





















Duro Dyne Insulation Adhesives, Duct Sealers, Silicones and Spray Products are manufactured in the U.S.A.



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WATER BASED INSULATION ADHESIVES

IMPORTANT! STIR WATER BASED ADHESIVES WELL BEFORE USE! Especially in colder climates, to prevent spraypump from clogging due to material settling.

WIT



Adhesive for bonding insulation material to sheet metal.

- Water based
- Good wet tack
- Non-flammable when wet

File #R5286

ITEM#	CODE	DESCRIPTION
5056	WIT-1	WIT - 1 Gallon Pail
5057	WIT-5	WIT - 5 Gallon Pail
5058	WIT-55	WIT - 55 Gallon Drum

	PROPERTIES
TYPE	Resin Emulsion
SOLIDS	57% ± 2%
WEIGHT	9.8 lbs./gal.
COLOR	White
ODOR	Bland
VOC	<5 gms/ltr
VISCOSITY	1600-1800 CPS. Typical at 1800. Brook- field LVF #4 Spindle, 6 RPM @ 25°C
FLAMMABILITY	Non Flammable
EFFECT OF FREEZING	No Damage-1 cycle
STORAGE LIFE	6 months @ 70°F
CLEAN WITH	warm water/detergent
METHOD OF APPLICATION	Designed for use with spray equipment or Duro Dyne Roto Bonder. As a general prac- tice, it is advisable that liquid products be stirred prior to use.

WITLV-AS/BWITLV-AS



WITLV-AS / BWITLV-AS is a premium, multiuse, water based, non-flammable, UL Classified duct liner and insulation adhesive specifically engineered and formulated for all types of spray, roller, brush or extrusion applications.

- Airless Sprayable
- Water based
- Cost effective
- Non-flammable
- White or Black available

ITEM#	CODE	DESCRIPTION
5106	WIT5LVAS	WITLV-AS - 5 Gallon Pail - White
5107	WIT50LVAS	WITLV-AS - 50 Gallon Drum- White
5129	WITLVAS-275T	WITLV-AS - 275 Gallon Tote - White
5127	BWIT5LVAS	BWITLV-AS - 5 Gallon Pail- Black
5128	BWIT50LVAS	BWITLV-AS - 50 Gallon Drum- Black
5130	BWITLVAS-275T	WITLV-AS - 275 Gallon Tote - Black

	PROPERTIES
TYPE	Synthetic latex
SOLIDS	Approx 40%
WEIGHT	9.5 lbs./gal.
COLOR	White or Black
ODOR	Mild
VOC	2.4 gms/ltr
VISCOSITY	>2000 cps
FLAMMABILITY	Non Flammable
EFFECT OF FREEZING	No Damage-5 cycles
STORAGE LIFE	One year (unopened)
CLEAN WITH	warm water/soap when wet, solvent when dry
METHOD OF APPLICATION	Brush, roller, standard spray or roller coated. As a general practice, it is advisable that liquid products be stirred prior to use.

File #R5286

WATER BASED INSULATION ADHESIVES (CONTINUED)

WITLV-ASM/BWITLV-ASM



WITLVASM / BWITLVASM is a premium, multiuse, water based, non-flammable, UL tested duct liner and insulation adhesive specifically engineered and formulated for all types of spray, roller, brush or extrusion applications.

- Airless Sprayable
- Water based
- Non-flammable
- White or Black available
- Great coverage

ITEM#	CODE	DESCRIPTION
5134	WIT5LVASM	WITLV-ASM - 5 Gallon Pail
5136	WIT50LVASM	WITLV-ASM - 50 Gallon Drum
5135	BWIT5LVASM	BWITLV-ASM - 5 Gallon Pail
5137	BWIT50LVASM	BWITLV-ASM - 50 Gallon Pail

	PROPERTIES
TYPE	Synthetic latex
SOLIDS	Approx 40%
WEIGHT	10.17 lbs./gal.
COLOR	White or Black
ODOR	Mild
VOC	38 gm/L or 0.315 lbs/gal. (LEED Compliant)
VISCOSITY	#4 at 50RPM RVT. 1200 to 1400 CPS
FLAMMABILITY	Non Flammable
EFFECT OF FREEZING	No Damage-5 cycles
STORAGE LIFE	One year (unopened)
CLEAN WITH	Clean, fresh water when wet, Hot, soapy water when dry
METHOD OF APPLICATION	Brush, roller, standard spray or roller coated. As a general practice, it is advisable that liquid products be stirred prior to use.

