

# Service Manual

## Inverter Pair FTXS-L Series FDXS-L Series



### [Applied Models]

- Inverter Pair : Cooling Only
- Inverter Pair : Heat Pump

# Inverter Pair FTXS-L Series FDXS-L Series

## ●Cooling Only

### Indoor Unit

FTXS30LVJU  
FTXS36LVJU

### Outdoor Unit

RKS30LVJU  
RKS36LVJU

## ●Heat Pump

### Indoor Unit

FTXS09LVJU  
FTXS12LVJU  
FTXS15LVJU  
FTXS18LVJU  
FTXS24LVJU  
FTXS30LVJU  
FTXS36LVJU

FDXS09LVJU  
FDXS12LVJU

### Outdoor Unit

RXS09LVJU  
RXS12LVJU  
RXS15LVJU  
RXS18LVJU  
RXS24LVJU  
RXS30LVJU  
RXS36LVJU

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# 1. Safety Considerations

Read these **SAFETY CONSIDERATIONS** carefully before performing any repair work. Comply with these safety symbols without fail. Meanings of **DANGER**, **WARNING**, **CAUTION**, and **NOTE** Symbols:

-  **DANGER** ..... Indicates an imminently hazardous situation which, if not avoided, will result in death or serious injury.
-  **WARNING** ..... Indicates a potentially hazardous situation which, if not avoided, could result in death or serious injury.
-  **CAUTION** ..... Indicates a potentially hazardous situation which, if not avoided, may result in minor or moderate injury. It may also be used to alert against unsafe practices.
-  **NOTE** ..... Indicates situations that may result in equipment or property-damage accidents only.

## 1.1 Safety Considerations for Repair

- If refrigerant gas leaks during repair or service, ventilate the area immediately. Refrigerant gas may produce toxic gas if it comes into contact with flames. Refrigerant gas is heavier than air and replaces oxygen. In the event of an accident, a massive leak could lead to oxygen depletion, especially in basements, and an asphyxiation hazard could occur leading to serious injury or death.
- Do not start or stop the air conditioner operation by plugging or unplugging the power cable plug if a plug is used. Plugging or unplugging the power cable plug to operate the equipment may cause an electrical shock or fire.
- Use parts listed in the service parts list and appropriate tools to conduct repair work. The use of inappropriate parts or tools may cause an electrical shock or fire.
- Disconnect power before disassembling the equipment for repairs. Working on the equipment that is connected to the power supply may cause an electric shock. If it is necessary to supply power to the equipment to conduct repairs or to inspect the circuits, do not touch any electrically charged sections of the equipment.
- The step-up capacitor supplies high-voltage electricity to the electrical components of the outdoor unit. Discharge the capacitor completely before conducting repair work. A charged capacitor may cause an electrical shock.
- If refrigerant gas is discharged during repair work, do not touch the discharged refrigerant gas. The refrigerant gas may cause frostbite.
- Use only pipes, flare nuts, tools, and other materials designed specifically for R410A refrigerant systems. Never use tools or materials designed for R22 refrigerant systems on an R410A refrigerant system. Doing so can cause a serious accident or an equipment failure.
- Check to see if the parts and wires are mounted and connected properly, and if the connections at the soldered or crimped terminals are secure. Improper installation and connections may cause excessive heat generation, fire, or electrical shock.
- Prior to disconnecting the suction or discharge pipe from the compressor at the welded section, pump-down the refrigerant gas completely in a well-ventilated place first. If there is refrigerant gas or oil remaining inside the compressor, the refrigerant gas or oil can discharge when the pipe is being disconnected and it may cause an injury.
- Wear a safety helmet, gloves, and a safety belt when working at an elevated height of more than 6.5 ft (2 m). Insufficient safety measures may cause a fall resulting in injury.
- Do not mix air or gas other than the specified refrigerant R410A to the refrigerant system. If air enters the refrigerant systems, it can cause an excessive high pressure resulting in equipment damage and injury.
- When relocating the equipment, check if the new installation site has sufficient strength to withstand the weight of the equipment. If the installation site does not have sufficient strength and the equipment is not properly secured, the equipment may fall and cause injury.
- Securely fasten the outside unit terminal cover (panel). If the terminal cover/panel is not fastened properly, dust or water may enter the outside unit causing fire or electric shock.
- When relocating the system, keep the refrigerant circuit free from substances other than the specified refrigerant (R-410A) such as air. Any presence of air or other foreign substance in the refrigerant circuit can cause an abnormal pressure rise or rupture, resulting in injury.
- If refrigerant gas leaks, locate the leaking point and repair it before charging refrigerant. After charging refrigerant, check for refrigerant leaks. If the leaking point cannot be located and the repair work must be stopped, perform a pump-down and close the service valve to prevent the refrigerant gas from leaking into the room. The refrigerant gas itself is harmless, but it may generate toxic gases if it comes into contact with flames.

- Do not repair the electrical components with wet hands. Working on the equipment with wet hands may cause an electrical shock.
- Do not clean the air conditioner by splashing water on it. Washing the unit with water may cause an electrical shock.
- Ground the unit when repairing equipment in a humid or wet place to avoid electrical shocks.
- Turn off the power when cleaning the equipment to prevent internal fans that rotate at high speed from starting suddenly as they can cause injury.
- Let the refrigerant lines cool down before performing any repair work. Working on the unit when the refrigerant lines are hot may cause burns.
- All welding and cutting operations must be done in a well-ventilated place to prevent the accumulation of toxic fumes or possibly oxygen deficiency to occur.
- Check the grounding and repair it if the equipment is not properly grounded. Improper grounding may cause an electrical shock.
- Measure the insulation resistance after the repair. The resistance must be  $1\text{M}\Omega$  or higher. Faulty insulation may cause an electrical shock.
- Check the drainage of the indoor unit after finishing repair work. Faulty drainage may cause water to enter the room resulting in wet floors and furniture.
- Do not tilt the unit when removing it. The water inside the unit may spill resulting in wet floors and furniture.
- Dismantling of the unit, disposal of the refrigerant, oil, and additional parts, should be done in accordance with the relevant local, state, and national regulations.

## 1.2 Safety Considerations for Users

- Never attempt to modify the equipment. Doing so can cause electrical shock, excessive heat generation, or fire.
- If the power cable and lead wires have scratches or have become deteriorated, have them replaced. Damaged cable and wires may cause an electrical shock or fire.
- Do not use a joined power cable or an extension cord, or share the same power outlet with other electrical appliances as it may cause an electrical shock or fire.
- Use an exclusive power circuit for the equipment. Insufficient circuit amperage capacity may cause an electrical shock or fire.
- Do not damage or modify the power cable. Damaged or modified power cables may cause an electrical shock or fire. Placing heavy items on the power cable or pulling the power cable may damage the cable.
- Check the unit foundation for damage on a continual basis, especially if it has been in use for a long time. If left in a damaged condition, the unit may fall and cause injury. If the installation platform or frame has corroded, have it replaced. A corroded platform or frame may cause the unit to fall resulting in injury.
- If the unit has a power cable plug and it is dirty, clean the plug before securely inserting it into a power outlet. If the plug has a loose connection, tighten it or it may cause electrical shock or fire.
- After replacing the battery in the remote controller, dispose of the old battery to prevent children from swallowing it. If a child swallows the battery, see a doctor immediately.
- Never remove the fan guard of the unit. A fan rotating at high speed without the fan guard is very dangerous.
- Before cleaning the unit, stop the operation of the unit by turning the power off or by pulling the power cable plug out from its receptacle. Otherwise an electrical shock or injury may result.
- Do not wipe the controller operation panel with benzene, thinner, chemical dust cloth, etc. The panel may get discolored or the coating can peel off. If it is extremely dirty, soak a cloth in a water-diluted neutral detergent, squeeze it well, and wipe the panel clean. Then wipe it with another dry cloth.

# Part 1

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# 1. Functions

## 1.1 FTXS Series

Category	Functions	FTXS09/12/15/18LVJU RXS09/12/15/18LVJU		Category	Functions	FTXS09/12/15/18LVJU RXS09/12/15/18LVJU	
		FTXS24LVJU RXS24LVJU	FTXS24LVJU RXS24LVJU			FTXS24LVJU RXS24LVJU	FTXS24LVJU RXS24LVJU
Basic Function	Inverter (with Inverter Power Control)	●	●	Health & Clean	Air-Purifying Filter	—	—
	Operation Limit for Cooling (°FDB)	14 ~ 114.8	14 ~ 114.8		Photocatalytic Deodorizing Filter	—	—
	Operation Limit for Heating (°FWB)	5 ~ 64.4	5 ~ 64.4		Air-Purifying Filter with Photocatalytic Deodorizing Function	—	—
	PAM Control	●	●		Titanium Apatite Photocatalytic Air-Purifying Filter	●	●
Compressor	Oval Scroll Compressor	—	—		Air Filter (Prefilter)	●	●
	Swing Compressor	●	●		Wipe-clean Flat Panel	●	●
	Rotary Compressor	—	—		Washable Grille	—	—
	Reluctance DC Motor	●	●		MOLD PROOF Operation	—	—
Comfortable Airflow	Power-Airflow Louver (Horizontal Blade)	—	—		Heating Dry Operation	—	—
	Power-Airflow Dual Louvers	●	●		Good-Sleep Cooling Operation	—	—
	Power-Airflow Diffuser	—	—	Timer	WEEKLY TIMER Operation	●	●
	Wide-Angle Fins (Vertical Blades)	●	●		24-Hour ON/OFF TIMER	●	●
	Vertical Auto-Swing (Up and Down)	●	●		NIGHT SET Mode	●	●
	Horizontal Auto-Swing (Right and Left)	●	●	Worry Free "Reliability & Durability"	Auto-Restart (after Power Failure)	●	●
	3-D Airflow	●	●		Self-Diagnosis (Digital, LED) Display	●	●
	COMFORT AIRFLOW Operation	●	●		Wiring Error Check Function	—	—
Comfort Control	Auto Fan Speed	●	●	Anticorrosion Treatment of Outdoor Heat Exchanger	●	●	
	Indoor Unit Quiet Operation	●	●	Flexibility	Multi-Split / Split Type Compatible Indoor Unit	●	—
	NIGHT QUIET Mode (Automatic)	—	—		H/P, C/O Compatible Indoor Unit	—	—
	OUTDOOR UNIT QUIET Operation (Manual)	●	●		Flexible Power Supply Correspondence	—	—
	INTELLIGENT EYE Operation	●	●		Chargeless	32.8 ft	32.8 ft
	Quick Warming Function	●	●		Either Side Drain (Right or Left)	●	●
	Hot-Start Function	●	●		Power Selection	—	—
	Automatic Defrosting	●	●		Low Temperature Cooling Operation	●	●
Operation	Automatic Operation	●	●		°F/°C Changeover R/C Temperature Display (factory setting: °F)	●	●
	Program Dry Function	●	●	Remote Control	5-Room Centralized Controller (Option)	●	●
	Fan Only	●	●		Remote Control Adaptor (Normal Open-Pulse Contact) (Option)	●	●
Lifestyle Convenience	New POWERFUL Operation (Non-Inverter)	—	—		Remote Control Adaptor (Normal Open Contact) (Option)	●	●
	Inverter POWERFUL Operation	●	●	DIII-NET Compatible (Adaptor) (Option)	●	●	
	Priority-Room Setting	—	—	Remote Controller	Wireless	●	●
	COOL / HEAT Mode Lock	—	—		Wired (Option)	●	●
	HOME LEAVE Operation	—	—				
	ECONO Operation	●	●				
	Indoor Unit [ON/OFF] Button	●	●				
	Signal Receiving Sign	●	●				
	R/C with Back Light	●	●				
	Temperature Display	—	—				

**Note:** ● : Holding Functions

— : No Functions

Category	Functions	FTXS30/36LVJU RKS30/36LVJU	FTXS30/36LVJU RXS30/36LVJU	Category	Functions	FTXS30/36LVJU RKS30/36LVJU	FTXS30/36LVJU RXS30/36LVJU
Basic Function	Inverter (with Inverter Power Control)	●	●	Health & Clean	Air-Purifying Filter	—	—
	Operation Limit for Cooling (°FDB)	14 ~ 114.8	14 ~ 114.8		Photocatalytic Deodorizing Filter	—	—
	Operation Limit for Heating (°FWB)	—	5 ~ 64.4		Air-Purifying Filter with Photocatalytic Deodorizing Function	—	—
	PAM Control	●	●		Titanium Apatite Photocatalytic Air-Purifying Filter	●	●
Compressor	Oval Scroll Compressor	—	—	Air Filter (Prefilter)	●	●	
	Swing Compressor	●	●	Wipe-Clean Flat Panel	●	●	
	Rotary Compressor	—	—	Washable Grille	—	—	
	Reluctance DC Motor	●	●	MOLD PROOF Operation	—	—	
Comfortable Airflow	Power-Airflow Louver (Horizontal Blade)	—	—	Heating Dry Operation	—	—	
	Power-Airflow Dual Louvers	●	●	Good-Sleep Cooling Operation	—	—	
	Power-Airflow Diffuser	—	—	Timer	WEEKLY TIMER	●	●
	Wide-Angle Fins (Vertical Blades)	●	●		24-Hour ON/OFF TIMER	●	●
	Vertical Auto-Swing (Up and Down)	●	●		NIGHT SET Mode	●	●
	Horizontal Auto-Swing (Right and Left)	●	●	Worry Free "Reliability & Durability"	Auto-Restart (after Power Failure)	●	●
	3-D Airflow	●	●		Self-Diagnosis (Digital, LED) Display	●	●
COMFORT AIRFLOW Operation	●	●	Wiring Error Check Function	—	—		
Comfort Control	Auto Fan Speed	●	●	Anticorrosion Treatment of Outdoor Heat Exchanger	●	●	
	Indoor Unit Quiet Operation	●	●	Flexibility	Multi-Split / Split Type Compatible Indoor Unit	—	—
	NIGHT QUIET Mode (Automatic)	—	—		H/P, C/O Compatible Indoor Unit	●	●
	OUTDOOR UNIT QUIET Operation (Manual)	●	●	Flexible Power Supply Correspondence	—	—	
	INTELLIGENT EYE Operation	●	●	Chargeless	32.8 ft	32.8 ft	
	Quick Warming Function (Preheating Operation)	—	●	Either Side Drain (Right or Left)	●	●	
	Hot-Start Function	—	●	Power Selection	—	—	
	Automatic Defrosting	—	●	Low Temperature Cooling Operation	●	●	
Operation	Automatic Operation	—	●	Remote Control	°F/°C Changeover R/C Temperature Display (factory setting : °F)	●	●
	Program Dry Function	●	●		5-Rooms Centralized Controller (Option)	●	●
	Fan Only	●	●		Remote Control Adaptor (Normal Open-Pulse Contact) (Option)	●	●
Lifestyle Convenience	New POWERFUL Operation (Non-Inverter)	—	—	Remote Control Adaptor (Normal Open Contact) (Option)	●	●	
	Inverter POWERFUL Operation	●	●	DIII-NET Compatible (Adaptor) (Option)	●	●	
	Priority-Room Setting	—	—	Remote Controller	Wireless	●	●
	COOL / HEAT Mode Lock	—	—		Wired (Option)	●	●
	HOME LEAVE Operation	—	—	Ultra low ambient cooling function	Cooling to - 40°F/-40°C with field installed accessory kit RK530/36LVJU only	●	—
	ECONO Operation	●	●				
	Indoor Unit [ON/OFF] Button	●	●				
	Signal Receiving Sign	●	●				
	R/C with Back Light	●	●				
Temperature Display	—	—					

**Note:** ● : Holding Functions  
 — : No Functions

## 1.2 FDXS Series

Category	Functions	FDXS09/12LVJU RXS09/12LVJU	Category	Functions	FDXS09/12LVJU RXS09/12LVJU
Basic Function	Inverter (with Inverter Power Control)	●	Health & Clean	Air-Purifying Filter	—
	Operation Limit for Cooling (°FDB)	14 ~ 114.8		Photocatalytic Deodorizing Filter	—
	Operation Limit for Heating (°FWB)	5 ~ 64.4		Air-Purifying Filter with Photocatalytic Deodorizing Function	—
	PAM Control	●		Titanium Apatite Photocatalytic Air-Purifying Filter	—
Compressor	Oval Scroll Compressor	—	Timer	Air Filter (Prefilter)	●
	Swing Compressor	●		Wipe-clean Flat Panel	—
	Rotary Compressor	—		Washable Grille	—
	Reluctance DC Motor	●		MOLD PROOF Operation	—
Comfortable Airflow	Power-Airflow Louver (Horizontal Blade)	—	Worry Free "Reliability & Durability"	Heating Dry Operation	—
	Power-Airflow Dual Louvers	—		Good-Sleep Cooling Operation	—
	Power-Airflow Diffuser	—		WEEKLY TIMER Operation	—
	Wide-Angle Fins (Vertical Blades)	—		24-Hour ON/OFF TIMER	●
	Vertical Auto-Swing (Up and Down)	—		NIGHT SET Mode	●
	Horizontal Auto-Swing (Right and Left)	—		Auto-Restart (after Power Failure)	●
	3-D Airflow	—		Self-Diagnosis (Digital, LED) Display	●
Comfort Control	COMFORT AIRFLOW Operation	—	Flexibility	Wiring Error Check Function	—
	Auto Fan Speed	●		Anticorrosion Treatment of Outdoor Heat Exchanger	●
	Indoor Unit Quiet Operation	●		Multi-Split / Split Type Compatible Indoor Unit	●
	NIGHT QUIET Mode (Automatic)	—		H/P, C/O Compatible Indoor Unit	—
	OUTDOOR UNIT QUIET Operation (Manual)	●		Flexible Power Supply Correspondence	—
	INTELLIGENT EYE Operation	—		Chargeless	32.8 ft
	Quick Warming Function	●		Either Side Drain (Right or Left)	—
Operation	Hot-Start Function	●	Remote Control	Power Selection	—
	Automatic Defrosting	●		Low Temperature Cooling Operation	●
	Automatic Operation	●		°F/°C Changeover R/C Temperature Display (factory setting: °F)	●
	Program Dry Function	●		5-Room Centralized Controller (Option)	●
Lifestyle Convenience	Fan Only	●	Remote Controller	Remote Control Adaptor (Normal Open-Pulse Contact) (Option)	●
	New POWERFUL Operation (Non-Inverter)	—		Remote Control Adaptor (Normal Open Contact) (Option)	●
	Inverter POWERFUL Operation	●		DIII-NET Compatible (Adaptor) (Option)	●
	Priority-Room Setting	—		Wireless	●
	COOL / HEAT Mode Lock	—	Wired (Option)	●	
	HOME LEAVE Operation	—			
	ECONO Operation	●			
	Indoor Unit [ON/OFF] Button	●			
	Signal Receiving Sign	●			
	R/C with Back Light	●			
Temperature Display	—				

**Note:** ● : Holding Functions  
— : No Functions

# Part 2

# Specifications

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# 1. Specifications

## 1.1 FTXS Series

60 Hz, 208 - 230 V

Model	Indoor Unit		FTXS09LVJU		FTXS12LVJU	
	Outdoor Unit		RXS09LVJU		RXS12LVJU	
			Cooling	Heating	Cooling	Heating
Capacity Rated (Min.~Max.)	kW		2.64 (1.3 ~ 2.64)	3.52 (1.3 ~ 3.52)	3.52 (1.4 ~ 3.52)	4.22 (1.4 ~ 4.22)
	Btu/h		9,000 (4,400 ~ 9,000)	12,000 (4,400 ~ 12,000)	12,000 (4,800 ~ 12,000)	14,400 (4,800 ~ 14,400)
	kcal/h		2,300 (1,120 ~ 2,270)	3,030 (1,120 ~ 3,030)	3,000 (1,200 ~ 3,030)	3,630 (1,200 ~ 3,630)
Moisture Removal	gal/h (L/h)		0.3 (1.1)	—	0.5 (1.9)	—
Running Current (Rated)	A		3.6 - 3.3	4.4 - 3.9	4.9 - 4.4	4.9 - 4.5
Power Consumption Rated (Min.~Max.)	W		590 (320 ~ 590)	790 (310 ~ 790)	940 (350 ~ 940)	970 (340 ~ 970)
Power Factor	%		78.8 - 77.7	86.3 - 88.1	92.2 - 92.9	95.2 - 93.7
COP (Rated)	W/W		4.47 (4.06 ~ 4.47)	4.46 (4.20 ~ 4.46)	3.74 (4.00 ~ 3.74)	4.35 (4.10 ~ 4.35)
EER (Rated)	Btu/h-W		15.3 (13.8 ~ 15.3)	15.2 (14.2 ~ 15.2)	12.8 (13.7 ~ 12.8)	14.8 (14.1 ~ 14.8)
Piping Connections	Liquid	in. (mm)	φ 1/4 (6.4)		φ 1/4 (6.4)	
	Gas	in. (mm)	φ 3/8 (9.5)		φ 3/8 (9.5)	
	Drain	in. (mm)	φ 5/8 (16.0)		φ 5/8 (16.0)	
Heat Insulation			Both Liquid and Gas Pipes		Both Liquid and Gas Pipes	
Max. Interunit Piping Length	ft (m)		65.6 (20)		65.6 (20)	
Max. Interunit Height Difference	ft (m)		49.2 (15)		49.2 (15)	
Chargeless	ft (m)		32.8 (10)		32.8 (10)	
Amount of Additional Charge of Refrigerant	oz/ft (g/m)		0.21 (20)		0.21 (20)	
<b>Indoor Unit</b>			<b>FTXS09LVJU</b>		<b>FTXS12LVJU</b>	
Front Panel Color			White		White	
Airflow Rate	H	m³/min (cfm)	10.8 (381)	11.9 (420)	11.4 (403)	12.4 (438)
	M		7.9 (279)	9.1 (321)	8.7 (307)	9.5 (335)
	L		5.5 (194)	6.6 (233)	5.8 (205)	6.8 (240)
	SL		4.1 (145)	6.2 (219)	4.4 (155)	6.0 (212)
Fan	Type	Cross Flow Fan		Cross Flow Fan		
	Motor Output	W		23		
	Speed	Steps		5 Steps, Quiet, Auto		
Air Direction Control			Right, Left, Horizontal, Downward		Right, Left, Horizontal, Downward	
Air Filter			Removable / Washable / Mildew Proof		Removable / Washable / Mildew Proof	
Running Current (Rated)	A		0.09 - 0.08	0.11 - 0.10	0.13 - 0.12	0.14 - 0.13
Power Consumption (Rated)	W		18 - 18	21 - 21	26 - 26	28 - 28
Power Factor (Rated)	%		96.2 - 97.8	91.8 - 91.3	96.2 - 94.2	96.2 - 93.6
Temperature Control			Microcomputer Control		Microcomputer Control	
Dimensions (H x W x D)	in. (mm)		11-5/8 x 31-1/2 x 8-7/16 (295 x 800 x 215)		11-5/8 x 31-1/2 x 8-7/16 (295 x 800 x 215)	
Packaged Dimensions (H x W x D)	in. (mm)		10-13/16 x 34-1/4 x 14-7/16 (274 x 870 x 366)		10-13/16 x 34-1/4 x 14-7/16 (274 x 870 x 366)	
Weight (Mass)	Lbs (kg)		20 (9)		22 (10)	
Gross Weight (Gross Mass)	Lbs (kg)		29 (13)		31 (14)	
Sound Pressure Level (H / M / L / SL)	dB(A)		41 / 33 / 25 / 22	42 / 35 / 28 / 25	45 / 37 / 29 / 23	45 / 39 / 29 / 26
Sound Power Level	dB		57	58	61	61
<b>Outdoor Unit</b>			<b>RXS09LVJU</b>		<b>RXS12LVJU</b>	
Casing Color			Ivory White		Ivory White	
Compressor	Type	Hermetically Sealed Swing Type		Hermetically Sealed Swing Type		
	Model	1YC23AEXD		1YC23AEXD		
Motor Output	W		600		600	
Refrigerant Oil	Type	FVC50K		FVC50K		
	Charge	oz (L)		12.5 (0.375)		
Refrigerant	Type	R-410A		R-410A		
	Charge	Lbs (kg)		2.43 (1.1)		
Airflow Rate	H	m³/min (cfm)	31.2 (1,102)	28.1 (992)	33.5 (1,183)	28.1 (992)
	L		28.0 (989)	23.8 (840)	28.0 (989)	23.8 (840)
Fan	Type	Propeller		Propeller		
	Motor Output	W		23		
Running Current (Rated)	A		3.5 - 3.2	4.3 - 3.8	4.8 - 4.3	4.8 - 4.4
Power Consumption (Rated)	W		572 - 572	769 - 769	914 - 914	942 - 942
Power Factor (Rated)	%		78.6 - 77.7	86.0 - 88.0	91.5 - 92.4	94.4 - 93.1
Starting Current	A		4.4		4.9	
Dimensions (H x W x D)	in. (mm)		21-5/8 x 30-1/8 x 11-1/4 (550 x 765 x 285)		21-5/8 x 30-1/8 x 11-1/4 (550 x 765 x 285)	
Packaged Dimensions (H x W x D)	in. (mm)		25 x 34-5/8 x 14-3/16 (635 x 880 x 360)		25 x 34-5/8 x 14-3/16 (635 x 880 x 360)	
Weight (Mass)	Lbs (kg)		75 (34)		75 (34)	
Gross Weight (Gross Mass)	Lbs (kg)		89 (41)		89 (41)	
Sound Pressure Level (H / L)	dB(A)		47 / 43	48 / 44	49 / 44	49 / 45
Sound Power Level (H)	dB		61	62	63	63
Drawing No.			3D075491		3D075492	

**Note:** ■ The data are based on the conditions shown in the table below.

Cooling	Heating	Piping Length
Indoor ; 80°FDB (26.7°CDB) / 67°FWB (19.4°CWB) Outdoor ; 95°FDB (35°CDB) / 75°FWB (24°CWB)	Indoor ; 70°FDB (21°CDB) / 60°FWB (15.6°CWB) Outdoor ; 47°FDB (8.3°CDB) / 43°FWB (6°CWB)	25 ft (7.5 m)

Conversion Formulae
kcal/h = kW × 860 Btu/h = kW × 3412 cfm = m³/min × 35.3



60 Hz, 208 - 230 V

Model	Indoor Unit		FTXS15LVJU		FTXS18LVJU	
	Outdoor Unit		RXS15LVJU		RXS18LVJU	
			Cooling	Heating	Cooling	Heating
Capacity Rated (Min.-Max.)	kW		4.4 (1.7 ~ 4.4)	5.28 (1.7 ~ 5.28)	5.28 (1.7 ~ 5.28)	6.33 (1.7 ~ 6.33)
	Btu/h		15,000 (5,800 ~ 15,000)	18,000 (5,800 ~ 18,000)	18,000 (5,800 ~ 18,000)	21,600 (5,800 ~ 21,600)
	kcal/h		3,780 (1,460 ~ 3,780)	4,540 (1,460 ~ 4,540)	4,540 (1,460 ~ 4,540)	5,440 (1,460 ~ 5,440)
Moisture Removal	gal/h (L/h)		0.8 (3.0)	—	1.0 (3.8)	—
Running Current (Rated)	A		5.2 - 4.7	6.5 - 5.9	7.1 - 6.4	8.4 - 7.6
Power Consumption Rated (Min.-Max.)	W		1,040 (450 ~ 1,040)	1,320 (450 ~ 1,320)	1,420 (450 ~ 1,420)	1,710 (450 ~ 1,710)
Power Factor	%		96.2 - 96.2	97.6 - 97.3	96.2 - 96.5	97.9 - 97.8
COP (Rated)	W/W		4.23 (3.78 ~ 4.23)	4.00 (3.78 ~ 4.00)	3.72 (3.78 ~ 3.72)	3.70 (3.78 ~ 3.70)
EER (Rated)	Btu/h-W		14.4 (12.9 ~ 14.4)	13.6 (12.9 ~ 13.6)	12.7 (12.9 ~ 12.7)	12.6 (12.9 ~ 12.6)
Piping Connections	Liquid	in. (mm)	φ 1/4 (6.4)		φ 1/4 (6.4)	
	Gas	in. (mm)	φ 1/2 (12.7)		φ 1/2 (12.7)	
	Drain	in. (mm)	φ 5/8 (16.0)		φ 5/8 (16.0)	
Heat Insulation			Both Liquid and Gas Pipes		Both Liquid and Gas Pipes	
Max. Interunit Piping Length	ft (m)		98.4 (30)		98.4 (30)	
Max. Interunit Height Difference	ft (m)		65.6 (20)		65.6 (20)	
Chargeless	ft (m)		32.8 (10)		32.8 (10)	
Amount of Additional Charge of Refrigerant	oz/ft (g/m)		0.21 (20)		0.21 (20)	
Indoor Unit			FTXS15LVJU		FTXS18LVJU	
Front Panel Color			White		White	
Airflow Rate	H	m <sup>3</sup> /min (cfm)	16.1 (568)	16.8 (593)	16.5 (583)	17.7 (625)
	M		13.5 (477)	14.3 (505)	13.7 (484)	14.9 (526)
	L		10.9 (385)	11.8 (417)	10.9 (385)	12.2 (431)
	SL		10.2 (360)	10.5 (371)	10.2 (360)	11.3 (399)
Fan	Type	Cross Flow Fan		Cross Flow Fan		
	Motor Output	W		48		
	Speed	Steps		5 Steps, Quiet, Auto		
Air Direction Control			Right, Left, Horizontal, Downward		Right, Left, Horizontal, Downward	
Air Filter			Removable / Washable / Mildew Proof		Removable / Washable / Mildew Proof	
Running Current (Rated)	A		0.31 - 0.29	0.31 - 0.29	0.32 - 0.30	0.32 - 0.30
Power Consumption (Rated)	W		38 - 38	38 - 38	38 - 38	38 - 38
Power Factor (Rated)	%		58.9 - 57.0	58.9 - 57.0	57.1 - 55.1	57.1 - 55.1
Temperature Control			Microcomputer Control		Microcomputer Control	
Dimensions (H x W x D)	in. (mm)		13-3/8 x 41-5/16 x 9-3/4 (340 x 1,050 x 248)		13-3/8 x 41-5/16 x 9-3/4 (340 x 1,050 x 248)	
Packaged Dimensions (H x W x D)	in. (mm)		13 x 45-11/16 x 16-7/8 (331 x 1,160 x 429)		13 x 45-11/16 x 16-7/8 (331 x 1,160 x 429)	
Weight (Mass)	Lbs (kg)		31 (14)		31 (14)	
Gross Weight (Gross Mass)	Lbs (kg)		44 (20)		44 (20)	
Sound Pressure Level (H / M / L / SL)	dB(A)		45 / 40 / 35 / 32	43 / 38 / 33 / 30	46 / 41 / 36 / 33	45 / 40 / 35 / 32
Sound Power Level	dB		61	59	62	61
Outdoor Unit			RXS15LVJU		RXS18LVJU	
Casing Color			Ivory White		Ivory White	
Compressor	Type	Hermetically Sealed Swing Type		Hermetically Sealed Swing Type		
	Model	2YC36BXD		2YC36BXD		
	Motor Output	W		1,100		
Refrigerant Oil	Type	FVC50K		FVC50K		
	Charge	oz (L)		21.8 (0.650)		
Refrigerant	Type	R-410A		R-410A		
	Charge	Lbs (kg)		3.97 (1.8)		
Airflow Rate	H	m <sup>3</sup> /min (cfm)	48.5 (1,713)	39.8 (1,405)	50.4 (1,780)	40.9 (1,444)
	L		41.6 (1,469)	37.0 (1,306)	42.3 (1,494)	37.6 (1,328)
Fan	Type	Propeller		Propeller		
	Motor Output	W		53		
Running Current (Rated)	A		5.0 - 4.5	6.3 - 5.7	6.9 - 6.2	8.2 - 7.4
Power Consumption (Rated)	W		1,002 - 1,002	1,282 - 1,282	1,382 - 1,382	1,672 - 1,672
Power Factor (Rated)	%		96.3 - 96.8	97.8 - 97.8	96.3 - 96.9	98.0 - 98.2
Starting Current			A		8.4	
Dimensions (H x W x D)	in. (mm)		28-15/16 x 32-1/2 x 11-13/16 (735 x 825 x 300)		28-15/16 x 32-1/2 x 11-13/16 (735 x 825 x 300)	
Packaged Dimensions (H x W x D)	in. (mm)		31-7/16 x 37-15/16 x 15-3/8 (798 x 964 x 390)		31-7/16 x 37-15/16 x 15-3/8 (798 x 964 x 390)	
Weight (Mass)	Lbs (kg)		104 (47)		104 (47)	
Gross Weight (Gross Mass)	Lbs (kg)		117 (53)		117 (53)	
Sound Pressure Level (H / L)	dB(A)		47 / 44	48 / 45	49 / 46	49 / 46
Sound Power Level (H)	dB		61	62	63	63
Drawing No.			3D075043		3D075044	

**Note:** ■ The data are based on the conditions shown in the table below.

Cooling	Heating	Piping Length
Indoor : 80°FDB (26.7°CDB) / 67°FWB (19.4°CWB) Outdoor : 95°FDB (35°CDB) / 75°FWB (24°CWB)	Indoor : 70°FDB (21°CDB) / 60°FWB (15.6°CWB) Outdoor : 47°FDB (8.3°CDB) / 43°FWB (6°CWB)	25 ft (7.5 m)

Conversion Formulae
kcal/h = kW x 860 Btu/h = kW x 3412 cfm = m <sup>3</sup> /min x 35.3

60 Hz, 208 - 230 V

Model	Indoor Unit		FTXS24LVJU	
	Outdoor Unit		RXS24LVJU	
			Cooling	Heating
Capacity Rated (Min.~Max.)	kW		6.30 (2.3 ~ 6.30)	7.44 (2.3 ~ 7.44)
	Btu/h		21,500 (7,800 ~ 21,500)	25,400 (7,800 ~ 25,400)
	kcal/h		5,400 (1,980 ~ 5,420)	6,400 (1,980 ~ 6,400)
Moisture Removal	gal/h (L/h)		1.2 (4.5)	—
Running Current (Rated)	A		8.4 ~ 7.6	10.7 ~ 9.7
Power Consumption Rated (Min.~Max.)	W		1,720 (570 ~ 1,720)	2,210 (520 ~ 2,210)
Power Factor	%		98.4 - 98.4	99.3 - 99.1
COP (Rated)	W/W		3.66 (4.04 ~ 3.66)	3.37 (4.40 ~ 3.37)
EER (Rated)	Btu/h-W		12.5 (13.7 ~ 12.5)	11.5 (15.0 ~ 11.5)
Piping Connections	Liquid	in. (mm)	φ 1/4 (6.4)	
	Gas	in. (mm)	φ 5/8 (15.9)	
	Drain	in. (mm)	φ 5/8 (16.0)	
Heat Insulation			Both Liquid and Gas Pipes	
Max. Interunit Piping Length	ft (m)		98.4 (30)	
Max. Interunit Height Difference	ft (m)		65.6 (20)	
Chargeless	ft (m)		32.8 (10)	
Amount of Additional Charge of Refrigerant	oz/ft (g/m)		0.21 (20)	
Indoor Unit			FTXS24LVJU	
Front Panel Color			White	
Airflow Rate	H	m <sup>3</sup> /min (cfm)	18.2 (643)	19.8 (699)
	M		14.0 (494)	16.2 (572)
	L		9.9 (350)	12.6 (445)
	SL		9.3 (328)	11.4 (403)
Fan	Type	Cross Flow Fan		
	Motor Output	W	48	
	Speed	Steps	5 Steps, Quiet, Auto	
Air Direction Control			Right, Left, Horizontal, Downward	
Air Filter			Removable / Washable / Mildew Proof	
Running Current (Rated)	A		0.57 - 0.51	0.57 - 0.51
Power Consumption (Rated)	W		69 - 68	69 - 68
Power Factor (Rated)	%		58.2 - 58.0	58.2 - 58.0
Temperature Control			Microcomputer Control	
Dimensions (H x W x D)	in. (mm)		13-3/8 x 41-5/16 x 9-3/4 (340 x 1,050 x 248)	
Packaged Dimensions (H x W x D)	in. (mm)		13 x 45-11/16 x 16-7/8 (331 x 1,160 x 429)	
Weight (Mass)	Lbs (kg)		31 (14)	
Gross Weight (Gross Mass)	Lbs (kg)		46 (21)	
Sound Pressure Level (H / M / L / SL)	dB(A)		51 / 44 / 37 / 34	48 / 42 / 37 / 34
Sound Power Level	dBA		67	64
Outdoor Unit			RXS24LVJU	
Casing Color			Ivory White	
Compressor	Type	Hermetically Sealed Swing Type		
	Model	2YC63BXD		
	Motor Output	W	1,920	
Refrigerant Oil	Type	FVC50K		
	Charge	oz (L)	25.2 (0.750)	
Refrigerant	Type	R-410A		
	Charge	Lbs (kg)	5.07 (2.3)	
Airflow Rate	H	m <sup>3</sup> /min (cfm)	54.5 (1,924)	52.5 (1,854)
	L		46.0 (1,624)	46.0 (1,624)
Fan	Type	Propeller		
	Motor Output	W	66	
Running Current (Rated)	A		8.1 - 7.3	10.4 - 9.4
Power Consumption (Rated)	W		1,651 - 1,652	2,141 - 2,142
Power Factor (Rated)	%		98.0 - 98.4	99.0 - 99.1
Starting Current	A		10.7	
Dimensions (H x W x D)	in. (mm)		30-5/16 x 35-7/16 x 12-5/8 (770 x 900 x 320)	
Packaged Dimensions (H x W x D)	in. (mm)		35-7/16 x 36-7/16 x 15-3/8 (900 x 925 x 390)	
Weight (Mass)	Lbs (kg)		159 (72)	
Gross Weight (Gross Mass)	Lbs (kg)		178 (81)	
Sound Pressure Level (H / L)	dB(A)		52 / 49	52 / 49
Sound Power Level (H)	dBA		66	66
Drawing No.			3D075045	

**Note:** ■ The data are based on the conditions shown in the table below.

Cooling	Heating	Piping Length
Indoor : 80°FDB (26.7°CDB) / 67°FWB (19.4°CWB) Outdoor : 95°FDB (35°CDB) / 75°FWB (24°CWB)	Indoor : 70°FDB (21°CDB) / 60°FWB (15.6°CWB) Outdoor : 47°FDB (8.3°CDB) / 43°FWB (6°CWB)	25 ft (7.5 m)

Conversion Formulae
kcal/h = kW x 860 Btu/h = kW x 3412 cfm = m <sup>3</sup> /min x 35.3

60 Hz, 208 - 230 V

Model	Indoor Unit		FTXS30LVJU	FTXS36LVJU
	Outdoor Unit		RKS30LVJU	RKS36LVJU
Capacity Rated (Min. ~ Max.)	kW		8.8 (3.0 ~ 8.8)	10.2 - 10.5 (3.0 ~ 10.2 - 10.5)
	Btu/h		30,000 (10,200 ~ 30,000)	35,000 - 36,000 (10,200 ~ 35,000 - 36,000)
	kcal/h		7,570 (2,580 ~ 7,570)	8,770 - 9,030 (2,580 ~ 8,770 - 9,030)
Moisture Removal	gal/h (L/h)		1.5 (5.8)	1.8 (6.9)
Running Current (Rated)	A		13.6 - 12.2	19.4 - 18.8
Power Consumption Rated (Min. ~ Max.)	W		2,800 (620 ~ 2,800)	4,000 - 4,300 (620 ~ 4,000 - 4,300)
Power Factor (Rated)	%		99.0 - 99.8	99.1 - 99.4
COP (Rated)	W/W		3.14 (4.84 ~ 3.14)	2.55 - 2.44 (4.84 ~ 2.55 - 2.44)
EER (Rated)	Btu/h·W		10.71 (16.45 ~ 10.71)	8.75 - 8.37 (16.45 ~ 8.75 - 8.37)
Piping Connections	Liquid	in. (mm)	φ 3/8 (9.5)	φ 3/8 (9.5)
	Gas	in. (mm)	φ 5/8 (15.9)	φ 5/8 (15.9)
	Drain	in. (mm)	φ 5/8 (16.0)	φ 5/8 (16.0)
Heat Insulation			Both Liquid and Gas Pipes	Both Liquid and Gas Pipes
Max. Interunit Piping Length	ft (m)		98.4 (30)	98.4 (30)
Max. Interunit Height Difference	ft (m)		65.6 (20)	65.6 (20)
Chargeless	ft (m)		32 (10)	32 (10)
Amount of Additional Charge of Refrigerant	oz/ft (g/m)		0.54 (50)	0.54 (50)
<b>Indoor Unit</b>			<b>FTXS30LVJU</b>	<b>FTXS36LVJU</b>
Front Panel Color			White	White
Airflow Rate	H	m³/min (cfm)	20.0 (706)	21.8 (770)
	M		17.3 (611)	18.0 (635)
	L		14.7 (519)	14.7 (519)
	SL		13.4 (473)	13.4 (473)
Fan	Type		Cross Flow Fan	Cross Flow Fan
	Motor Output	W	64	64
	Speed	Steps	5 Steps, Quiet, Auto	5 Steps, Quiet, Auto
Air Direction Control			Right, Left, Horizontal, Downward	Right, Left, Horizontal, Downward
Air Filter			Removable / Washable / Mildew Proof	Removable / Washable / Mildew Proof
Running Current (Rated)	A		0.38 - 0.34	0.38 - 0.34
Power Consumption (Rated)	W		77	77
Power Factor (Rated)	%		97.4 - 98.5	97.4 - 98.5
Temperature Control			Microcomputer Control	Microcomputer Control
Dimensions (H x W x D)	in. (mm)		13-3/8 x 47-1/4 x 9-7/16 (340 x 1,200 x 240)	13-3/8 x 47-1/4 x 9-7/16 (340 x 1,200 x 240)
Packaged Dimensions (H x W x D)	in. (mm)		12-13/16 x 51-9/16 x 16-7/8 (325 x 1,310 x 429)	12-13/16 x 51-9/16 x 16-7/8 (325 x 1,310 x 429)
Weight (Mass)	Lbs (kg)		38 (17)	38 (17)
Gross Weight (Gross Mass)	Lbs (kg)		51 (23)	51 (23)
Sound Pressure Level (H / M / L / SL)	dB(A)		47 / 45 / 40 / 37	49 / 45 / 40 / 37
Sound Power Level	dB		63	65
<b>Outdoor Unit</b>			<b>RKS30LVJU</b>	<b>RKS36LVJU</b>
Casing Color			Ivory White	Ivory White
Compressor	Type		Hermetically Sealed Swing Type	Hermetically Sealed Swing Type
	Model		2YC63FXD	2YC63FXD
	Motor Output	W	2,030	2,030
Refrigerant Oil	Type		FVC50K	FVC50K
	Charge	oz (L)	25.5 (0.75)	25.5 (0.75)
Refrigerant	Type		R-410A	R-410A
	Charge	Lbs (kg)	6.17 (2.8)	6.17 (2.8)
Airflow Rate	H	m³/min (cfm)	74.4 (2,627)	74.4 (2,627)
	SL		65.6 (2,316)	65.6 (2,316)
Fan	Type		Propeller	Propeller
	Motor Output	W	200	200
Running Current (Rated)	A		13.22 - 11.86	19.02 - 18.46
Power Consumption (Rated)	W		2,723	3,923 - 4,223
Power Factor (Rated)	%		99.0 - 99.8	99.2 - 99.5
Starting Current	A		18.9	19.4
Dimensions (H x W x D)	in. (mm)		38-15/16 x 37 x 12-5/8 (990 x 940 x 320)	38-15/16 x 37 x 12-5/8 (990 x 940 x 320)
Packaged Dimensions (H x W x D)	in. (mm)		43-7/8 x 39-7/16 x 16-11/16 (1,114 x 1,003 x 425)	43-7/8 x 39-7/16 x 16-11/16 (1,114 x 1,003 x 425)
Weight (Mass)	Lbs (kg)		179 (81)	179 (81)
Gross Weight (Gross Mass)	Lbs (kg)		204 (93)	204 (93)
Sound Pressure Level (H / SL)	dB(A)		54 / 51	54 / 51
Sound Power Level (H)	dB		68	68
Drawing No.			3D075052	3D075064

