS

317462 (1) 50 Gallon Drum

TECHNICAL DATA

Flammability	Non-Flammable
Solvent	Methylene Chloride
Color	Translucent
Weight per Gallon	10.13 lbs. per gallon
Solids Content	27-30%
Viscosity	800 to 1,000 cps
Tack Time	After 2 minutes
Open Time at 70°F	30 minutes
Shelf Life	6 months in sealed container
Service Temperature	-20°F to 200°F
VOC	0 g/l
Packaging	50 gal. drum

SPECIFICATION/STANDARDS COMPLIANCE

Property	Method	Results
Duct Thermal Insulation	ASTM C916	Pass

PRECAUTIONS

KEEP OUT OF THE REACH OF CHILDREN. Avoid skin and eye contact. Avoid breathing in vapors. Use only in well ventilated areas. Review Material Safety Data Sheet for complete safety information prior to use.

For Industrial Professional Use Only.

Non-Flam Tack is a fast drying, solvent based, non-flammable insulation adhesive engineered for spray booth applications in high-humidity environments. Its exceptional coverage and fast tack provides reduced labor and lower application cost.

APPLICATION

Temperature	35°F to 110°F (1.7°C to 44°C)
Method	For use in high humid areas where a strong, quick tack is desired. Spray, brush or roller applied to secure insulation to the substrate. Apply according to SMACNA specifications and local codes.
Surface Preparation	Surface must be dry, and must be dirt, oil, moisture and grease free.
Clean Up	UN-TACK™, Solvent or Mineral Spirits (Use safe handling practices)

STORAGE

Temperature	Below 90°F (32.3°C)
Shelf Life	6 months (unopened)
Storage	Store away from caustics and oxidizers