WATER BASED DUCT SEALERS-

DDS181



ITEM#

5010

5011

5027

SAS-UL-1

CODE

DDS181-C

DDS181-1

Recommended for medium and high velocity systems. Suitable for indoor & outdoor use.

Meets UL181A-M and UL181BM

DESCRIPTION

DDS181 Duct Sealer - Cartridge

DDS181 Duct Sealer - 1 Gallon Pail

- Excellent weather resistance
- Excellent UV resistance



APPLICATION

	PROPERTIES
TYPE	Vinyl Acetate
SOLIDS	69 ± 2%
WEIGHT	11.6 ± .2 lbs./gal.
COLOR	Grey
ODOR	Mild/Wet; Bland/Dry
VOC	22 gms/ltr
VISCOSITY	140,000-180,000 CPS #7 Brookfield, 20 RPM @ 70 °F
FLAMMABILITY	Non Flammable
EFFECT OF FREEZING	No Damage-3 cycles
STORAGE LIFE	Gallons-1 year @ 70°F Cartridge-9 months @ 70°F
CLEAN WITH	water/detergent
METHOD OF APPLICATION	Brush, trowel, putty knife, or caulking gun. As a general practice, it is advisable that liquid products be stirred prior to use.

PROPERTIES

As a general practice, it is advisable that

liquid products be stirred prior to use.

SAS-UL

GAG-UL				TYPE	Siliconized Acrylic
	Recommended for low and medium velocity systems. Suitable for indoor & outdoor use.		nedium velocity	SOLIDS	81.0 ± 1%
			WEIGHT	13.2 ± .2 lbs./gal.	
	• Water based	COLOR	Grey		
PURO				ODOR	Mild
THE SAS-UL	Flexible			VOC	47 gms/ltr
	Paintal	-	File #R5286	VISCOSITY	320,000-500,000 CPS T-Bar, Spindle TC- 93, 20 RPM @ 77°F
				FLAMMABILITY	Non Flammable
Hallman Alterna				EFFECT OF FREEZING	Protect From Freezing
				STORAGE LIFE	1 year @ 70°F
ITEM#	CODE	DESCRIF	PTION	CLEAN WITH	water/detergent
5029	SAS-UL-C	SAS-UL Duct Sea	ler - Cartridge	METHOD OF	Brush, trowel, putty knife or caulking gun.

SAS-UL Duct Sealer - 1 Gallon Pail

INSULATION ADHESIVES	DUICT SEALERS	SILICONES AND	SPRAY PRODUCTS CATALOG
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WATER BASED DUCT SEALERS (CONTINUED)



DUROSEAL® EDS-RS - SMOOTH



Designed for use in high velocity air conditioning, refrigeration, ventilating, and air distributing systems up to 15 w.g. Suitable for indoor & outdoor use. Exceeds all SMACNA Pressure and Sealing Classes.

- For high velocity systems
- UL Listed 181B-M
- Zero VOCs



LISTED

File #MH19757

F

Qualifies for LEED EQ Credit 4.1
 Indoor & outdoor use

Mold & mildew resistant

ITEM#	CODE	DESCRIPTION
5231	EDS-RS1	Smooth Duct Sealer - 1 Gallon Pail
5233	EDS-RSC	Smooth Duct Sealer - Cartridge

TYPE	Smooth Water Based
SOLIDS	73% ± 2%
COLOR	Grey
ODOR	Mild
VOC	0 gms/ltr
FLAMMABILITY	Non Flammable
EFFECT OF FREEZING	No Damage-5 cycles
STORAGE LIFE	24 months @ 72°F
CLEAN WITH	Water/Detergent
METHOD OF APPLICATION	Brush, trowel, putty knife, or caulking gun. As a general practice, it is advisable that liquid products be stirred prior to use.

PROPERTIES

DUROSEAL® EDS-RF - FIBERED



Designed for use in high velocity air conditioning, refrigeration, ventilating, and air distributing systems up to 12 w.g. Suitable for indoor & outdoor use. Exceeds all SMACNA Pressure and Sealing Classes.

