



## PART NUMBERS

308600	1 #12 Cylinder (green)
308602	1 #40 Cylinder (green)
308603	1 #187 Cylinder (green)
308604	1 #375 Cylinder (green)

## TECHNICAL DATA

Color	Green
Consistency	Aerosol spray
Spray Pattern	Variable web
Odor	Solvent like
Base	Polymer
Vapor Pressure	350 mm
Solvent	Methylene Chloride
Approx. Coverage	125 sq ft/lb of adhesive
Initial Bonding Time	Immediate
Dry Time	4 minutes
Adhesion	Excellent
Service Temperature	-40°F to 200°F
Surface Burning	Flame spread 5. Smoke developed 20. When tested in accordance with ASTM E84.
Flammability	Flammable when wet. Nonflammable when dry.
Water Resistance	Excellent
Mildew Resistance	Good
VOC	<424 g/l
Packaging	#12, #40, #187 and #375 Aerosol cylinders

## SPECIFICATION/STANDARDS COMPLIANCE

Property	Method	Results
Duct Thermal Insulation	ASTM C916	Pass
VOC Limitations	Ozone Transport Commission (OTC) with Exception to CT	Pass

Standard Formula Travel-Tack is a self-contained, instant-tacking portable spray system engineered to deliver a web spray pattern. Travel-Tack's portability, limited equipment clean-up, and low equipment cost make this adhesive ideal for shop or field use.

## APPLICATION

Temperature	60°F to 90°F (15.5°C to 32.2°C) (Keep at 70°F for optimum performance. If cylinder temperature falls below 70°F, move it to a warm area until optimum performance is achieved.)
Method	Apply according to SMACNA specifications and local codes.
Preparation	Surface must be dry and free of dirt, oil, moisture and grease.
Rate	16-oz per minute
Clean Up	UN-TACK Cleaner/Adhesive Remover, petroleum solvents or mineral spirits

## STORAGE

Temperature	60°F to 95°F (15°C to 35°C)
Shelf Life	One year (unopened)

## PRECAUTIONS

- Do not expose to heat or store above 100°F.
- Do not puncture or incinerate.
- Small canisters are not re-fillable. When empty, dispose by following local code requirements.
- Review Material Safety Data Sheet for safety information prior to use.

**For Industrial Professional Use Only.**