**Note:** ■ The data are based on the conditions shown in the table below.

Cooling	Piping Length
Indoor ; 80°FDB (26.7°CDB) / 67°FWB (19.4°CWB) Outdoor ; 95°FDB (35°CDB) / 75°FWB (24°CWB)	25 ft (7.5 m)

Conversion Formulae
kcal/h = kW x 860 Btu/h = kW x 3412 cfm = m³/min x 35.3

60 Hz, 208 - 230 V

Model	Indoor Unit		FTXS30LVJU		FTXS36LVJU	
	Outdoor Unit		RXS30LVJU		RXS36LVJU	
			Cooling	Heating	Cooling	Heating
Capacity Rated (Min. ~ Max.)	kW		8.8 (3.0 ~ 8.8)	10.2 (3.0 ~ 10.2)	10.2 - 10.5 (3.0 ~ 10.2 - 10.5)	10.5 - 11.1 (3.0 ~ 10.5 - 11.1)
	Btu/h		30,000 (10,200 ~ 30,000)	34,800 (10,200 ~ 34,800)	35,000 - 36,000 (10,200 ~ 35,000 - 36,000)	36,000 - 38,000 (10,200 ~ 36,000 - 38,000)
	kcal/h		7,570 (2,580 ~ 7,570)	8,770 (2,580 ~ 8,770)	8,770 - 9,030 (2,580 ~ 8,770 - 9,030)	9,030 - 9,550 (2,580 ~ 9,030 - 9,550)
Moisture Removal	gal/h (L/h)		1.5 (5.8)	—	1.8 (6.9)	—
Running Current (Rated)	A		13.6 - 12.2	18.9 - 17.1	19.4 - 18.8	18.4 - 18.4
Power Consumption Rated (Min. ~ Max.)	W		2,800 (620 ~ 2,800)	3,900 (620 ~ 3,900)	4,000 - 4,300 (620 ~ 4,000 - 4,300)	3,800 - 4,200 (620 ~ 3,800 - 4,200)
Power Factor (Rated)	%		99.0 - 99.8	99.2 - 99.2	99.1 - 99.4	99.3 - 99.2
COP (Rated)	W/W		3.14 (4.84 ~ 3.14)	2.62 (4.84 ~ 2.62)	2.55 - 2.44 (4.84 ~ 2.55 - 2.44)	2.76 - 2.64 (4.84 ~ 2.76 - 2.64)
EER (Rated)	Btu/h-W		10.71 (16.45 ~ 10.71)	8.92 (16.45 ~ 8.92)	8.75 - 8.37 (16.45 ~ 8.75 - 8.37)	9.47 - 9.05 (16.45 ~ 9.47 - 9.05)
Piping Connections	Liquid	in. (mm)	φ 3/8 (9.5)		φ 3/8 (9.5)	
	Gas	in. (mm)	φ 5/8 (15.9)		φ 5/8 (15.9)	
	Drain	in. (mm)	φ 5/8 (16.0)		φ 5/8 (16.0)	
Heat Insulation			Both Liquid and Gas Pipes		Both Liquid and Gas Pipes	
Max. Interunit Piping Length	ft (m)		98.4 (30)		98.4 (30)	
Max. Interunit Height Difference	ft (m)		65.6 (20)		65.6 (20)	
Chargeless	ft (m)		32 (10)		32 (10)	
Amount of Additional Charge of Refrigerant	oz/ft (g/m)		0.54 (50)		0.54 (50)	
Indoor Unit			FTXS30LVJU		FTXS36LVJU	
Front Panel Color			White		White	
Airflow Rate	H	m <sup>3</sup> /min (cfm)	20.0 (706)	20.1 (710)	21.8 (770)	22.9 (808)
	M		17.3 (611)	17.3 (611)	18.0 (635)	18.6 (657)
	L		14.7 (519)	14.7 (519)	14.7 (519)	14.7 (519)
	SL		13.4 (473)	13.3 (469)	13.4 (473)	13.3 (469)
Fan	Type	Cross Flow Fan		Cross Flow Fan		
	Motor Output	W		64		
	Speed	Steps		5 Steps, Quiet, Auto		
Air Direction Control			Right, Left, Horizontal, Downward		Right, Left, Horizontal, Downward	
Air Filter			Removable / Washable / Mildew Proof		Removable / Washable / Mildew Proof	
Running Current (Rated)	A		0.38 - 0.34	0.38 - 0.34	0.38 - 0.34	0.38 - 0.34
Power Consumption (Rated)	W		77	77	77	77
Power Factor (Rated)	%		97.4 - 98.5	97.4 - 98.5	97.4 - 98.5	97.4 - 98.5
Temperature Control			Microcomputer Control		Microcomputer Control	
Dimensions (H x W x D)	in. (mm)		13-3/8 x 47-1/4 x 9-7/16 (340 x 1,200 x 240)		13-3/8 x 47-1/4 x 9-7/16 (340 x 1,200 x 240)	
Packaged Dimensions (H x W x D)	in. (mm)		12-13/16 x 51-9/16 x 16-7/8 (325 x 1,310 x 429)		12-13/16 x 51-9/16 x 16-7/8 (325 x 1,310 x 429)	
Weight (Mass)	Lbs (kg)		38 (17)		38 (17)	
Gross Weight (Gross Mass)	Lbs (kg)		51 (23)		51 (23)	
Sound Pressure Level (H / M / L / SL)	dB(A)		47 / 45 / 40 / 37	47 / 44 / 38 / 35	49 / 45 / 40 / 37	49 / 44 / 38 / 35
Sound Power Level	dB		63	63	65	65
Outdoor Unit			RXS30LVJU		RXS36LVJU	
Casing Color			Ivory White		Ivory White	
Compressor	Type	Hermetically Sealed Swing Type		Hermetically Sealed Swing Type		
	Model	2YC63FXD		2YC63FXD		
Refrigerant Oil	Motor Output	W		2,030		
	Type	FVC50K		FVC50K		
Refrigerant	Charge	oz (L)		25.5 (0.75)		
	Type	R-410A		R-410A		
Airflow Rate	H	m <sup>3</sup> /min (cfm)	74.4 (2,627)	74.4 (2,627)	74.4 (2,627)	74.4 (2,627)
	SL		65.6 (2,316)	65.6 (2,316)	65.6 (2,316)	65.6 (2,316)
Fan	Type	Propeller		Propeller		
	Motor Output	W		200		
Running Current (Rated)	A		13.22 - 11.86	18.52 - 16.76	19.02 - 18.46	18.02 - 18.06
Power Consumption (Rated)	W		2,723	3,823	3,923 - 4,223	3,723 - 4,123
Power Factor (Rated)	%		99.0 - 99.8	99.2 - 99.2	99.2 - 99.5	99.3 - 99.3
Starting Current	A		18.9		19.4	
Dimensions (H x W x D)	in. (mm)		38-15/16 x 37 x 12-5/8 (990 x 940 x 320)		38-15/16 x 37 x 12-5/8 (990 x 940 x 320)	
Packaged Dimensions (H x W x D)	in. (mm)		43-7/8 x 39-7/16 x 16-11/16 (1,114 x 1,003 x 425)		43-7/8 x 39-7/16 x 16-11/16 (1,114 x 1,003 x 425)	
Weight (Mass)	Lbs (kg)		179 (81)		179 (81)	
Gross Weight (Gross Mass)	Lbs (kg)		204 (93)		204 (93)	
Sound Pressure Level (H / SL)	dB(A)		54 / 51	55 / 51	54 / 51	55 / 51
Sound Power Level (H)	dB		68	69	68	69
Drawing No.			3D075050		3D075055	

**Note:** ■ The data are based on the conditions shown in the table below.

Cooling	Heating	Piping Length
Indoor : 80°FDB (26.7°CDB) / 67°FWB (19.4°CWB) Outdoor : 95°FDB (35°CDB) / 75°FWB (24°CWB)	Indoor : 70°FDB (21°CDB) / 60°FWB (15.6°CWB) Outdoor : 47°FDB (8.3°CDB) / 43°FWB (6°CWB)	25 ft (7.5 m)

Conversion Formulae
kcal/h = kW x 860 Btu/h = kW x 3412 cfm = m <sup>3</sup> /min x 35.3

# 1.2 FDXS Series

60 Hz, 208 - 230 V

Model	Indoor Unit		FDXS09LVJU		FDXS12LVJU	
	Outdoor Unit		RXS09LVJU		RXS12LVJU	
			Cooling	Heating	Cooling	Heating
Capacity Rated (Min.~Max.)	kW		2.49 (1.30 ~ 2.49)	2.93 (1.30 ~ 2.93)	3.37 (1.40 ~ 3.37)	3.37 (1.40 ~ 3.37)
	Btu/h		8,500 (4,400 ~ 8,500)	10,000 (4,400 ~ 10,000)	11,500 (4,800 ~ 11,500)	11,500 (4,800 ~ 11,500)
	kcal/h		2,140 (1,120 ~ 2,140)	2,520 (1,120 ~ 2,520)	2,900 (1,200 ~ 2,900)	2,900 (1,200 ~ 2,900)
Moisture Removal	gal/h (L/h)		2.5 (9.5)	—	4.0 (15.1)	—
Running Current (Rated)	A		4.6 - 4.2	4.5 - 4.1	6.4 - 5.8	4.9 - 4.4
Power Consumption Rated (Min.~Max.)	W		760 (300 ~ 760)	850 (290 ~ 850)	1,260 (300 ~ 1,260)	960 (290 ~ 960)
Power Factor	%		79.4 - 78.7	90.8 - 90.1	94.7 - 94.5	94.2 - 94.9
COP (Rated)	W/W		3.28 (4.33 ~ 3.28)	3.45 (4.48 ~ 3.45)	2.67 (4.67 ~ 2.67)	3.51 (4.83 ~ 3.51)
EER (Rated)	Btu/h-W		11.2 (14.7 ~ 11.2)	11.8 (15.2 ~ 11.8)	9.1 (16.0 ~ 9.1)	12.0 (16.6 ~ 12.0)
Piping Connections	Liquid	in. (mm)	φ 1/4 (6.4)		φ 1/4 (6.4)	
	Gas	in. (mm)	φ 3/8 (9.5)		φ 3/8 (9.5)	
	Drain	in. (mm)	φ 25/32 (20.0)		φ 25/32 (20.0)	
Heat Insulation			Both Liquid and Gas Pipes		Both Liquid and Gas Pipes	
Max. Interunit Piping Length	ft (m)		65.6 (20)		65.6 (20)	
Max. Interunit Height Difference	ft (m)		49.2 (15)		49.2 (15)	
Chargeless	ft (m)		32.8 (10)		32.8 (10)	
Amount of Additional Charge of Refrigerant	oz/ft (g/m)		0.21 (20)		0.21 (20)	
<b>Indoor Unit</b>		<b>FDXS09LVJU</b>		<b>FDXS12LVJU</b>		
External Static Pressure	"Wg (Pa)		0.12 (30)		0.12 (30)	
Airflow Rate	H	m <sup>3</sup> /min (cfm)	8.6 (305)	8.6 (305)	8.6 (305)	8.6 (305)
	M		7.9 (280)	7.9 (280)	7.9 (280)	7.9 (280)
	L		7.4 (260)	7.4 (260)	7.4 (260)	7.4 (260)
	SL		6.7 (235)	6.7 (235)	6.7 (235)	6.7 (235)
Fan	Type	Sirocco Fan		Sirocco Fan		
	Motor Output	W		62		
	Speed	Steps		5 Steps, Quiet, Auto		
Air Filter			Removable / Washable / Mildew Proof		Removable / Washable / Mildew Proof	
Running Current (Rated)	A		0.58 - 0.52	0.58 - 0.52	0.58 - 0.52	0.58 - 0.52
Power Consumption (Rated)	W		72 - 72	72 - 72	72 - 72	72 - 72
Power Factor (Rated)	%		59.7 - 60.2	59.7 - 60.2	59.7 - 60.2	59.7 - 60.2
Temperature Control			Microcomputer Control		Microcomputer Control	
Dimensions (H x W x D)	in. (mm)		7-7/8 x 27-9/16 x 24-7/16 (200 x 700 x 620)		7-7/8 x 27-9/16 x 24-7/16 (200 x 700 x 620)	
Packaged Dimensions (H x W x D)	in. (mm)		10-13/16 x 36-5/16 x 30-1/4 (274 x 923 x 768)		10-13/16 x 36-5/16 x 30-1/4 (274 x 923 x 768)	
Weight (Mass)	Lbs (kg)		47 (21)		47 (21)	
Gross Weight (Gross Mass)	Lbs (kg)		64 (29)		64 (29)	
Sound Pressure Level (H / M / L)	dB(A)		35 / 33 / 31	35 / 33 / 31	35 / 33 / 31	35 / 33 / 31
Sound Power Level	dBA		51	51	51	51
<b>Outdoor Unit</b>		<b>RXS09LVJU</b>		<b>RXS12LVJU</b>		
Casing Color			Ivory White		Ivory White	
Compressor	Type	Hermetically Sealed Swing Type		Hermetically Sealed Swing Type		
	Model	1YC23AEXD		1YC23AEXD		
Refrigerant Oil	Motor Output	W		600		
	Type	FVC50K		FVC50K		
Refrigerant	Charge	oz (L)		12.5 (0.375)		
	Type	R-410A		R-410A		
Airflow Rate	H	m <sup>3</sup> /min (cfm)	31.2 (1,102)	28.1 (992)	33.5 (1,183)	28.1 (992)
	L		28.0 (989)	23.8 (840)	28.0 (989)	23.8 (840)
Fan	Type	Propeller		Propeller		
	Motor Output	W		23		
Running Current (Rated)	A		4.2 - 3.8	4.1 - 3.8	6.0 - 5.5	4.5 - 4.1
Power Consumption (Rated)	W		688 - 688	778 - 778	1,188 - 1,188	888 - 888
Power Factor (Rated)	%		78.8 - 78.7	91.2 - 89.0	95.2 - 93.9	94.9 - 94.2
Starting Current	A		4.6		6.4	
Dimensions (H x W x D)	in. (mm)		21-5/8 x 30-1/8 x 11-1/4 (550 x 765 x 285)		21-5/8 x 30-1/8 x 11-1/4 (550 x 765 x 285)	
Packaged Dimensions (H x W x D)	in. (mm)		25 x 34-5/8 x 14-3/16 (635 x 880 x 360)		25 x 34-5/8 x 14-3/16 (635 x 880 x 360)	
Weight (Mass)	Lbs (kg)		75 (34)		75 (34)	
Gross Weight (Gross Mass)	Lbs (kg)		89 (41)		89 (41)	
Sound Pressure Level (H / L)	dB(A)		47 / 43	48 / 44	49 / 44	49 / 45
Sound Power Level (H)	dBA		61	62	63	63
Drawing No.			3D075493		3D075494	

**Note:** ■ The data are based on the conditions shown in the table below.

Cooling	Heating	Piping Length
Indoor ; 80°FDB (26.7°CDB) / 67°FWB (19.4°CWB) Outdoor ; 95°FDB (35°CDB) / 75°FWB (24°CWB)	Indoor ; 70°FDB (21°CDB) / 60°FWB (15.6°CWB) Outdoor ; 47°FDB (8.3°CDB) / 43°FWB (6°CWB)	25 ft (7.5 m)

Conversion Formulae
kcal/h = kW x 860 Btu/h = kW x 3412 cfm = m <sup>3</sup> /min x 35.3

# Part 3

## Printed Circuit Board Connector Wiring Diagram

1. Indoor Unit.....	13
1.1 FTXS09/12LVJU .....	13
1.2 FTXS15/18/24/30/36LVJU .....	16
1.3 FDXS09/12LVJU .....	19
2. Outdoor Unit.....	21
2.1 RXS09/12LVJU .....	21
2.2 RXS15/18LVJU .....	23
2.3 RXS24LVJU, RK(X)S30/36LVJU .....	25

# 1. Indoor Unit

## 1.1 FTXS09/12LVJU

### Connectors and Other Parts

#### PCB (1): Control PCB

- |                   |   |
|-------------------|---|
| 1) S1             | Connector for DC fan motor  |
| 2) S21            | Connector for centralized control (HA)  |
| 3) S25            | Connector for INTELLIGENT EYE sensor PCB  |
| 4) S32            | Indoor heat exchanger thermistor  |
| 5) S41            | Connector for swing motors  |
| 6) S46            | Connector for display PCB   |
| 7) S47            | Connector for signal receiver PCB   |
| 8) H1, H2, H3, FG | Connector for terminal board  |
| 9) JA             | Address setting jumper<br>* Refer to page 388 for detail.                         |
| 10) JB            | Fan speed setting when compressor stops for thermostat OFF                        |
| JC                | Power failure recovery function (auto-restart)<br>* Refer to page 390 for detail. |
| 11) LED A         | LED for service monitor (green)   |
| 12) FU1 (F1U)     | Fuse (3.15 A, 250 V)  |
| 13) V1            | Varistor  |

#### PCB (2): Signal Receiver PCB

- |        |                           |
|--------|---------------------------|
| 1) S48 | Connector for control PCB |
|--------|---------------------------|

#### PCB (3): Display PCB

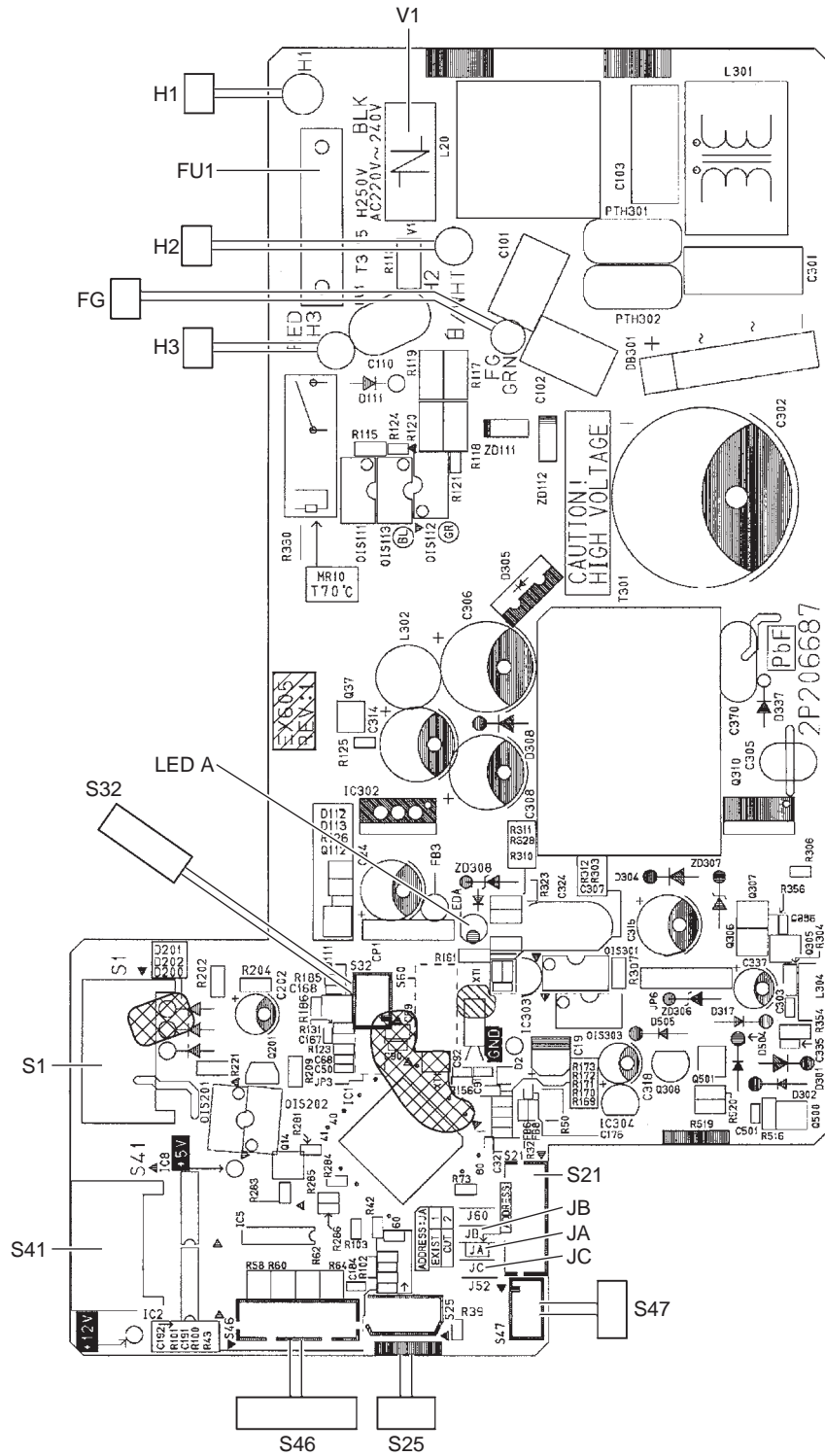
- |               |   |
|---------------|---|
| 1) S49        | Connector for control PCB   |
| 2) SW1        | Forced cooling operation [ON/OFF] button<br>* Refer to page 384 for detail. |
| 3) LED1 (H1P) | LED for operation (green)   |
| 4) LED2 (H2P) | LED for timer (yellow)  |
| 5) LED3 (H3P) | LED for INTELLIGENT EYE (green)   |
| 6) RTH1 (R1T) | Room temperature thermistor   |

#### PCB (4): INTELLIGENT EYE Sensor PCB

- |        |                           |
|--------|---------------------------|
| 1) S26 | Connector for control PCB |
|--------|---------------------------|

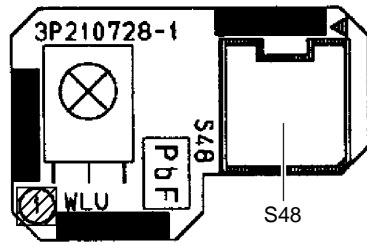
PCB Detail

PCB (1): Control PCB



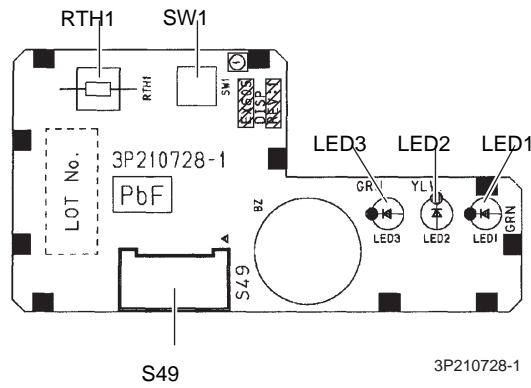


**PCB (2): Signal Receiver PCB**



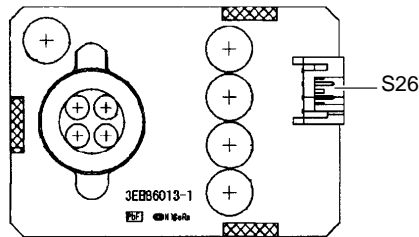
3P210728-1

**PCB (3): Display PCB**



3P210728-1

**PCB (4): INTELLIGENT EYE Sensor PCB**



3EB86013-1

## 1.2 FTXS15/18/24/30/36LVJU

---

### Connectors and Other Parts

#### PCB (1): Control PCB

- |                   |   |
|-------------------|---|
| 1) S1             | Connector for DC fan motor  |
| 2) S21            | Connector for centralized control (HA)  |
| 3) S25            | Connector for INTELLIGENT EYE sensor PCB  |
| 4) S32            | Indoor heat exchanger thermistor  |
| 5) S41            | Connector for swing motors  |
| 6) S46            | Connector for display PCB   |
| 7) S47            | Connector for signal receiver PCB   |
| 8) H1, H2, H3, FG | Connector for terminal board  |
| 9) JA             | Address setting jumper<br>* Refer to page 388 for detail.                         |
| 10) JB            | Fan speed setting when compressor stops for thermostat OFF                        |
| JC                | Power failure recovery function (auto-restart)<br>* Refer to page 390 for detail. |
| 11) LED A         | LED for service monitor (green)   |
| 12) FU1 (F1U)     | Fuse (3.15 A, 250 V)  |
| 13) V1            | Varistor  |

#### PCB (2): Signal Receiver PCB

- |        |                           |
|--------|---------------------------|
| 1) S48 | Connector for control PCB |
|--------|---------------------------|

#### PCB (3): Display PCB

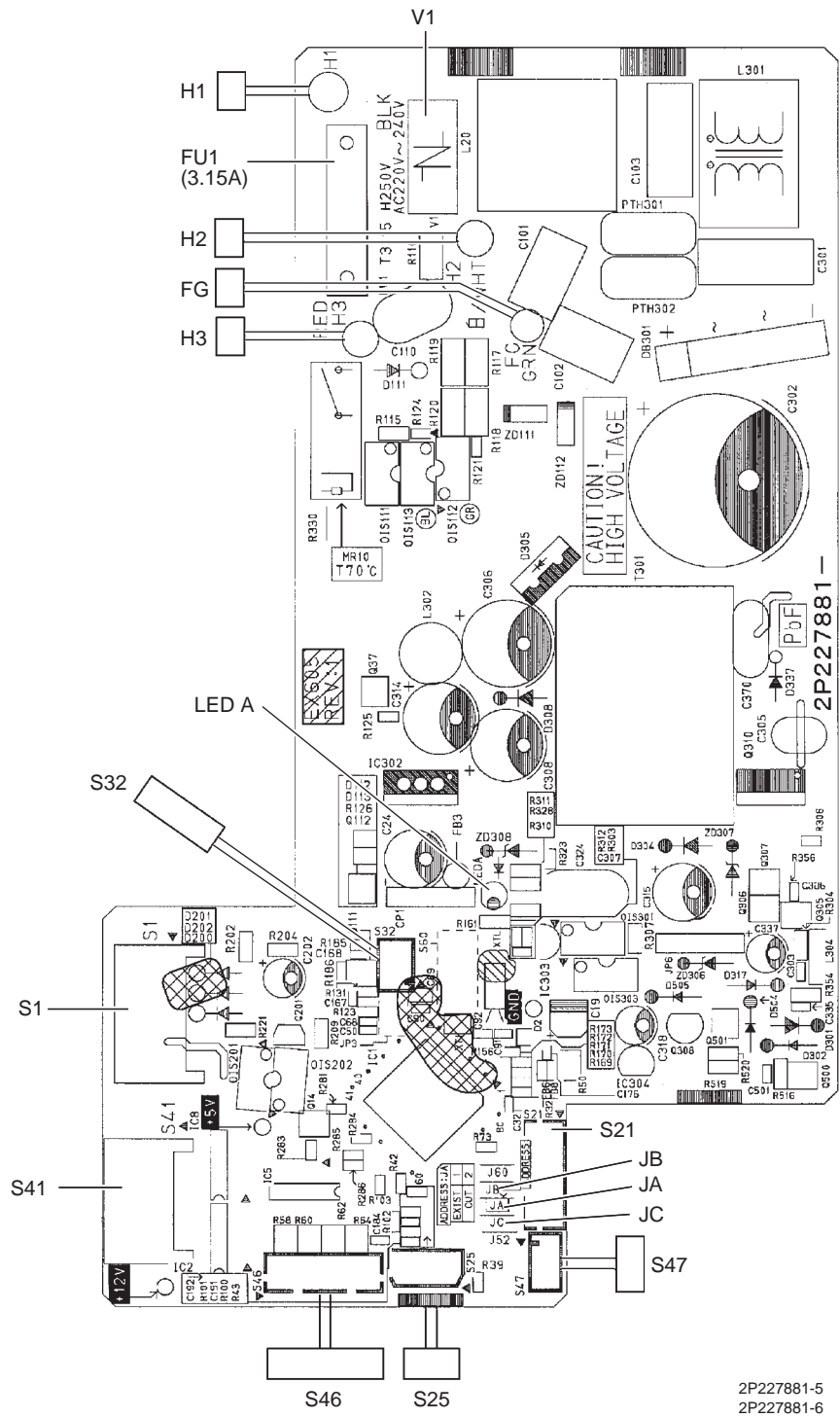
- |               |   |
|---------------|---|
| 1) S49        | Connector for control PCB   |
| 2) SW1        | Forced cooling operation ON/OFF button<br>* Refer to page 384 for detail. |
| 3) LED1 (H1P) | LED for operation (green)   |
| 4) LED2 (H2P) | LED for timer (yellow)  |
| 5) LED3 (H3P) | LED for INTELLIGENT EYE (green)   |
| 6) RTH1 (R1T) | Room temperature thermistor   |

#### PCB (4): INTELLIGENT EYE Sensor PCB

- |        |                           |
|--------|---------------------------|
| 1) S36 | Connector for control PCB |
|--------|---------------------------|

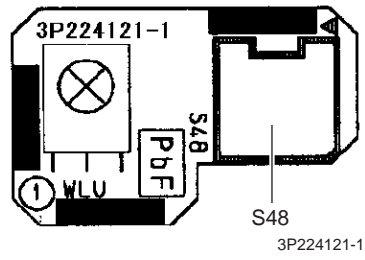
PCB Detail

PCB (1): Control PCB

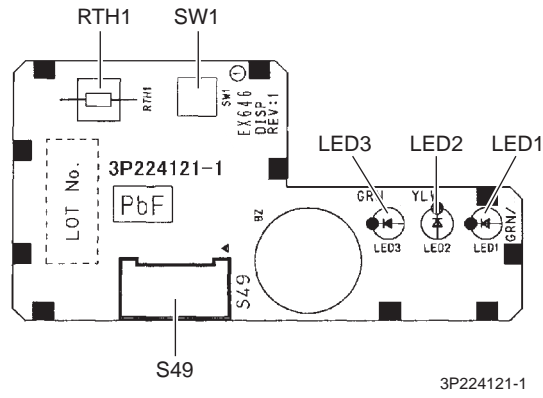


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2P227881-6

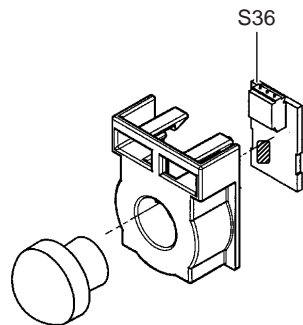
**PCB (2): Signal Receiver PCB**



**PCB (3): Display PCB**



**PCB (4): INTELLIGENT EYE Sensor PCB**



3P227885-1

## 1.3 FDXS09/12LVJU

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### Connectors and Other Parts

#### A1P: Control PCB

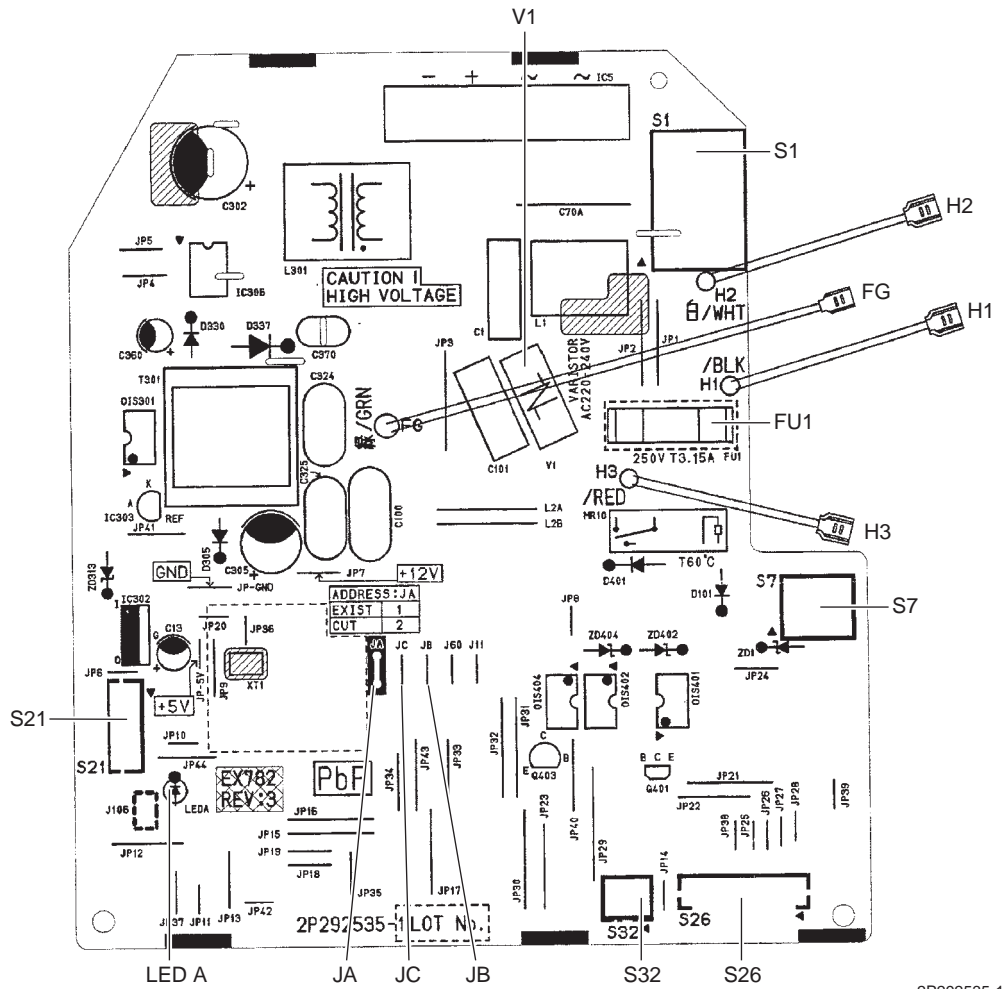
- |               |   |
|---------------|---|
| 1) S1         | Connector for AC fan motor  |
| 2) S7         | Connector for AC fan motor (Hall IC)  |
| 3) S21        | Connector for centralized control (HA)  |
| 4) S26        | Connector for display PCB   |
| 5) S32        | Connector for indoor heat exchanger thermistor                                    |
| 6) H1, H2, H3 | Connector for terminal board  |
| 7) FG (GND)   | Connector for terminal board (ground)   |
| 8) JA         | Address setting jumper<br>* Refer to page 388 for detail.                         |
| 9) JB         | Fan speed setting when compressor stops for thermostat OFF                        |
| JC            | Power failure recovery function (auto-restart)<br>* Refer to page 390 for detail. |
| 10) LED A     | LED for service monitor (green)   |
| 11) FU1 (F1U) | Fuse (3.15 A, 250 V)  |
| 12) V1 (V1TR) | Varistor  |

#### A2P: Display PCB

- |               |   |
|---------------|---|
| 1) S1         | Connector for control PCB   |
| 2) SW1 (S1W)  | Forced cooling operation [ON/OFF] button<br>* Refer to page 384 for detail. |
| 3) LED2 (H2P) | LED for timer (yellow)  |
| 4) LED3 (H3P) | LED for operation (green)   |
| 5) RTH1 (R1T) | Room temperature thermistor   |

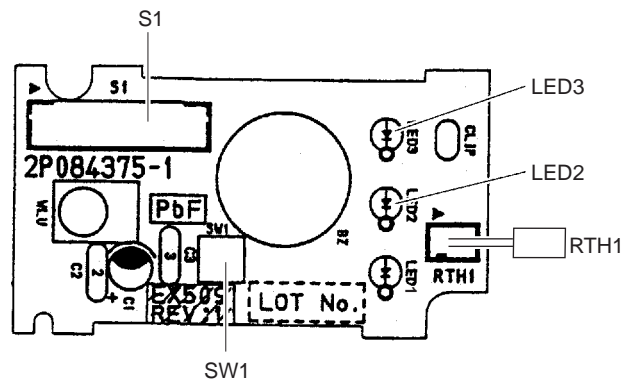
PCB Detail

A1P: Control PCB



2P292535-1

A2P: Display PCB



2P084375-1

★LED 1 does not function.