- For high velocity systems
- UL Listed 181A-M & 181B-M
- Zero VOCs
- Qualifies for LEED EQ Credit 4.1
- Indoor & outdoor use
- Mold & mildew resistant

ITEM#	CODE	DESCRIPTION
5230	EDS-RF1	Fibered Duct Sealer - 1 Gallon Pail
5232	EDS-RFWC	Fibered Duct Sealer - Cartridge
5234	WEDS-RF1	White Fibered Duct Sealer - 1 Gallon Pail
5235	WEDS-RFC	White Fibered Duct Sealer - Cartridge

PROPERTIES		
TYPE	Fibered Water Based	
SOLIDS	73% ± 2%	
COLOR	Grey	
ODOR	Mild	
VOC	0 gms/ltr	
FLAMMABILITY	Non Flammable	
EFFECT OF FREEZING	No Damage-5 cycles	
STORAGE LIFE	24 months @ 72°F	
CLEAN WITH	Water/Detergent	
METHOD OF APPLICATION	Brush, trowel, putty knife, or caulking gun. As a general practice, it is advisable that liquid products be stirred prior to use.	

INSULATION ADHESIVES, DUCT SEALERS, SILICONES AND SPRAY PRODUCTS CATALOG

Solvent-based adhesives and duct sealers are being phased out by the industry. Water-based products have now become the products of choice. However, Duro Dyne will continue to supply solvent-based adhesives and duct sealers as long as the industry will allow. Duro Dyne's water-based adhesives and sealers apply easily, tack fast and have none of the inherent health and safety hazards, which can be caused by the use of solvents. Duro Dyne's solvent-based adhesives and duct sealers are considered to be hazardous to your health. Although solvents are typically fast drying, have excellent adhesion properties and are designed to meet U.L. requirements, they are highly flammable and extremely toxic. This necessitates the need for these products to be used in a well-ventilated area. Duro Dyne Corporation recommends the use of water-based products whenever possible.

DESCRIPTION

Solvent Base Adhesive - Low VOC - 1 Gallon Pail

Solvent Base Adhesive - Low

VOC - 5 Gallon Pail

DESCRIPTION

Solvent Base Duct Sealer Low VOC - 1 Gallon Pail

Solvent Base Duct Sealer -Low VOC - 5 Gallon Pail

Solvent Base Duct Sealer -Low VOC - Cartridge

SOLVENT BASED INSULATION ADHESIVE

RPGLVOC



Adhesive for bonding insulation material to sheet metal.

• Low VOC

ITEM#

5138

5139

- Solvent Based
- Flammable
- Quick tack & grip of insulation
- High solids content

CODE

RPG1LVOC

RPG5LVOC

	PROPERTIES		
TYPE	Synthetic Elastomer Rubber		
SOLIDS	30% ± 2%		
WEIGHT	7.5 lbs./gal		
COLOR	Red		
ODOR	Mild		
VOC	161 g/ltr. or 1.34 lbs./gal		
VISCOSITY	900-1,100 CPS, #3 Spindle @ 50 RPM		
FLAMMABILITY	Wet: Flash point -4°F (-20°C) Red Label		
EFFECT OF FREEZING	None		
STORAGE LIFE	1 year @ 70°F		
CLEAN WITH	Flammable solvent: Xylol or mineral spirits Non-flammable solvent: trichloroethylene		
METHOD OF APPLICATION	Brush or roller. As a general practice, it is advisable that liquid products be stirred before use.		

SOLVENT BASED DUCT SEALERS

SGDLVOC

Recommended for sealing joints in high pressure indoor air handling systems.

- Low VOC
- Solvent based
- Indoor use
- Oil resistant
- Tough
- Flexible

ITEM#

5140

5141

5142

DURO

Use with or without reinforcing tapes

CODE

SGD1LVOC

SGD5LVOC

SGDCLVOC

	PROPERTIES	
TYPE	Elastomer Rubber	
SOLIDS	57%	
WEIGHT	9.0 lbs./gal.	
COLOR	Grey	
ODOR	Mild	
VOC	1.88 lbs./gal or 225g/liter (1 Gallon) <4% by weight (10 Ounce Tube)	
VISCOSITY	200,000 - 220,000 TF @ 5RPM	
FLAMMABILITY	Wet: Flash Point 0°F (-18°C) THRESHOLD LIMIT OF SOLVENT VAPOR (TLV):50 ppm	
EFFECT OF FREEZING	None	
STORAGE LIFE	1 year	
CLEAN WITH	Xylol, MEK, or Trichloroethylene	
METHOD OF APPLICATION	Stiff brush, putty knife or caulking gun	

DLSN



Duro Dyne DLSN Sealant is a grey, single component, non-drying, permanently flexible material designed for sealing metals, and masonry surfaces without the need or requirement of a primer.

