



PART NUMBERS

308582	1 5-Gallon Pails (Black)
308580	1 5-Gallon Pail (White)
308581	1 50-Gallon Drum (White)
308584	1 50-Gallon Drum (Black)

TECHNICAL DATA

Color	White (wet), White (dry) and Gray (wet), Black (dry)
Consistency	Low-viscosity liquid
Base	Synthetic latex
Solvent	Water
Weight per Gallon	10.0 lbs (+/- 0.2)
Solids Content	36% (+/- 2%)
Viscosity	11,000–12,000 cps
Coverage	Up to 530 sq ft/gal (sprayed)
Initial Bonding Time	30 minutes* (5 mils @ RT)
Dry Time	45 minutes to 1 hour* (5 mils @ RT)
Service Temperature	-20°F to 200°F (-28.8°C to 93.3°C)
Water Resistance	Good
Mildew Resistance	Mold and mildew resistant
VOC	71 g/l (less water)
Packaging	5-gal pail, 50-gal drum
Freeze/Thaw Stability	Passed 5 cycles

SPECIFICATION/STANDARDS COMPLIANCE

Property	Method	Results
Duct Thermal Insulation	ASTM C916	Pass
VOC Limitation	SCAQMD Rule 1168	Pass
	City of Los Angeles Approval RR #8069	Pass

Coil-Tack is a nonflammable, water-based insulation adhesive engineered for spray or extruding coil line applications and spray booth applications. It has been developed to eliminate clogging within the adhesive delivery system, ensuring consistent operation. Coil-Tack's exceptional coverage and easy clean-up means lower application cost.

APPLICATION

Temperature	35°F to 110°F (1.7°C to 44°C)
Method	Use when the insulation is immediately secured by an insulation fastener or the duct section is stored horizontally until the adhesive is dry. May be spray, brush- or roller-applied to secure insulation to the substrate. Apply according to SMACNA specifications and local codes.
Preparation	Surface must be dry and free of dirt, oil and grease.
Clean Up	UN-TACK™ or Solvent (Use safe handling practices)


STORAGE

Temperature	35°F to 110°F (1.7°C to 44°C)
Shelf Life	One year (unopened)
Flammability	Non-flammable

PRECAUTIONS

Inspect all winter shipments upon arrival. Apply when temperatures will not fall below freezing. Do not apply this product in weather-exposed areas or where temperatures will exceed 200°F. Keep out of the reach of children. Review Material Safety Data Sheet for safety information prior to use.

For Industrial Professional Use Only.

	UNDERWRITERS LABORATORIES, INC.® CLASSIFIED ADHESIVE Surface Burning Characteristics 294U *Applied to inorganic reinforced cement board
	FLAME SPREAD..... 0 SMOKE DEVELOPED..... 0
	<small>*Tested as applied in two 3" (76.2 mm)-wide strips 8" (203.2 mm) on center at a coverage of 530 sq ft/gal (13 sq M/L). Flash point of finished adhesive, closed cup: no flash to boiling.</small>