## 2. Outdoor Unit

### 2.1 RXS09/12LVJU

#### Connectors and Other Parts

#### PCB (1): Filter PCB

- |                |                              |
|----------------|------------------------------|
| 1) S11         | Connector for main PCB       |
| 2) AC1, AC2, S | Connector for terminal board |
| 3) E1, E2      | Terminal for ground wire     |
| 4) HL2, HN2    | Connector for main PCB       |
| 5) HR1         | Connector for reactor        |
| 6) FU1         | Fuse (3.15 A, 250 V)         |
| 7) FU3         | Fuse (20 A, 250 V)           |
| 8) V2, V3      | Varistor                     |

#### PCB (2): Main PCB

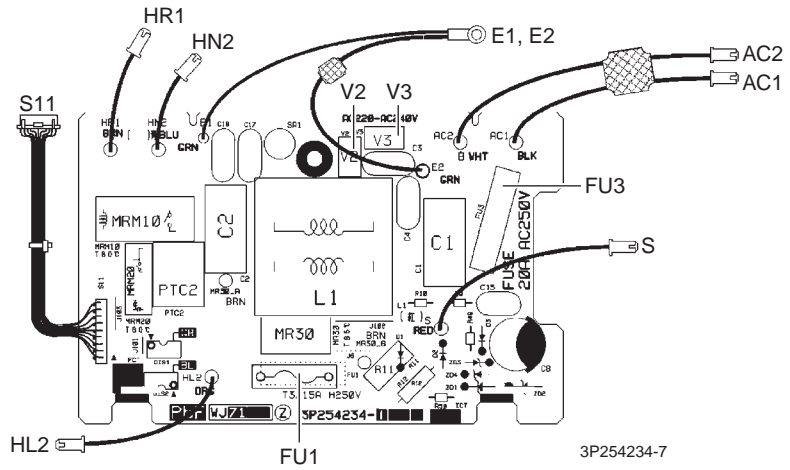
- |             |  |
|-------------|--|
| 1) S10      | Connector for filter PCB   |
| 2) S20      | Connector for electronic expansion valve coil  |
| 3) S40      | Connector for overload protector   |
| 4) S70      | Connector for fan motor  |
| 5) S80      | Connector for four-way valve coil  |
| 6) S90      | Connector for thermistors<br>(outdoor temperature, outdoor heat exchanger, discharge pipe) |
| 7) S100     | Connector for forced operation button PCB  |
| 8) HL3, HN3 | Connector for filter PCB   |
| 9) HR2      | Connector for reactor  |
| 10) U, V, W | Connector for compressor   |
| 11) FU2     | Fuse (3.15 A, 250 V)   |
| 12) LED A   | LED for service monitor (green)  |
| 13) V1      | Varistor   |
| 14) J4      | Jumper for facility setting<br>* Refer to page 389 for detail.                             |

#### PCB (3): Forced Operation Button PCB

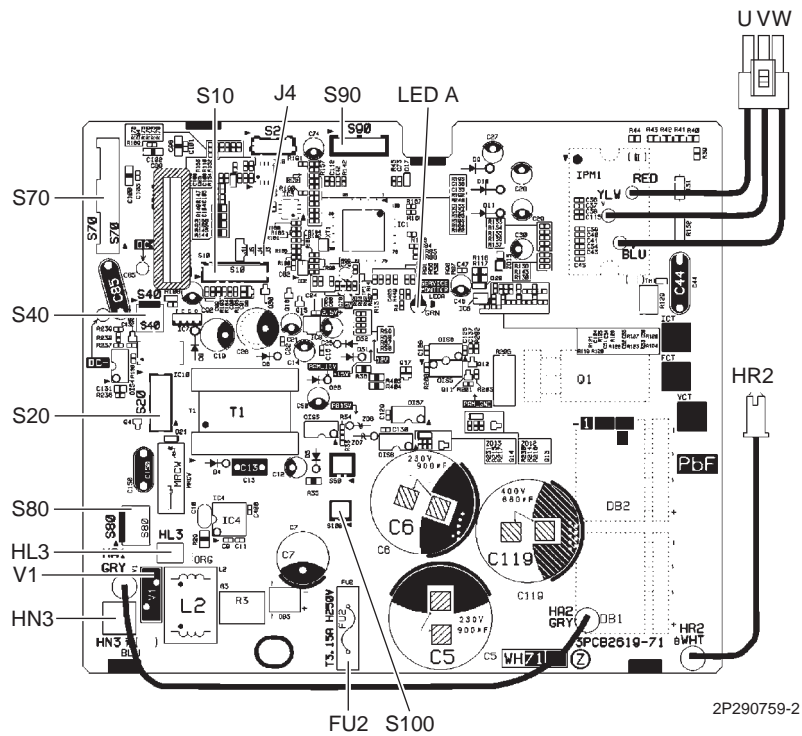
- |         |   |
|---------|---|
| 1) S110 | Connector for main PCB  |
| 2) SW1  | Forced cooling operation [ON/OFF] button<br>* Refer to page 384 for detail. |

PCB Detail

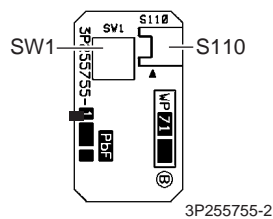
PCB (1): Filter PCB



PCB (2): Main PCB



PCB (3): Forced Operation Button PCB





## 2.2 RXS15/18LVJU

### Connectors and Other Parts

#### PCB (1): Filter PCB

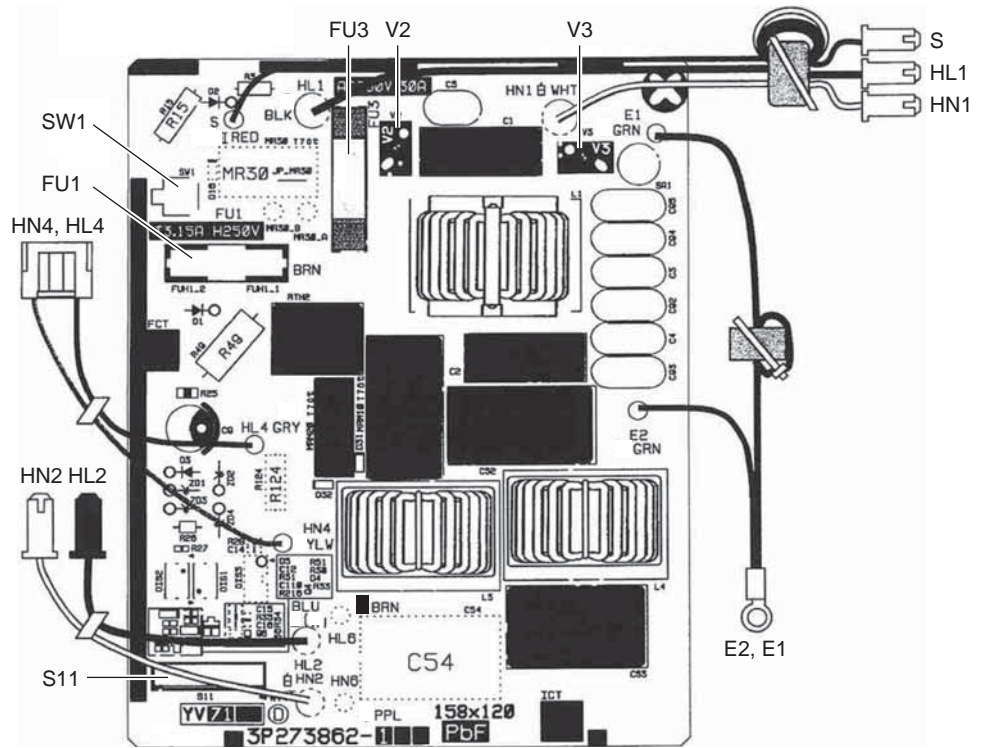
- |                |  |
|----------------|--|
| 1) S11         | Connector for [S10] on main PCB          |
| 2) HL1, HN1, S | Connector for terminal board             |
| 3) E1, E2      | Terminal for ground wire                 |
| 4) HL2, HN2    | Connector for [HL3] [HN3] on main PCB    |
| 5) HL4, HN4    | Connector for [S12] on main PCB          |
| 6) FU1         | Fuse (3.15 A, 250 V)                     |
| 7) FU3         | Fuse (30 A, 250 V)                       |
| 8) V2, V3      | Varistor                                 |
| 9) SW1         | Forced cooling operation [ON/OFF] button |
- \* Refer to page 384 for detail.

#### PCB (2): Main PCB

- |             |  |
|-------------|--|
| 1) S10      | Connector for [S11] on filter PCB  |
| 2) S12      | Connector for [HL4] [HN4] on filter PCB  |
| 3) S20      | Connector for electronic expansion valve coil  |
| 4) S40      | Connector for overload protector   |
| 5) S70      | Connector for fan motor  |
| 6) S80      | Connector for four-way valve coil  |
| 7) S90      | Connector for thermistors<br>(outdoor temperature, outdoor heat exchanger, discharge pipe) |
| 8) HL3, HN3 | Connector for [HL2] [HN2] on filter PCB  |
| 9) U, V, W  | Terminal for compressor  |
| 10) FU2     | Fuse (3.15 A, 250 V)   |
| 11) LED A   | LED for service monitor (green)  |
| 12) V1      | Varistor   |
| 13) J6      | Jumper for facility setting  |
- \* Refer to page 389 for detail.

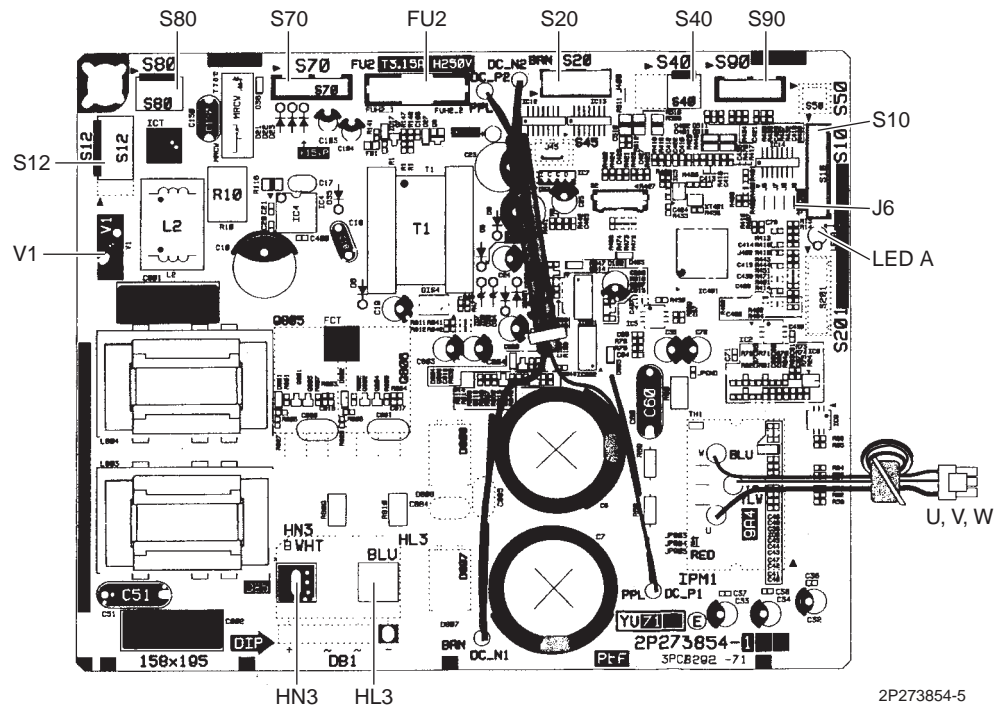
PCB Detail

PCB (1): Filter PCB



3P273862-3

PCB (2): Main PCB



2P273854-5

## 2.3 RXS24LVJU, RK(X)S30/36LVJU

### Connectors and Other Parts

#### PCB (1): Main PCB

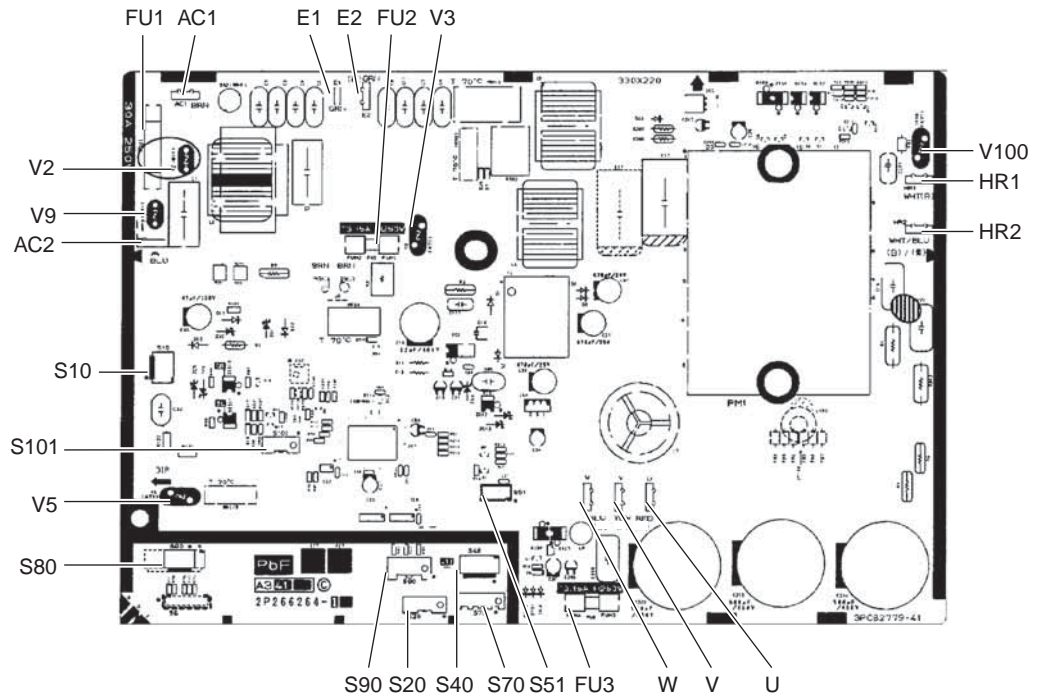
- |                            |  |
|----------------------------|--|
| 1) S10                     | Connector for terminal board (indoor - outdoor transmission)                               |
| 2) S20                     | Connector for electronic expansion valve coil  |
| 3) S40                     | Connector for overload protector   |
| 4) S51, S101               | Connector for service monitor PCB  |
| 5) S70                     | Connector for fan motor  |
| 6) S80                     | Connector for four-way valve coil  |
| 7) S90                     | Connector for thermistors<br>(outdoor temperature, outdoor heat exchanger, discharge pipe) |
| 8) AC1, AC2                | Connector for terminal board (power supply)  |
| 9) HR1, HR2                | Connector for reactor  |
| 10) E1, E2                 | Connector for ground wire  |
| 11) U, V, W                | Connector for compressor   |
| 12) FU1                    | Fuse (30 A, 250 V)   |
| 13) FU2, FU3               | Fuse (3.15 A, 250 V)   |
| 14) V2, V3, V5<br>V9, V100 | Varistor   |

#### PCB (2): Service Monitor PCB

- |              |   |
|--------------|---|
| 1) S52, S102 | Connector for main PCB  |
| 2) LED A     | LED for service monitor (green)   |
| 3) SW1       | Forced cooling operation [ON/OFF] button<br>* Refer to page 384 for detail. |
| 4) SW4-B     | Switch for facility setting<br>* Refer to page 389 for detail.              |

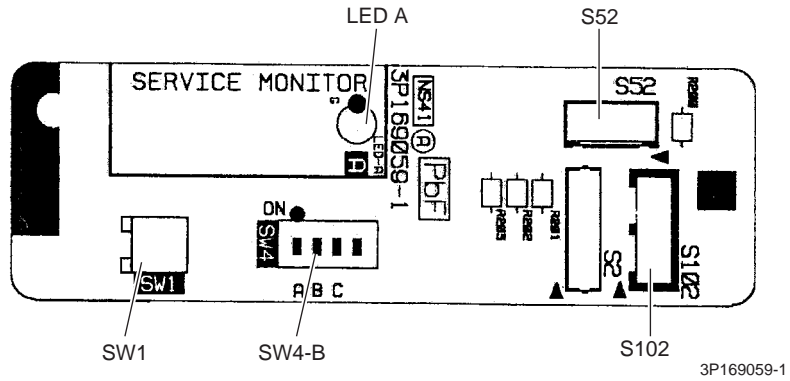
PCB Detail

PCB (1): Main PCB



2P266264-5  
2P266264-6

PCB (2): Service Monitor PCB



★ SW4-A and SW4-C has no function and keep it off.

# Part 4

## Function and Control

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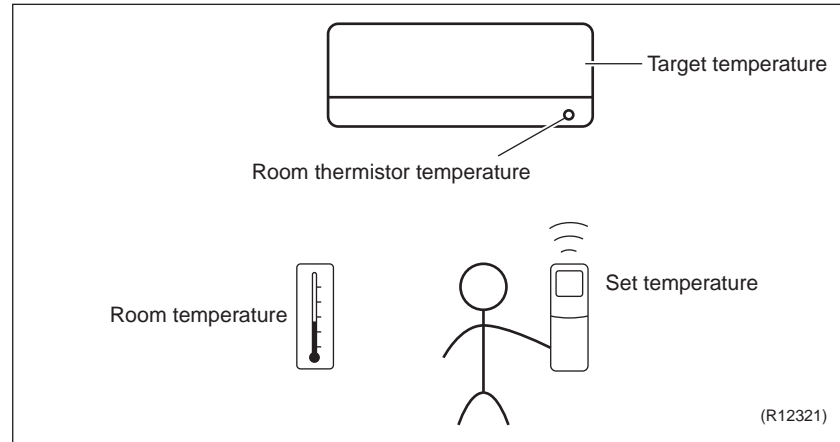
# 1. Main Functions

## 1.1 Temperature Control

### Definitions of Temperatures

The definitions of temperatures are classified as following.

- ◆ Room temperature: temperature of lower part of the room
- ◆ Set temperature: temperature set by remote controller
- ◆ Room thermistor temperature: temperature detected by room temperature thermistor
- ◆ Target temperature: temperature determined by microcomputer



★ The illustration is for FTXS series as representative.

### Temperature Control

The temperature of the room is detected by the room temperature thermistor. However, there is difference between the “temperature detected by room temperature thermistor” and the “temperature of lower part of the room”, depending on the type of the indoor unit or installation condition. Practically, the temperature control is done by the “target temperature appropriately adjusted for the indoor unit” and the “temperature detected by room temperature thermistor”.

## 1.2 Frequency Principle

### Main Control Parameters

The compressor is frequency-controlled during normal operation. The target frequency is set by the following 2 parameters coming from the operating indoor unit:

- The load condition of the operating indoor unit
- The difference between the room thermistor temperature and the target temperature

### Additional Control Parameters

The target frequency is adapted by additional parameters in the following cases:

- Frequency restrictions
- Initial settings
- Forced cooling operation

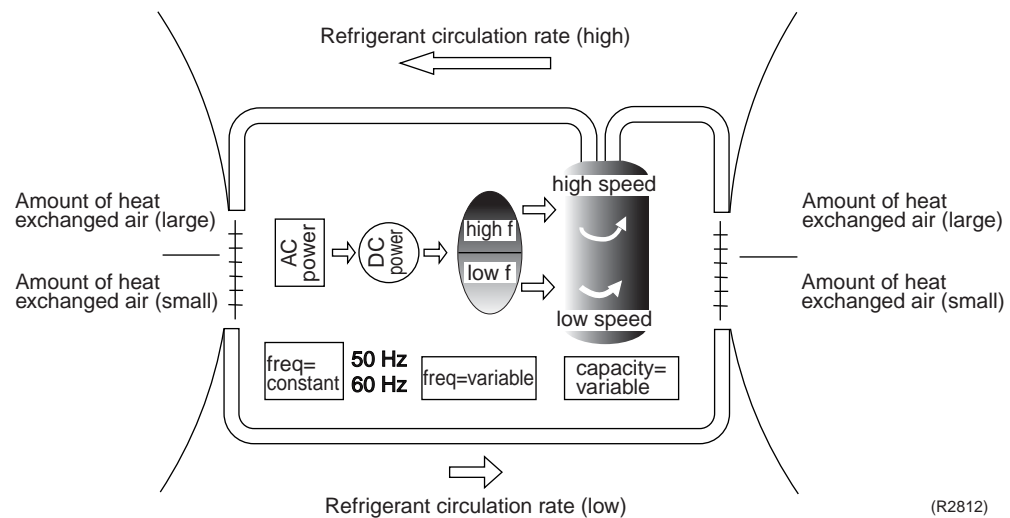
## Inverter Principle

To regulate the capacity, a frequency control is needed. The inverter makes it possible to alter the rotation speed of the compressor. The following table explains the conversion principle:

Phase	Description
1	The supplied AC power source is converted into the DC power source for the present.
2	The DC power source is reconverted into the three phase AC power source with variable frequency. <ul style="list-style-type: none"> <li>■ When the frequency increases, the rotation speed of the compressor increases resulting in an increased refrigerant circulation. This leads to a higher amount of the heat exchange per unit.</li> <li>■ When the frequency decreases, the rotation speed of the compressor decreases resulting in a decreased refrigerant circulation. This leads to a lower amount of the heat exchange per unit.</li> </ul>

## Drawing of Inverter

The following drawing shows a schematic view of the inverter principle:



## Inverter Features

The inverter provides the following features:

- The regulating capacity can be changed according to the changes in the outdoor temperature and cooling / heating load.
- Quick heating and quick cooling  
The compressor rotational speed is increased when starting the heating (or cooling). This enables to reach the set temperature quickly.
- Even during extreme cold weather, high capacity is achieved. It is maintained even when the outdoor temperature is 2°C (35.6°F).
- Comfortable air conditioning  
A fine adjustment is integrated to keep the room temperature constant.
- Energy saving heating and cooling  
Once the set temperature is reached, the energy saving operation enables to maintain the room temperature at low power.

**Frequency Limits**

The following functions regulate the minimum and maximum frequency:

Frequency	Functions
Low	<ul style="list-style-type: none"> <li>■ Four-way valve operation compensation. Refer to page 45.</li> </ul>
High	<ul style="list-style-type: none"> <li>■ Compressor protection function. Refer to page 46.</li> <li>■ Discharge pipe temperature control. Refer to page 46.</li> <li>■ Input current control. Refer to page 47.</li> <li>■ Freeze-up protection control. Refer to page 48.</li> <li>■ Heating peak-cut control. Refer to page 48.</li> <li>■ Defrost control. Refer to page 50.</li> </ul>

**Forced Cooling Operation**

Refer to page 384 for detail.

### 1.3 Airflow Direction Control (FTXS Series)

**Power-Airflow Dual Louvers**

The large louver sends a large volume of air downward to the floor and provides an optimum control in cooling, dry, and heating operation.

**<Cooling / Dry>**

During cooling or dry operation, the louver retracts into the indoor unit. Then, cool air can be blown far and distributed all over the room.

**<Heating>**

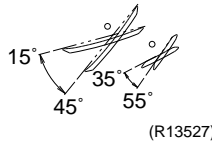
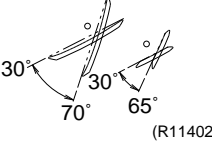
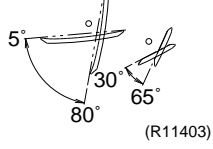
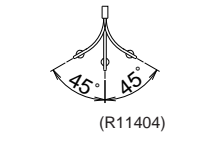
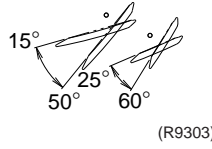
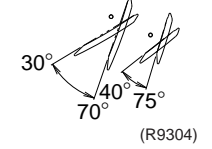
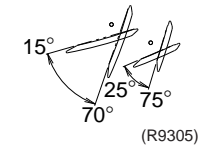
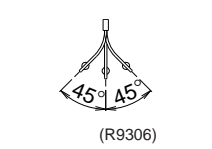
During heating operation, the large louver directs airflow downward to spread the warm air to the entire room.

**Wide-Angle Fins**

The fins, made of elastic synthetic resin, provide a wide range of airflow that guarantees comfortable air distribution.

**Auto-Swing**

The following table explains the auto swing process for cooling, dry, heating, and fan:

	Vertical Swing (up and down)			Horizontal Swing (right and left)
	Cooling / Dry	Heating	Fan	
09/12 class				
15/18/24/30/36 class				

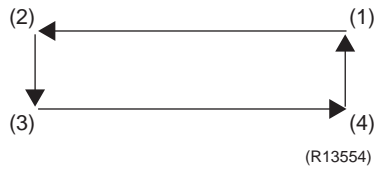


**3-D Airflow**

Alternative repetition of vertical and horizontal swing motions enables uniform airconditioning of the entire room. This function is effective for starting the air conditioner.

When the horizontal swing and vertical swing are both set to automatic operation, the airflow becomes 3-D airflow. The horizontal and vertical swing motion is altered and the airflow direction changes in the order shown in the following diagram.

- (1) The vertical blades (fins) move from the right to the left.
- (2) The horizontal blades (louvers) move downward.
- (3) The vertical blades (fins) move from the left to the right.
- (4) The horizontal blades (louvers) move upward.



**COMFORT AIRFLOW Operation**

The horizontal blades (louvers) are controlled not to blow the air directly at the people in the room.

	Cooling	Heating
09/12 class	<p style="text-align: center;">(R4302)</p>	<p style="text-align: center;">(R8413)</p>
15/18/24/30/36 class	<p style="text-align: center;">(R9655)</p>	<p style="text-align: center;">(R9654)</p>

# 1.4 Fan Speed Control for Indoor Unit

**Outline**

Phase control and fan speed control contains 9 steps: LLL, LL, SL, L, ML, M, MH, H, and HH. The airflow rate can be automatically controlled depending on the difference between the room thermistor temperature and the target temperature. This is done through phase control and Hall IC control.



For more information about Hall IC, refer to the troubleshooting for fan motor on page 99.

**Automatic Fan Speed Control**

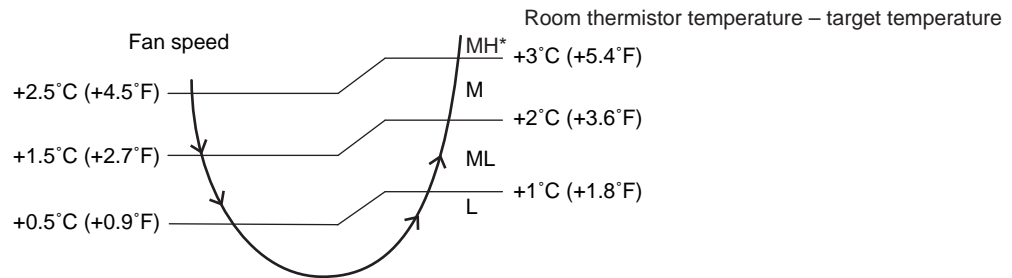
In automatic fan speed operation, the step "SL" is not available.

Step	Cooling	Heating
LLL	 (R11681)	 (R6834)
LL		
L		
ML		
M		
MH		
H		
HH (POWERFUL)		

= The airflow rate is automatically controlled within this range when the FAN setting button is set to automatic.

**<Cooling>**

The following drawing explains the principle of fan speed control for cooling.



(R16967)

\*For FTXS series, the upper limit is M tap in 30 minutes from the operation start.

**<Heating>**

In heating operation, the fan speed is regulated according to the indoor heat exchanger temperature and the difference between the room thermistor temperature and the target temperature.



**Note:**

1. During POWERFUL operation, the fan rotates at H tap + 50 rpm.
2. The fan stops during defrost operation.

**COMFORT AIRFLOW Operation**

**FTXS series**

- The fan speed is controlled automatically within the following steps.

**<Cooling>**

L tap ~ MH tap (same as AUTOMATIC)

**<Heating>**

ML tap ~ MH tap

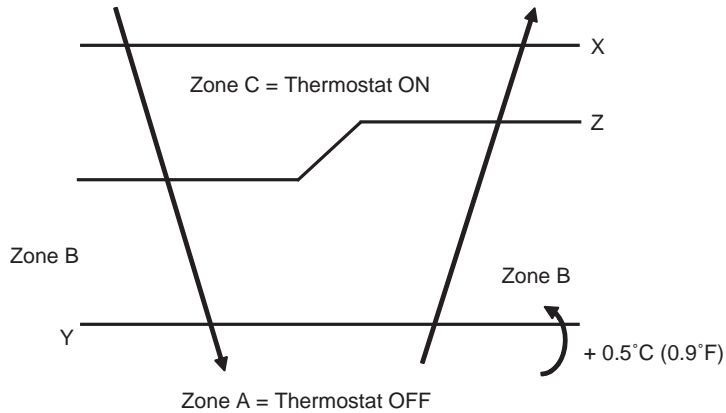
- The latest command has the priority between POWERFUL and COMFORT AIRFLOW.

# 1.5 Program Dry Operation

**Outline** Program dry operation removes humidity while preventing the room temperature from lowering. Since the microcomputer controls both the temperature and airflow rate, the temperature adjustment and [FAN] setting buttons are inoperable.

**Detail** The microcomputer automatically sets the temperature and airflow rate. The difference between the room thermistor temperature at start-up and the target temperature is divided into two zones. Then, the unit operates in an appropriate capacity for each zone to maintain the temperature and humidity at a comfortable level.

Room thermistor temperature at start-up	Target temperature X	Thermostat OFF point Y	Thermostat ON point Z
24°C (75.2°F) or more	Room thermistor temperature at start-up	$X - 2.5^{\circ}\text{C} (-4.5^{\circ}\text{F})$	$X - 0.5^{\circ}\text{C} (-0.9^{\circ}\text{F})$ or $Y + 0.5^{\circ}\text{C} (0.9^{\circ}\text{F})$ (zone B) continues for 10 min.
23.5°C (74.3°F) ↓ 18°C (64.4°F)		$X - 2.0^{\circ}\text{C} (-3.6^{\circ}\text{F})$	$X - 0.5^{\circ}\text{C} (-0.9^{\circ}\text{F})$ or $Y + 0.5^{\circ}\text{C} (0.9^{\circ}\text{F})$ (zone B) continues for 10 min.
17.5°C (63.5°F) ↓	18°C (64.4°F)	$X - 2.0^{\circ}\text{C} (-3.6^{\circ}\text{F})$	$X - 0.5^{\circ}\text{C} (-0.9^{\circ}\text{F}) = 17.5^{\circ}\text{C} (63.5^{\circ}\text{F})$ or $Y + 0.5^{\circ}\text{C} (0.9^{\circ}\text{F})$ (zone B) continues for 10 min.



(R11587)

## 1.6 Automatic Operation

### Outline

#### Automatic Cooling / Heating Function

When the automatic operation is selected with the remote controller, the microcomputer automatically determines the operation mode as cooling or heating according to the room temperature and the set temperature at start-up.

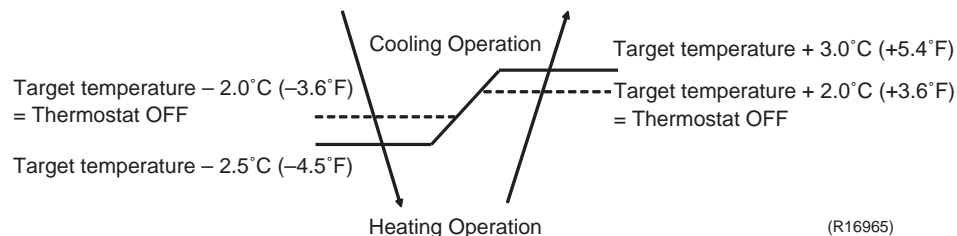
The unit automatically switches the operation mode to maintain the room temperature at the set temperature.

### Detail

Ts: set temperature (set by remote controller)  
 Tt: target temperature (determined by microcomputer)  
 Tr: room thermistor temperature (detected by room temperature thermistor)  
 C: correction value

- The set temperature (Ts) determines the target temperature (Tt).  
 (Ts = 18 ~ 30°C, 64.4 ~ 86°F).
- The target temperature (Tt) is calculated as;  
 $Tt = Ts + C$   
 where C is the correction value.  
 C = 0°C (0°F)
- Thermostat ON/OFF point and operation mode switching point are as follows.
  - Heating → Cooling switching point:  
 $Tr \geq Tt + 3.0^\circ\text{C}$  (+5.4°F) (FTXS series)  
 $Tr \geq Tt + 2.5^\circ\text{C}$  (+4.5°F) (FDXS series)
  - Cooling → Heating switching point:  
 $Tr < Tt - 2.5^\circ\text{C}$  (-4.5°F)
  - Thermostat ON/OFF point is the same as the ON/OFF point of cooling or heating operation.
- During initial operation  
 $Tr \geq Ts$  : Cooling operation  
 $Tr < Ts$  : Heating operation

#### FTXS series

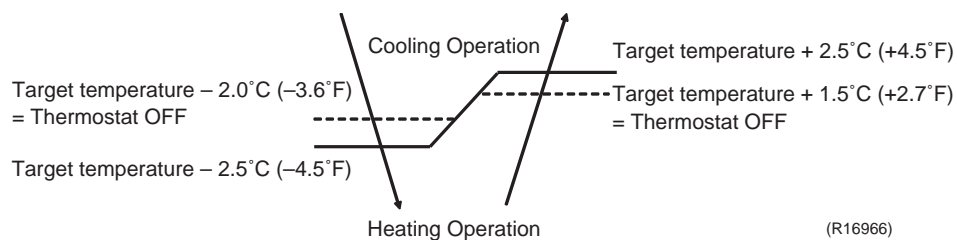


Ex: When the target temperature is 25°C (77°F)

Cooling → 23°C (73.4°F): Thermostat OFF → 22°C (71.6°F): Switch to heating

Heating → 27°C (80.6°F): Thermostat OFF → 28°C (82.4°F): Switch to cooling

#### FDXS series



Ex: When the target temperature is 25°C (77°F)

Cooling → 23°C (73.4°F): Thermostat OFF → 22°C (71.6°F): Switch to heating

Heating → 26.5°C (79.7°F): Thermostat OFF → 27.5°C (81.5°F): Switch to cooling

# 1.7 Thermostat Control

Thermostat control is based on the difference between the room thermistor temperature and the target temperature.

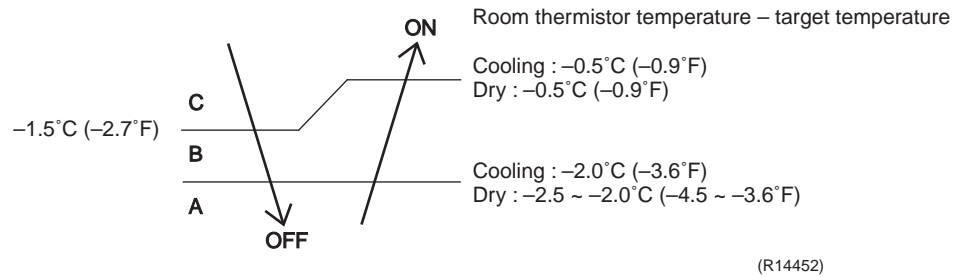
### Thermostat OFF Condition

- ◆ The temperature difference is in the zone A.

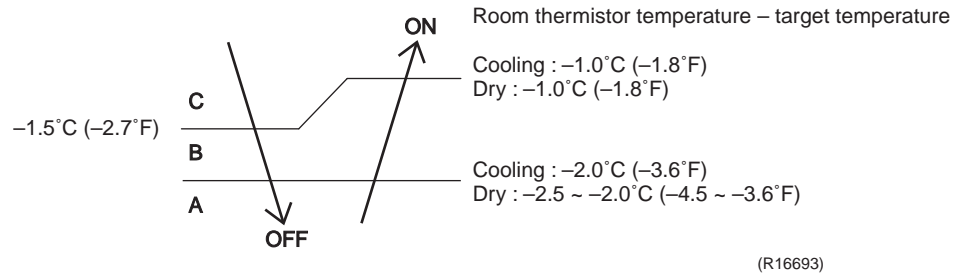
### Thermostat ON Condition

- ◆ The temperature difference returns to the zone C after being in the zone A.
- ◆ The system resumes from defrost control in any zones except A.
- ◆ The operation turns on in any zones except A.
- ◆ The monitoring time has passed while the temperature difference is in the zone B.  
(Cooling / Dry: 10 minutes, Heating: 10 seconds)

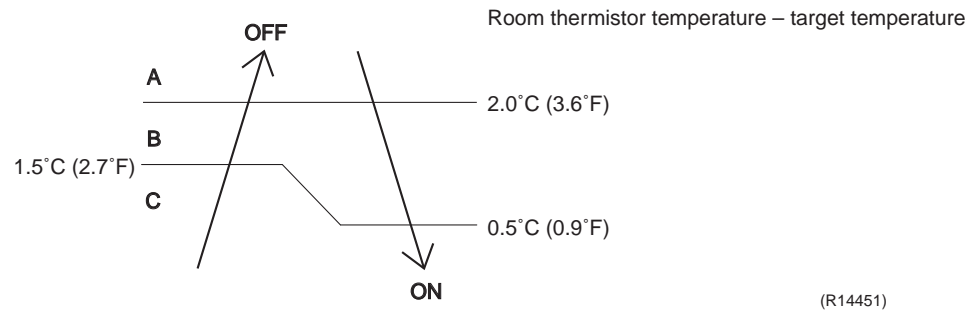
### <Cooling / Dry> FTXS series



### FDXS series



### <Heating>



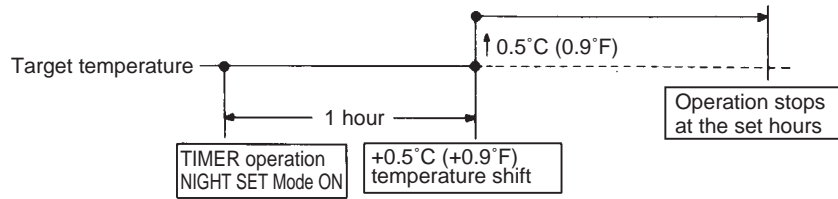
Refer to "Temperature Control" on page 28 for detail.

# 1.8 NIGHT SET Mode

**Outline** When the OFF timer is set, the NIGHT SET Mode is automatically activated. The NIGHT SET Mode keeps the airflow rate setting.

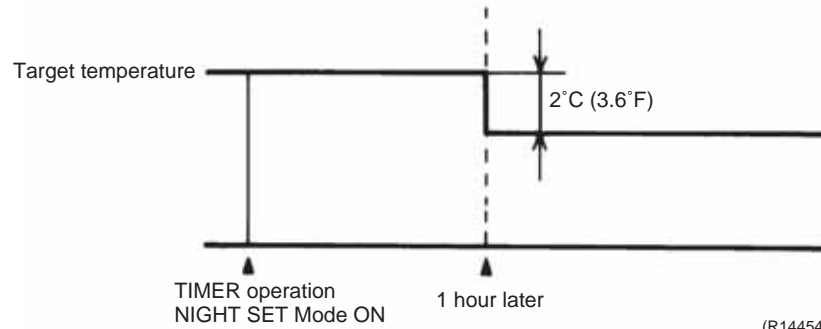
**Detail** The NIGHT SET Mode continues operation at the target temperature for the first one hour, then automatically raises the target temperature slightly in the case of cooling, or lowers it slightly in the case of heating. This prevents excessive cooling in summer and excessive heating in winter to ensure comfortable sleeping conditions, and also conserves electricity.

### <Cooling>



(R14453)

### <Heating>



(R14454)

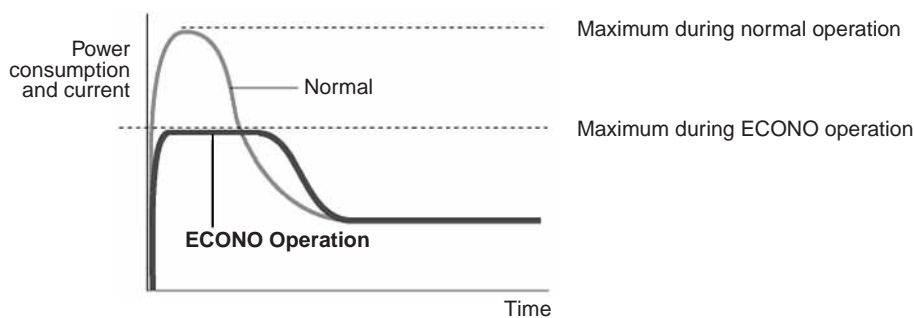
## 1.9 ECONO Operation

### Outline

ECONO operation reduces the maximum operating current and the power consumption. This operation is particularly convenient for energy-saving-oriented users. It is also a major bonus for those whose breaker capacities do not allow the use of multiple electrical devices and air conditioners.

It is easily activated from the wireless remote controller by pushing the [ECONO] button.

- When this function is activated, the maximum capacity also decreases.
- The remote controller can send the ECONO command when the unit is in COOL, HEAT, DRY, or AUTO operation. This function can only be set when the unit is running. Pressing the [ON/OFF] button on the remote controller cancels the function.
- This function and POWERFUL operation cannot be used at the same time. The latest command has the priority.



(R9288)

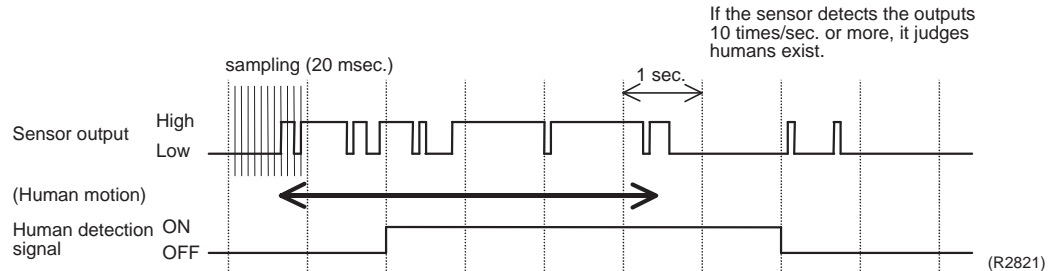
## 1.10 INTELLIGENT EYE Operation (FTXS Series)

### Outline

This function detects the existence of humans in the room with a motion sensor (INTELLIGENT EYE) and reduces the capacity when there is nobody in the room in order to save electricity.

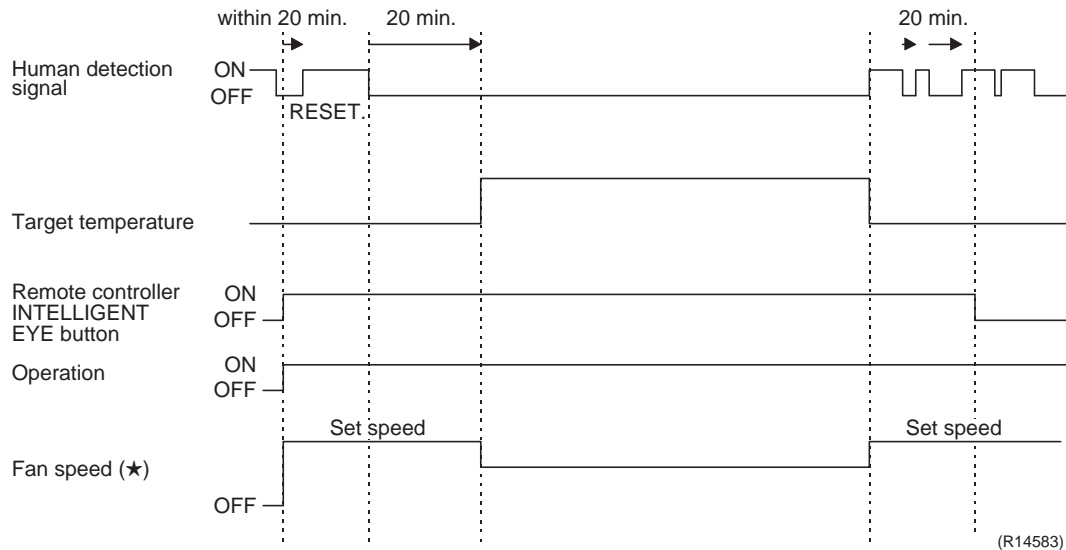
### Detail

#### 1. Detection method by INTELLIGENT EYE



- This sensor detects human motion by receiving infrared rays and displays the pulse wave output.
- The microcomputer in the indoor unit carries out a sampling every 20 msec. and if it detects 10 cycles of the wave in 1 second in total (corresponding to  $20 \text{ msec.} \times 10 = 200 \text{ msec.}$ ), it judges humans are in the room as the motion signal is ON.

#### 2. The motions (for example: in cooling)



- When the microcomputer does not have a signal from the sensor in 20 minutes, it judges that nobody is in the room and operates the unit at a temperature shifted from the target temperature. (Cooling / Dry:  $1 \sim 2^{\circ}\text{C}$  ( $1.8 \sim 3.6^{\circ}\text{F}$ ) higher, Heating:  $2^{\circ}\text{C}$  ( $3.6^{\circ}\text{F}$ ) lower, Auto: according to the operation mode at that time.)