- Single component material
- Non-drying
- Permanently flexible
- No need for a primer

TEM#	CODE	DESCRIPTION
5052	DLSN-C	Duct Lock Sealant - Cartridge
5065	DLSN-5	Duct Lock Sealant - 5 Gallon Pail
5068	DLSN-52	Duct Lock Sealant - 52 Gallon Pail

PROPERTIES		
TYPE	Butyl Rubber, resins, inert pigments	
SOLIDS	90% Approximate	
WEIGHT	12-13 lbs./gal.	
COLOR	Grey	
ODOR	Petroleum Naptha	
VOC	72 gms/ltr	
VISCOSITY	130,000 to 165,000 cps Brookfield	
FLAMMABILITY	Flammable	
EFFECT OF FREEZING	None	
STORAGE LIFE	One Year (unopened drum or bucket)	
CLEAN WITH	Small Spills: Mineral Spirits; Large Spills absorbents like clay	

PRESSURIZED SELF-CONTAINED CANISTERS

PAB40 - PORTABLE ADHESIVE CANISTER - BLACK

DUAL PURPOSE: LINER ADHESIVE & EDGE COATING**!

1	PAB40 & PAB187 are web type, high solids, general		PROPERTIES		
		purpose adhesives which bonds well to a wide variety of substrates, with one side or two side applications. This black liner adhesive can also be used as an effective edge coating**. When using as an edge coating, use the edge		TYPE	Synthetic Polymer
	bla			APPLICATION TEMPERATURE	65° F - 95° F
e		ating gun t		VOC	<80 gms./ltr.
	•	Dual purp	oose liner adhesive and edge coating	COLOR	Black
Quick tack		:k	ODOR	Mild Solvent/wet, none/dry	
I	Flexible Non-wrinkling Waterproof		FLAMMABILITY	Flammable	
			STORAGE LIFE	15 months	
	ITEM#	CODE	DESCRIPTION	CLEAN WITH	Mineral Spirits/Citrus Cleaner
	5087	PAB40	40# Portable Adhesive Canister - Black Solvent Base	METHOD OF	Attach spray hose and spray gun then fully open
	5108	PAB187*	187# Portable Adhesive Canister - Black Solvent Base	APPLICATION	valve on canister. Hold spray gun tip 6 to 10 inches from surface to be covered, always at a 90°
	Guns, ł	noses and t	ips sold separately - please see page 11.		angle to surface. Apply even coats. Do not allow it to concentrate or puddle in one area. For best
*PAB187 RETURNABLE CYLINDER - For free pick up call:					performance, use this product at room temperature.
	(770) 386-6961 or fax (770) 386-0615 **Where allowed by code and inspection authorities.			Extremely flammable, vapor harmful	

PAC40 - PORTABLE ADHESIVE CANISTER - CLEAR LOW VOC & NO METHYLENE CHLORIDE (DICHLORALMETHANE)!



PAC40 is a web type, high solids, general purpose adhesive which bonds well to a wide variety of substrates, with one side or two side applications.

DESCRIPTION

PAC40 Portable Adhesive Canister - Clear Solvent Base

Guns, hoses and tips sold separately - please see page 11.

- Low VOC
- No Methylene Chloride (Dichloralmethane)
- Quick tack
- Flexible
- Non-wrinkling
- Waterproof

CODE

ITEM#

5094

	PROPERTIES		
TYPE	Synthetic Polymer		
APPLICATION TEMPERATURE	65° F - 95° F		
VOC	<80 gms./ltr.		
COLOR	Clear		
ODOR	Mild Solvent/wet, none/dry		
FLAMMABILITY	Flammable		
STORAGE LIFE	15 months		
CLEAN WITH	Mineral Spirits/Citrus Cleaner		
METHOD OF APPLICATION	Attach spray hose and spray gun then fully open valve on canister. Hold spray gun tip 6 to 10 inches from surface to be covered, always at a 90° angle to surface. Apply even coats. Do not allow it to concentrate or puddle in one area. For best performance, use this product at room temperature.		
Extremely flammable, vapor harmful			

SILICONES AND ROOF PATCH SEALANT-**ALUMINUM, CLEAR & WHITE**



A superior quality silicone sealant for HVAC/R
applications. Available in Aluminum Gray, Bronze,
Clear, and White colors. Cures upon exposure to
moisture in the air.

