





PART NUMBERS

| 308574 | 1 5-Gallon Pail |
|--------|------------------|
| 308573 | 1 50-Gallon Drum |

TECHNICAL DATA

| Color | White (wet), Clear (dry) |
|-----------------------|--|
| Consistency | Low-viscosity liquid |
| Base | Synthetic latex |
| Solvent | Water |
| Weight per Gallon | 8.7 lbs (+/- 0.2) |
| Solids Content | 38% (+/- 2%) |
| Viscosity | 3,500-4,500 cps |
| Coverage | Up to 530 sq ft/gal (sprayed) |
| Initial Bonding Time | 25 minutes* (5 mils @ RT) |
| Dry Time | 40 minutes* (5 mils @ RT) |
| Service Temperature | -20°F to 200°F (-28.8°C to 93.3°C) |
| Water Resistance | Good |
| Mildew Resistance | Mold and mildew resistant, contains antimicrobial components |
| VOC | 73 g/l (less water) |
| Packaging | 5-gal pail, 50-gal drum |
| Freeze/Thaw Stability | Passed 5 cycles |

SPECIFICATION/STANDARDS COMPLIANCE

| Property | Method | Results |
|--|---------------------------------|---------|
| Duct Thermal Insulation | ASTM C916 | Pass |
| VOC Limitation | SCAQMD Rule 1168 | Pass |
| City of Los Angeles Approval RR #8069 | | Pass |
| Surface Burning* | Flame Spread Smoke Developed | 0 0 |

^{*}When tested in accordance with ASTME84

Roto-Tack is a mid-tack, antimicrobial, nonflammable, water-based insulation adhesive. Roto-Tack is engineered for mechanical roll coating systems that rapidly apply adhesive to insulation prior to bonding to the sheet metal, as well as extruding coil line systems and spray booth applications. Roto-Tack offers exceptional versatility, and easy clean-up, providing lower application cost.

APPLICATION

| Temperature | 35°F to 110°F (1.7°C to 44°C) |
|------------------------|--|
| Method | Use when the insulation is promptly secured by an insulation fastener or the duct section is stored horizontally until the adhesive is dry. May be spray-, brush- or roller-applied to secure insulation to the substrate. Apply according to SMACNA specifications and local codes. |
| Surface Preparation | Surface must be dry and free of dirt, oil and grease. |
| Clean Up Wet | Soap and Water |
| Clean Up Dry | UN-TACK [™] or Solvent (Use safe handling practices) |
| | |

STORAGE

| Temperature | 40°F to 110°F (4.4°C to 44°C) |
|--------------|-------------------------------|
| Shelf Life | One year (unopened) |
| Flammability | Non-flammable |

PRECAUTIONS

Inspect all winter shipments upon arrival. Apply when temperatures will not fall below freezing. Do not apply this product in weather-exposed areas or where temperatures will exceed 200°F (93.3°C). Keep out of the reach of children. Review Safety Data Sheet for safety information prior to use.

For Industrial Professional Use Only.