★ In FAN operation, the fan speed is reduced by 60 rpm.

### Others

- For dry operation, you cannot set the temperature with a remote controller, but the target temperature is shifted internally.



## 1.11 Inverter POWERFUL Operation

### Outline

In order to exploit the cooling and heating capacity to full extent, operate the air conditioner by increasing the indoor fan rotating speed and the compressor frequency.

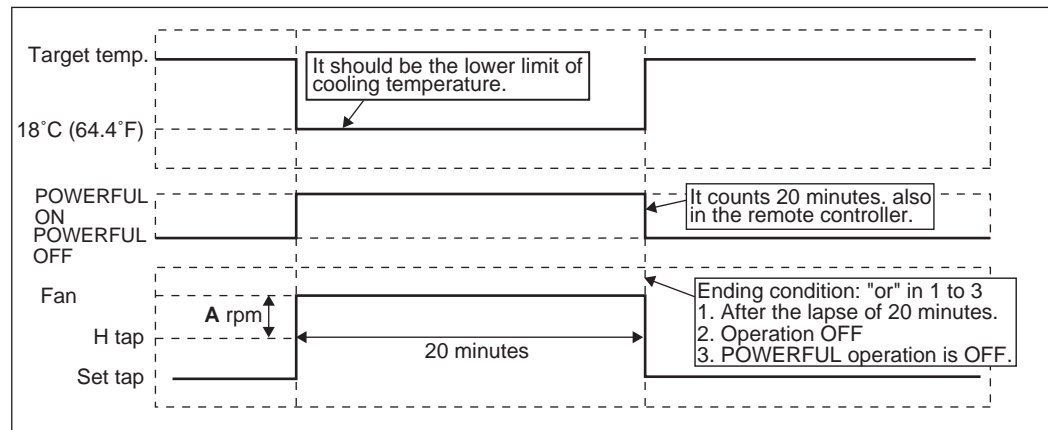
### Detail

When [POWERFUL] button is pressed, the fan speed and target temperature are converted to the following states for 20 minutes.

Operation mode	Fan speed	Target temperature
COOL	H tap + <b>A</b> rpm	18°C (64.4°F)
DRY	Dry rotating speed + <b>A</b> rpm	Lowered by 2.5°C (4.5°F)
HEAT	H tap + <b>A</b> rpm	30 ~ 31.5°C (86 ~ 88.7°F)
FAN	H tap + <b>A</b> rpm	—
AUTO	Same as cooling / heating in POWERFUL operation	The target temperature is kept unchanged.

**A** = 50 rpm

Ex: POWERFUL operation in cooling



(R13571)

## 1.12 Other Functions

### 1.12.1 Hot-Start Function

In order to prevent the cold air blast that normally comes when heating operation is started, the temperature of the indoor heat exchanger is detected, and the airflow is either stopped or made very weak thereby carrying out comfortable heating of the room.

\*The cold air blast is also prevented using similar control when the defrosting operation is started or when the thermostat is turned ON.

### 1.12.2 Signal Receiving Sign

When the indoor unit receives a signal from the remote controller, the unit emits a signal receiving sound.

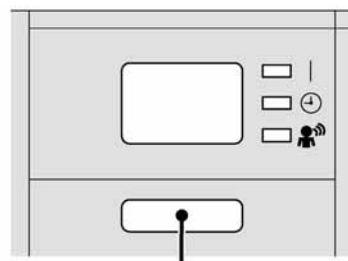
### 1.12.3 Indoor Unit ON/OFF Button

An [ON/OFF] button is provided on the display of the unit.

- Press the [ON/OFF] button once to start operation. Press once again to stop it.
- The [ON/OFF] button is useful when the remote controller is missing or the battery has run out.
- The operation mode refers to the following table.

	Operation mode	Temperature setting	Airflow rate
Cooling Only	COOL	22°C (71.6°F)	Automatic
Heat Pump	AUTO	25°C (77°F)	Automatic

Ex: FTXS series



ON/OFF button (R13555)

#### <Forced cooling operation>

Forced cooling operation can be started by pressing the [ON/OFF] button for 5 to 9 seconds while the unit is not operating.

Refer to page 384 for detail.



**Note:** When the [ON/OFF] button is pressed for 10 seconds or more, the forced cooling operation is stopped.

### 1.12.4 Titanium Apatite Photocatalytic Air-Purifying Filter

This filter combines the Air-Purifying Filter and Titanium Apatite Photocatalytic Deodorizing Filter as a single highly effective filter. The filter traps microscopic particles, decomposes odors and even deactivates bacteria and viruses. It lasts for 3 years without replacement if washed about once every 6 months.

### 1.12.5 Auto-restart Function

If a power failure (including one for just a moment) occurs during the operation, the operation restarts automatically when the power is restored in the same condition as before the power failure.



**Note:** It takes 3 minutes to restart the operation because the 3-minute standby function is activated.

### 1.12.6 WEEKLY TIMER Operation

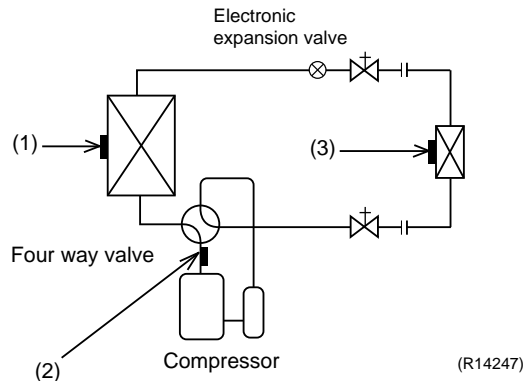
Up to 4 timer settings can be saved for each day of the week (up to 28 settings in total).

Those 3 items of "ON/OFF", "temperature" and "time" can be set.



Refer to page 71 for detail.

## 2. Function of Thermistor



### (1) Outdoor Heat Exchanger Thermistor

1. The outdoor heat exchanger thermistor is used for controlling the target discharge pipe temperature. The system sets the target discharge pipe temperature according to the outdoor and indoor heat exchanger temperature, and controls the electronic expansion valve opening so that the target discharge pipe temperature can be obtained.
2. In cooling operation, the outdoor heat exchanger thermistor is used for detecting the disconnection of the discharge pipe thermistor. When the discharge pipe temperature becomes lower than the outdoor heat exchanger temperature, the discharge pipe thermistor is judged as disconnected.
3. In cooling operation, the outdoor heat exchanger thermistor is used for high pressure protection.

### (2) Discharge Pipe Thermistor

1. The discharge pipe thermistor is used for controlling discharge pipe temperature. If the discharge pipe temperature (used in place of the inner temperature of the compressor) rises abnormally, the operating frequency becomes lower or the operation halts.
2. The discharge pipe thermistor is used for detecting disconnection of the discharge pipe thermistor.

### (3) Indoor Heat Exchanger Thermistor

1. The indoor heat exchanger thermistor is used for controlling the target discharge pipe temperature. The system sets the target discharge pipe temperature according to the outdoor and indoor heat exchanger temperature, and controls the electronic expansion valve opening so that the target discharge pipe temperature can be obtained.
2. In cooling operation, the indoor heat exchanger thermistor is used for freeze-up protection control. If the indoor heat exchanger temperature drops abnormally, the operating frequency becomes lower or the operation halts.
3. In heating operation, the indoor heat exchanger thermistor is used for detecting the disconnection of the discharge pipe thermistor. When the discharge pipe temperature becomes lower than the indoor heat exchanger temperature, the discharge pipe thermistor is judged as disconnected.

## 3. Control Specification

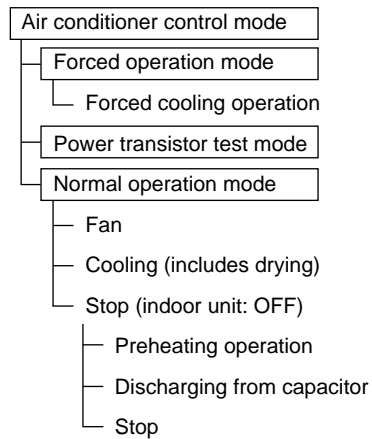
### 3.1 Mode Hierarchy

#### Outline

There are 3 modes; normal operation mode, forced operation mode and the power transistor test mode for installation and servicing.

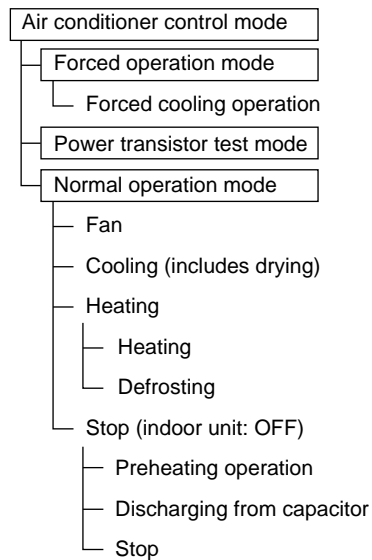
#### Detail

##### Cooling Only Model



(R14428)

##### Heat Pump Model



(R14248)



**Note:** Unless specified otherwise, an indoor dry operation command is regarded as cooling operation.

## 3.2 Frequency Control

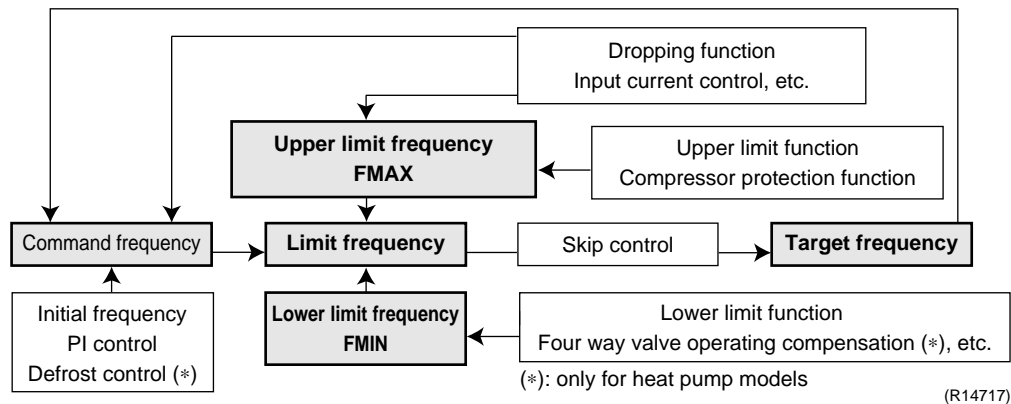
### Outline

Frequency is determined according to the difference between the room thermistor temperature and the target temperature.

The function is explained as follows.

1. How to determine frequency
2. Frequency command from the indoor unit (Difference between the room thermistor temperature and the target temperature)
3. Frequency initial setting
4. PI control

When the shift of the frequency is less than zero ( $\Delta F < 0$ ) by PI control, the target frequency is used as the command frequency.



### Detail

#### How to Determine Frequency

The compressor's frequency is determined by taking the following steps.

#### For Cooling Only Model

##### 1. Determine command frequency

- ◆ Command frequency is determined in the following order of priority.
  1. Forced cooling
  2. Indoor frequency command

##### 2. Determine upper limit frequency

- ◆ The minimum value is set as an upper limit frequency among the frequency upper limits of the following functions:  
Compressor protection, input current, discharge pipe temperature, freeze-up protection.

##### 3. Determine lower limit frequency

- ◆ The maximum value is set as a lower limit frequency among the frequency lower limits of the following function:  
Pressure difference upkeep.

##### 4. Determine prohibited frequency

- ◆ There is a certain prohibited frequency such as a power supply frequency.

#### For Heat Pump Model

##### 1. Determine command frequency

- ◆ Command frequency is determined in the following order of priority.
  1. Limiting defrost control time
  2. Forced cooling
  3. Indoor frequency command

**2. Determine upper limit frequency**

- ♦ The minimum value is set as an upper limit frequency among the frequency upper limits of the following functions:  
Compressor protection, input current, discharge pipe temperature, heating peak-cut, freeze-up protection, defrost.

**3. Determine lower limit frequency**

- ♦ The maximum value is set as a lower limit frequency among the frequency lower limits of the following functions:  
Four-way valve operation compensation, draft prevention, pressure difference upkeep.

**4. Determine prohibited frequency**

- ♦ There is a certain prohibited frequency such as a power supply frequency.

**Indoor Frequency Command ( $\Delta D$  signal)**

The difference between the room thermistor temperature and the target temperature is taken as the " $\Delta D$  signal" and is used for frequency command.

Temperature difference	$\Delta D$ signal	Temperature difference	$\Delta D$ signal	Temperature difference	$\Delta D$ signal	Temperature difference	$\Delta D$ signal
-2.0°C (-3.6°F)	*Th OFF	0°C (0°F)	4	2.0°C (3.6°F)	8	4.0°C (7.2°F)	C
-1.5°C (-2.7°F)	1	0.5°C (0.9°F)	5	2.5°C (4.5°F)	9	4.5°C (8.1°F)	D
-1.0°C (-1.8°F)	2	1.0°C (1.8°F)	6	3.0°C (5.4°F)	A	5.0°C (9°F)	E
-0.5°C (-0.9°F)	3	1.5°C (2.7°F)	7	3.5°C (6.3°F)	B	5.5°C (9.9°F)	F

\*Th OFF = Thermostat OFF

**Frequency Initial Setting****<Outline>**

When starting the compressor, the frequency is initialized according to the  $\Delta D$  value and the Q value of the indoor unit.

Q value: Indoor unit output determined from indoor unit volume, airflow rate and other factors.

**PI Control (Determine Frequency Up / Down by  $\Delta D$  Signal)****1. P control**

The  $\Delta D$  value is calculated in each sampling time (15 ~ 20 seconds), and the frequency is adjusted according to its difference from the frequency previously calculated.

**2. I control**

If the operating frequency does not change for more than a certain fixed time, the frequency is adjusted according to the  $\Delta D$  value.

When the  $\Delta D$  value is low, the frequency is lowered.

When the  $\Delta D$  value is high, the frequency is increased.

**3. Frequency management when other controls are functioning**

- ♦ When frequency is dropping;  
Frequency management is carried out only when the frequency drops.
- ♦ For limiting lower limit  
Frequency management is carried out only when the frequency rises.

**4. Upper and lower limit of frequency by PI control**

The frequency upper and lower limits are set according to the command of the indoor unit.

When the indoor or outdoor unit quiet operation command comes from the indoor unit, the upper limit frequency is lower than the usual setting.

## 3.3 Controls at Mode Changing / Start-up

### 3.3.1 Preheating Operation

**Outline** The inverter operation in open phase starts with the conditions of the preheating command from the indoor unit, the outdoor temperature, and the discharge pipe temperature.

**Detail**

**ON Condition**

- When the discharge pipe temperature is below **A**, the inverter operation in open phase starts.

**OFF Condition**

- When the discharge pipe temperature is higher than **B**, the inverter operation in open phase stops.

	<b>A</b>	<b>B</b>
09/12 class	0°C (32°F)	12°C (53.6°F)
15/18/24/30/36 class	0°C (32°F)	8°C (46.4°F)

### 3.3.2 Four-Way Valve Switching

**Outline**

In heating operation, current is conducted, and in cooling and defrosting operation, current is not conducted. In order to eliminate the switching sound as the four-way valve coil switches from ON to OFF when the heating is stopped, the OFF delay switch of the four-way valve is carried out.

**Detail**

**OFF delay switch of four-way valve:**

The four-way valve coil is energized for 150 ~ 160 seconds after the operation is stopped.

### 3.3.3 Four-Way Valve Operation Compensation

**Outline**

At the beginning of the operation as the four-way valve is switched, the pressure difference to activate the four-way valve is acquired by having output frequency which is more than a certain fixed frequency, for a certain fixed time.

**Detail**

**Starting Conditions**

- When starting the compressor for heating
- When the operation mode changes from heating to cooling
- When starting the compressor for defrosting
- When starting the compressor for heating after defrosting
- When starting the compressor for the first time after resetting with the power ON
- When starting the compressor after the fault of switching over cooling / heating

The lower limit of frequency keeps **A** Hz for **B** seconds with any conditions 1 through 6 above.

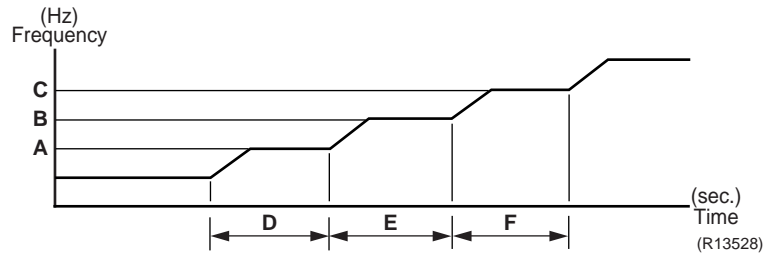
	09/12 class		15/18 class		24 class		30/36 class	
	Cooling	Heating	Cooling	Heating	Cooling	Heating	Cooling	Heating
<b>A</b> (Hz)	68	66	48		28		83	
<b>B</b> (seconds)	45		70		70		70	

### 3.3.4 3-minute Standby

Turning on the compressor is prohibited for 3 minutes after turning it off.  
(Except when defrosting.)

### 3.3.5 Compressor Protection Function

When turning the compressor from OFF to ON, the upper limit of frequency is set as follows. (The function is not activated when defrosting.)



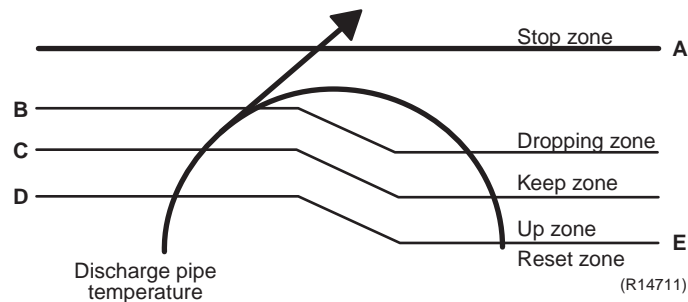
	09/12 class	15/18 class	24 class	30/36 class
A (Hz)	48	55	55	46 ~ 55
B (Hz)	64	70	65	65
C (Hz)	88	85	80	80
D (seconds)	240	120	120	120 ~ 500
E (seconds)	360	200	200	100 ~ 200
F (seconds)	180	470	470	470

## 3.4 Discharge Pipe Temperature Control

### Outline

The discharge pipe temperature is used as the internal temperature of the compressor. If the discharge pipe temperature rises above a certain level, the upper limit of frequency is set to keep the discharge pipe temperature from rising further.

### Detail



Zone	Control
Stop zone	When the temperature reaches the stop zone, the compressor stops.
Dropping zone	The upper limit of frequency decreases.
Keep zone	The upper limit of frequency is kept.
Up zone	The upper limit of frequency increases.
Reset zone	The upper limit of frequency is canceled.

	09/12 class	15/18 class	24/30/36 class
A	110°C (230°F)	110°C (230°F)	120°C (248°F)
B	105°C (221°F)	103°C (217.4°F)	111°C (231.8°F)
C	101°C (213.8°F)	101.5°C (214.7°F)	109°C (228.2°F)
D	99°C (210.2°F)	100°C (212°F)	107°C (224.6°F)
E	97°C (206.6°F)	95°C (203°F)	107°C (224.6°F)



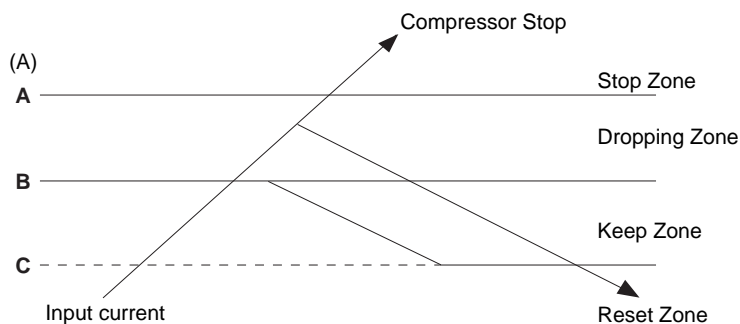
## 3.5 Input Current Control

### Outline

The microcomputer calculates the input current while the compressor is running, and sets the frequency upper limit from the input current.

In case of heat pump models, this control which is the upper limit control of the frequency takes priority over the lower limit of control of four-way valve operation compensation.

### Detail



#### Frequency control in each zone

##### Stop zone

- After 2.5 seconds in this zone, the compressor is stopped.

##### Dropping zone

- The upper limit of the compressor frequency is defined as operation frequency – 2 Hz.
- After this, the output frequency is lowered by 2 Hz every second until it reaches the keep zone.

##### Keep zone

- The present maximum frequency goes on.

##### Reset zone

- Limit of the frequency is canceled.

	09 class		12 class		15/18 class	
	Cooling	Heating	Cooling	Heating	Cooling	Heating
<b>A (A)</b>	9.25		9.25		15.0	15.25
<b>B (A)</b>	6.25	7.5	8.25		13.0	13.25
<b>C (A)</b>	5.5	6.75	7.5		12.0	12.25

	24 class		30/36 class	
	Cooling	Heating	Cooling	Heating
<b>A (A)</b>	20.0		20.0	
<b>B (A)</b>	15.0	17.0	19.0	
<b>C (A)</b>	14.0	16.0	18.0	

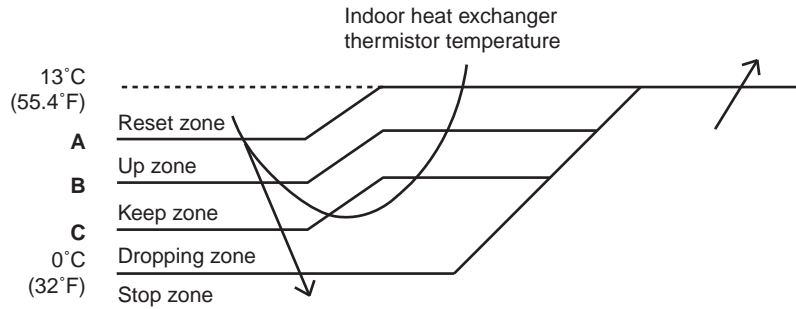
#### Limitation of current dropping and stop value according to the outdoor temperature

- The current drops when outdoor temperature becomes higher than a certain level (depending on the model).

### 3.6 Freeze-up Protection Control

**Outline** During cooling operation, the signal sent from the indoor unit controls the operating frequency limitation and prevents freezing of the indoor heat exchanger. (The signal from the indoor unit is divided into zones.)

**Detail** The operating frequency limitation is judged with the indoor heat exchanger temperature.



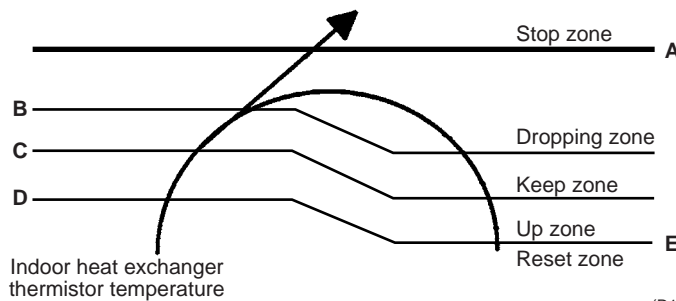
(R16967)

	A	B	C
FTXS09/12LVJU	9.5°C (49.1°F)	7.5°C (45.5°F)	5.5°C (41.9°F)
FTXS15/18/24/30/36LVJU, FDXS series	7°C (44.6°F)	5°C (41°F)	3°C (37.4°F)

### 3.7 Heating Peak-cut Control

**Outline** During heating operation, the indoor heat exchanger temperature determines the frequency upper limit to prevent abnormal high pressure.

**Detail**



(R14665)

Zone	Control
Stop zone	When the temperature reaches the stop zone, the compressor stops.
Dropping zone	The upper limit of frequency decreases.
Keep zone	The upper limit of frequency is kept.
Up zone	The upper limit of frequency increases.
Reset zone	The upper limit of frequency is canceled.

	A	B	C	D	E
09 class	60°C (140°F)	56°C (132.8°F)	53°C (127.4°F)	51°C (123.8°F)	46°C (114.8°F)
12 class	60°C (140°F)	52°C (125.6°F)	50°C (122°F)	48°C (118.4°F)	43°C (109.4°F)
15/18 class	60°C (140°F)	57°C (134.6°F)	56°C (132.8°F)	54°C (129.2°F)	52°C (125.6°F)
24/30/36 class	65°C (149°F)	56°C (132.8°F)	55°C (131°F)	53°C (127.4°F)	51°C (123.8°F)

## 3.8 Outdoor Fan Control

### 1. Fan ON control to cool down the electrical box

The outdoor fan is turned ON when the electrical box temperature is high while the compressor is OFF.

### 2. Fan OFF control during defrosting

The outdoor fan is turned OFF during defrosting.

### 3. Fan OFF delay when stopped

The outdoor fan is turned OFF 60 seconds after the compressor stops.

### 4. Fan speed control for pressure difference upkeep

The rotation speed of the outdoor fan is controlled for keeping the pressure difference during cooling operation with low outdoor temperature.

- ◆ When the pressure difference is low, the rotation speed of the outdoor fan is reduced.
- ◆ When the pressure difference is high, the rotation speed of the outdoor fan is controlled as well as normal operation.

### 5. Fan speed control during forced cooling operation

The outdoor fan is controlled as well as normal operation during forced cooling operation.

### 6. Fan speed control during POWERFUL operation

The rotation speed of the outdoor fan is increased during POWERFUL operation.

### 7. Fan speed control during indoor / outdoor unit quiet operation

The rotation speed of the outdoor fan is reduced by the command of the indoor / outdoor unit quiet operation.

### 8. Fan ON/OFF control when operation starts / stops

The outdoor fan is turned ON when the operation starts. The outdoor fan is turned OFF when the operation stops.

## 3.9 Liquid Compression Protection Function

### Outline

---

In order to obtain the dependability of the compressor, the compressor is stopped according to the outdoor temperature and temperature of the outdoor heat exchanger.

---

### Detail

- Operation stops depending on the outdoor temperature.  
Compressor turns off under the conditions that the system is in cooling operation and outdoor temperature is below 0°C (32°F).

## 3.10 Defrost Control

### Outline

Defrosting is carried out by the cooling cycle (reverse cycle). The defrosting time or outdoor heat exchanger temperature must be more than a certain value to finish.

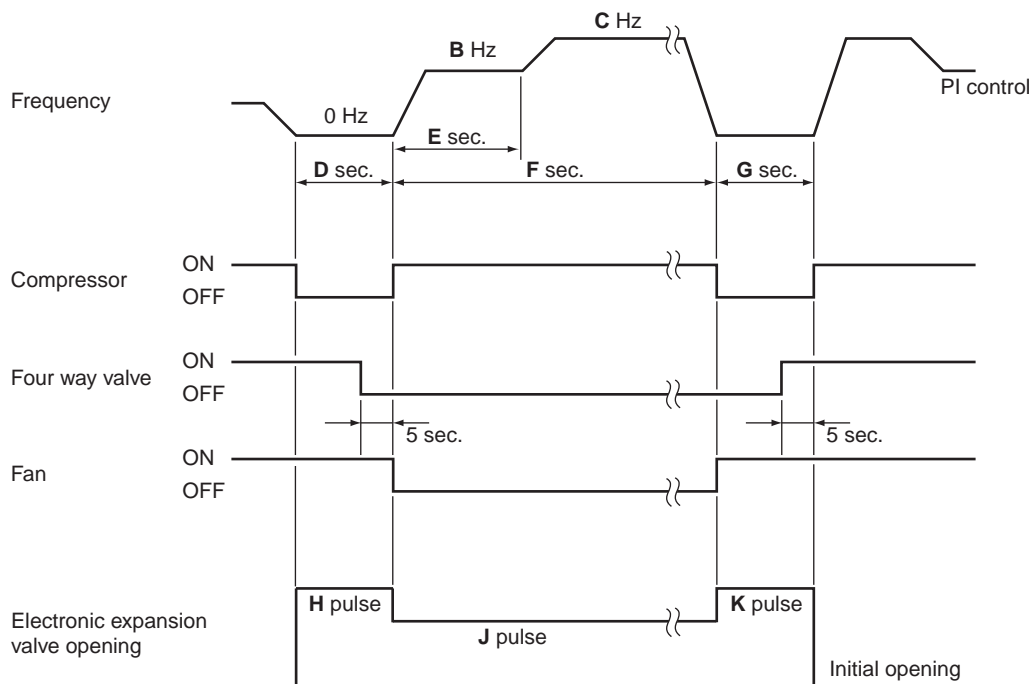
### Detail

#### Conditions for Starting Defrost

- The starting conditions are determined with the outdoor temperature and the outdoor heat exchanger temperature.
- The system is in heating operation.
- The compressor operates for 6 minutes.
- More than **A** minutes (depending on the duration of the previous defrost control) of accumulated time have passed since the start of the operation, or ending the previous defrosting.

#### Conditions for Canceling Defrost

The judgment is made with the outdoor heat exchanger temperature **L**.



(R16577)

	09/12 class	15/18 class	24 class	30/36 class
<b>A</b> (minutes)	15 ~ 28	15 ~ 44	15 ~ 38	15 ~ 38
<b>B</b> (Hz)	76	55	39	39
<b>C</b> (Hz)	86	90	62	62
<b>D</b> (seconds)	50	60	60	60
<b>E</b> (seconds)	60	120	120	120
<b>F</b> (seconds)	480	340	530	530
<b>G</b> (seconds)	60	50	60	60
<b>H</b> (pulse)	450	450	450	450
<b>J</b> (pulse)	350	450	300	350
<b>K</b> (pulse)	450	450	400	400
<b>L</b>	4 ~ 18°C (39.2 ~ 64.4°F)	4 ~ 12°C (39.2 ~ 53.6°F)	4 ~ 12°C (39.2 ~ 53.6°F)	4 ~ 18°C (39.2 ~ 64.4°F)

## 3.11 Electronic Expansion Valve Control

### Outline

The following items are included in the electronic expansion valve control.

#### Electronic expansion valve is fully closed

1. Electronic expansion valve is fully closed when turning on the power.
2. Pressure equalizing control

#### Open Control

1. Electronic expansion valve control when starting operation
2. Electronic expansion valve control when the frequency changes
3. Electronic expansion valve control for defrosting
4. Electronic expansion valve control when the discharge pipe temperature is abnormally high
5. Electronic expansion valve control when the discharge pipe thermistor is disconnected

#### Feedback Control

1. Target discharge pipe temperature control

### Detail

The followings are the examples of electronic expansion valve control which function in each operation mode.

	When the power turns on or when the compressor stops	When the operation starts	When the frequency changes under starting control	During target discharge pipe temperature control	When the frequency changes under target discharge pipe temperature control	When the disconnection of the discharge pipe thermistor is ascertained	When the frequency changes under the control for disconnection of the discharge pipe thermistor	Under defrost control
h : Holding Functions — : No Functions								
<b>Cooling</b>								
Starting control	—	h	—	—	—	—	—	—
Control when the frequency changes	—	—	h	—	h	—	—	—
Target discharge pipe temperature control	—	—	—	h	—	—	—	—
Control for disconnection of the discharge pipe thermistor	—	—	—	—	—	h	h	—
High discharge pipe temperature control	—	h	h	h	h	—	—	—
Pressure equalizing control	h	—	—	—	—	—	—	—
Opening limit control	—	h	h	h	h	h	h	—
<b>Heating</b>								
Starting control	—	h	—	—	—	—	—	—
Control when the frequency changes	—	—	h	—	h	—	—	—
Target discharge pipe temperature control	—	—	—	h	—	—	—	—
Control for disconnection of the discharge pipe thermistor	—	—	—	—	—	h	h	—
High discharge pipe temperature control	—	h	h	h	h	—	—	—
Defrost control	—	—	—	—	—	—	—	h
Pressure equalizing control	h	—	—	—	—	—	—	—
Opening limit control	—	h	h	h	h	h	h	—

### 3.11.1 Fully Closing with Power ON

The electronic expansion valve is initialized when turning on the power. The opening position is set and the pressure equalization is developed.

### 3.11.2 Pressure Equalizing Control

When the compressor is stopped, the pressure equalization control is activated. The electronic expansion valve opens, and develops the pressure equalization.

### 3.11.3 Opening Limit Control

#### Outline

A maximum and minimum opening of the electronic expansion valve are limited.

#### Detail

	09/12 class	15/18 class	24 class	30/36 class
Maximum opening (pulse)	480	480	450	480
Minimum opening (pulse)	52	54	75	10

The electronic expansion valve is fully closed when cooling operation stops, and is opened at a fixed degree during defrosting.

### 3.11.4 Starting Operation Control

The electronic expansion valve opening is controlled when the operation starts, and prevents superheating or liquid compression.

### 3.11.5 Control when the Frequency Changes

When the target discharge pipe temperature control is active, if the target frequency is changed to a specified value in a certain time period, the target discharge pipe temperature control is canceled and the target opening of the electronic expansion valve is changed according to the shift.

### 3.11.6 High Discharge Pipe Temperature Control

When the compressor is operating, if the discharge pipe temperature exceeds a certain value, the electronic expansion valve opens and the refrigerant runs to the low pressure side. This procedure lowers the discharge pipe temperature.

### 3.11.7 Control for Disconnection of the Discharge Pipe Thermistor

#### Outline

The disconnection of the discharge pipe thermistor is detected by comparing the discharge pipe temperature with the condensation temperature. If the discharge pipe thermistor is disconnected, the electronic expansion valve opens according to the outdoor temperature and the operation frequency, operates for a specified time, and then stops.

After 3 minutes, the operation restarts and checks if the discharge pipe thermistor is disconnected. If the discharge pipe thermistor is disconnected, the system stops after operating for a specified time.

If the disconnection is detected repeatedly, the system is shut down. When the compressor runs for 60 minutes without any error, the error counter is reset.

#### Detail

When the starting control (cooling: **A** seconds, heating: **B** seconds) finishes, the detection timer for disconnection of the discharge pipe thermistor (**C** seconds) starts. When the timer is over, the following adjustment is made.

1. When the operation mode is cooling

When the following condition is fulfilled, the discharge pipe thermistor disconnection is ascertained.

Discharge pipe temperature + 6°C (+ 10.8°F) < outdoor heat exchanger temperature

2. When the operation mode is heating

When the following condition is fulfilled, the discharge pipe thermistor disconnection is ascertained.

Discharge pipe temperature + 6°C (+ 10.8°F) < indoor heat exchanger temperature

	09/12 class	15/18/24 class	30/36 class
<b>A</b> (seconds)	10	10	30
<b>B</b> (seconds)	120	30	30
<b>C</b> (seconds)	810	540	540

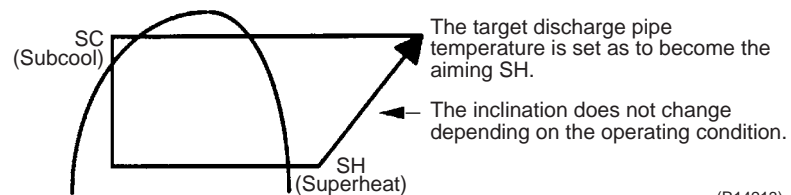
#### Adjustment when the thermistor is disconnected

When the disconnection is ascertained, the compressor continues operation for 9 minutes and then stops.

If the compressor stops repeatedly, the system is shut down.

### 3.11.8 Target Discharge Pipe Temperature Control

The target discharge pipe temperature is obtained from the indoor and outdoor heat exchanger temperature, and the electronic expansion valve opening is adjusted so that the actual discharge pipe temperature becomes close to the target discharge pipe temperature. (Indirect SH (superheating) control using the discharge pipe temperature)



(R14213)

The electronic expansion valve opening and the target discharge pipe temperature are adjusted every 20 seconds. The target discharge pipe temperature is controlled by indoor heat exchanger temperature and outdoor heat exchanger temperature. The opening degree of the electronic expansion valve is controlled by the followings.

- ◆ Target discharge pipe temperature
- ◆ Actual discharge pipe temperature
- ◆ Previous discharge pipe temperature

## 3.12 Malfunctions

### 3.12.1 Sensor Malfunction Detection

Sensor malfunction may occur in the thermistor.

#### Relating to Thermistor Malfunction

1. Outdoor heat exchanger thermistor
2. Discharge pipe thermistor
3. Radiation fin thermistor
4. Outdoor temperature thermistor

### 3.12.2 Detection of Overcurrent and Overload

#### Outline

An excessive output current is detected and the OL temperature is observed to protect the compressor.

#### Detail

- If the OL (compressor head) temperature exceeds 120 ~ 130°C (248 ~ 266°F), the system shuts down the compressor.
- If the inverter current exceeds 9.25 ~ 20 A (depending on the model), the system shuts down the compressor.

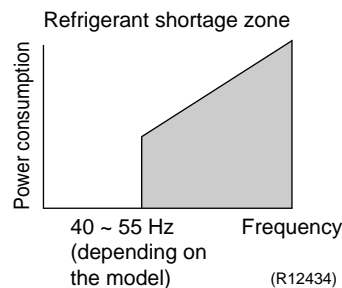
### 3.12.3 Refrigerant Shortage Control

#### Outline

#### I: Detecting by power consumption

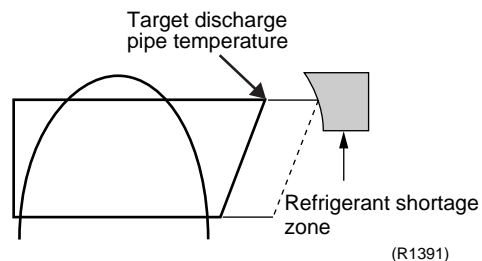
If the power consumption is below the specified value and the frequency is higher than the specified frequency, it is regarded as refrigerant shortage.

The power consumption is low comparing with that in the normal operation when refrigerant is insufficient, and refrigerant shortage is detected by checking power consumption.



#### II: Detecting by discharge pipe temperature

If the discharge pipe temperature is higher than the target discharge pipe temperature, and the electronic expansion valve is fully open for more than the specified time, it is regarded as refrigerant shortage.



#### III: Detecting by the difference of temperature

If the difference between suction and discharge temperature is smaller than the specified value, it is regarded as refrigerant shortage.



Refer to page 104 for detail.



# Part 5

## Operation Manual

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# 1. System Configuration

After installation and trial operation of the room air conditioner are completed, the air conditioner should be handled and operated as described in the following pages. Every user should be informed on the correct method of operation and how to check if it can cool (or heat) well, and how to use it efficiently.

Providing instructions to the user can reduce requests for servicing by 80%. However proficient the installation and operating functions of the AC system are, the customer may fault either the room air conditioner or its installation work when it is actually due to improper handling. The installation work and the handing-over of the unit can only be considered completed when its handling has been fully explained to the user without using technical terms, and while imparting full knowledge of the equipment.

## 2. FTXS Series

### 2.1 Remote Controller

# Names of Parts

## Remote Controller

### Signal transmitter



- To use the remote controller, aim the transmitter at the indoor unit. If there is anything to block signals between the unit and the remote controller, such as a curtain, the unit will not operate.
- Do not drop the remote controller. Do not get it wet.
- The maximum distance for communication is approximately 23ft (7m).

### FAN setting button

- Selects the airflow rate setting. ▶ Page 14

### POWERFUL button

- POWERFUL operation. ▶ Page 17

### Display (LCD)

- Displays the current settings. (In this illustration, each section is shown with all its displays on for the purpose of explanation.)

### TEMPERATURE adjustment buttons

- Changes the temperature setting. ▶ Page 12

### ON/OFF button

- Press this button once to start operation. Press once again to stop it. ▶ Page 11

### Front cover

- Open the front cover. ▶ Page 8

<ARC452A21>

■ Open the front cover



**MODE selector button**

• Selects the operation mode. (AUTO/DRY/COOL/HEAT/FAN) ▶Page 11

**ECONO button**

• ECONO operation. ▶Page 19

**SWING button**

• Adjusting the airflow direction. ▶Page 13

**QUIET button**

• OUTDOOR UNIT QUIET operation. ▶Page 18

**COMFORT/SENSOR button**

• COMFORT AIRFLOW and INTELLIGENT EYE operation. ▶Page 15,16

**OFF TIMER button**

▶Page 20

**TIMER CANCEL button**

• Cancels the timer setting. ▶Page 20,21  
• It cannot be used for the WEEKLY TIMER operation.

**WEEKLY** : WEEKLY button  
**PROGRAM** : PROGRAM button  
**COPY** : COPY button  
**BACK** : BACK button  
**NEXT** : NEXT button  
• WEEKLY TIMER operation. ▶Page 22

**SELECT button**

• Changes the ON/OFF TIMER and WEEKLY TIMER settings. ▶Page 20,21,22

**ON TIMER button**

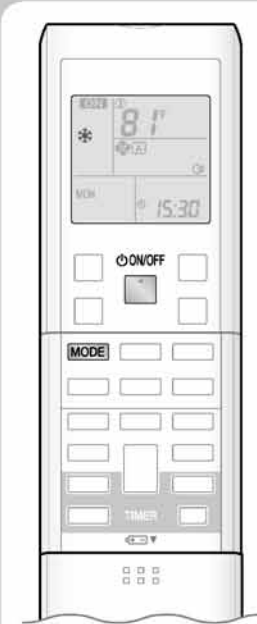
▶Page 21

**CLOCK button**

## 2.2 AUTO · DRY · COOL · HEAT · FAN Operation



# AUTO · DRY · COOL · HEAT · FAN Operation

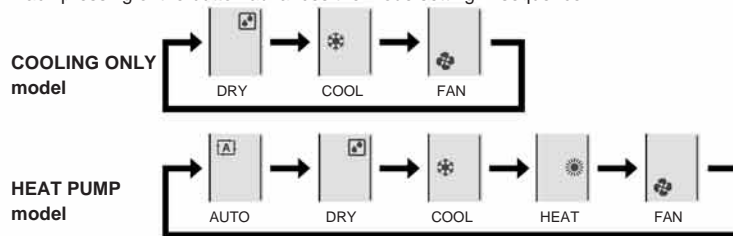


The air conditioner operates with the operation mode of your choice. From the next time on, the air conditioner will operate with the same operation mode.