- · Long-lasting, weather-resistant seals
- Exhibits excellent adhesion
- Excellent UV Resistance

ITEM#	CODE	DESCRIPTION
5110	SSW-C	White Silicone Duct Sealer
5111	SSC-C	Clear Silicone Duct Sealer
5112	SSA-C	Aluminum Silicone Duct Sealer

PROPERTIES		
SERVICE TEMP.	-60°F to 400°F	
APPLICATION TEMP.	10°F to 100°F	
TACK FREE TIME	Less than an hour	
FULL CURE	24 hours (Cures approx 1/8 in 24hrs)	
PAINT-OVER TIME	Not Paintable	
JOINT MOVEMENT	± 25%	
CLEAN UP	Mineral Spirits, Acetone or Isopropyl Alcohol	
WEIGHT	8.75 +/- 0.25/gal.	
ODOR	Vinegar (Acetic Acid)	
CONSISTENCY	Smooth, viscous paste	
VOC	<3% wt, <30g/L	
BASE POLYMER	Proprietary Siloxane Blend	
FREEZE/THAW STABILITY	5 Cycles	
SHELF LIFE	2 Years at 72°F	
ARTIFICIAL WEATHERING	No change at 15,000 hrs QUV	
STORAGE	40°F to 90°F – Original Container	

HEAT RESISTANT - RED

A one-component, non-slumping 100% silicone sealant that cures to a rubbery solid at room temperature upon exposure to water vapor in the air.

Formulated to perform at temperatures up to 500°F continuous & 600°F intermittent exposure.

ITEM#	CODE	DESCRIPTION	
5113	SSR-C	Red Silicone Duct Sealer	
	ľ	PROPERTIES	
SE	RVICE TEMP.	-60°F to 500°F (600°F intermittent	
APPL	ICATION TEMI	P. 10°F to 100°F	
TAC	K FREE TIME	Less than an hour	
F	ULL CURE	24 hours	
PAI	NT-OVER TIME	Not Paintable	
JOIN	T MOVEMENT	± 25%	
	CLEAN UP	Mineral Spirits	
	WEIGHT	8.50/gal.	
	COLOR	Red	
	ODOR	Acetic Acid (Vinegar)	
	VOC	<3% wt, <30g/L	
BA	SE POLYMER	Proprietary Siloxane Blend	
FREEZE	/THAW STABI	LITY 5 Cycles	
S	HELF LIFE	2 Years at 72°F	
ARTIFIC	IAL WEATHER	No cracking at 10,000 hrs QUV	
	STORAGE	40°F to 90°F	

ROOF PATCH SEALANT - BLACK

Roof Patch Sealant is ideal for waterproofing, repairing and sealing roofs, shingles and flashings around chimneys and skylights. It provides a durable, flexible and weather resistant seal for cracks and joints in asphalt driveways, parking lots and more. Excellent adhesion

Durable

:		er resistant ts water and f	rost d	• Flexible lamage		
	ITEM#	CODE		DESCRIPTION		
	5114	SRS-C	R	oof and Blacktop Sealer		
I	PROPERTIES					
L	SE	RVICE TEMP.		-40°F to 180°F (-40°C to 82°C)		
	APPI	LICATION TEM	P.	40°F to 100°F (5°C to 38°C)		
	TACK FREE TIME			24 hours		
	l	FULL CURE		7 days (Normal Conditions)		
	CLEAN UP			Mineral Spirits or Kerosene before cure		
		WEIGHT		9.60 +/- 0.50/gal.		
	COLOR ODOR			Black		
				Solvent		
	C	ONSISTENCY		Heavy Bodied Textured Paste		
		VOC		< 20% by weight		
	BA	SE POLYMER		Petroleum Asphalt Blend		
	FREEZE	E/THAW STABI	LITY	5 Cycles		
		SHELF LIFE		1 Year Unopened at 72°F		
Γ	ARTIFIC	CIAL WEATHER	RING	No Crack at 5,000 hrs QUV		
Γ		STORAGE		40°F to 90°F		

PBACZVOC DYNASTICK ADHESIVE

Ideal for use with PBH Dynastick Hangers

• Zero VOC



PBACZVOC contains Zero VOC and is ideal for use with PBH Dynastick Hangers. Place a small amount of PBACZVOC on a perforated base and firmly press the hanger against the duct surface. Allow the PBACZVOC mastic to dry, then, impale the insulation over the hanger nail and slip on a locking washer. Duro Dyne PBACZVOC adheres to concrete, metal or wood surfaces and performs in Temperatures Up To 225°F.

