



**GUSTAFSON**

*We Are Better Together*



Gustafson develops, manufactures, and markets sheet metal products and HVAC system solutions to the light commercial and residential markets. Gustafson is a proud yellow label union shop which focuses on the manufacturing of spiral ductwork and fittings. Gustafson is a division of Linx Industries.

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Gustafson manufactures nongasketed (G-0) and gasketed (G-3) spiral duct and fittings. Our products are available in stocking diameters up to 30" and are constructed from galvanized steel.



## Spiral Duct

Gustafson's spiral duct is manufactured to strict published manufacturing tolerances. Our patented integral seam locking feature guarantees the integrity of the spiral seam. In addition, we provide multiple corrugations on all duct 8" diameter and larger to reinforce and add strength to the pipe.

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## Gustafson

Gustafson's G-3 product line comes with a factory installed triple-lipped gasket. G-3 is a complete range self-sealing duct components with all of the benefits of G-0, plus:



- Sealed system - Building owners save money through reduced HVAC system operating costs
- Installers realize reduced installation time and cost savings
- Meets SMACNA Leakage Class 3 performance
- Gasket material UL classified (ASTM Std. E84-91a)
- May be installed in all weather conditions--temperature rated for -20°F to +212°F



Cross section of G-3 gasket

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## Gustafson

Gustafson's G-0 is manufactured with the traditional nongasketed spiral duct system in mind.

- Built in accordance with the latest SMACNA HVAC Duct Construction Standards for +10" WG
- Constructed of G60 galvanized steel
- Fitting ends sized to slip-fit into spiral duct
- Rolled edges on fittings and corrugations on duct adds strength and reduces the risk of injury



# Handling and Delivery

We care about our customers' needs. That's why we have set aside countless hours to ensure safe packaging and handling of your orders.



- Barcodes- Prior to delivery a barcode is applied to each part for ease of product identification and use in your inventory management system.
- Superbox- To simplify the ordering process, reduce space, and save freight cost, we have assembled Superboxes, or kits, of the most common sizes- consolidated into a single box.
- Spiral rack program- To aid in the handling and storage of spiral duct, Gustafson offers duct nested and delivered in spiral racks. If you participate in Gustafson's Spiral Rack Program, you can use these racks to store your inventory and return them for credit when they are empty.
- Expedited Shipments and shipment notifications

## Air Distribution

The Gustafson Duct-Mounted Register (DMR) and Drum Louver (DRLAA) are a 2-in-1 solution that takes the place of both register/drum louver and rectangular tap by mounting directly onto the spiral duct.



Curved registers are also available in an array of sizes and materials.



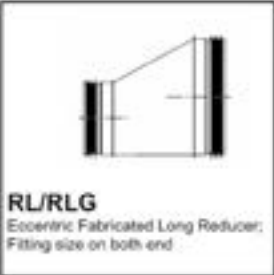
# Designation Diagrams: G-0 and G-3 Single Wall



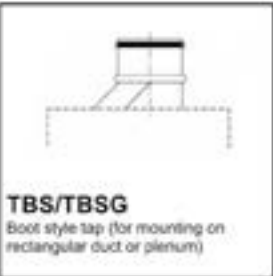
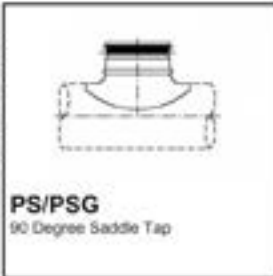
ELBOWS



REDUCERS



SADDLE TAPS



TEES



Y's, END-CAPS & DAMPERS



PIPE, COUPLINGS & TAKE OFFS



**Notes:**  
 Only G3 Fittings are pictured.  
**Nomenclature:**  
 G3 fittings end with a G, G0 do not.  
 For example:  
 RCL = G0 Reducer,  
 RCLG=G3 Reducer