### To start operation

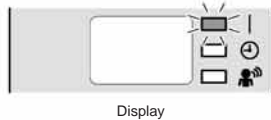
#### 1. Press **MODE** and select an operation mode.

- Each pressing of the button advances the mode setting in sequence.



#### 2. Press **ON/OFF**.

- “ON” is displayed on the LCD.
- The OPERATION lamp lights green.



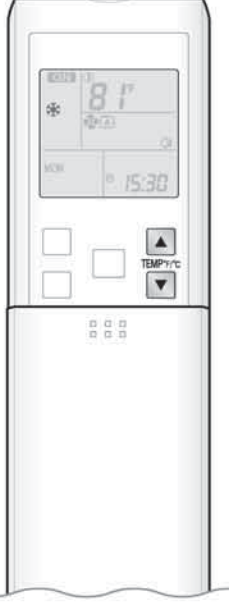
### To stop operation

Press **ON/OFF** again.

- “ON” is no longer displayed on the LCD.
- The OPERATION lamp goes off.

### NOTE

MODE	Notes on each operation mode
HEAT	<ul style="list-style-type: none"> <li>• Since this air conditioner heats the room by taking heat from outdoor air to indoors, the heating capacity becomes smaller in lower outdoor temperatures. If the heating effect is insufficient, it is recommended to use another heating appliance in combination with the air conditioner.</li> <li>• The heat pump system heats the room by circulating hot air around all parts of the room. After the start of HEAT operation, it takes some time before the room gets warmer.</li> <li>• In HEAT operation, frost may occur on the outdoor unit and lower the heating capacity. In that case, the system switches into defrosting operation to take away the frost.</li> <li>• During defrosting operation, hot air does not flow out of indoor unit.</li> </ul>
COOL	<ul style="list-style-type: none"> <li>• This air conditioner cools the room by releasing the heat in the room outside. Therefore, the cooling performance of the air conditioner may be degraded if the outdoor temperature is high.</li> </ul>
DRY	<ul style="list-style-type: none"> <li>• The computer chip works to rid the room of humidity while maintaining the temperature as much as possible. It automatically controls temperature and airflow rate, so manual adjustment of these functions is unavailable.</li> </ul>
AUTO	<ul style="list-style-type: none"> <li>• In AUTO operation, the system selects an appropriate operation mode (COOL or HEAT) based on the room and outside temperatures and starts the operation.</li> <li>• The system automatically reselects setting at a regular interval to bring the room temperature to user-setting level.</li> </ul>
FAN	<ul style="list-style-type: none"> <li>• This mode is valid for fan only.</li> </ul>



### ■ To change the temperature setting

Press ▲ or ▼ TEMP°F/°C

TEMP°F/°C

- The displayed items on the LCD will change whenever either one of the buttons is pressed.

COOL operation	HEAT operation	AUTO operation	DRY or FAN operation
64-90°F (18-32°C)	50-86°F (10-30°C)	64-86°F (18-30°C)	The temperature setting is not variable.
Press ▲ to raise the temperature and press ▼ to lower the temperature.			

### ■ Operating conditions

#### ■ Recommended temperature setting

- For cooling: 78-82°F (26-28°C)
- For heating: 68-75°F (20-24°C)

#### ■ Tips for saving energy

- Be careful not to cool (heat) the room too much. Keeping the temperature setting at a moderate level helps save energy.
- Cover windows with a blind or a curtain. Blocking sunlight and air from outdoors increases the cooling (heating) effect.
- Clogged air filters cause inefficient operation and waste energy. Clean them once in about every 2 weeks.

#### ■ Notes on the operating conditions

- The air conditioner always consumes a small amount of electricity even while it is not operating.
- If you are not going to use the air conditioner for a long period, for example in spring or autumn, turn the breaker off.
- Use the air conditioner in the following conditions.

MODE	Operating conditions	If operation is continued out of this range
COOL	Outdoor temperature : 14-115°F (10-46°C) Indoor temperature : 64-90°F (18-32°C) Indoor humidity : 80% max.	<ul style="list-style-type: none"> <li>A safety device may work to stop the operation.</li> <li>Condensation may occur on the indoor unit and drip.</li> </ul>
HEAT	Outdoor temperature : 5-75°F (-15-24°C) Indoor temperature : 50-86°F (10-30°C)	<ul style="list-style-type: none"> <li>A safety device may work to stop the operation.</li> </ul>
DRY	Outdoor temperature : 14-115°F (10-46°C) Indoor temperature : 64-90°F (18-32°C) Indoor humidity : 80% max.	<ul style="list-style-type: none"> <li>A safety device may work to stop the operation.</li> <li>Condensation may occur on the indoor unit and drip.</li> </ul>

- Operation outside this humidity or temperature range may cause a safety device to disable the system.

## 2.3 Adjusting the Airflow Direction and Rate



# Adjusting the Airflow Direction and Rate




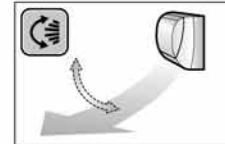
You can adjust the airflow direction to increase your comfort.

### ■ To start auto swing

#### Upper and lower airflow direction


Press .

- “” is displayed on the LCD.
- The louvers (horizontal blades) will begin to swing.



#### Right and left airflow direction





Press .

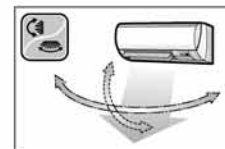
- “” is displayed on the LCD.
- The fins (vertical blades) will begin to swing.



#### The 3-D airflow direction

Press  and .



- “” and “” are displayed on the LCD.
- The louvers and fins move in turn.
- To cancel 3-D airflow, press either  or  again. The louvers or fins will stop moving.



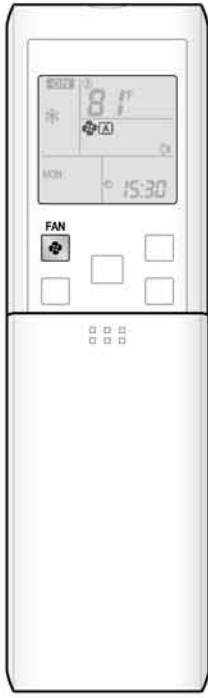
### ■ To set the louvers or fins at desired position

- This function is effective while louvers or fins are in auto swing mode.


Press  and  when the louvers or fins have reached the desired position.


- In the 3-D airflow, the louvers and fins move in turn.
- “” or “” is no longer displayed on the LCD.

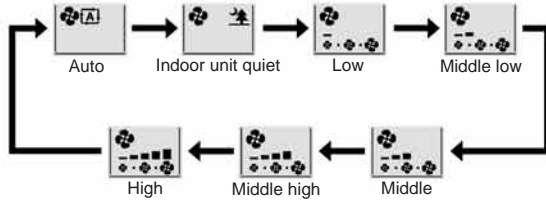
## FTXS09/12LVJU




### ■ To adjust the airflow rate setting

Press .

- Each pressing of  advances the airflow rate setting in sequence.



- When the airflow is set to “”, indoor unit quiet operation will start and the noise from the unit will become quieter.
- In indoor unit quiet operation, the airflow rate is set to a weak level.
- In DRY operation, the airflow rate setting is not variable.

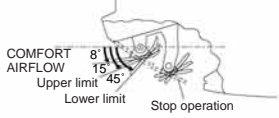
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**NOTE**

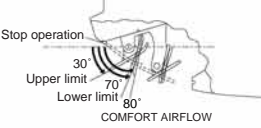
■ **Notes on the angles of the louvers**

- The louvers swinging range depends on the operation. (See the figure.)

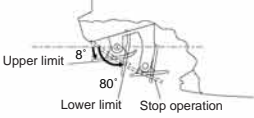
COOL and DRY operation



HEAT operation



FAN operation



■ **Note on 3-D airflow**

- Using 3-D airflow circulates cold air, which tends to collect at the bottom of the room, and hot air, which tends to collect near the ceiling, throughout the room, preventing areas of cold and hot developing.

■ **Note on airflow rate setting**

- At smaller airflow rates, the cooling (heating) effect is also smaller.

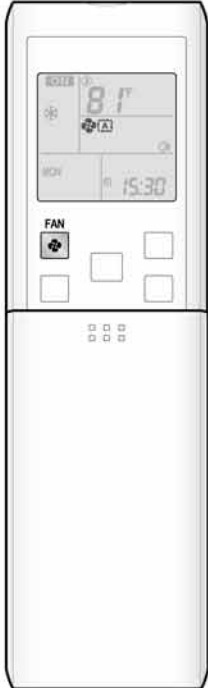
---

**⚠ CAUTION**


- Always use a remote controller to adjust the angles of the louvers and fins. If you attempt to move the louvers and fins forcibly with hand when they are swinging, the mechanism may be broken.
- Always use a remote controller to adjust the fins angles. Inside the air outlet, a fan is rotating at a high speed.




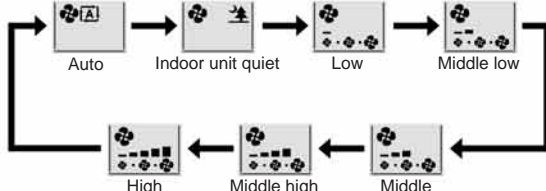
FTXS15/18/24/30/36LVJU



### ■ To adjust the airflow rate setting

**Press** .

- Each pressing of  advances the airflow rate setting in sequence.



- When the airflow is set to "🌳", indoor unit quiet operation will start and the noise from the unit will become quieter.
- In indoor unit quiet operation, the airflow rate is set to a weak level.
- In DRY operation, the airflow rate setting is not variable.

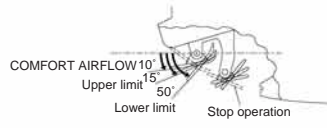
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**NOTE**

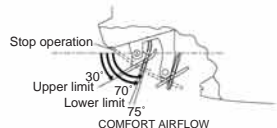
■ **Notes on the angles of the louvers**

- The louvers swinging range depends on the operation. (See the figure.)

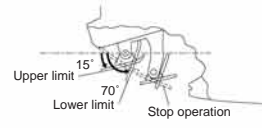
**COOL and DRY operation**



**HEAT operation**



**FAN operation**



- **Note on 3-D airflow**
  - Using 3-D airflow circulates cold air, which tends to be collected at the bottom of the room, and hot air, which tends to collect near the ceiling, throughout the room, preventing areas of cold and hot developing.
- **Note on airflow rate setting**
  - At smaller airflow rates, the cooling (heating) effect is also smaller.

---

**⚠ CAUTION**

- Always use a remote controller to adjust the angles of the louvers and fins. If you attempt to move the louvers and fins forcibly with hand when they are swinging, the mechanism may be broken.
- Always use a remote controller to adjust the fins angles. Inside the air outlet, a fan is rotating at a high speed.

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Operation Manual

## 2.4 COMFORT AIRFLOW / INTELLIGENT EYE Operation



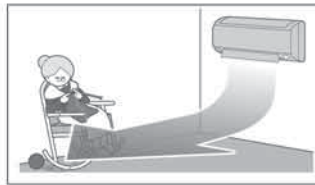
# COMFORT AIRFLOW / INTELLIGENT EYE Operation

### ■ COMFORT AIRFLOW operation

The flow of air will be in the upward direction while in COOL operation and in the downward direction while in HEAT operation, providing comfortable temperatures without air blowing directly on people.



COOL operation



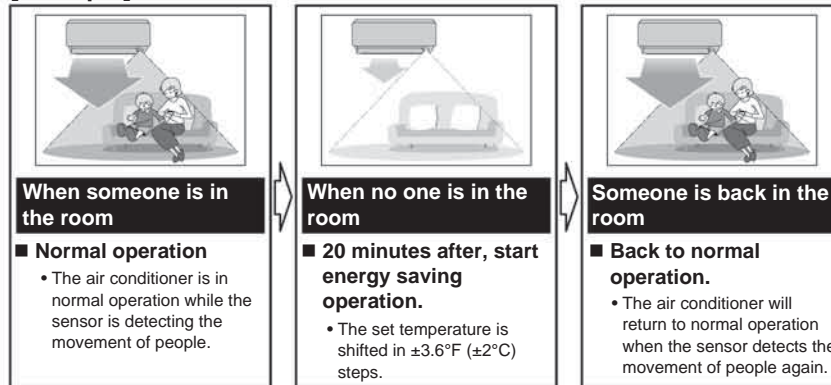
HEAT operation

### ■ INTELLIGENT EYE operation

“INTELLIGENT EYE” is the infrared sensor which detects human movement.

If no one is in the room for more than 20 minutes, the operation automatically changes to energy saving operation.

#### [Example]



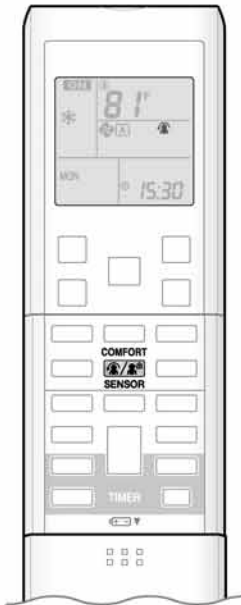
### INTELLIGENT EYE operation is useful for energy saving

#### ■ Energy saving operation

- If no presence detected in the room for 20 minutes, the energy saving operation will start.
- This operation changes the temperature  $-3.6^{\circ}\text{F}$  ( $-2^{\circ}\text{C}$ ) in HEAT /  $+3.6^{\circ}\text{F}$  ( $+2^{\circ}\text{C}$ ) in COOL /  $+3.6^{\circ}\text{F}$  ( $+2^{\circ}\text{C}$ ) in DRY operation from set temperature. When the room temperature exceeds  $86^{\circ}\text{F}$  ( $30^{\circ}\text{C}$ ), the operation changes the temperature  $+1.8^{\circ}\text{F}$  ( $+1^{\circ}\text{C}$ ) in COOL /  $+1.8^{\circ}\text{F}$  ( $+1^{\circ}\text{C}$ ) in DRY operation from set temperature.
- This operation decreases the airflow rate slightly in FAN mode only.


### ■ Combination COMFORT AIRFLOW and INTELLIGENT EYE operation

The air conditioner can go into operation with the COMFORT AIRFLOW and INTELLIGENT EYE functions combined.




**■ To start operation**

Press  and select the desired mode.

- Each time the  is pressed a different setting option is displayed on the LCD.
- The INTELLIGENT EYE lamp lights green.



Display

- By selecting " 



- When the louvers (horizontal blades) are swinging, the operating as above will stop movement of them.
- The lamp will be lit while human movements are detected.

**■ To cancel operation**

Press  and select "blank" on the LCD.

- The INTELLIGENT EYE lamp goes off.

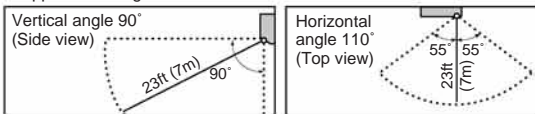
**NOTE**


**■ Notes on COMFORT AIRFLOW operation**

- The louver position will change, preventing air from blowing directly on the occupants of the room.
- POWERFUL operation and COMFORT AIRFLOW operation cannot be used at the same time. Priority is given to the function of whichever button is pressed last.
- The airflow rate will be set to AUTO. If the upper and lower airflow direction is selected, the COMFORT AIRFLOW function will be canceled.

**■ Notes on INTELLIGENT EYE operation**

- Application range is as follows.



- Sensor may not detect moving objects further than 23ft (7m) away. (Check the application range)
- Sensor detection sensitivity changes according to indoor unit location, the speed of passersby, temperature range, etc.
- The sensor also mistakenly detects pets, sunlight, fluttering curtains and light reflected off of mirrors as passersby.
- INTELLIGENT EYE operation will not go on during POWERFUL operation.
- NIGHT SET mode  will not go on during use of INTELLIGENT EYE operation.

**■ Notes on combination of COMFORT AIRFLOW operation and INTELLIGENT EYE operation**

- The airflow rate will be set to AUTO. If the upper and lower airflow direction is selected, the COMFORT AIRFLOW operation will be canceled. Priority is given to the function of whichever button is pressed last.

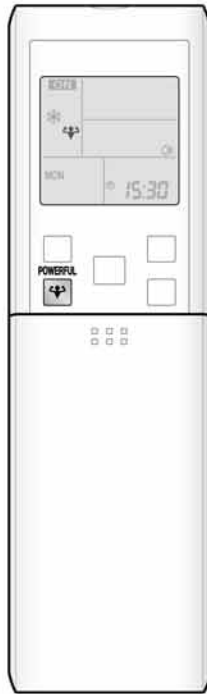
**⚠ CAUTION**

- Do not place large objects near the sensor.  
Also keep heating units or humidifiers outside the sensor's detection area. This sensor can detect undesirable objects.
- Do not hit or violently push the INTELLIGENT EYE sensor. This can lead to damage and malfunction.

## 2.5 POWERFUL Operation




# POWERFUL Operation



POWERFUL operation quickly maximizes the cooling (heating) effect in any operation mode. You can get the maximum capacity.


### ■ To start POWERFUL operation

Press  during operation.

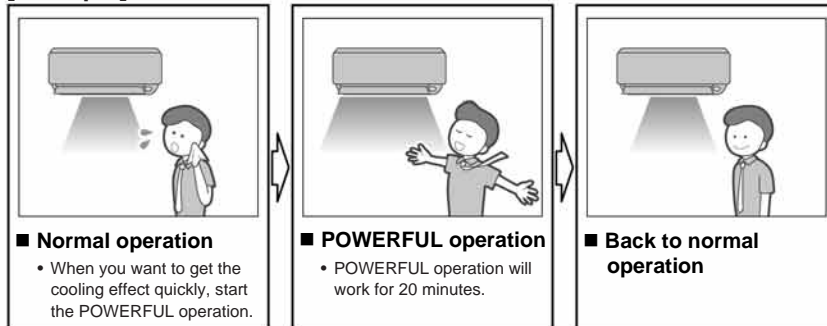
- POWERFUL operation ends in 20 minutes. Then the system automatically operates again with the previous settings which were used before POWERFUL operation.
- “” is displayed on the LCD.

### ■ To cancel POWERFUL operation

Press  again.



- “” is no longer displayed on the LCD.

### [Example]



## NOTE

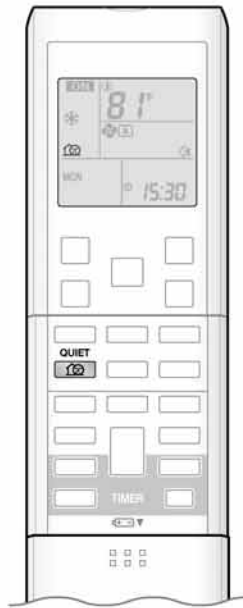
### ■ Notes on POWERFUL operation

- When using POWERFUL operation, there are some functions which are not available.
- POWERFUL operation cannot be used together with ECONO, COMFORT AIRFLOW or OUTDOOR UNIT QUIET operation. Priority is given to the function of whichever button is pressed last.
- POWERFUL operation can only be set when the unit is running. Pressing  causes the settings to be canceled, and “” is no longer displayed on the LCD.
- POWERFUL operation will not increase the capacity of the air conditioner if the air conditioner is already in operation with its maximum capacity demonstrated.
- **In COOL, HEAT and AUTO operation**  
To maximize the cooling (heating) effect, the capacity of outdoor unit is increased and the airflow rate is fixed to the maximum setting. The temperature and airflow settings are not variable.
- **In DRY operation**  
The temperature setting is lowered by 4.5°F (2.5°C) and the airflow rate is slightly increased.
- **In FAN operation**  
The airflow rate is fixed to the maximum setting.

## 2.6 OUTDOOR UNIT QUIET Operation




# OUTDOOR UNIT QUIET Operation



OUTDOOR UNIT QUIET operation lowers the noise level of the outdoor unit by changing the frequency and fan speed on the outdoor unit. This function is convenient during the night.


### ■ To start OUTDOOR UNIT QUIET operation

Press .

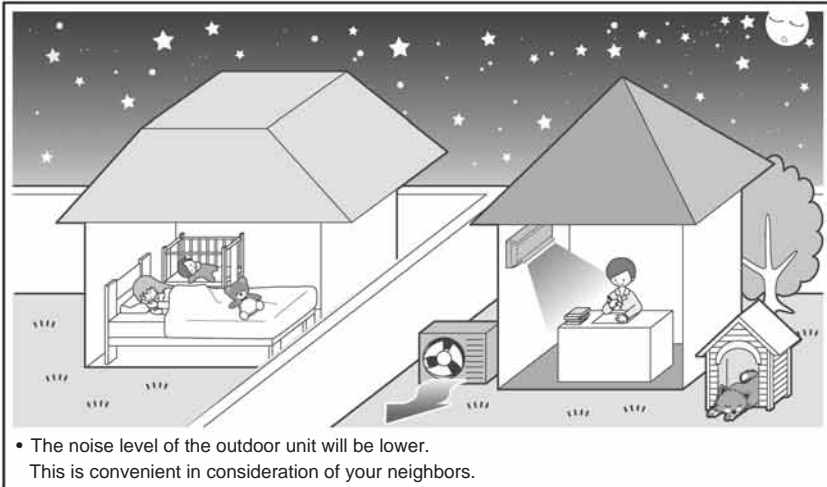
- “” is displayed on the LCD.

### ■ To cancel OUTDOOR UNIT QUIET operation

Press  again.

- “” is no longer displayed on the LCD.


**[Example]** Using the OUTDOOR UNIT QUIET operation during the night.



- The noise level of the outdoor unit will be lower.  
This is convenient in consideration of your neighbors.

### NOTE

#### ■ Notes on OUTDOOR UNIT QUIET operation

- This function is available in COOL, HEAT, and AUTO operation.  
This is not available in FAN and DRY operation.
- POWERFUL operation and OUTDOOR UNIT QUIET operation cannot be used at the same time.  
Priority is given to the function of whichever button is pressed last.
- Even the operation is stopped using the remote controller or the indoor unit ON/OFF switch when using OUTDOOR UNIT QUIET operation, “” will remain on the remote controller display.
- OUTDOOR UNIT QUIET operation will drop neither the frequency nor fan speed if they have been already dropped low enough.

## 2.7 ECONO Operation



# ECONO Operation



ECONO operation is a function which enables efficient operation by limiting the maximum power consumption value.

This function is useful for cases in which attention should be paid to ensure a circuit breaker will not trip when the product runs alongside other appliances.

### ■ To start ECONO operation

Press  during operation.

- “” is displayed on the LCD.

### ■ To cancel ECONO operation

Press  again.

- “” is no longer displayed on the LCD.

### [Example]

#### Normal operation

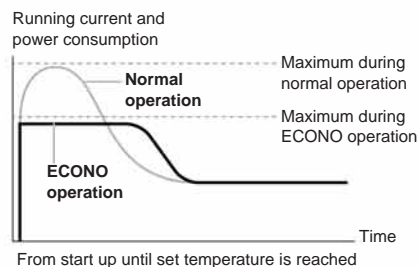


- In case the air conditioner and other appliances which require high power consumption are used at same time, a circuit breaker may trip if the air conditioner operate with its maximum capacity.

#### ECONO operation





- The maximum power consumption of the air conditioner is limited by using ECONO operation. The circuit breaker is unlikely to trip even if the air conditioner and other appliances are used at same time.



- This diagram is a representation for illustrative purposes only. The maximum running current and power consumption of the air conditioner in ECONO operation vary with the connecting outdoor unit.

## NOTE

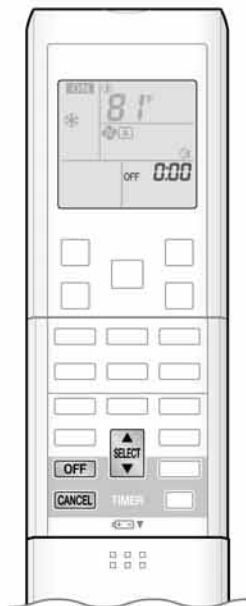
### ■ Notes on ECONO operation

- ECONO operation can only be set when the unit is running. Pressing  causes the settings to be canceled, and “” is no longer displayed on the LCD.
- ECONO operation functions in AUTO, COOL, DRY, and HEAT operation.
- POWERFUL and ECONO operation cannot be used at the same time. Priority is given to the function of whichever button is pressed last.
- If the level of power consumption is already low, ECONO operation will not drop the power consumption.

## 2.8 OFF TIMER Operation



# OFF TIMER Operation



Timer functions are useful for automatically switching the air conditioner on or off at night or in the morning. You can also use OFF TIMER and ON TIMER in combination.

### ■ To use OFF TIMER operation

- Check that the clock is correct.  
If not, set the clock to the present time.

#### 1. Press **OFF**.



"0:00" is displayed on the LCD.  
"OFF" blinks.

- "⊕" is no longer displayed on the LCD.

#### 2. Press **SELECT** until the time setting reaches the point you like.

- Each pressing of either button increases or decreases the time setting by 10 minutes.  
Holding down either button changes the time setting rapidly.

#### 3. Press **OFF** again.

- "OFF" and setting time are displayed on the LCD.
- The TIMER lamp lights yellow.



Display

### ■ To cancel OFF TIMER operation

Press **CANCEL**.

- "OFF" and setting time are no longer displayed on the LCD.
- "⊕" and day of the week are displayed on the LCD.
- The TIMER lamp goes off.

### NOTE

#### ■ Notes on TIMER operation

- When TIMER is set, the present time is not displayed.
- Once you set ON/OFF TIMER, the time setting is kept in the memory. The memory is canceled when remote controller batteries are replaced.
- When operating the unit via the ON/OFF TIMER, the actual length of operation may vary from the time entered by the user. (Maximum approximately 10 minutes)

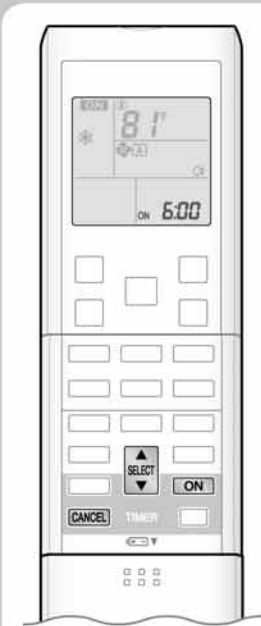
#### ■ NIGHT SET mode

- When the OFF TIMER is set, the air conditioner automatically adjusts the temperature setting (0.9°F (0.5°C) up in COOL, 3.6°F (2.0°C) down in HEAT) to prevent excessive cooling (heating) for your pleasant sleep.

## 2.9 ON TIMER Operation



# ON TIMER Operation



### ■ To use ON TIMER operation

- Check that the clock is correct.  
If not, set the clock to the present time.

#### 1. Press **ON**.



- "6:00" is displayed on the LCD.
- "ON" blinks.

- "☀" and day of the week are no longer displayed on the LCD.

#### 2. Press **SELECT** until the time setting reaches the point you like.

- Each pressing of either button increases or decreases the time setting by 10 minutes.  
Holding down either button changes the setting rapidly.

#### 3. Press **ON** again.

- "ON" and setting time are displayed on the LCD.
- The TIMER lamp lights yellow.



Display

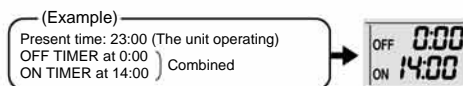
### ■ To cancel ON TIMER operation

#### Press **CANCEL**.

- "ON" and setting time are no longer displayed on the LCD.
- "☀" and day of the week are displayed on the LCD.
- The TIMER lamp goes off.

### ■ To combine ON TIMER and OFF TIMER

- A sample setting for combining the 2 timers is shown below.



### NOTE

- In the following cases, set the timer again.
  - After a breaker has turned off.
  - After a power failure.
  - After replacing batteries in the remote controller.



## 2.10 WEEKLY TIMER Operation



# WEEKLY TIMER Operation

Up to 4 timer settings can be saved for each day of the week. It is convenient if the WEEKLY TIMER is set according to the family's life style.

### ■ Using in these cases of WEEKLY TIMER

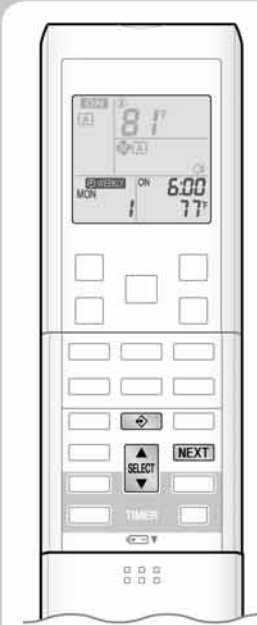
**Example:** The same timer settings are made for the week from Monday through Friday while different timer settings are made for the weekend.

<p><b>[Monday]</b></p>	<p>Make timer settings up to programs 1-4. <a href="#">▶Page 23</a></p> <div style="display: flex; justify-content: space-around;"> <div style="text-align: center;"> <p><b>Program 1</b></p> <p>ON</p> <p>77°F (25°C)</p> <p>6:00 8:30</p> <p>ON</p> </div> <div style="text-align: center;"> <p><b>Program 2</b></p> <p>OFF</p> <p>8:30</p> <p>OFF</p> </div> <div style="text-align: center;"> <p><b>Program 3</b></p> <p>ON</p> <p>81°F (27°C)</p> <p>17:30 22:00</p> <p>ON</p> </div> <div style="text-align: center;"> <p><b>Program 4</b></p> <p>OFF</p> <p>22:00</p> <p>OFF</p> </div> </div>
<p><b>[Tuesday] to [Friday]</b></p>	<p>Use the copy mode to make settings for Tuesday to Friday, because these settings are the same as those for Monday. <a href="#">▶Page 25</a></p> <div style="display: flex; justify-content: space-around;"> <div style="text-align: center;"> <p><b>Program 1</b></p> <p>ON</p> <p>77°F (25°C)</p> <p>6:00 8:30</p> <p>ON</p> </div> <div style="text-align: center;"> <p><b>Program 2</b></p> <p>OFF</p> <p>8:30</p> <p>OFF</p> </div> <div style="text-align: center;"> <p><b>Program 3</b></p> <p>ON</p> <p>81°F (27°C)</p> <p>17:30 22:00</p> <p>ON</p> </div> <div style="text-align: center;"> <p><b>Program 4</b></p> <p>OFF</p> <p>22:00</p> <p>OFF</p> </div> </div>
<p><b>[Saturday]</b></p>	<p>No timer settings</p>
<p><b>[Sunday]</b></p>	<p>Make timer settings up to programs 1-4. <a href="#">▶Page 23</a></p> <div style="display: flex; justify-content: space-around;"> <div style="text-align: center;"> <p><b>Program 1</b></p> <p>ON</p> <p>77°F (25°C)</p> <p>8:00 10:00</p> <p>ON</p> </div> <div style="text-align: center;"> <p><b>Program 2</b></p> <p>OFF</p> <p>10:00</p> <p>OFF</p> </div> <div style="text-align: center;"> <p><b>Program 3</b></p> <p>OFF</p> <p>81°F (27°C)</p> <p>19:00</p> <p>OFF</p> </div> <div style="text-align: center;"> <p><b>Program 4</b></p> <p>ON</p> <p>81°F (27°C)</p> <p>21:00</p> <p>ON</p> </div> </div>

- Up to 4 reservations per day and 28 reservations per week can be set in the WEEKLY TIMER. The effective use of the copy mode ensures ease of making reservations.
- The use of ON-ON-ON-ON settings, for example, makes it possible to schedule operating mode and set temperature changes. Furthermore, by using OFF-OFF-OFF-OFF settings, only the turn off time of each day can be set. This will turn off the air conditioner automatically if the user forgets to turn it off.



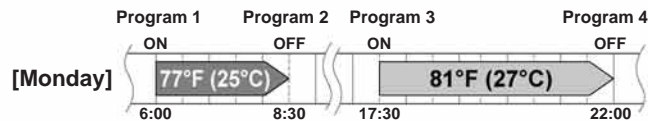
# WEEKLY TIMER Operation



## ■ To use WEEKLY TIMER operation

### Setting mode

- Make sure the day of the week and time are set. If not, set the day of the week and time.



### Setting Displays



## 1. Press

- The day of the week and the reservation number of the current day will be displayed.
- 1 to 4 settings can be made per day.

## 2. Press to select the desired day of the week and reservation number.

- Pressing changes the reservation number and the day of the week.

## 3. Press .

- The day of the week and reservation number will be set.
- "WEEKLY" and "ON" blink.

## 4. Press to select the desired mode.

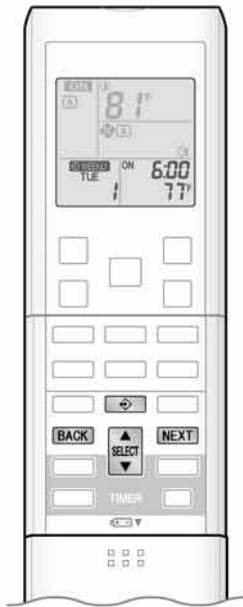
- Pressing changes "ON" or "OFF" setting in sequence.



- In case the reservation has already been set, selecting "blank" deletes the reservation.
- Go to **STEP 9** if "blank" is selected.

## 5. Press .

- The ON/OFF TIMER mode will be set.
- "WEEKLY" and the time blink.



## 6. Press to select the desired time.

- The time can be set between 0:00 and 23:50 in 10 minute intervals.
- To return to the ON/OFF TIMER mode setting, press **BACK**.
- Go to **STEP 9** when setting the OFF TIMER.

## 7. Press .

- The time will be set.
- "**WEEKLY**" and the temperature blink.

## 8. Press to select the desired temperature.

- The temperature can be set between 50°F (10°C) and 90°F (32°C).  
Cooling: The unit operates at 64°F (18°C) even if it is set at 50 (10) to 63°F (17°C).  
Heating: The unit operates at 86°F (30°C) even if it is set at 87 (31) to 90°F (32°C).
- To return to the time setting, press **BACK**.
- The set temperature is only displayed when the mode setting is on.

## 9. Press .

- The temperature will be set and go to the next reservation setting.
- To continue further settings, repeat the procedure from **STEP 4**.

## 10. Press to complete the setting.

- Be sure to direct the remote controller toward the indoor unit and check for a receiving tone and flashing the OPERATION lamp.
- "**WEEKLY**" is displayed on the LCD and WEEKLY TIMER operation is activated.
- The TIMER lamp lights yellow.




Display

- A reservation made once can be easily copied and the same settings used for another day of the week. Refer to **Copy mode** . ▶Page 25

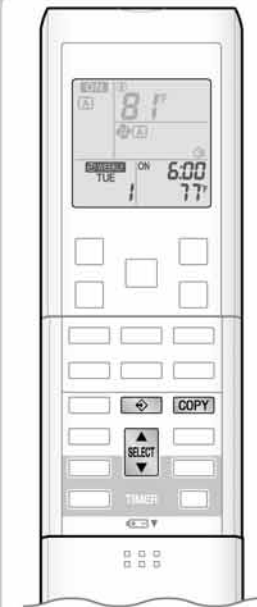
## NOTE

### ■ Notes on WEEKLY TIMER operation

- Do not forget to set the clock on the remote controller first.
- The day of the week, ON/OFF TIMER mode, time and set temperature (only for ON TIMER mode) can be set with WEEKLY TIMER. Other settings for ON TIMER are based on the settings just before the operation.
- Both WEEKLY TIMER and ON/OFF TIMER operation cannot be used at the same time. The ON/OFF TIMER operation has priority if it is set while WEEKLY TIMER is still active. The WEEKLY TIMER will go into standby state, and "**WEEKLY**" will be no longer displayed on the LCD. When ON/OFF TIMER is up, the WEEKLY TIMER will automatically become active.
- Only the time and set temperature with the WEEKLY TIMER are sent with the . Set the WEEKLY TIMER only after setting the operation mode, the airflow rate and the airflow direction ahead of time.
- Shutting the breaker off, power failure, and other similar events will render operation of the indoor unit's internal clock inaccurate. Reset the clock.
- The **BACK** can be used only for the time and temperature settings. It cannot be used to go back to the reservation number.

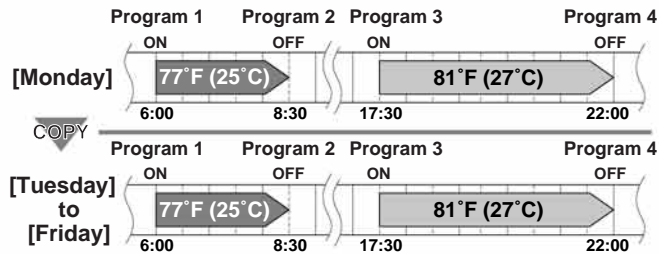


# WEEKLY TIMER Operation

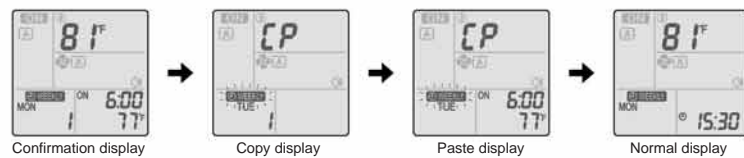


## Copy mode

- A reservation made once can be copied to another day of the week. The whole reservation of the selected day of the week will be copied.



## Setting Displays



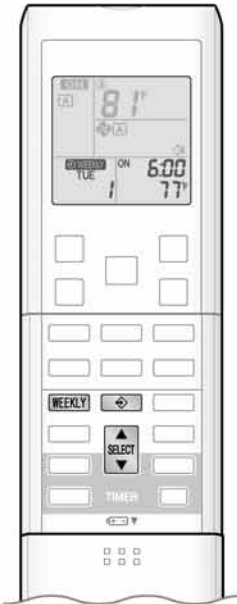
1. Press .
2. Press to confirm the day of the week to be copied.
3. Press .
  - The whole reservation of the selected day of the week will be copied.
4. Press to select the destination day of the week.
5. Press .
  - The reservation will be copied to the selected day of the week. The whole reservation of the selected day of the week will be copied.
  - To continue copying the settings to other days of the week, repeat **STEP 4** and **STEP 5**.
6. Press to complete the setting.
  - "ON WEEKLY" is displayed on the LCD and WEEKLY TIMER operation is activated.

## NOTE

### ■ Note on COPY MODE

- The entire reservation of the source day of the week is copied in the copy mode.

In the case of making a reservation change for any day of the week individually after copying the content of weekly reservations, press and change the settings in the steps of **Setting mode** . Page 23



### ■ Confirming a reservation

- The reservation can be confirmed.

**Setting Displays**







Normal display


TUE 15:30

→

Confirmation display



TUE ON 6:00  
1 77°F




1. Press  .
  - The day of the week and the reservation number of current day will be displayed.
2. Press  to select the day of the week and the reservation number to be confirmed.
  - Pressing  displays the reservation details.
  - To change the confirmed reserved settings, select the reservation number and press  .  
The mode is switched to setting mode. Go to **Setting mode STEP 4.** ▶Page 23
3. Press  to exit confirming mode.
  - “ WEEKLY” is displayed on the LCD and WEEKLY TIMER operation is activated.
  - The TIMER lamp lights yellow.



Display

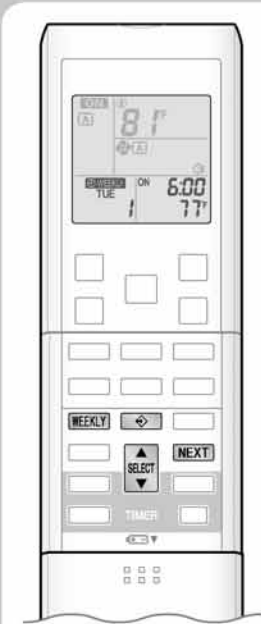
### ■ To deactivate WEEKLY TIMER operation

Press  while “ WEEKLY” is displayed on the LCD.

- “ WEEKLY” will be no longer displayed on the LCD.
- The TIMER lamp goes off.
- To reactivate the WEEKLY TIMER operation, press  again.
- If a reservation deactivated with  is activated once again, the last reservation mode will be used.



# WEEKLY TIMER Operation



## ■ To delete reservations

### The individual reservation

1. Press .
    - The day of the week and the reservation number will be displayed.
  2. Press to select the day of the week and the reservation number to be deleted.
  3. Press .
    - “ WEEKLY” and “ON” or “OFF” blink.
  4. Press and select “blank”.
    - Pressing changes ON/OFF TIMER mode.
    - The reservation will be no setting with selecting “blank”.
- ```

graph LR
    A[ON] --> B[OFF]
    B --> C[blank]
    C --> A
  
```
5. Press .
    - The selected reservation will be deleted.
  6. Press .
    - If there are still other reservations, WEEKLY TIMER operation will be activated.

### The reservations for each day of the week

- This function can be used for deleting reservations for each day of the week.
- It can be used while confirming or setting reservations.

1. Press to select the day of the week to be deleted.
2. Hold for 5 seconds.
  - The reservation of the selected day of the week will be deleted.

### All reservations

Hold for 5 seconds while normal display.