• Maintains High-Strength Bond Performs in Temperature Up To 225°F



ITEM#	CODE	DESCRIPTION
5143	PBACZVOC	Dynastick Adhesive Cartridge

	PROPERTIES
TYPE	Elastomer Rubber
SOLIDS	54%
WEIGHT	9.4 lbs./gal
COLOR	Tan
VOC	0.0 lb.s/gal
FLASHPOINT	8.6°F < (-13°C)
SERVICE TEMP	-20°F to 225°F (-29°C to 160°C)
APPLICATION TEMP	40°F to 100°F (5°C to 38°C)
STORAGE LIFE	One Year
CURE TIME	Minimum of 48 hours
CLEAN WITH	Mineral Spirits or Toluol

SPRAY PRODUCTS

DTWA - WEB ADHESIVE



DUR

This 4 $1/2$ " wide web spray adhesive provides		
a versatile and strong bonding formula which is		
excellent for use on fiberglass, rubber and cotton		
liners. Non-chlorinated and non-ozone depleting.		

€-, wide spray			
	ITEM#	CODE	DESCRIPTION
	5070	DTWA	Web Adhesive

	PROPERTIES
BASE	Synthetic resin(s) and copolymer mixture
SOLIDS	25+_0.2%
SOLVENT SYSTEM	Aliphatic (Hexane) and Ketone (Acetone)
COLOR	White
ODOR	Strong mint-like/wet, none/dry
VOC	378 gms/ltr
FLAMMABILITY	Extremely Flammable when wet
STORAGE LIFE	1 year @ 70°F
CLEAN WITH	Mineral spirits
BONDING TIME	10 seconds to 2 minutes

DYN-O-COAT - EDGE COATING

Dyn-O-Coat combines the flexibility of sealants with the quick drying advantage of aerosol to bring you a highly efficient Edge Coating. Simply spray on to encapsulate rips, tears and cut edges. It is ideal for use on internally lined ductwork and rigid fiberglass ductwork.



	PROPERTIES		
TYPE	Synthetic rubber		
SOLIDS	25+_0.2%		
SOLVENT SYSTEM	Aliphatic (Hexane) and Ketone (Acetone)		
COLOR	Black		
ODOR	mint-like/wet, none/dry		
VOC	451 gms/ltr		
FLAMMABILITY	Extremely Flammable when wet		
STORAGE LIFE	1 year @ 70°F		
CLEAN WITH	Mineral spirits		
BONDING TIME	dry to touch in 10-15 minutes depending on himidity, temperature, substrates and application thickness. Fully cures in 1 hour.		

ASA-WFT - INSULATION ADHESIVE

Duro Dyne ASA-WFT is a fast tacking, quick bonding solvent base aerosol spray duct liner adhesive. It may be used for bonding low and high density duct liner or wrap to the interior or exterior of metal ductwork. ASA-WFT bonds rubber, fiberglass, plastic, and other types of insulation to steel. ASA-WFT is non-flammable.

ITEM#	CODE	DESCRIPTION
5015	ASA-WFT	Insulation Adhesive

	PROPERTIES
TYPE	Solvent Cement
SOLIDS	25
WEIGHT	10.4 lbs./gal.
SOLVENT SYSTEM	Aliphatic (Hexane) and Ketone (Acetone)
COLOR	Amber
ODOR	None
VOC	55%
VISCOSITY	1960 CPS
FLAMMABILITY	Adhesive-Non Flammable; Propellant - Flammable
EFFECT OF FREEZING	No Damage
STORAGE LIFE	1 year @ 70°F
SUGGESTED SURFACE PREPARATION	Surfaces must be clean and dry, free of dust, dirt, grease, oil and other foreign material.
METHOD OF APPLICATION	Aerosal Spray

STRIPPER - SPRAY MAINTENANCE SYSTEM



Galvanizing build-up is bad for job quality, production efficiency and profits. The Stripper is a degalvanizing agent that strips your machine of messy build up. It sprays on red for easy visibility. Simply Spray it on rollers of forming machines and press dies and the special ingredients get right to work and dissolve galvanized build up. Then high quality lubricants take over to keep precision machines running smoothly... at peak efficiency... day in, day out.

ITEM#	CODE	DESCRIPTION
27147	Stripper	Degalvanizing & Lubricating Spray



Spray The Stripper at those points where galvanizing tends to build up on your machines. The special cleaning ingredients get right to work softening up deposits.

SPRAY PRODUCTS (CONTINUED)

DGAR - SOLVENT & ADHESIVE REMOVER



A heavy-duty, fast-acting, flush action aerosol that quickly cuts through and removes tough grease, oil, tar, asphalt, wax, ink, fresh paint and more! Provides high solvency and a powerful spray that blasts away grime then dries fast and residue-free.

- No Chlorinated Solvents
- Hexane Free
- Low VOC
- VOC Compliant in all 50 U.S. States
- Dries Fast and residue free

ITEM#	CODE	DESCRIPTION
5122	DGAR	Solvent Degreaser

PROPERTIES				
TYPE	Flush Action Aerosol			
COLOR	Colorless			
ODOR	Acetone and citrus			
VOC	10%			
FLAMMABILITY	Extremely flammable			
EFFECT OF FREEZING	Will not affect the stability. It will lower the pressure and forcefulness of the spray until the can warms up.			
STORAGE LIFE	1 year			
APPLICATION TEMPERATURE	40-120° F			
METHOD OF APPLICATION	Spray liberally to coil lines and machinery to cut through tough grease, oil, tar and grime.			

This degreaser is not for use on roll formers, bearings or any greased or lubricated parts.

SBCC - SOLVENT BASED COIL CLEANER



A fast-drying, flush-action solvent that blasts grease,
dirt, lint, and grime from air conditioner, heater, dryer,
and refrigeration coils. Improves airflow and reduces
power consumption. Helps maintain optimum unit
efficiency. Requires no rinsing.

Fast Drying

ITEM# 5123

CODE

SBCC

- Helps Reduce Energy Costs
- No Ozone Depleting Substances

	STORAGE LIFE	L 1
	APPLICATION TEMPERATURE	40-
DESCRIPTION	METHOD OF	Spray on air condition
Solvent Based Coil Cleaner	APPLICATION	makers, refrigerators

TYPE

COLOR

ODOR

VOC	0%
FLAMMABILITY	Non-flammable
EFFECT OF FREEZING	Will not affect the stability. It will lower the pressure and forcefulness of the spray until the can warms up
STORAGE LIFE	1 year
APPLICATION TEMPERATURE	40-120° F
METHOD OF APPLICATION	Spray on air conditioners, heating coils, ice makers, refrigerators and more to keep units running smoothly and at optimum efficiency levels.

PROPERTIES

Solvent Based

Colorless

Sweet ether like

FACC - COIL CLEANER WITH FOAMING ACTION



A portable, non-acid, foam cleaner that blasts deep into air conditioner, heater, refrigeration and dryer coils to loosen and remove grease, dirt, lint and grime. Contains natural enzymes for continuous cleaning and breakdown of organic coil contaminants. A strong directional spray helps force foam into coil air spaces. Then, the Bio-Enzymatic action removes stain and odors associated with mold and fungus.

- No Rinse
- Non-Acid
- No Harsh Fumes
- Improves Air Flow
- Reduces Energy Consumption

ITEM#	CODE	DESCRIPTION
5121	FACC	Coil Cleaner with Foaming Action

	PROPERTIES
TYPE	Water Based
COLOR	Off-white
ODOR	Fresh
VOC	3.5%
EFFECT OF FREEZING	Keep from freezing. Freeze thaw cycles could be detrimental to the surfactant package in the product.
STORAGE LIFE	1 year
APPLICATION TEMPERATURE	70-100° F
METHOD OF APPLICATION	Spray on air conditioners, heating coils, ice makers, refrigerators and more to keep units running smoothly and at optimum efficiency levels.

FCA - FLEXMASTIC



Apply one or two lines of FCA, sparingly, on the fabric, under the tongue. Press the tongue down on the adhesive. Rub the seam gently and hold it for 10 seconds. FCA can be used with Excelon, Neoprene, Durolon and Glasseal. Not recommended for bonding Teflon.

Follow these simple steps to join your flexible duct connector together.

- 1. Cut away 1 1/2" of metal from one side of your connector, leaving a 1 1/2" tongue of fabric.
- 2. Overlap connector ends 1 1/2" and screw or weld together.
- 3. Apply one or two lines of FCA, sparingly, on fabric, under tongue.
- 4. Press tongue down on adhesive. Rub gently and hold for 10 seconds.
- 5. For an airtight connection, apply duct sealer over metal joint.