- Be sure to direct the remote controller toward the indoor unit and check for a receiving tone.
- This operation is not effective on the setting display of WEEKLY TIMER.
- All reservations will be deleted.

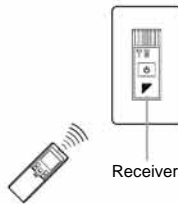
# 3. FDXS Series

## 3.1 Remote Controller

### Names of Parts

#### Remote Controller

##### Signal transmitter



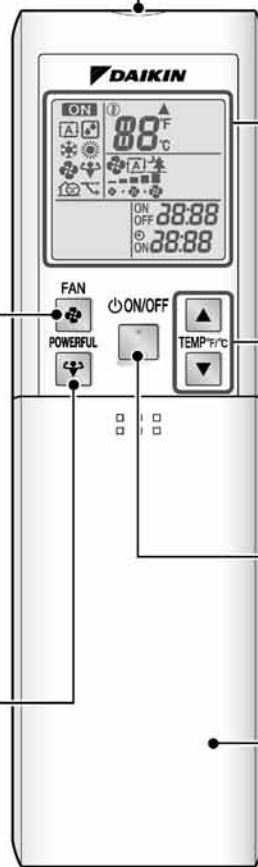
- To use the remote controller, aim the transmitter at the indoor unit. If there is anything to block signals between the unit and the remote controller, such as a curtain, the unit will not operate.
- Do not drop the remote controller. Do not get it wet.
- The maximum distance for communication is approximately 13ft (4m).

##### FAN setting button

- Selects the airflow rate setting. [▶ Page 13](#)

##### POWERFUL button

- POWERFUL operation. [▶ Page 14](#)



##### Display (LCD)

- Displays the current settings. (In this illustration, each section is shown with all its displays on for the purpose of explanation.)

##### TEMPERATURE adjustment buttons

- Changes the temperature setting. [▶ Page 12](#)

##### ON/OFF button

- Press this button once to start operation. Press once again to stop it. [▶ Page 11](#)

##### Front cover

- Open the front cover. [▶ Page 8](#)

<ARC452A23>

■ Open the front cover



**MODE selector button**

• Selects the operation mode.  
(AUTO/DRY/COOL/HEAT/  
FAN) ▶Page 11

**QUIET button**

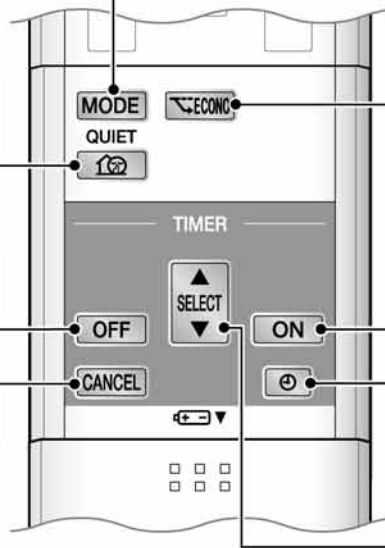
• OUTDOOR UNIT QUIET  
operation. ▶Page 15

**OFF TIMER button**

▶Page 17

**TIMER CANCEL  
button**

• Cancels the timer setting.  
▶Page 17,18



**ECONO button**

• ECONO operation. ▶Page 16

**ON TIMER button**

▶Page 18

**CLOCK button**

**SELECT button**

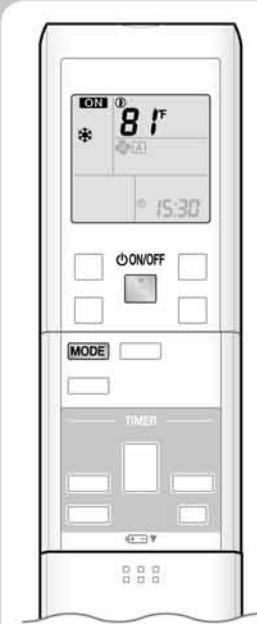
• Changes the ON/OFF TIMER  
settings. ▶Page 17,18



## 3.2 AUTO · DRY · COOL · HEAT · FAN Operation



# AUTO · DRY · COOL · HEAT · FAN Operation

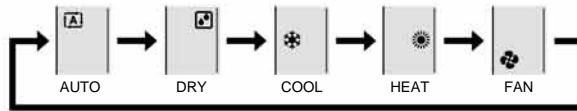


The air conditioner operates with the operation mode of your choice. From the next time on, the air conditioner will operate with the same operation mode.

### ■ To start operation

#### 1. Press **MODE** and select an operation mode.

- Each pressing of the button advances the mode setting in sequence.



#### 2. Press **ON/OFF**.

- “**ON**” is displayed on the LCD.
- The OPERATION lamp lights green.



Display

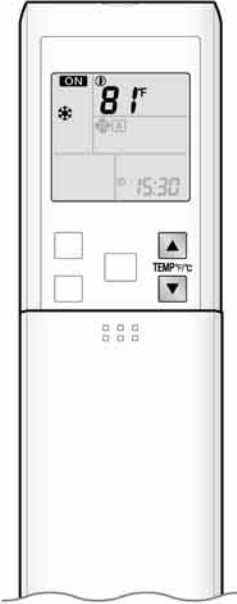
### ■ To stop operation

Press **ON/OFF** again.



- “**ON**” is no longer displayed on the LCD.
- The OPERATION lamp goes off.

### NOTE

| MODE | Notes on each operation mode                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                    |
|------|-----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| HEAT | <ul style="list-style-type: none"> <li>• Since this air conditioner heats the room by taking heat from outdoor air to indoors, the heating capacity becomes smaller in lower outdoor temperatures. If the heating effect is insufficient, it is recommended to use another heating appliance in combination with the air conditioner.</li> <li>• The heat pump system heats the room by circulating hot air around all parts of the room. After the start of HEAT operation, it takes some time before the room gets warmer.</li> <li>• In HEAT operation, frost may occur on the outdoor unit and lower the heating capacity. In that case, the system switches into defrosting operation to take away the frost.</li> <li>• During defrosting operation, hot air does not flow out of indoor unit.</li> </ul> |
| COOL | <ul style="list-style-type: none"> <li>• This air conditioner cools the room by releasing the heat in the room outside. Therefore, the cooling performance of the air conditioner may be degraded if the outdoor temperature is high.</li> </ul>                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                |
| DRY  | <ul style="list-style-type: none"> <li>• The computer chip works to rid the room of humidity while maintaining the temperature as much as possible. It automatically controls temperature and airflow rate, so manual adjustment of these functions is unavailable.</li> </ul>                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                  |
| AUTO | <ul style="list-style-type: none"> <li>• In AUTO operation, the system selects an appropriate operation mode (COOL or HEAT) based on the room and outside temperatures and starts the operation.</li> <li>• The system automatically reselects setting at a regular interval to bring the room temperature to user-setting level.</li> </ul>                                                                                                                                                                                                                                                                                                                                                                                                                                                                    |
| FAN  | <ul style="list-style-type: none"> <li>• This mode is valid for fan only.</li> </ul>                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                            |



### ■ To change the temperature setting

Press  or  .

TEMP°F/°C

- The displayed items on the LCD will change whenever either one of the buttons is pressed.

| COOL operation                                                         | HEAT operation       | AUTO operation       | DRY or FAN operation                     |
|------------------------------------------------------------------------|----------------------|----------------------|------------------------------------------|
| 64-90°F<br>(18-32°C)                                                   | 50-86°F<br>(10-30°C) | 64-86°F<br>(18-30°C) | The temperature setting is not variable. |
| Press ▲ to raise the temperature and press ▼ to lower the temperature. |                      |                      |                                          |

### ■ Operating conditions

- Recommended temperature setting**
  - For cooling: 78-82°F (26-28°C)
  - For heating: 68-75°F (20-24°C)
- Tips for saving energy**
  - Be careful not to cool (heat) the room too much. Keeping the temperature setting at a moderate level helps save energy.
  - Cover windows with a blind or a curtain. Blocking sunlight and air from outdoors increases the cooling (heating) effect.
  - Clogged air filters cause inefficient operation and waste energy. Clean them once in about every 2 weeks.
- Notes on the operating conditions**
  - The air conditioner always consumes a small amount of electricity even while it is not operating.
  - If you are not going to use the air conditioner for a long period, for example in spring or autumn, turn the breaker off.
  - Use the air conditioner in the following conditions.

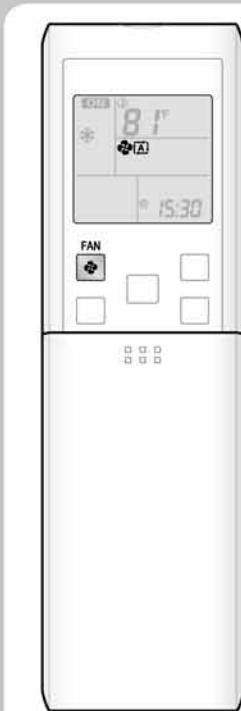
| MODE | Operating conditions                                                                                             | If operation is continued out of this range                                                                                                                    |
|------|------------------------------------------------------------------------------------------------------------------|----------------------------------------------------------------------------------------------------------------------------------------------------------------|
| COOL | Outdoor temperature : 50-115°F (10-46°C)<br>Indoor temperature : 64-90°F (18-32°C)<br>Indoor humidity : 80% max. | <ul style="list-style-type: none"> <li>A safety device may work to stop the operation.</li> <li>Condensation may occur on the indoor unit and drip.</li> </ul> |
| HEAT | Outdoor temperature : 5-75°F (-15-24°C)<br>Indoor temperature : 50-86°F (10-30°C)                                | <ul style="list-style-type: none"> <li>A safety device may work to stop the operation.</li> </ul>                                                              |
| DRY  | Outdoor temperature : 50-115°F (10-46°C)<br>Indoor temperature : 64-90°F (18-32°C)<br>Indoor humidity : 80% max. | <ul style="list-style-type: none"> <li>A safety device may work to stop the operation.</li> <li>Condensation may occur on the indoor unit and drip.</li> </ul> |

  - Operation outside this humidity or temperature range may cause a safety device to disable the system.

### 3.3 Adjusting the Airflow Rate




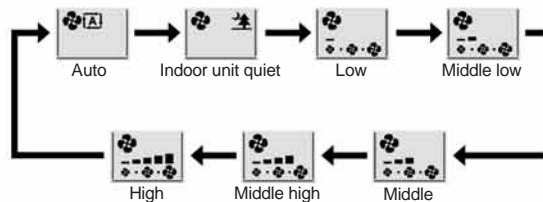
## Adjusting the Airflow Rate




#### ■ To adjust the airflow rate setting

Press .

- Each pressing of  advances the airflow rate setting in sequence.



- When the airflow is set to “”, indoor unit quiet operation will start and the noise from the unit will become quieter.
- In indoor unit quiet operation, the airflow rate is set to a weak level.
- In DRY operation, the airflow rate setting is not variable.

#### NOTE

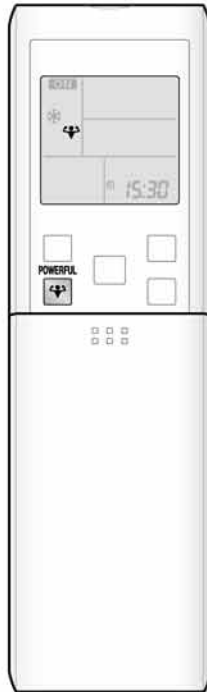
##### ■ Note on airflow rate setting

- At smaller airflow rates, the cooling (heating) effect is also smaller.

## 3.4 POWERFUL Operation




# POWERFUL Operation



POWERFUL operation quickly maximizes the cooling (heating) effect in any operation mode. You can get the maximum capacity.


### ■ To start POWERFUL operation

Press  during operation.

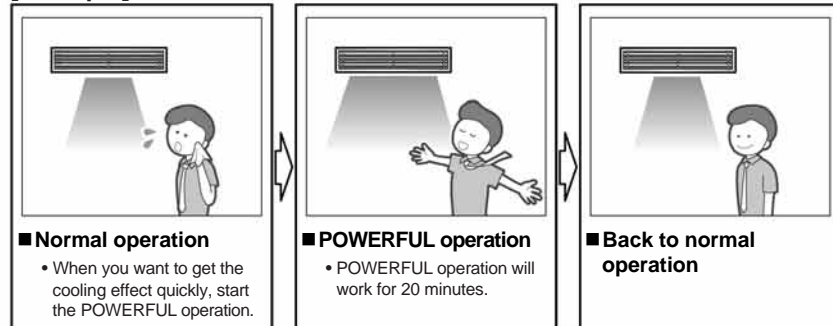
- POWERFUL operation ends in 20 minutes. Then the system automatically operates again with the previous settings which were used before POWERFUL operation.
- “” is displayed on the LCD.

### ■ To cancel POWERFUL operation

Press  again.


- “” is no longer displayed on the LCD.

### [Example]



### NOTE

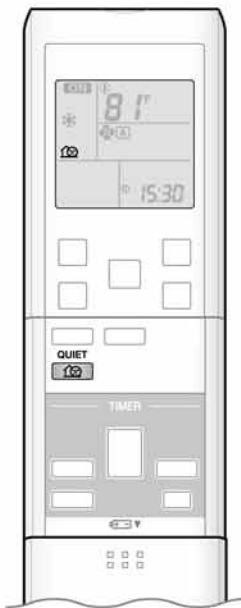
#### ■ Notes on POWERFUL operation

- When using POWERFUL operation, there are some functions which are not available.
- POWERFUL operation cannot be used together with ECONO and OUTDOOR UNIT QUIET operation. Priority is given to the function of whichever button is pressed last.
- POWERFUL Operation can only be set when the unit is running. Pressing the operation stop button causes the settings to be canceled, and “” is no longer displayed on the LCD.
- POWERFUL operation will not increase the capacity of the air conditioner if the air conditioner is already in operation with its maximum capacity demonstrated.
- **In COOL, HEAT and AUTO operation**  
To maximize the cooling (heating) effect, the capacity of outdoor unit is increased and the airflow rate is fixed to the maximum setting. The temperature and airflow settings are not variable.
- **In DRY operation**  
The temperature setting is lowered by 4.5°F (2.5°C) and the airflow rate is slightly increased.
- **In FAN operation**  
The airflow rate is fixed to the maximum setting.

## 3.5 OUTDOOR UNIT QUIET Operation



# OUTDOOR UNIT QUIET Operation



OUTDOOR UNIT QUIET operation lowers the noise level of the outdoor unit by changing the frequency and fan speed on the outdoor unit. This function is convenient during night.

### ■ To start OUTDOOR UNIT QUIET operation

Press .

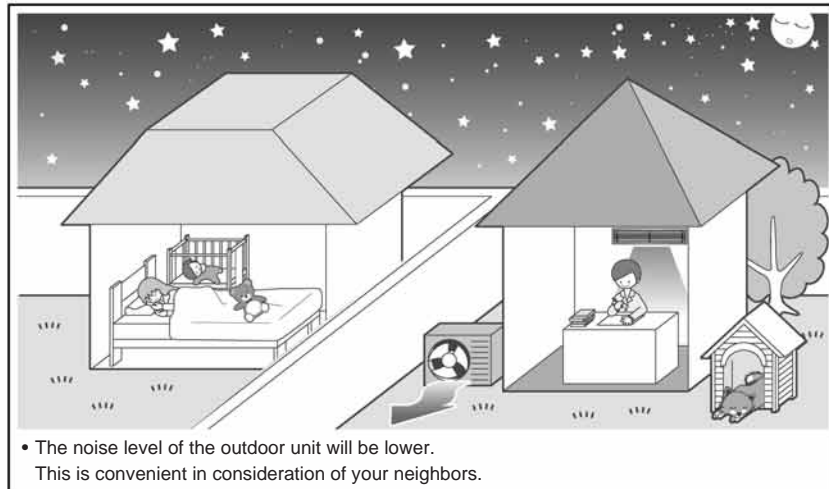
- "🏠" is displayed on the LCD.

### ■ To cancel OUTDOOR UNIT QUIET operation

Press  again.

- "🏠" is no longer displayed on the LCD.

**[Example]** Using the OUTDOOR UNIT QUIET operation during the night.



- The noise level of the outdoor unit will be lower.  
This is convenient in consideration of your neighbors.

## NOTE

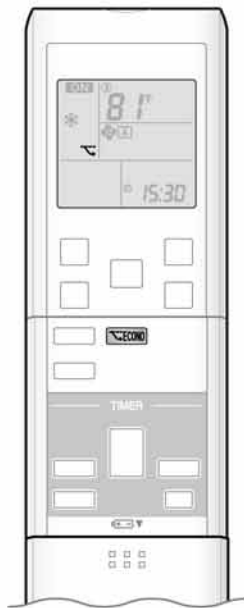
### ■ Notes on OUTDOOR UNIT QUIET operation

- This function is available in COOL, HEAT, and AUTO operation.  
(This is not available in FAN and DRY operation.)
- POWERFUL operation and OUTDOOR UNIT QUIET operation cannot be used at the same time.  
Priority is given to the function of whichever button is pressed last.
- If operation is stopped using the remote controller or the indoor unit ON/OFF switch when using OUTDOOR UNIT QUIET operation, "🏠" will remain on the remote controller display.
- OUTDOOR UNIT QUIET operation will drop neither the frequency nor fan speed if the frequency and fan speed have been already dropped low enough.

## 3.6 ECONO Operation



# ECONO Operation



ECONO operation is a function which enables efficient operation by limiting the maximum power consumption value. This function is useful for cases in which attention should be paid to ensure a circuit breaker will not trip when the product runs alongside other appliances.

### ■ To start ECONO operation

Press  during operation.

- "ECONO" is displayed on the LCD.

### ■ To cancel ECONO operation

Press  again.

- "ECONO" is no longer displayed on the LCD.

### [Example]

#### Normal operation



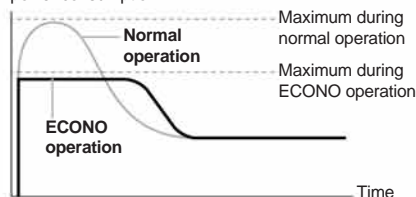
- In case the air conditioner and other appliances which require high power consumption are used at same time, a circuit breaker may trip if the air conditioner operate with its maximum capacity.

#### ECONO operation



- The maximum power consumption of the air conditioner is limited by using ECONO operation. The circuit breaker is unlikely to trip even if the air conditioner and other appliances are used at same time.

Running current and power consumption



From start up until set temperature is reached

- This diagram is a representation for illustrative purposes only. The maximum running current and power consumption of the air conditioner in ECONO operation vary with the connecting outdoor unit.

## NOTE

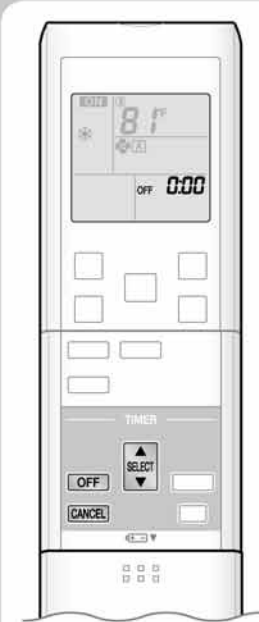
### ■ Notes on ECONO operation

- ECONO operation can only be set when the unit is running. Pressing the operation stop button causes the settings to be canceled, and the "ECONO" is no longer displayed on the LCD.
- ECONO operation is a function which enables efficient operation by limiting the power consumption of the outdoor unit (operating frequency).
- ECONO operation functions in AUTO, COOL, DRY, and HEAT operation.
- POWERFUL and ECONO operation cannot be used at the same time. Priority is given to the function of whichever button is pressed last.
- If the level of power consumption is already low, ECONO operation will not drop the power consumption.

## 3.7 OFF TIMER Operation



# OFF TIMER Operation



Timer functions are useful for automatically switching the air conditioner on or off at night or in the morning. You can also use OFF TIMER and ON TIMER in combination.

### ■ To use OFF TIMER operation

- Check that the clock is correct.  
If not, set the clock to the present time.

#### 1. Press **OFF**.



"0:00" is displayed on the LCD.  
"OFF" blinks.

- "⊙" is no longer displayed on the LCD.

#### 2. Press **SELECT** until the time setting reaches the point you like.

- Each pressing of either button increases or decreases the time setting by 10 minutes.  
Holding down either button changes the time setting rapidly.

#### 3. Press **OFF** again.

- "OFF" and setting time are displayed on the LCD.
- The TIMER lamp lights yellow.



Display

### ■ To cancel OFF TIMER operation

#### Press **CANCEL**.

- "OFF" and setting time are no longer displayed on the LCD.
- "⊙" and day of the week are displayed on the LCD.
- The TIMER lamp goes off.

### NOTE

#### ■ Notes on TIMER operation

- When TIMER is set, the present time is not displayed.
- Once you set ON/OFF TIMER, the time setting is kept in the memory. The memory is canceled when remote controller batteries are replaced.
- When operating the unit via the ON/OFF TIMER, the actual length of operation may vary from the time entered by the user. (Maximum approximately 10 minutes)

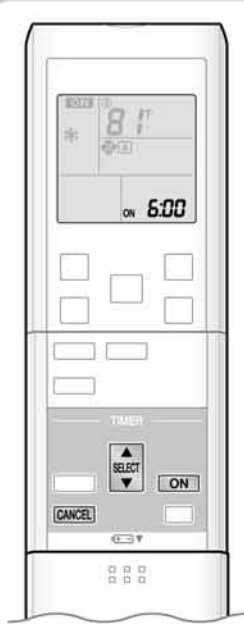
#### ■ NIGHT SET mode

- When the OFF TIMER is set, the air conditioner automatically adjusts the temperature setting (0.9°F (0.5°C) up in COOL, 3.6°F (2.0°C) down in HEAT) to prevent excessive cooling (heating) for your pleasant sleep.

## 3.8 ON TIMER Operation



# ON TIMER Operation



### ■ To use ON TIMER operation

- Check that the clock is correct.  
If not, set the clock to the present time.

#### 1. Press **ON**.



- "6:00" is displayed on the LCD.
- "ON" blinks.

- "☉" is no longer displayed on the LCD.

#### 2. Press **SELECT** until the time setting reaches the point you like.

- Each pressing of either button increases or decreases the time setting by 10 minutes.  
Holding down either button changes the setting rapidly.

#### 3. Press **ON** again.

- "ON" and setting time are displayed on the LCD.
- The TIMER lamp lights yellow.



Display

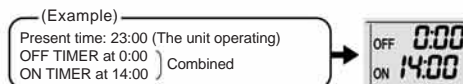
### ■ To cancel ON TIMER operation

#### Press **CANCEL**.

- "ON" and setting time are no longer displayed on the LCD.
- "☉" and day of the week are displayed on the LCD.
- The TIMER lamp goes off.

### ■ To combine ON TIMER and OFF TIMER

- A sample setting for combining the 2 timers is shown below.



### NOTE

- In the following cases, set the timer again.
  - After a breaker has turned off.
  - After a power failure.
  - After replacing batteries in the remote controller.



# Part 6

## Service Diagnosis

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# 1. Troubleshooting with LED

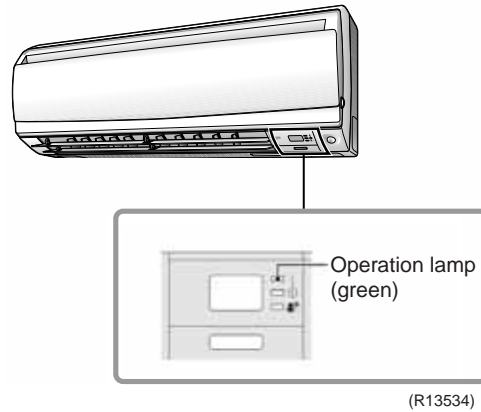
## 1.1 Indoor Unit

### Operation Lamp

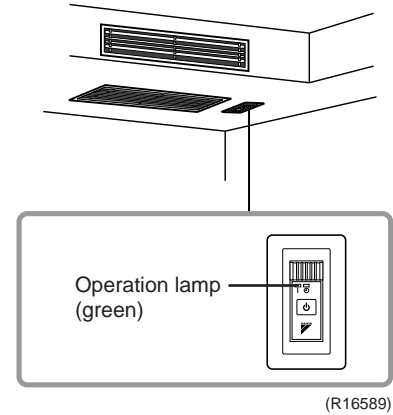
The operation lamp blinks when any of the following errors is detected.

1. When a protection device of the indoor or outdoor unit is activated, or when the thermistor malfunctions.
  2. When a signal transmission error occurs between the indoor and outdoor units.
- In either case, conduct the diagnostic procedure described in the following pages.

#### FTXS series (Ex. 09/12 class)



#### FDXS series



### Service Monitor

The indoor unit has one green LED (LED A) on the control PCB. When the microcomputer works in order, the LED A blinks.

## 1.2 Outdoor Unit

The outdoor unit has one green LED (LED A) on the PCB. When the microcomputer works in order, the LED A blinks.

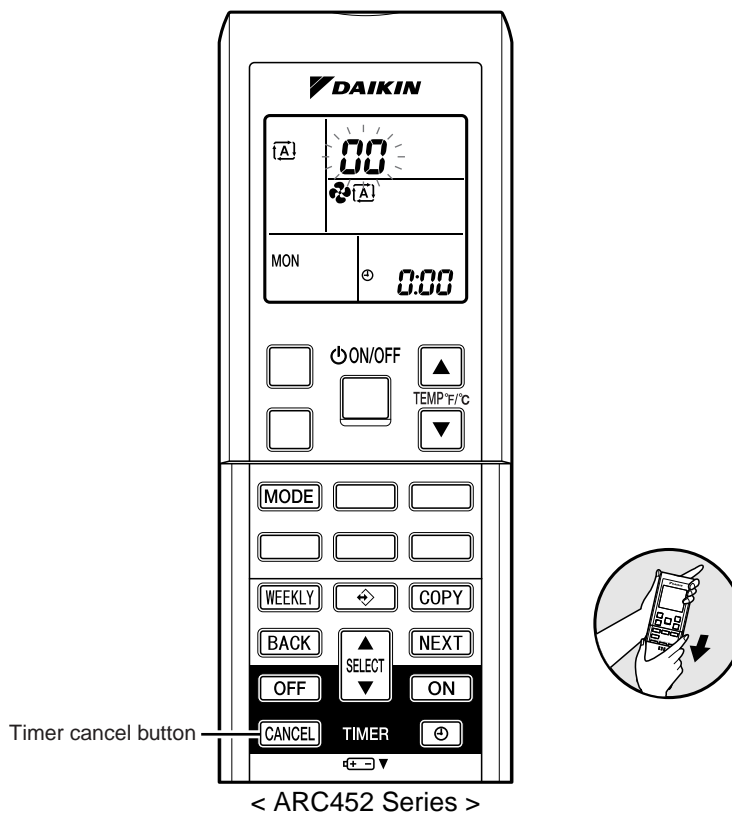
## 2. Problem Symptoms and Measures

| Symptom                                                | Check Item                                                                                     | Details of Measure                                                                                                                                                                | Reference Page |
|--------------------------------------------------------|------------------------------------------------------------------------------------------------|-----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|----------------|
| The unit does not operate.                             | Check the power supply.                                                                        | Check if the rated voltage is supplied.                                                                                                                                           | —              |
|                                                        | Check the type of the indoor unit.                                                             | Check if the indoor unit type is compatible with the outdoor unit.                                                                                                                | —              |
|                                                        | Check the outdoor temperature.                                                                 | Heating operation cannot be used when the outdoor temperature is 24°C (75.2°F) or higher, and cooling operation cannot be used when the outdoor temperature is below 10°C (50°F). | —              |
|                                                        | Diagnose with remote controller indication.                                                    | —                                                                                                                                                                                 | 94             |
|                                                        | Check the remote controller addresses.                                                         | Check if address settings for the remote controller and indoor unit are correct.                                                                                                  | 388            |
| Operation sometimes stops.                             | Check the power supply.                                                                        | A power failure of 2 to 10 cycles stops air conditioner operation. (Operation lamp OFF)                                                                                           | —              |
|                                                        | Check the outdoor temperature.                                                                 | Heating operation cannot be used when the outdoor temperature is 24°C (75.2°F) or higher, and cooling operation cannot be used when the outdoor temperature is below 10°C (50°F). | —              |
|                                                        | Diagnose with remote controller indication.                                                    | —                                                                                                                                                                                 | 94             |
| The unit operates but does not cool, or does not heat. | Check for wiring and piping errors in the connection between the indoor unit and outdoor unit. | —                                                                                                                                                                                 | —              |
|                                                        | Check for thermistor detection errors.                                                         | Check if the thermistor is mounted securely.                                                                                                                                      | —              |
|                                                        | Check for faulty operation of the electronic expansion valve.                                  | Set the unit to cooling operation, and check the temperature of the liquid pipe to see if the electronic expansion valve works.                                                   | —              |
|                                                        | Diagnose with remote controller indication.                                                    | —                                                                                                                                                                                 | 94             |
|                                                        | Diagnose by service port pressure and operating current.                                       | Check for refrigerant shortage.                                                                                                                                                   | 104            |
| operating noise and vibrations                         | Check the output voltage of the power module.                                                  | —                                                                                                                                                                                 | 153            |
|                                                        | Check the power module.                                                                        | —                                                                                                                                                                                 | —              |
|                                                        | Check the installation condition.                                                              | Check if the required spaces for installation (specified in the installation manual) are provided.                                                                                | —              |

### 3. Service Check Function

#### Check Method 1

1. When the timer cancel button is held down for 5 seconds, 00 is displayed on the temperature display screen.



(R14460)

2. Press the timer cancel button repeatedly until a long beep sounds.
  - The code indication changes in the sequence shown below.

| No. | Code | No. | Code | No. | Code |
|-----|------|-----|------|-----|------|
| 1   | 00   | 13  | C7   | 25  | UA   |
| 2   | U4   | 14  | A3   | 26  | UH   |
| 3   | L5   | 15  | H8   | 27  | P4   |
| 4   | E6   | 16  | H9   | 28  | L3   |
| 5   | H6   | 17  | C9   | 29  | L4   |
| 6   | H0   | 18  | C4   | 30  | H7   |
| 7   | A6   | 19  | C5   | 31  | U2   |
| 8   | E7   | 20  | J3   | 32  | EA   |
| 9   | U0   | 21  | J6   | 33  | AH   |
| 10  | F3   | 22  | E5   | 34  | FA   |
| 11  | A5   | 23  | A1   | 35  | H1   |
| 12  | F6   | 24  | E1   | 36  | P9   |

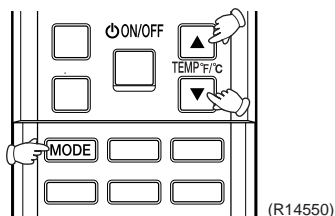


#### Note:

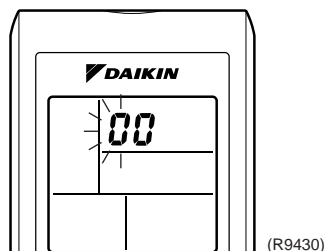
1. A short beep or two consecutive beeps indicate non-corresponding codes.
2. To return to the normal mode, hold the timer cancel button down for 5 seconds. When the remote controller is left untouched for 60 seconds, it also returns to the normal mode.
3. Not all the error codes are displayed. When you cannot find the error code, try the check method 2. (→ Refer to page 92.)

**Check Method 2**

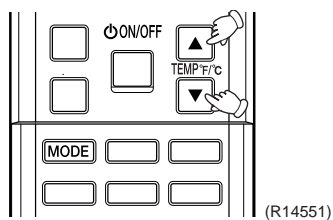
1. Press the 3 buttons (TEMP▲, TEMP▼, MODE) at the same time to enter the diagnosis mode.



The left-side number blinks.



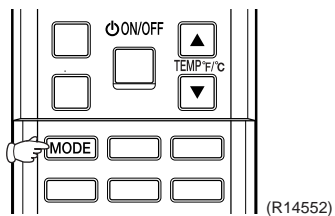
2. Press the [TEMP] ▲ or ▼ button and change the number until you hear the two consecutive beeps or the long beep.



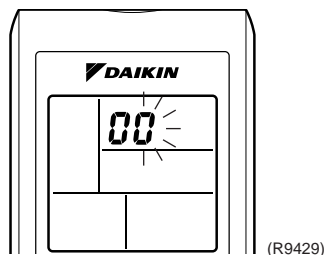
3. Diagnose by the sound.

- ★beep : The left-side number does not correspond with the error code.
- ★two consecutive beeps : The left-side number corresponds with the error code but the right-side number does not.
- ★long beep : Both the left-side and right-side number correspond with the error code.  
The numbers indicated when you hear the long beep are the error code.  
→ Refer to page 94.

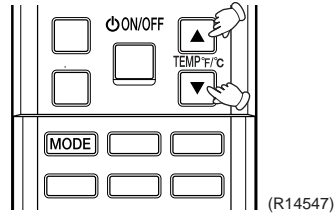
4. Press the [MODE] button.



The right-side number blinks.



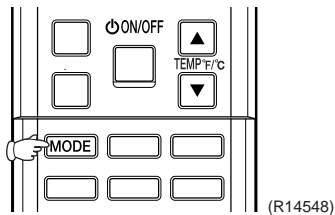
5. Press the [TEMP] ▲ or ▼ button and change the number until you hear the long beep.



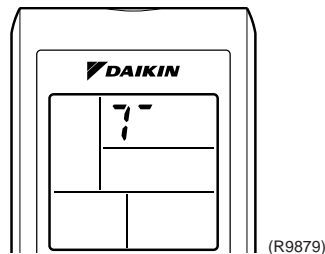
6. Diagnose by the sound.
- ★beep : The left-side number does not correspond with the error code.
  - ★two consecutive beeps : The left-side number corresponds with the error code but the right-side number does not.
  - ★long beep : Both the left-side and right-side number corresponds with the error code.

7. Determine the error code.  
The numbers indicated when you hear the long beep are the error code.  
Error codes and description → Refer to page 94.

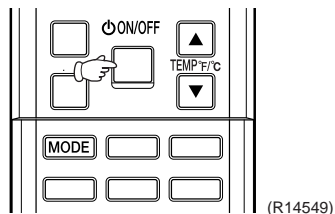
8. Press the [MODE] button to exit from the diagnosis mode.



The display 7- means the trial operation mode.  
Refer to page 386 for trial operation.



9. Press the [ON/OFF] button twice to return to the normal mode.



**i Note:** When the remote controller is left untouched for 60 seconds, it returns to the normal mode.

## 4. Troubleshooting

### 4.1 Error Codes and Description

|              | Error Codes                                                         | Description                                                      | Reference Page                                  |     |
|--------------|---------------------------------------------------------------------|------------------------------------------------------------------|-------------------------------------------------|-----|
| System       | 00                                                                  | Normal                                                           | —                                               |     |
|              | U0★                                                                 | Refrigerant shortage                                             | 104                                             |     |
|              | U2                                                                  | Low-voltage detection or over-voltage detection                  | 107                                             |     |
|              | U4                                                                  | Signal transmission error (between indoor unit and outdoor unit) | 109                                             |     |
|              | UA                                                                  | Unspecified voltage (between indoor unit and outdoor unit)       | 112                                             |     |
| Indoor Unit  | A1                                                                  | Indoor unit PCB abnormality                                      | 95                                              |     |
|              | A5                                                                  | Freeze-up protection control or heating peak-cut control         | 97                                              |     |
|              | A6                                                                  | Fan motor or related abnormality                                 | DC motor (FTXS series)                          | 99  |
|              |                                                                     |                                                                  | AC motor (FDXS series)                          | 101 |
|              | C4                                                                  | Indoor heat exchanger thermistor or related abnormality          | 103                                             |     |
| C9           | Room temperature thermistor or related abnormality                  | 103                                                              |                                                 |     |
| Outdoor Unit | E1                                                                  | Outdoor unit PCB abnormality                                     | 113                                             |     |
|              | E5★                                                                 | OL activation (compressor overload)                              | 115                                             |     |
|              | E6★                                                                 | Compressor lock                                                  | 116                                             |     |
|              | E7★                                                                 | DC fan lock                                                      | 117                                             |     |
|              | E8                                                                  | Input overcurrent detection                                      | 118                                             |     |
|              | EA                                                                  | FourWay valve abnormality                                        | 119                                             |     |
|              | F3                                                                  | Discharge pipe temperature control                               | 121                                             |     |
|              | F6                                                                  | High pressure control in cooling                                 | 123                                             |     |
|              | H0                                                                  | Compressor system sensor abnormality                             | 125                                             |     |
|              | H6                                                                  | Position sensor abnormality                                      |                                                 | 128 |
|              |                                                                     |                                                                  |                                                 |     |
|              | H8                                                                  | DC voltage / current sensor abnormality (09/12 class only)       |                                                 | 131 |
|              |                                                                     |                                                                  | CT or related abnormality (24/30/36 class only) | 132 |
|              | H9                                                                  | Outdoor temperature thermistor or related abnormality            | 134                                             |     |
|              | J3★                                                                 | Discharge pipe thermistor or related abnormality                 | 134                                             |     |
|              | J6                                                                  | Outdoor heat exchanger thermistor or related abnormality         | 134                                             |     |
|              | L3                                                                  | Electrical box temperature rise                                  | 136                                             |     |
|              | L4                                                                  | Radiation fin temperature rise                                   | 138                                             |     |
|              | L5★                                                                 | Output overcurrent detection                                     | 140                                             |     |
|              | P4                                                                  | Radiation fin thermistor or related abnormality                  | 134                                             |     |
| U7           | Signal transmission error on outdoor unit PCB (24/30/36 class only) | 111                                                              |                                                 |     |

★: Displayed only when system-down occurs.



## 4.2 Indoor Unit PCB Abnormality

---

**Remote  
Controller  
Display**

A1

---

**Method of  
Malfunction  
Detection**

The system checks if the circuit works properly within the microcomputer of the indoor unit.

---

**Malfunction  
Decision  
Conditions**

The system cannot set the internal settings.