ITEM#	CODE	DESCRIPTION
5090	FCA	Flexmastic Adhesive

ADHESIVE APPLICATING SYSTEMS

SUPER SPRAYFAST UNIVERSAL Adhesive Applicator for use with wit, witly-as, wsa and sSG adhesives



The revamped Universal version of our Super Sprayfast Adhesive Applicator (SSFU) machine makes it possible to use the same applicator on either a 5 gallon bucket or 55 gallon drum. In addition, it now also includes a new flush kit for easy clean up and maintenance. The SSFU features an acetal/teflon diaphragm pump circulating system and surge tank to provide quick, easy and even spray, with minimal overspray.

ITEM#	CODE	DESCRIPTION	
5151	SSFU	Super Sprayfast Universal for use with 5 gallon pail and 55 gallon drum of water-based adhesive	

GBAC

ADHESIVE APPLICATOR FOR USE WITH WIT, WIT-LV AND WSA ADHESIVES



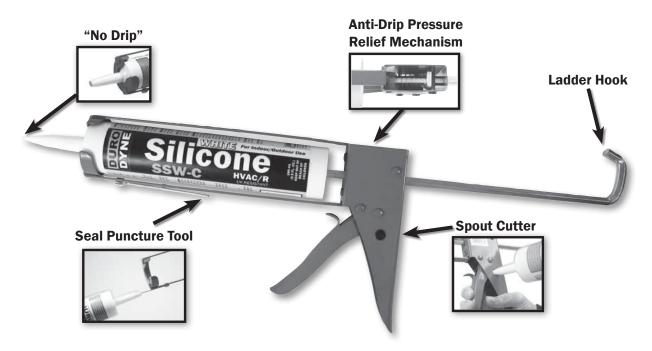
The GBAC applies Duro Dyne WIT or WSA water base adhesive to insulation in preparation for application to sheet metal. It requires 110v service fused for 15 amps. A source of air is required. Specify the direction of work flow when ordering.

ITEM#	CODE	DESCRIPTION
39171	GBAC	Roto Bonder with Circulating System - left to right flow
39250	GBAC	Roto Bonder with Circulating System - right to left flow

CAULK GUN-

Heavy-duty professional quality skeleton caulking gun with "no drip" feature, spout cutter, seal puncture tool and ladder hook for hanging when not in use. 1/10 gallon barrel holds most standard cartridges. Use for medium to heavy applications of glazing, sealants, caulks and other cartridge products.

ITEM# CODE DESCRIPTION	DESCRIPTION	
5024	SG1	Caulk Gun



CANISTER ACCESSORIES



Duro Dyne Adhesive Canisters utilize a gun and hose assembly to apply the adhesive to insulation. The Hose, Gun and Gun Tip are sold separately from the canisters. Ordering Information about these accessories are available on all Canister Literature Sheets.

ITEM#	CODE	DESCRIPTION		
5097	PAC12H	12 ft Canister Hose		
5098	PAC25H	25 ft Canister Hose		
5099	PAG	Canister Gun with Solvent Based Tip		
5101	PAGTS	Canister Gun Solvent Base Spray Tip		
5060	PABT	Canister Gun Edge Coat Tip		
5109	PABF	Canister T-Fitting		
For more information on canisters, please see page 6.				

BRISTLE BRUSHES

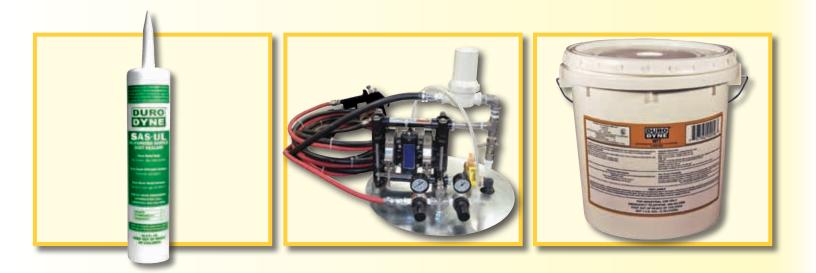
Stapled together for longevity. Multiple sizes available.



ITEM#	CODE	DESCRIPTION
5008	BB1	1 in Bristle Brush
5014	BB15	1-1/2 in Bristle Brush
5022	BB2	2 in Bristle Brush
5028	BB3	3 in Bristle Brush
5039	BB4	4 in Bristle Brush

Please Visit Our Website www.durodyne.com

for the most current product information.





Duro Dyne Insulation Adhesives, Duct Sealers, Silicones and Spray Products are manufactured in the U.S.A.



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