---

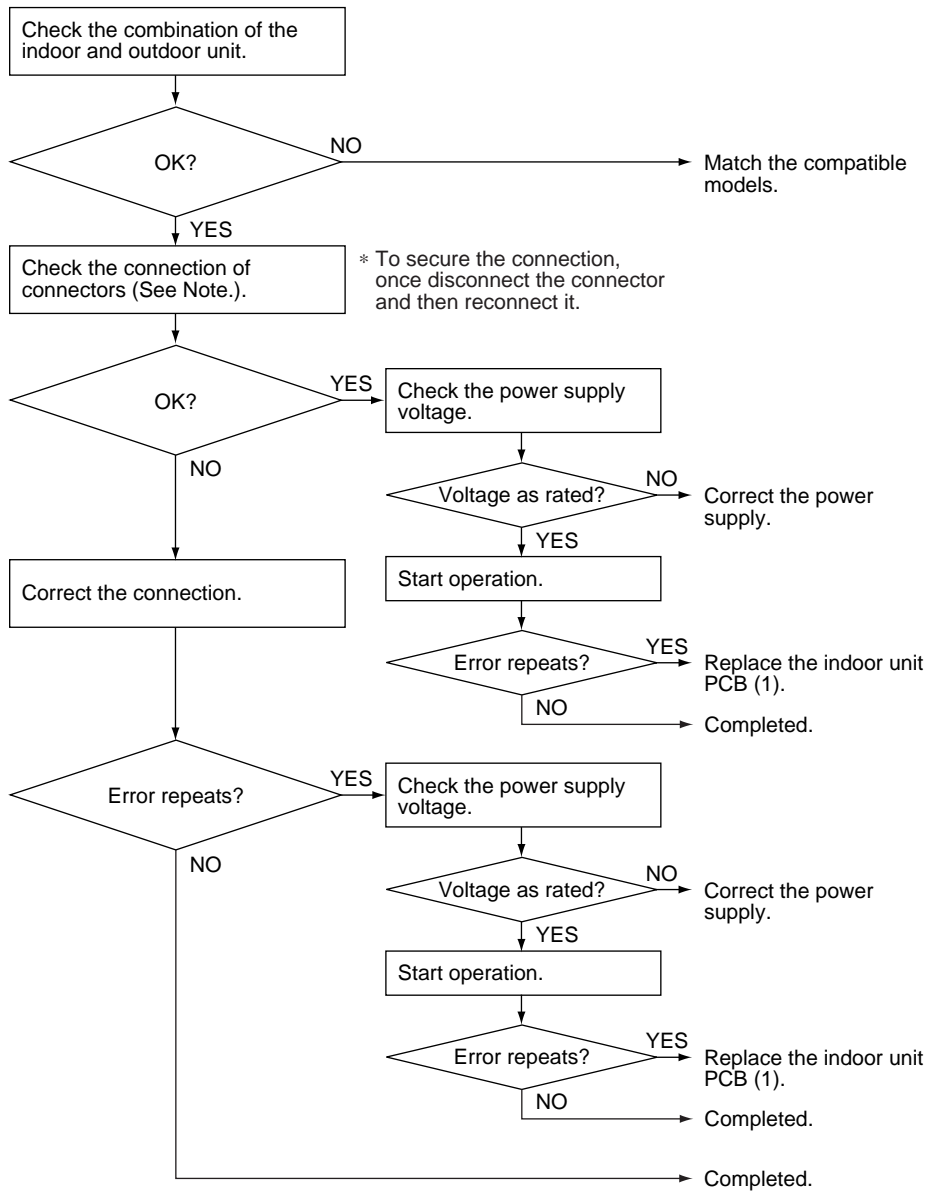
**Supposed  
Causes**

- Wrong models interconnected
- Defective indoor unit PCB
- Disconnection of connector
- Reduction of power supply voltage

Troubleshooting



**Caution** Be sure to turn off the power switch before connecting or disconnecting connectors, or parts may be damaged.



**Note:** Check the following connector.

| Model Type  | Connector                    |
|-------------|------------------------------|
| FTXS series | Terminal board ~ Control PCB |
| FDXS series | Terminal board ~ Control PCB |

(R15270)

## 4.3 Freeze-up Protection Control or Heating Peak-cut Control

|                                               |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                   |
|-----------------------------------------------|-----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| <p><b>Remote Controller Display</b></p>       | <p>A5</p>                                                                                                                                                                                                                                                                                                                                                                                                                                                                         |
| <p><b>Method of Malfunction Detection</b></p> | <ul style="list-style-type: none"> <li>■ Freeze-up protection control<br/>During cooling operation, the freeze-up protection control (operation halt) is activated according to the temperature detected by the indoor heat exchanger thermistor.</li> <li>■ Heating peak-cut control<br/>During heating operation, the temperature detected by the indoor heat exchanger thermistor is used for the heating peak-cut control (operation halt, outdoor fan stop, etc.)</li> </ul> |
| <p><b>Malfunction Decision Conditions</b></p> | <ul style="list-style-type: none"> <li>■ Freeze-up protection control<br/>During cooling operation, the indoor heat exchanger temperature is below 0°C (32°F).</li> <li>■ Heating peak-cut control<br/>During heating operation, the indoor heat exchanger temperature is above 60 ~ 65°C (140 ~ 149°F) (depending on the model).</li> </ul>                                                                                                                                      |
| <p><b>Supposed Causes</b></p>                 | <ul style="list-style-type: none"> <li>■ Short-circuited air</li> <li>■ Clogged air filter of the indoor unit</li> <li>■ Dust accumulation on the indoor heat exchanger</li> <li>■ Defective indoor heat exchanger thermistor</li> <li>■ Defective indoor unit PCB</li> </ul>                                                                                                                                                                                                     |

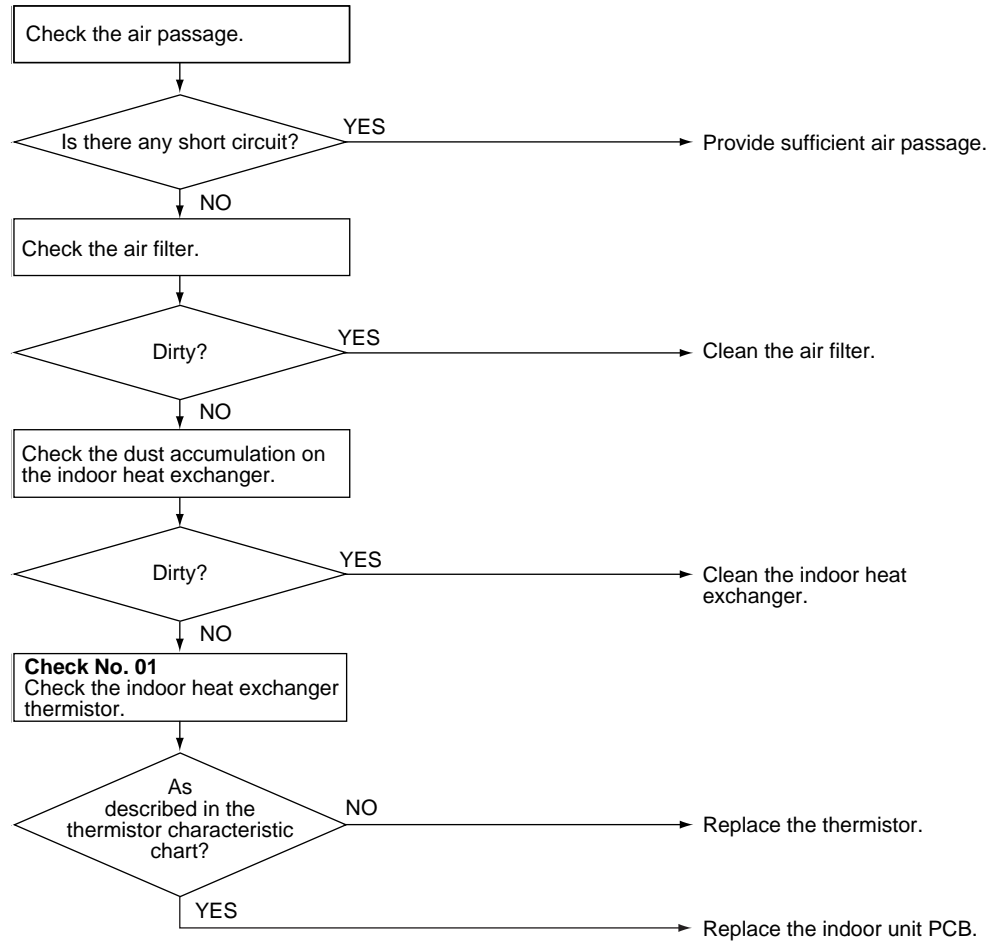
## Troubleshooting



**Check No.01**  
Refer to P.142

**Caution**

Be sure to turn off the power switch before connecting or disconnecting connectors, or parts may be damaged.



(R15715)

## 4.4 Fan Motor or Related Abnormality

### 4.4.1 DC Motor (FTXS Series)

---

Remote  
Controller  
Display

A6

---

Method of  
Malfunction  
Detection

The rotation speed detected by the Hall IC during fan motor operation is used to determine abnormal fan motor operation.

---

Malfunction  
Decision  
Conditions

The detected rotation speed does not reach the demanded rotation speed of the target tap, and is less than 50% of the maximum fan motor rotation speed.

---

Supposed  
Causes

- Layer short inside the fan motor winding
- Breaking of wire inside the fan motor
- Breaking of the fan motor lead wires
- Defective capacitor of the fan motor
- Defective indoor unit PCB

Troubleshooting

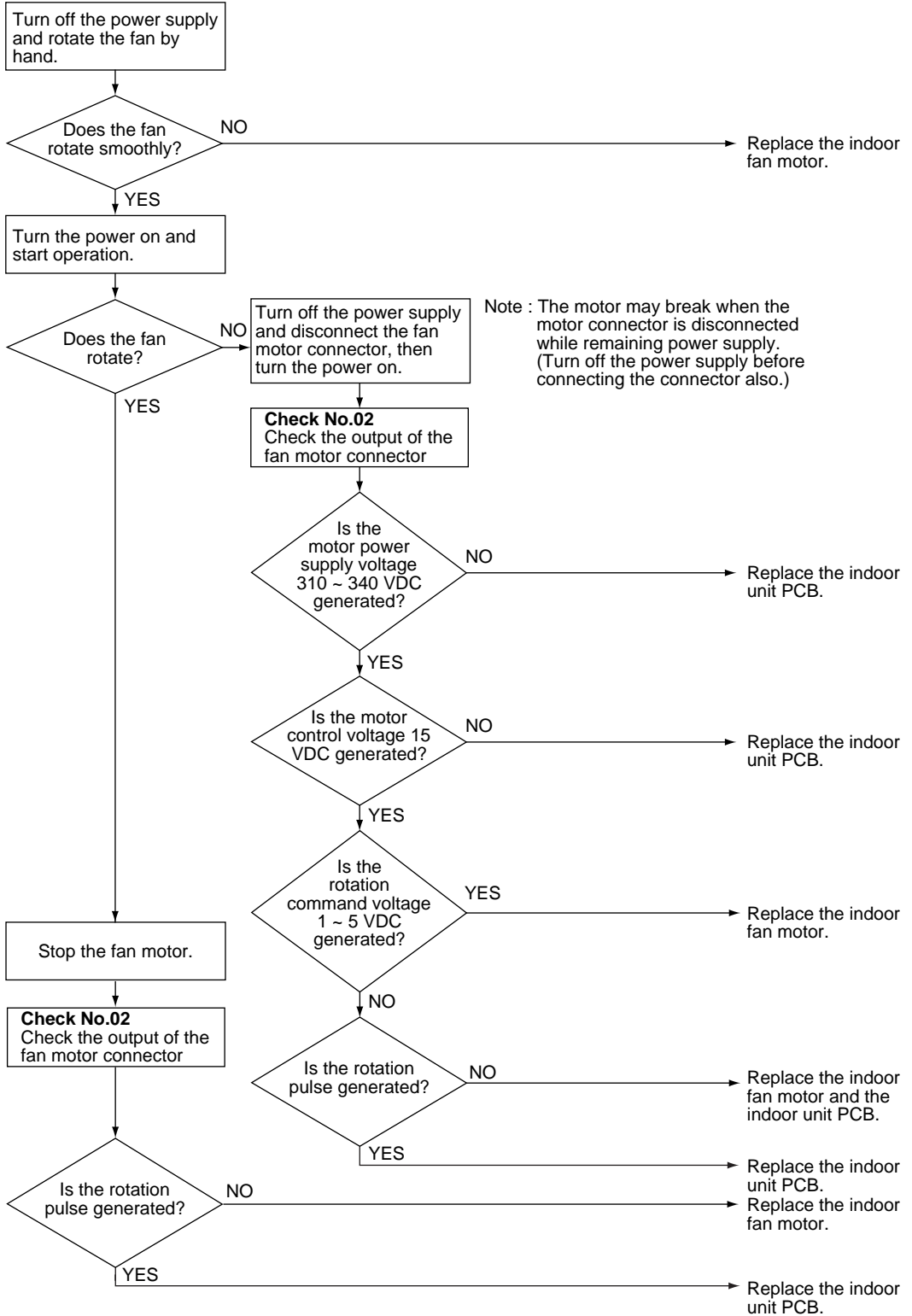


Check No.02  
Refer to P.143



Caution

Be sure to turn off the power switch before connecting or disconnecting connectors, or parts may be damaged.



(R14970)

## 4.4.2 AC Motor (FDXS Series)

---

**Remote  
Controller  
Display**

A6

---

**Method of  
Malfunction  
Detection**

The rotation speed detected by the Hall IC during fan motor operation is used to determine abnormal fan motor operation.

---

**Malfunction  
Decision  
Conditions**

The detected rotation speed does not reach the demanded rotation speed of the target tap, and is less than 50% of the maximum fan motor rotation speed.

---

**Supposed  
Causes**

- Reduction of power supply voltage
- Layer short inside the fan motor winding
- Breaking of wire inside the fan motor
- Breaking of the fan motor lead wires
- Defective capacitor of the fan motor
- Defective indoor unit PCB

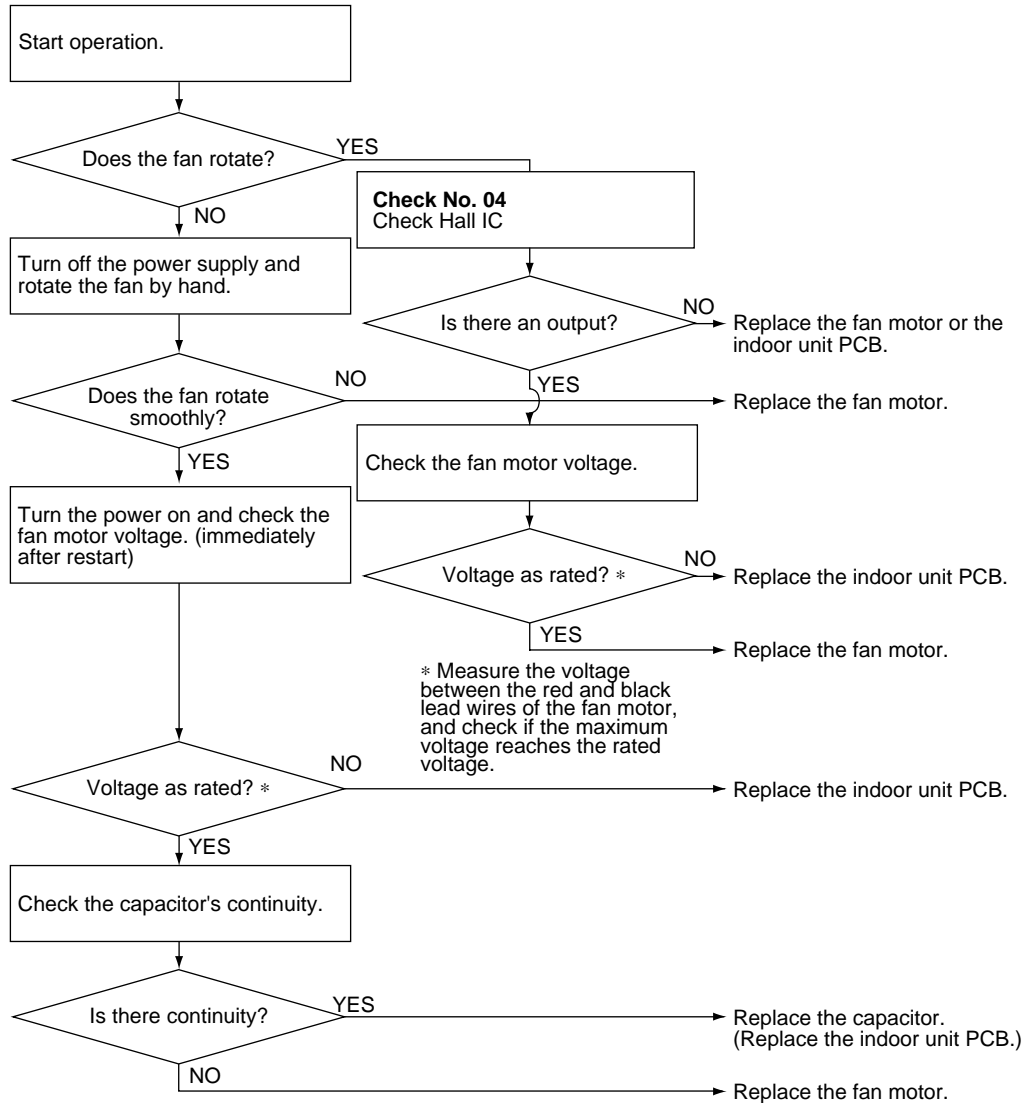
Troubleshooting



**Check No.04**  
Refer to P.143



**Caution** Be sure to turn off the power switch before connecting or disconnecting connectors, or parts may be damaged.



(R16009)



## 4.5 Thermistor or Related Abnormality (Indoor Unit)

Remote  
Controller  
Display

C4, C9

Method of  
Malfunction  
Detection

The temperatures detected by the thermistors determine thermistor errors.

Malfunction  
Decision  
Conditions

The thermistor input is more than 4.96 V or less than 0.04 V during compressor operation.

Supposed  
Causes

- Disconnection of connector
- Defective thermistor
- Defective indoor unit PCB

### Troubleshooting

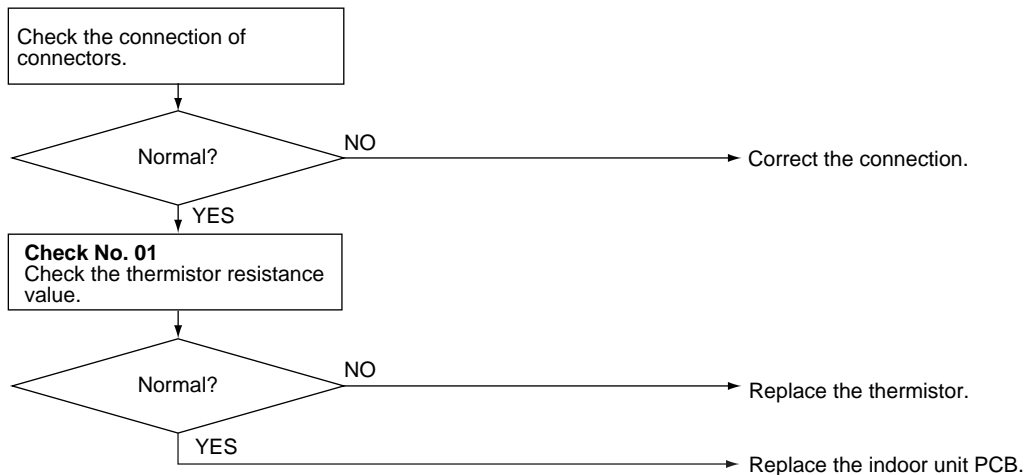


**Check No.01**  
Refer to P.142



**Caution**

Be sure to turn off the power switch before connecting or disconnecting connectors, or parts may be damaged.



(R15717)

C4 : Indoor heat exchanger thermistor

C9 : Room temperature thermistor

## 4.6 Refrigerant Shortage

Remote  
Controller  
Display

U0

Method of  
Malfunction  
Detection

### Refrigerant shortage detection I:

Refrigerant shortage is detected by checking the input current value and the compressor running frequency. If the refrigerant is short, the input current is lower than the normal value.

### Refrigerant shortage detection II:

Refrigerant shortage is detected by checking the discharge pipe temperature and the opening of the electronic expansion valve. If the refrigerant is short, the discharge pipe temperature tends to rise.

### Refrigerant shortage detection III:

Refrigerant shortage is detected by checking the difference between suction and discharge temperature.

Malfunction  
Decision  
Conditions

### Refrigerant shortage detection I:

The following conditions continue for 7 minutes.

#### <09/12 class>

- ◆ Input current  $\times$  input voltage  $\leq$  **A**  $\times$  output frequency + **B**
- ◆ Output frequency  $>$  **C**

|             | <b>A</b> (-) | <b>B</b> (W) | <b>C</b> (Hz) |
|-------------|--------------|--------------|---------------|
| 09/12 class | 640/256      | 0            | 55            |

#### <15/18/24/30/36 class>

- ◆ Input current  $\leq$  **D**  $\times$  output frequency + **E**
- ◆ Output frequency  $>$  **F**

|                | <b>D</b> (-) | <b>E</b> (A) | <b>F</b> (Hz) |
|----------------|--------------|--------------|---------------|
| 15/18 class    | 2000/256     | -181         | 55            |
| 24/30/36 class | 27/1000      | 2.0          | 40            |

### Refrigerant shortage detection II:

The following conditions continue for 80 seconds.

- ◆ Opening of the electronic expansion valve  $\geq$  **G**
- ◆ Discharge pipe temperature ( $^{\circ}$ C)  $>$  **H**  $\times$  target discharge pipe temperature ( $^{\circ}$ C) + **J** ( $^{\circ}$ C)  
(Discharge pipe temperature ( $^{\circ}$ F)  $>$  **H**  $\times$  target discharge pipe temperature ( $^{\circ}$ F) + **K** ( $^{\circ}$ F))

|             | <b>G</b> (pulse) | <b>H</b> (-) | <b>J</b> ( $^{\circ}$ C)   | <b>K</b> ( $^{\circ}$ F)    |
|-------------|------------------|--------------|----------------------------|-----------------------------|
| 09/12 class | 480              | 128/128      | cooling: 63.5, heating: 30 | cooling: 114.3, heating: 54 |
| 15/18 class | 480              | 128/128      | cooling: 60, heating: 45   | cooling: 108, heating: 81   |
| 24 class    | 450              | 128/128      | 60                         | 108                         |
| 30/36 class | 480              | 128/128      | cooling: 50, heating: 45   | cooling: 90, heating: 81    |

**Refrigerant shortage detection III: (09/12 class only)**

When the difference of the temperature is smaller than **L**, it is regarded as refrigerant shortage.

|         |                                                                 | <b>L</b>      |
|---------|-----------------------------------------------------------------|---------------|
| Cooling | room thermistor temperature – indoor heat exchanger temperature | 4.0°C (7.2°F) |
|         | outdoor heat exchanger temperature – outdoor temperature        | 4.0°C (7.2°F) |
| Heating | indoor heat exchanger temperature – room thermistor temperature | 3.0°C (5.4°F) |
|         | outdoor temperature – outdoor heat exchanger temperature        | 3.0°C (5.4°F) |

- If the error repeats, the system is shut down.
- Reset condition: Continuous run for about 60 minutes without any other error

**Supposed Causes**

- Disconnection of the discharge pipe thermistor, indoor or outdoor heat exchanger thermistor, room or outdoor temperature thermistor
- Closed stop valve
- Refrigerant shortage (refrigerant leakage)
- Poor compression performance of compressor
- Defective electronic expansion valve

Troubleshooting



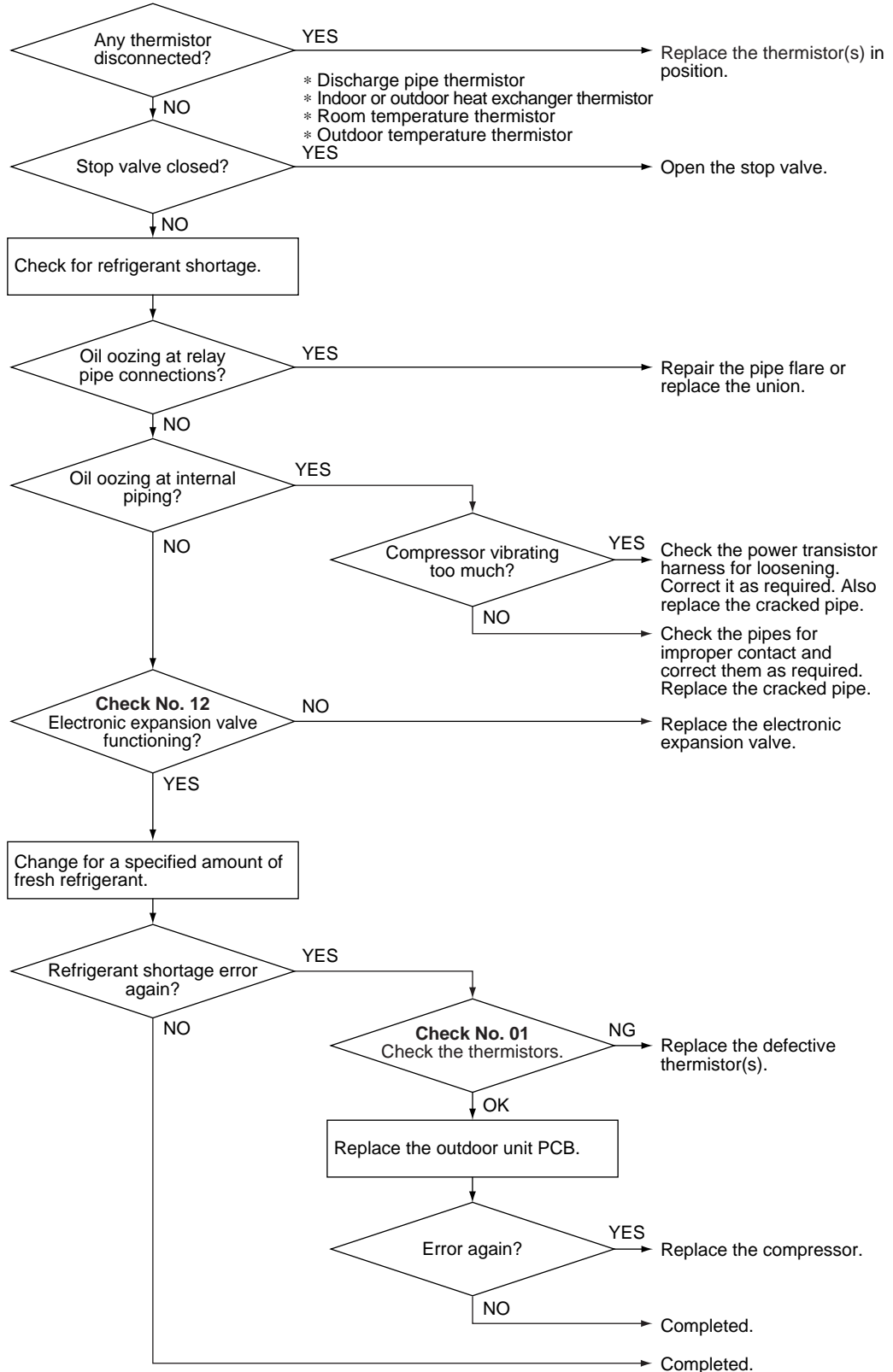
**Check No.01**  
Refer to P.142



**Check No.12**  
Refer to P.144



**Caution** Be sure to turn off the power switch before connecting or disconnecting connectors, or parts may be damaged.

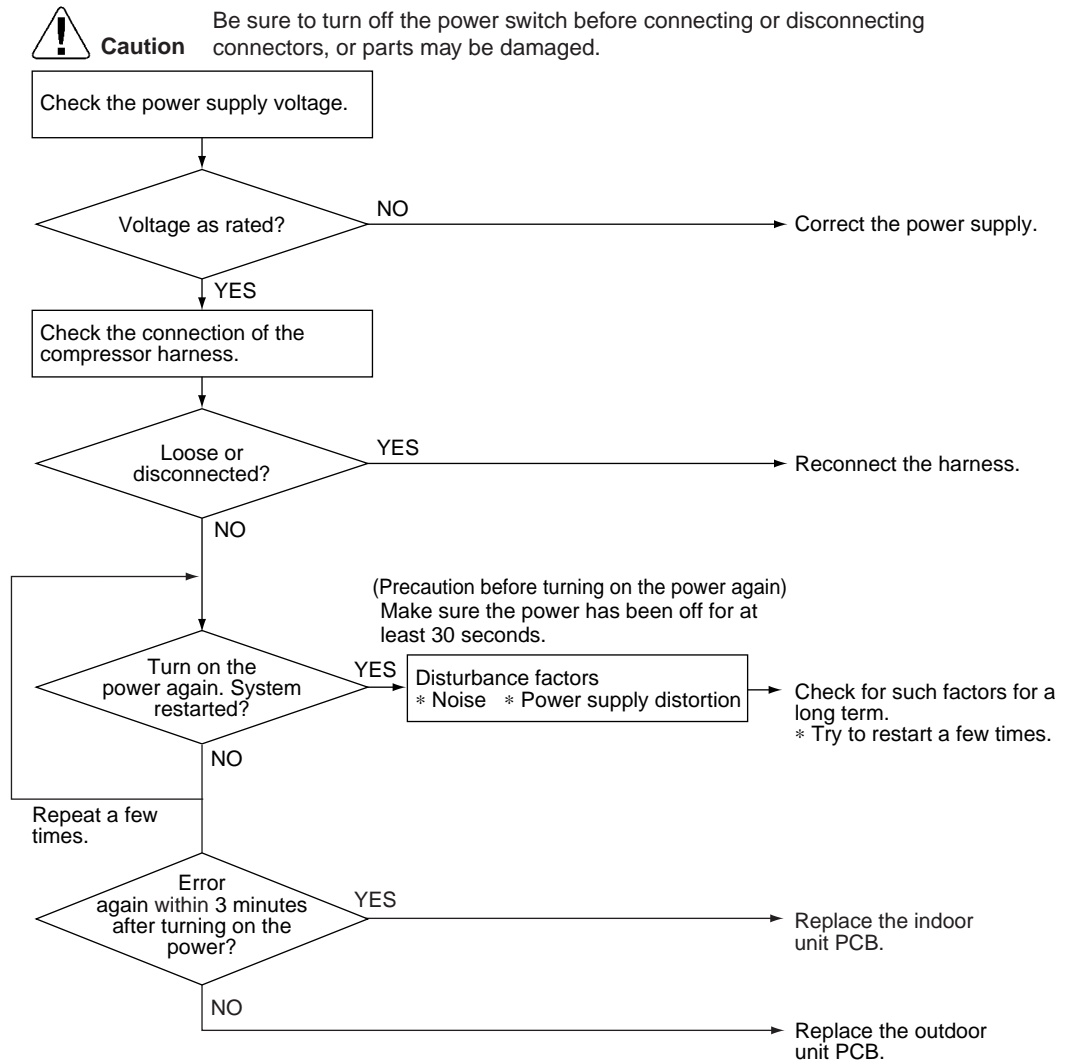


(R16015)

## 4.7 Low-voltage Detection or Over-voltage Detection

|                                               |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                      |
|-----------------------------------------------|--------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| <p><b>Remote Controller Display</b></p>       | <p>U2</p>                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                            |
| <p><b>Method of Malfunction Detection</b></p> | <p>★ <b>Indoor Unit</b></p> <p>The zero-cross detection of the power supply is evaluated by the indoor unit PCB.</p> <p>★ <b>Outdoor Unit</b></p> <p><b>Low-voltage detection:</b><br/>An abnormal voltage drop is detected by the DC voltage detection circuit.</p> <p><b>Over-voltage detection:</b><br/>An abnormal voltage rise is detected by the over-voltage detection circuit.</p>                                                                                                                                                                                                                                                                                                                                           |
| <p><b>Malfunction Decision Conditions</b></p> | <p>★ <b>Indoor Unit</b></p> <p>There is no zero-cross detection in approximately 10 seconds.</p> <p>★ <b>Outdoor Unit</b></p> <p><b>Low-voltage detection:</b></p> <ul style="list-style-type: none"> <li>■ The voltage detected by the DC voltage detection circuit is below 150 ~ 200 V (depending on the model).</li> <li>■ The compressor stops if the error occurs, and restarts automatically after 3-minute standby.</li> </ul> <p><b>Over-voltage detection:</b></p> <ul style="list-style-type: none"> <li>■ An over-voltage signal is fed from the over-voltage detection circuit to the microcomputer.</li> <li>■ The compressor stops if the error occurs, and restarts automatically after 3-minute standby.</li> </ul> |
| <p><b>Supposed Causes</b></p>                 | <ul style="list-style-type: none"> <li>■ Supply voltage is not as specified.</li> <li>■ Defective DC voltage detection circuit</li> <li>■ Defective over-voltage detection circuit</li> <li>■ Defective PAM control part</li> <li>■ Disconnection of compressor harness</li> <li>■ Noise</li> <li>■ Momentary fall of voltage</li> <li>■ Momentary power failure</li> <li>■ Defective indoor unit PCB</li> </ul>                                                                                                                                                                                                                                                                                                                     |

## Troubleshooting



(R16043)

## 4.8 Signal Transmission Error (between Indoor Unit and Outdoor Unit)

---

|                                        |                                                                                                                                                                                                                                                                                |
|----------------------------------------|--------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| <b>Remote Controller Display</b>       | U4                                                                                                                                                                                                                                                                             |
| <b>Method of Malfunction Detection</b> | The data received from the outdoor unit in indoor unit-outdoor unit signal transmission is checked whether it is normal.                                                                                                                                                       |
| <b>Malfunction Decision Conditions</b> | The data sent from the outdoor unit cannot be received normally, or the content of the data is abnormal.                                                                                                                                                                       |
| <b>Supposed Causes</b>                 | <ul style="list-style-type: none"><li>■ Wiring error</li><li>■ Breaking of the connection wires between the indoor and outdoor units (wire No. 3)</li><li>■ Defective outdoor unit PCB</li><li>■ Defective indoor unit PCB</li><li>■ Disturbed power supply waveform</li></ul> |

---

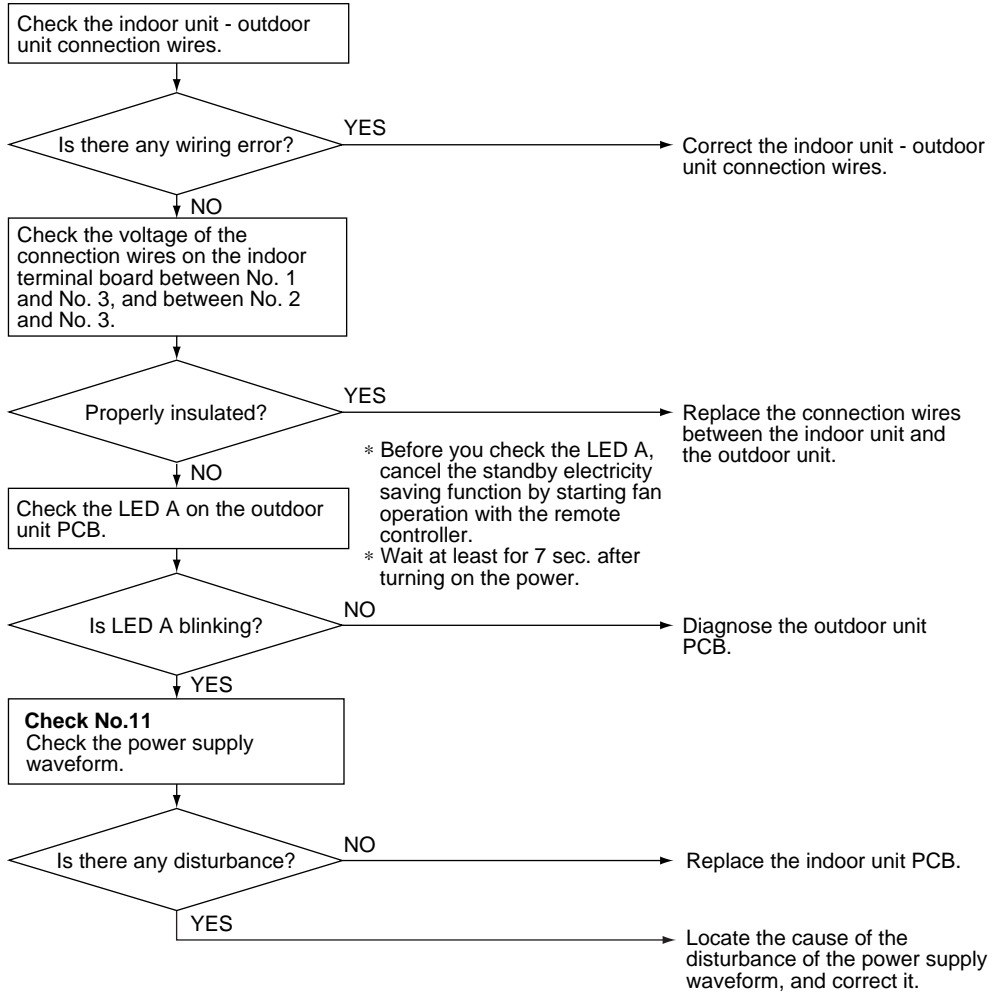
Troubleshooting



**Check No.11**  
Refer to P.144



**Caution** Be sure to turn off the power switch before connecting or disconnecting connectors, or parts may be damaged.



(R16914)



## 4.9 Signal Transmission Error on Outdoor Unit PCB (24/30/36 Class Only)

Remote  
Controller  
Display

U7

Method of  
Malfunction  
Detection

Communication error between microcomputer mounted on the main microcomputer and PM1.

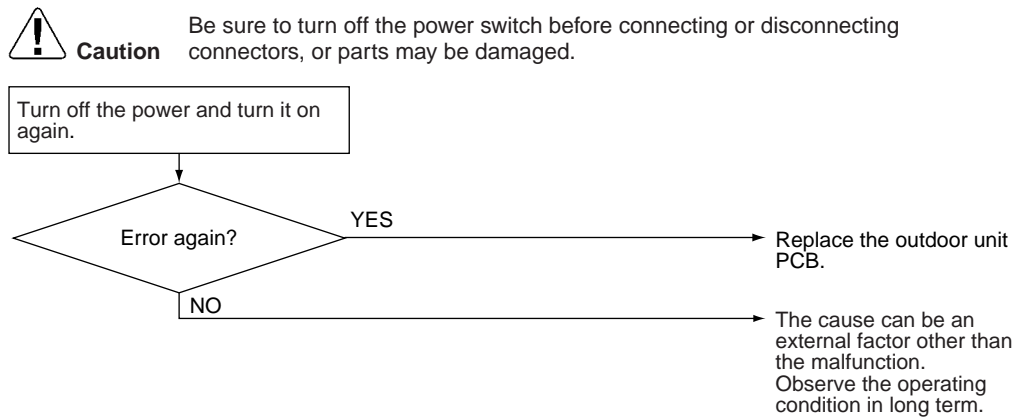
Malfunction  
Decision  
Conditions

- The abnormality is determined when the data sent from the PM1 can not be received for 9 seconds.
- The error counter is reset when the data from the PM1 can be successfully received.

Supposed  
Causes

- Defective outdoor unit PCB

Troubleshooting



(R7185)

## 4.10 Unspecified Voltage (between Indoor Unit and Outdoor Unit)

Remote  
Controller  
Display

UA

Method of  
Malfunction  
Detection

The supply power is detected for its requirements (different from pair type and multi type) by the indoor / outdoor transmission signal.

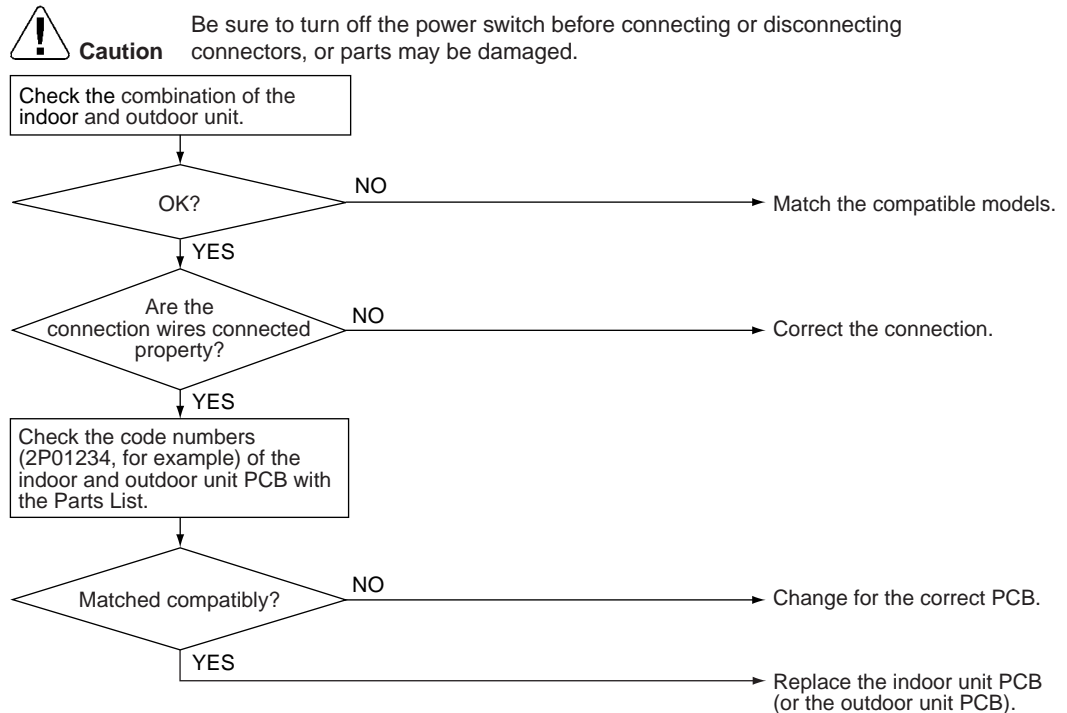
Malfunction  
Decision  
Conditions

The pair type and multi type are interconnected.

Supposed  
Causes

- Wrong models interconnected
- Wrong wiring of connecting wires
- Wrong indoor unit PCB or outdoor unit PCB mounted
- Defective indoor unit PCB
- Defective outdoor unit PCB

### Troubleshooting



(R11707)

## 4.11 Outdoor Unit PCB Abnormality

Remote  
Controller  
Display

E1

Method of  
Malfunction  
Detection

- The system checks if the microprocessor is working in order.
- The system checks if the zero-cross signal comes in properly.

Malfunction  
Decision  
Conditions

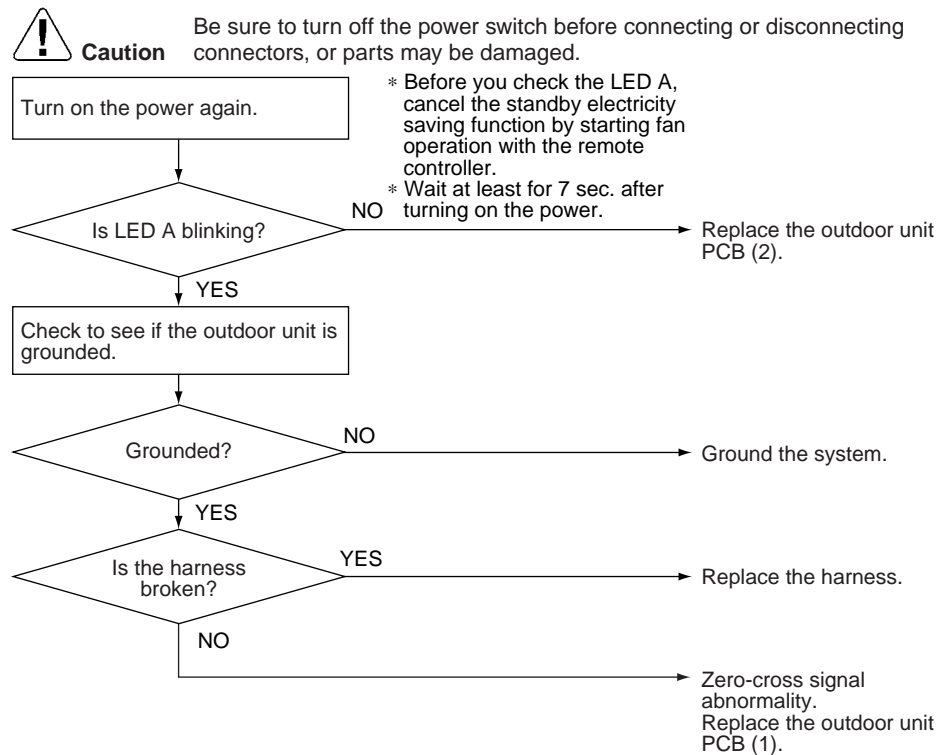
- The microprocessor program runs out of control.
- The zero-cross signal is not detected.

Supposed  
Causes

- Defective outdoor unit PCB
- Broken harness between PCBs
- Noise
- Momentary fall of voltage
- Momentary power failure, etc.

Troubleshooting

09/12/15/18 class



(R16910)

Troubleshooting 24/30/36 class

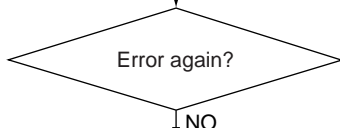


**Caution**

Be sure to turn off the power switch before connecting or disconnecting connectors, or parts may be damaged.

Turn on the power again.

\* Before you check the LED A, cancel the standby electricity saving function by starting fan operation with the remote controller.  
\* Wait at least for 7 sec. after turning on the power.

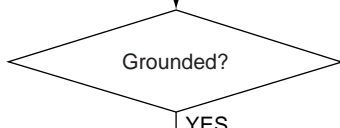


YES

Replace the outdoor unit PCB.

NO

Check to see if the unit is grounded.



NO

Ground the system.

YES

The cause can be external factors other than malfunction. Investigate the cause of noise.

(R16911)

## 4.12 OL Activation (Compressor Overload)

Remote  
Controller  
Display

E5

Method of  
Malfunction  
Detection

A compressor overload is detected through compressor OL.

Malfunction  
Decision  
Conditions

- If the error repeats, the system is shut down.
- Reset condition: Continuous run for about 60 minutes without any other error
- \* The operating temperature condition is not specified.

Supposed  
Causes

- Defective discharge pipe thermistor
- Defective electronic expansion valve or coil
- Defective FourWay valve or coil
- Defective outdoor unit PCB
- Refrigerant shortage
- Water mixed in refrigerant
- Defective stop valve

### Troubleshooting



Check No.01  
Refer to P.142



Check No.12  
Refer to P.144



Check No.13  
Refer to P.145

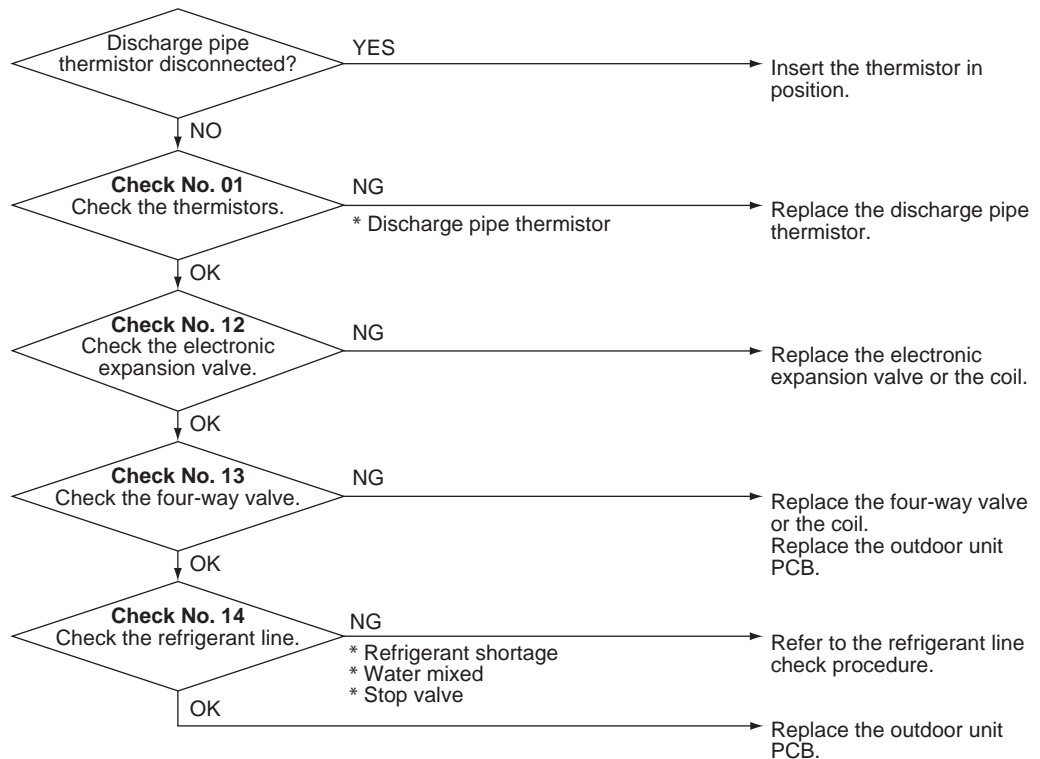


Check No.14  
Refer to P.145



**Caution**

Be sure to turn off the power switch before connecting or disconnecting connectors, or parts may be damaged.



(R14438)

## 4.13 Compressor Lock

Remote  
Controller  
Display

E6

Method of  
Malfunction  
Detection

A compressor lock is detected by checking the compressor running condition through the position detection circuit.

Malfunction  
Decision  
Conditions

### 09/12 class

- Operation stops due to overcurrent.
- If the error repeats, the system is shut down.
- Reset condition: Continuous run for about 11 minutes without any other error

### 15/18/24/30/36 class

- A compressor lock is detected by the current waveform generated when applying high-frequency voltage to the motor.
- If the error repeats, the system is shut down
- Reset condition: Continuous run for about 5 minutes without any other error

Supposed  
Causes

- Compressor locked
- Compressor harness disconnected

Troubleshooting

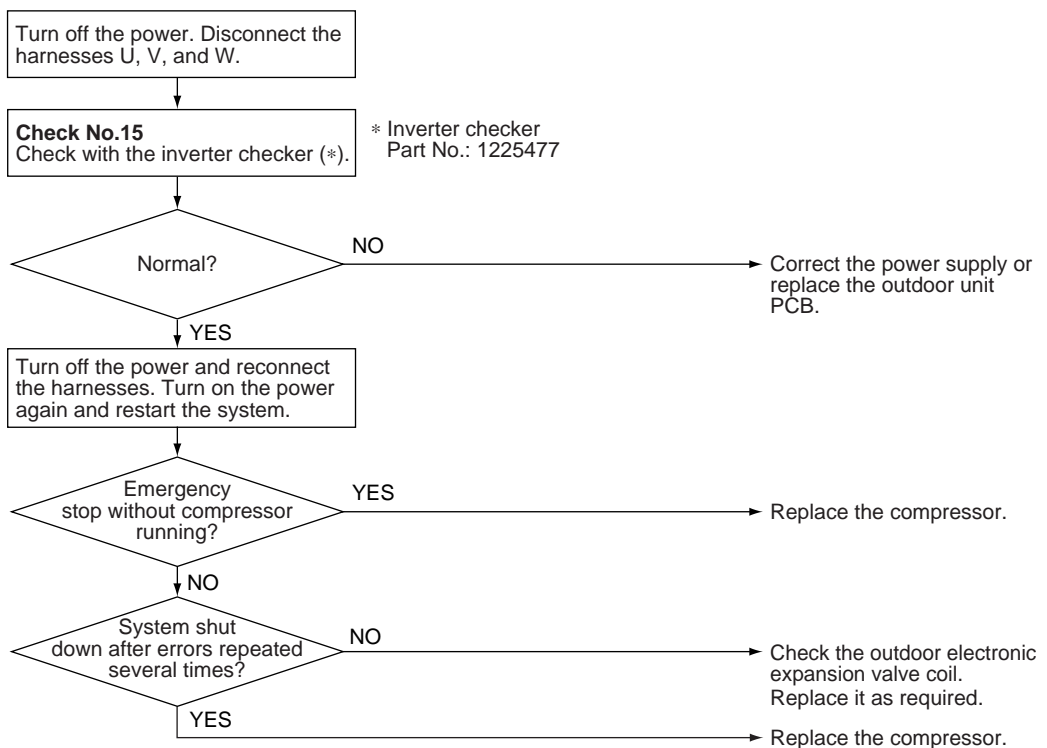


**Check No.15**  
Refer to P.146



**Caution**

Be sure to turn off the power switch before connecting or disconnecting connectors, or parts may be damaged.  
(Precaution before turning on the power again)  
Make sure the power has been off for at least 30 seconds.



(R14439)

## 4.14 DC Fan Lock

Remote  
Controller  
Display

E7

Method of  
Malfunction  
Detection

An error is determined with the high-voltage fan motor rotation speed detected by the Hall IC.

Malfunction  
Decision  
Conditions

- The fan does not start in 15 ~ 30 seconds (depending on the model) even when the fan motor is running.
- If the error repeats, the system is shut down.
- Reset condition: Continuous run for about 11 minutes (09/12 class) or 5 minutes (15/18/24/30/36 class) without any other error

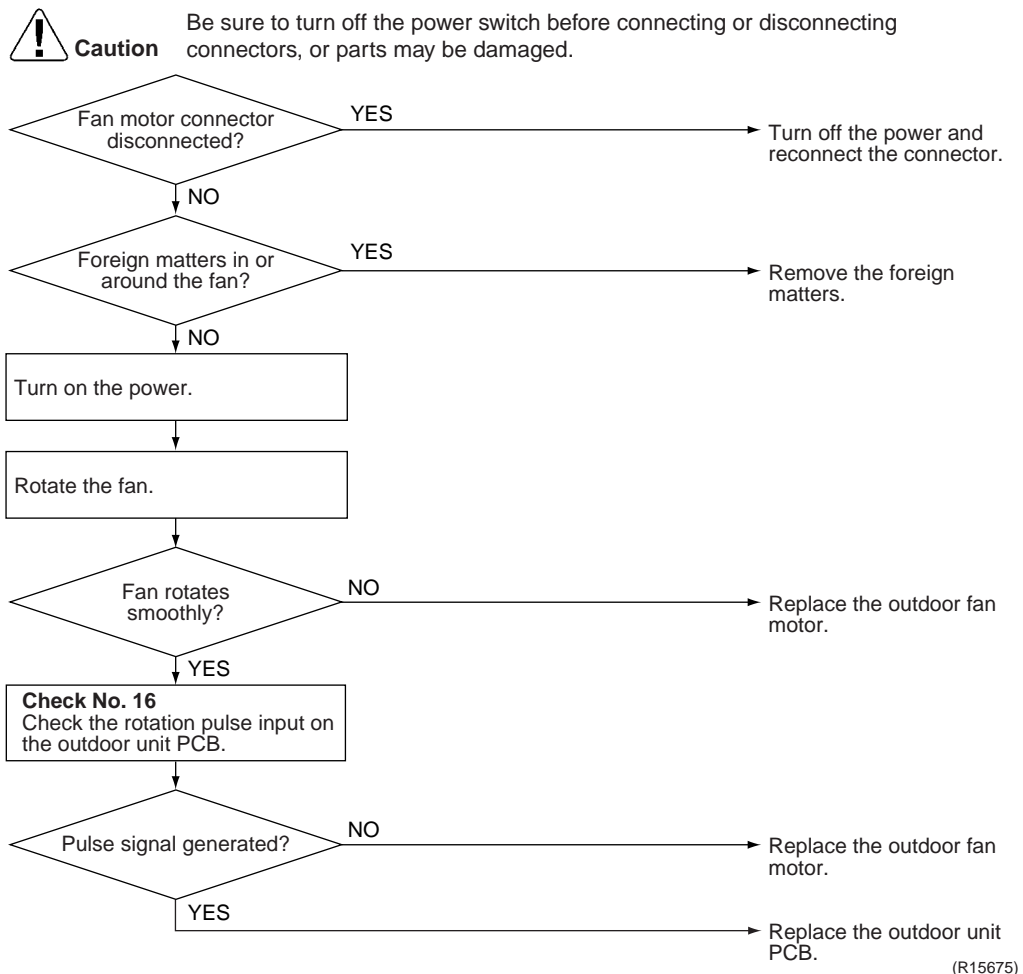
Supposed  
Causes

- Foreign matter stuck in the fan
- Defective fan motor
- Defective outdoor unit PCB

### Troubleshooting



Check No.16  
Refer to P.148



## 4.15 Input Overcurrent Detection

Remote  
Controller  
Display

E8

Method of  
Malfunction  
Detection

An input overcurrent is detected by checking the input current value with the compressor running.

Malfunction  
Decision  
Conditions

- The current exceeds about 9.25 ~ 20 A for 2.5 seconds with the compressor running.  
(The upper limit of the current decreases when the outdoor temperature exceeds a certain level.)

Supposed  
Causes

- Outdoor temperature is out of operation range.
- Defective compressor
- Defective power module
- Defective outdoor unit PCB
- Short circuit

### Troubleshooting



**Check No.15**  
Refer to P.146



**Check No.17**  
Refer to P.149



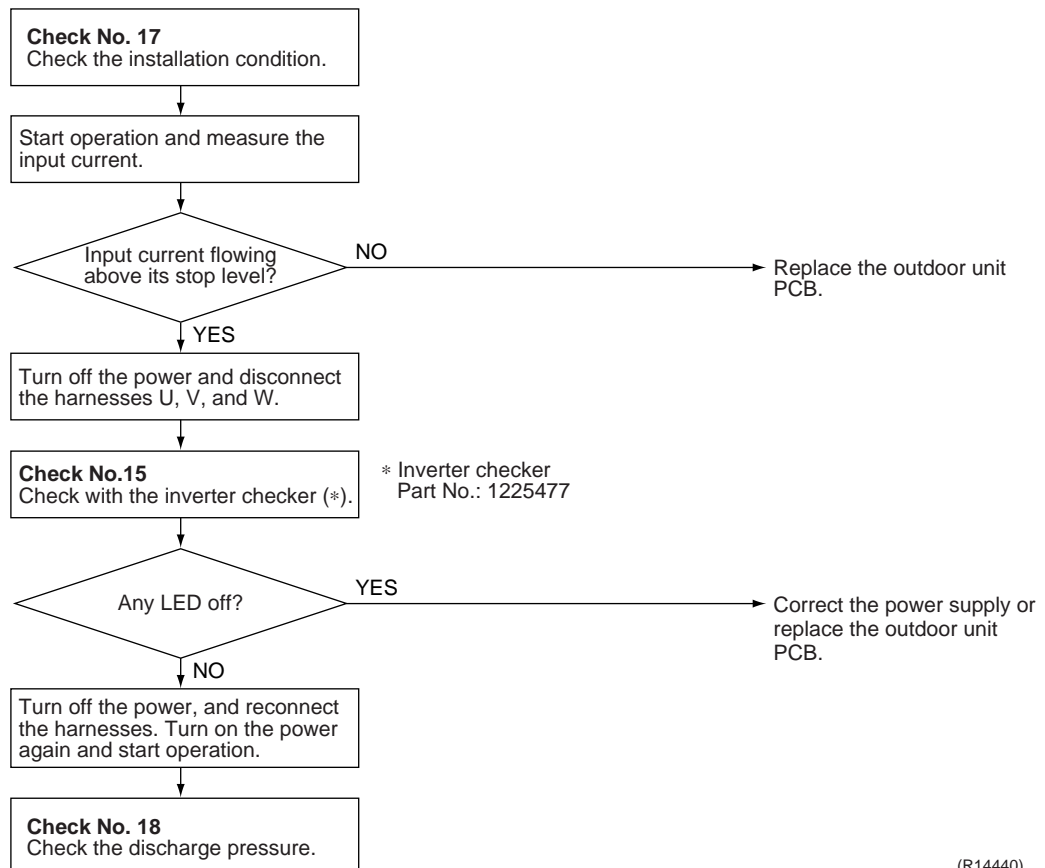
**Check No.18**  
Refer to P.150



#### Caution

Be sure to turn off the power switch before connecting or disconnecting connectors, or parts may be damaged.

\* An input overcurrent may result from wrong internal wiring. If the system is interrupted by an input overcurrent after the wires have been disconnected and reconnected for part replacement, check the wiring again.



(R14440)



## 4.16 FourWay Valve Abnormality

Remote  
Controller  
Display

EA

Method of  
Malfunction  
Detection

The room temperature thermistor and the indoor heat exchanger thermistor are checked if they function within their normal ranges in each operation mode.

Malfunction  
Decision  
Conditions

A following condition continues over 1 ~ 10 minutes after operating for 5 ~ 10 minutes.

- Cooling / Dry  
(room thermistor temp. – indoor heat exchanger temp.) < –5°C (–9°F)
- Heating  
(indoor heat exchanger temp. – room thermistor temp.) < –5°C (–9°F)
- If the error repeats, the system is shut down.
- Reset condition: Continuous run for about 60 minutes without any other error

Supposed  
Causes

- Disconnection of fourway valve coil
- Defective fourway valve, coil, or harness
- Defective outdoor unit PCB
- Defective thermistor
- Refrigerant shortage
- Water mixed in refrigerant
- Defective stop valve

Troubleshooting



**Check No.01**  
Refer to P.142



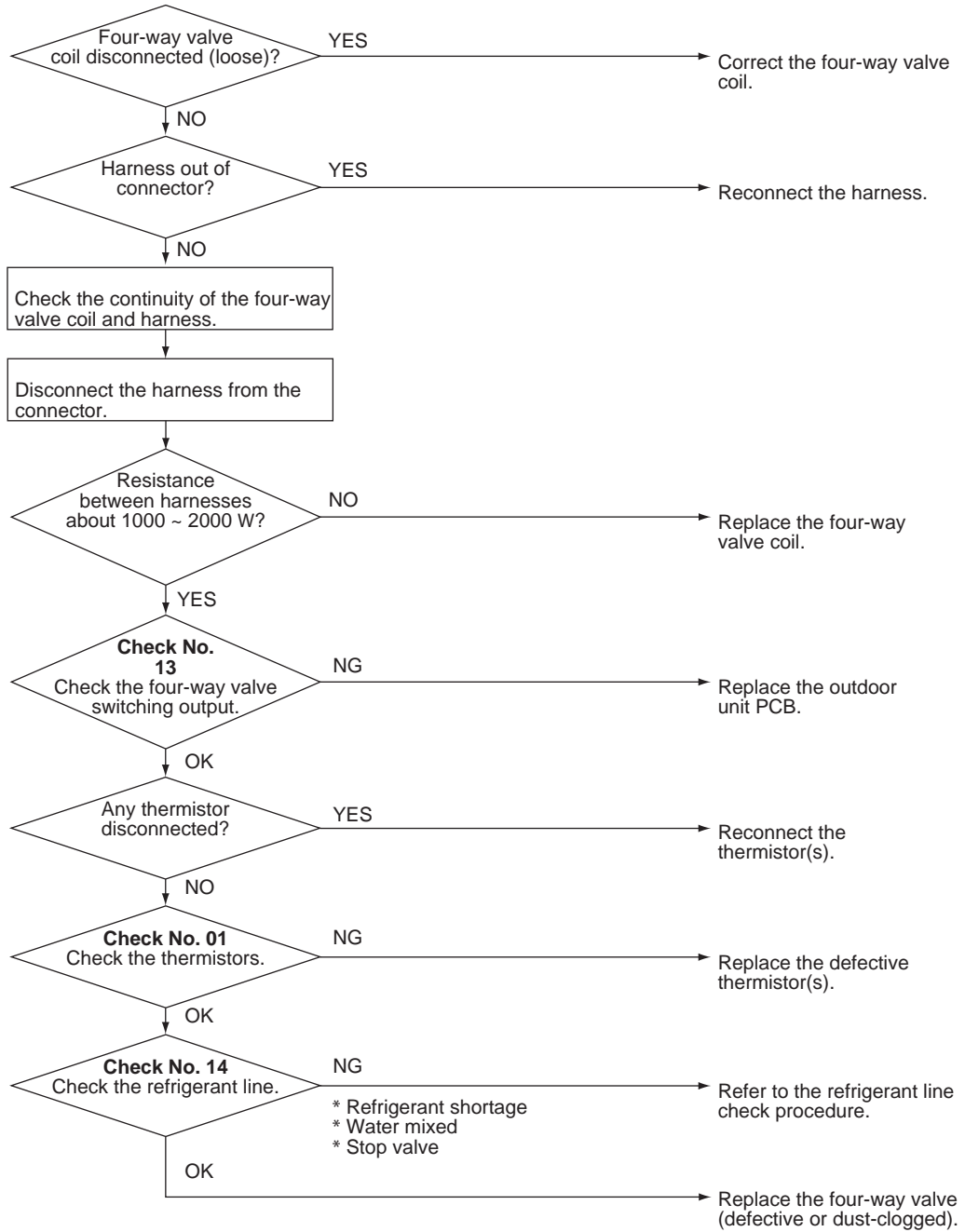
**Check No.13**  
Refer to P.145



**Check No.14**  
Refer to P.145



**Caution** Be sure to turn off the power switch before connecting or disconnecting connectors, or parts may be damaged.



(R15824)

## 4.17 Discharge Pipe Temperature Control

Remote  
Controller  
Display

F3

Method of  
Malfunction  
Detection

An error is determined with the temperature detected by the discharge pipe thermistor.

Malfunction  
Decision  
Conditions

- If the temperature detected by the discharge pipe thermistor rises above **A**, the compressor stops.
- The error is cleared when the discharge pipe temperature has dropped below **B**.

<09/12 class>

|                                                  | A              | B              |
|--------------------------------------------------|----------------|----------------|
| (1) above 45 Hz (rising), above 40 Hz (dropping) | 110°C (230°F)  | 97°C (206.6°F) |
| (2) 30 ~ 45 Hz (rising), 25 ~ 40 Hz (dropping)   | 105°C (221°F)  | 92°C (197.6°F) |
| (3) below 30 Hz (rising), below 25 Hz (dropping) | 99°C (210.2°F) | 86°C (186.8°F) |

<15/18/24/30/36 class>

|                | A             | B               |
|----------------|---------------|-----------------|
| 15/18 class    | 110°C (230°F) | 95°C (203°F)    |
| 24/30/36 class | 120°C (248°F) | 107°C (224.6°F) |

- If the error repeats, the system is shut down.
- Reset condition: Continuous run for about 60 minutes without any other error

Supposed  
Causes

- Defective discharge pipe thermistor  
(Defective outdoor heat exchanger thermistor or outdoor temperature thermistor)
- Defective electronic expansion valve or coil
- Refrigerant shortage
- Defective fourway valve
- Water mixed in refrigerant
- Defective stop valve
- Defective outdoor unit PCB

## Troubleshooting



**Check No.01**  
Refer to P.142



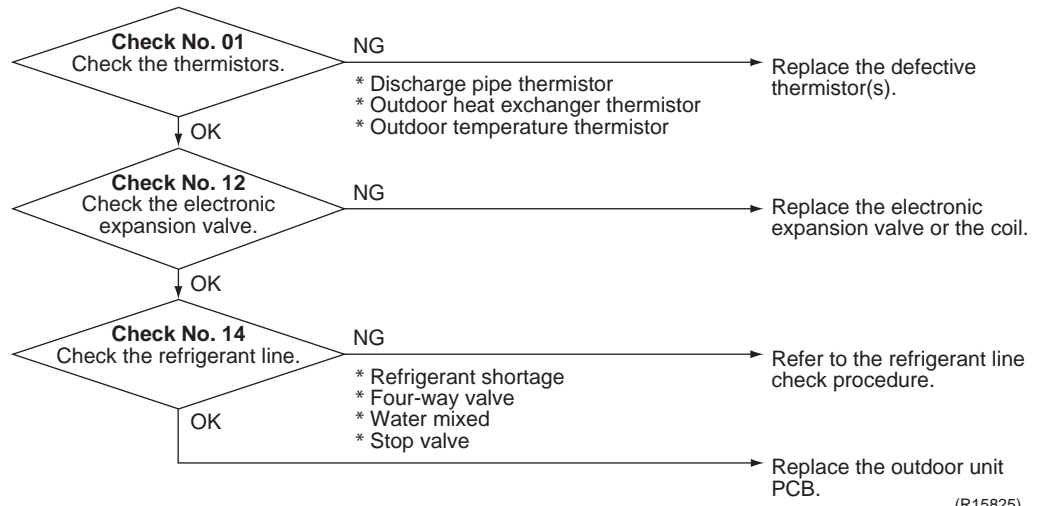
**Check No.12**  
Refer to P.144



**Check No.14**  
Refer to P.145

**Caution**

Be sure to turn off the power switch before connecting or disconnecting connectors, or parts may be damaged.



## 4.18 High Pressure Control in Cooling

---

Remote  
Controller  
Display

F6

---

Method of  
Malfunction  
Detection

High-pressure control (operation halt, frequency drop, etc.) is activated in cooling operation if the temperature sensed by the outdoor heat exchanger thermistor exceeds the limit.

---

Malfunction  
Decision  
Conditions

- The temperature sensed by the outdoor heat exchanger thermistor rises above about 60 ~ 65°C (140 ~ 149°F).
  - The error is cleared when the temperature drops below about 50°C (122°F).
- 

Supposed  
Causes

- The installation space is not large enough.
- Dirty outdoor heat exchanger
- Defective outdoor fan motor
- Defective stop valve
- Defective electronic expansion valve or coil
- Defective outdoor heat exchanger thermistor
- Defective outdoor unit PCB

Troubleshooting



**Check No.01**  
Refer to P.142



**Check No.12**  
Refer to P.144



**Check No.17**  
Refer to P.149



**Check No.18**  
Refer to P.150



**Check No.19**  
Refer to P.150



**Caution**

Be sure to turn off the power switch before connecting or disconnecting connectors, or parts may be damaged.

Check the installation space.

**Check No. 17**  
Check the installation condition.

NG

Change the installation location or direction.  
Clean the outdoor heat exchanger.

OK

**Check No. 19**  
Check the outdoor fan.

NG

Replace the outdoor fan motor.  
Reconnect the connector or fan motor lead wires.

OK

**Check No. 18**  
Check the discharge pressure.

NG

Replace the stop valve.

OK

**Check No. 12**  
Check the electronic expansion valve.

NG

Replace the electronic expansion valve or the coil.  
Replace the outdoor unit PCB.

OK

**Check No. 01**  
Check the outdoor heat exchanger thermistor.

NG

Replace the outdoor heat exchanger thermistor.

OK

Replace the outdoor unit PCB.

(R15667)

# 4.19 Compressor System Sensor Abnormality

## 4.19.1 09/12/15/18 Class

Remote  
Controller  
Display

H0

Method of  
Malfunction  
Detection

- The system checks the DC current before the compressor starts.

Malfunction  
Decision  
Conditions

- The DC current before compressor start-up is out of the range 0.5 ~ 4.5 V (sensor output converted to voltage value)
- The DC voltage before compressor start-up is below 50 V.

Supposed  
Causes

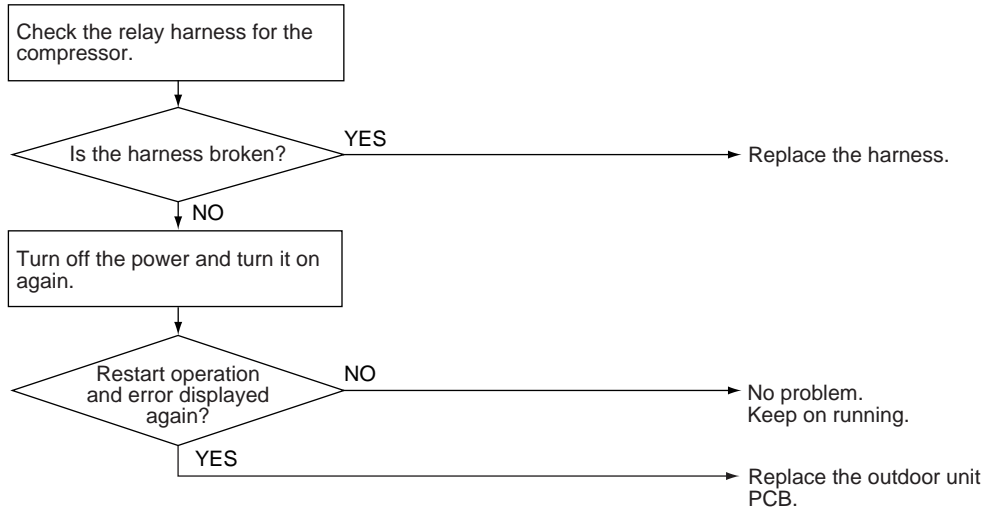
- Broken or disconnected harness
- Defective outdoor unit PCB

### Troubleshooting



**Caution**

Be sure to turn off the power switch before connecting or disconnecting connectors, or parts may be damaged.



(R11712)

## 4.19.2 24/30/36 Class

---

|                                                |                                                                                                                                                                                                                               |
|------------------------------------------------|-------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| <b>Remote<br/>Controller<br/>Display</b>       | H0                                                                                                                                                                                                                            |
| <b>Method of<br/>Malfunction<br/>Detection</b> | <ul style="list-style-type: none"><li>■ The system checks the supply voltage and the DC voltage before the compressor starts.</li><li>■ The system checks the compressor current right after the compressor starts.</li></ul> |
| <b>Malfunction<br/>Decision<br/>Conditions</b> | <ul style="list-style-type: none"><li>■ The supply voltage and the DC voltage is obviously low or high.</li><li>■ The compressor current does not run when the compressor starts.</li></ul>                                   |
| <b>Supposed<br/>Causes</b>                     | <ul style="list-style-type: none"><li>■ Disconnection of reactor</li><li>■ Disconnection of compressor harness</li><li>■ Defective outdoor unit PCB</li><li>■ Defective compressor</li></ul>                                  |

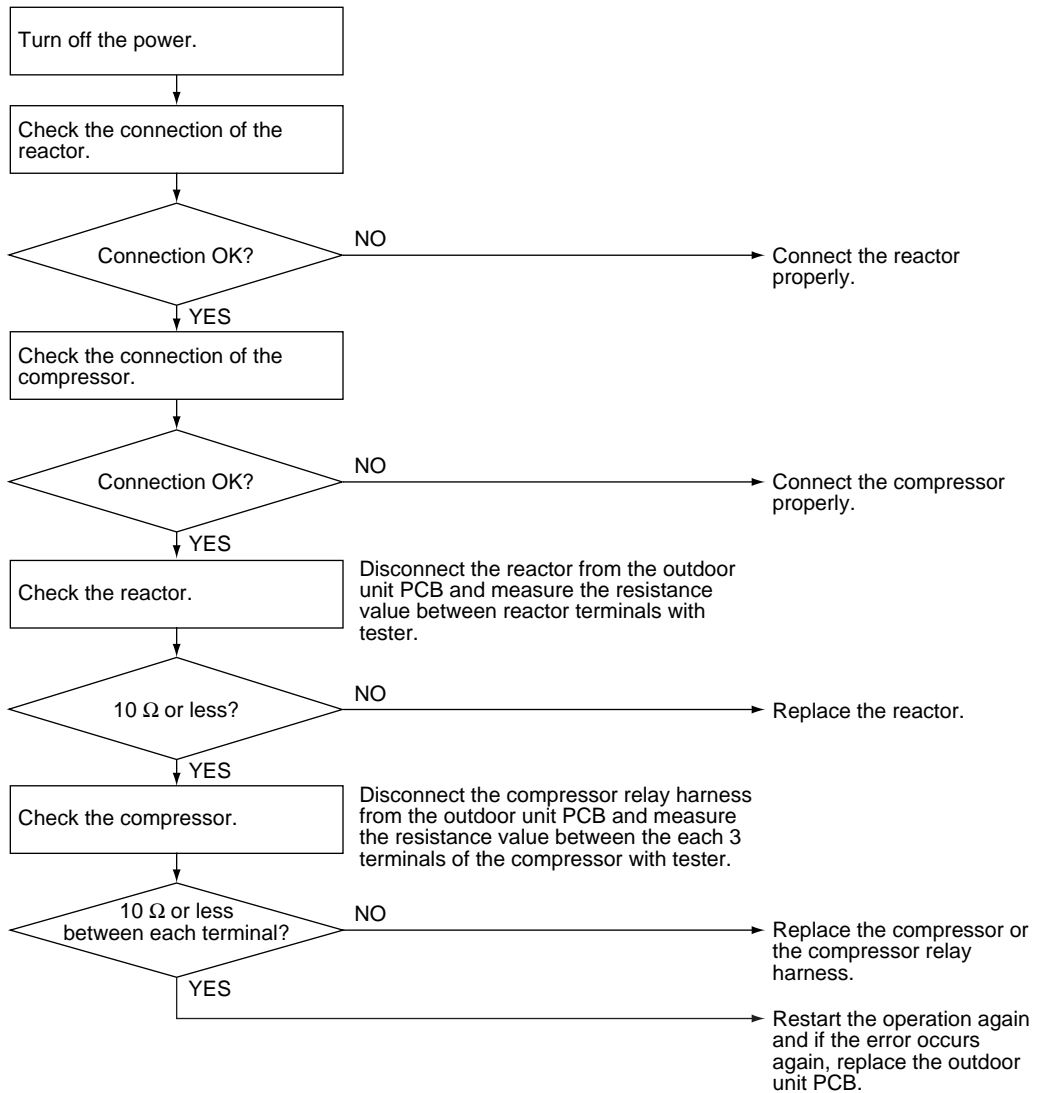


Troubleshooting



**Caution**

Be sure to turn off the power switch before connecting or disconnecting connectors, or parts may be damaged.



(R15891)

## 4.20 Position Sensor Abnormality

---

**Remote  
Controller  
Display**

H6

---

**Method of  
Malfunction  
Detection**

A compressor start-up failure is detected by checking the compressor running condition through the position detection circuit.

---

**Malfunction  
Decision  
Conditions**

- If the error repeats, the system is shut down.
  - Reset condition: Continuous run for about 11 minutes (09/12 class) or 5 minutes (15/18/24/30/36 class) without any other error
- 

**Supposed  
Causes**

- Disconnection of the compressor relay cable
- Defective compressor
- Defective outdoor unit PCB
- Start-up failure caused by the closed stop valve
- Input voltage is outside the specified range.

Troubleshooting



Check No.15  
Refer to P.146



Check No.18  
Refer to P.150



Check No.20  
Refer to P.151

09/12/15/18 class

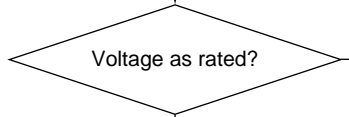


**Caution**

Be sure to turn off the power switch before connecting or disconnecting connectors, or parts may be damaged.

Turn off the power.

Check the power supply voltage.



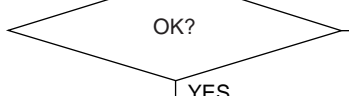
NO

Correct the power supply.

Voltage as rated?

YES

**Check No. 18**  
Check the discharge pressure.



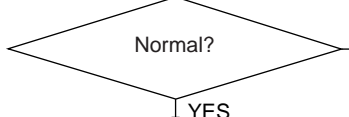
NO

Replace the stop valve.

OK?

YES

**Check No. 20**  
Check the short circuit of the diode bridge.



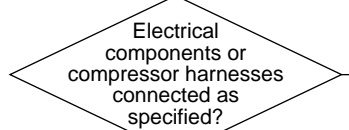
NO

Replace the outdoor unit PCB.

Normal?

YES

Check the connection.



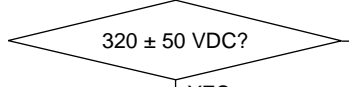
NO

Reconnect the electrical components or compressor harnesses as specified.

Electrical components or compressor harnesses connected as specified?

YES

Turn on the power. Check the electrolytic capacitor voltage.



NO

Replace the outdoor unit PCB.

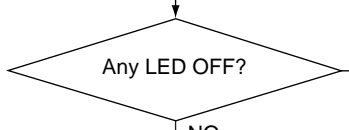
320 ± 50 VDC?

YES

Turn off the power. Disconnect the harnesses U, V, and W.

**Check No.15**  
Check with the inverter checker (\*).

\* Inverter checker  
Part No.: 1225477



YES

Correct the power supply or replace the outdoor unit PCB.

Any LED OFF?

NO

Replace the compressor.

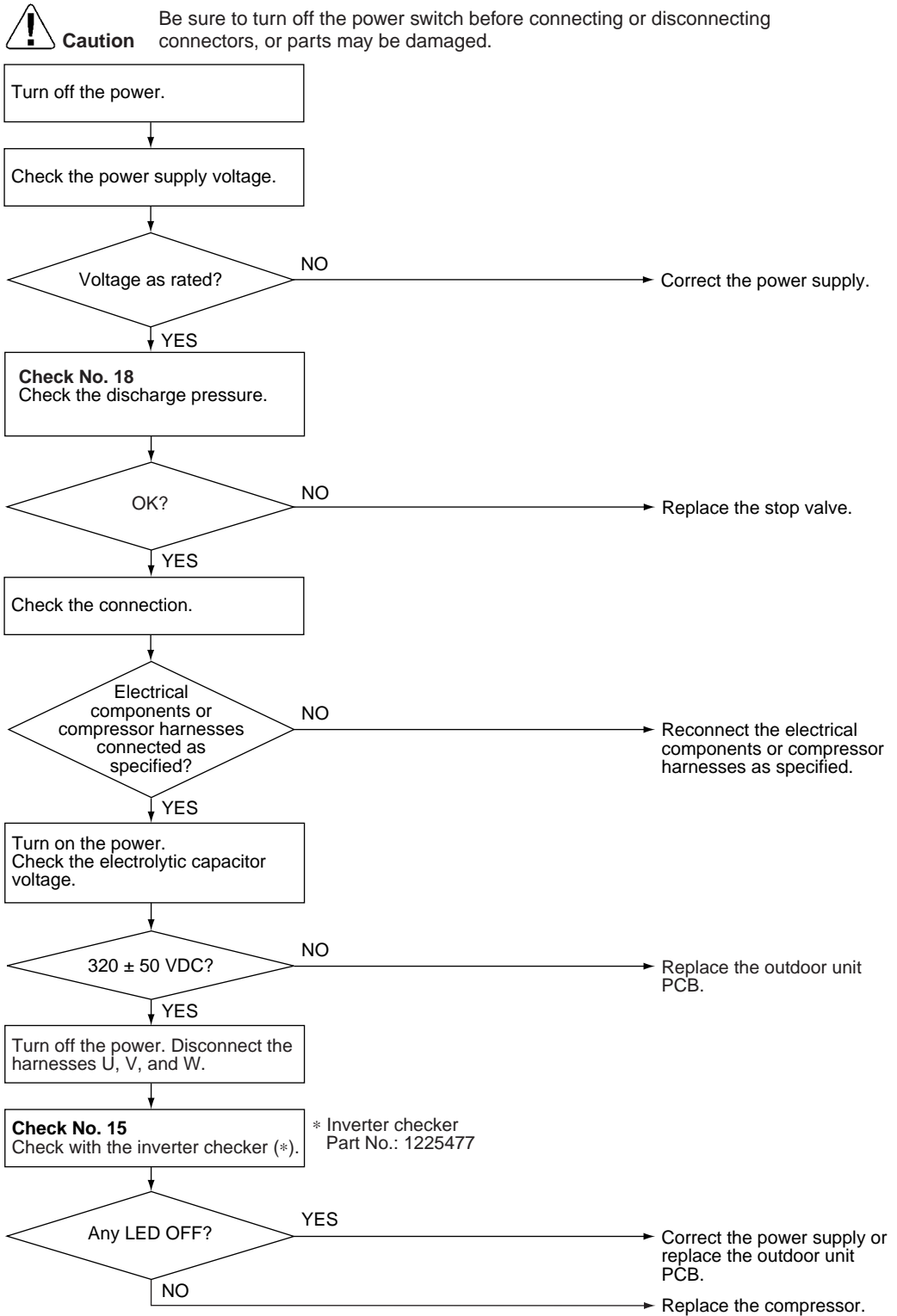
(R15827)

Troubleshooting

24/30/36 class

 **Check No.15**  
Refer to P.146

 **Check No.18**  
Refer to P.150



(R15892)

## 4.21 DC Voltage / Current Sensor Abnormality (09/12 Class Only)

|                                               |                                                                                                                                                                                            |
|-----------------------------------------------|--------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| <p><b>Remote Controller Display</b></p>       | <p>H8</p>                                                                                                                                                                                  |
| <p><b>Method of Malfunction Detection</b></p> | <p>DC voltage or DC current sensor abnormality is identified based on the compressor running frequency and the input current.</p>                                                          |
| <p><b>Malfunction Decision Conditions</b></p> | <ul style="list-style-type: none"> <li>■ If the error repeats, the system is shut down.</li> <li>■ Reset condition: Continuous run for about 60 minutes without any other error</li> </ul> |
| <p><b>Supposed Causes</b></p>                 | <ul style="list-style-type: none"> <li>■ Defective outdoor unit PCB</li> </ul>                                                                                                             |
| <p><b>Troubleshooting</b></p>                 |                                                                                                                                                                                            |



**Caution**

Be sure to turn off the power switch before connecting or disconnecting connectors, or parts may be damaged.

**Replace the outdoor unit PCB.**

## 4.22 CT or Related Abnormality (24/30/36 Class Only)

Remote  
Controller  
Display

H8

Method of  
Malfunction  
Detection

A CT or related error is detected by checking the compressor running frequency and CT-detected input current.

Malfunction  
Decision  
Conditions

- The compressor running frequency is more than **A** Hz, and the CT input current is less than **B** A.

| A (Hz) | B (A) |
|--------|-------|
| 32     | 0.5   |

- If the error repeats, the system is shut down.
- Reset condition: Continuous run for about 60 minutes without any other error

Supposed  
Causes

- Defective power module
- Broken or disconnected wiring
- Defective reactor
- Defective outdoor unit PCB

Troubleshooting



**Check No.15**  
Refer to P.146



**Check No.21**  
Refer to P.152



**Caution** Be sure to turn off the power switch before connecting or disconnecting connectors, or parts may be damaged.

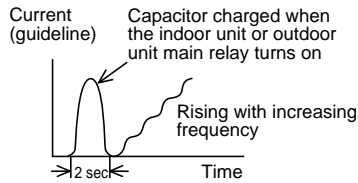
Turn off the power and turn it on again.

Start operation.

\* Running current as shown at right with relay cable 1 or 2?

YES

Replace the outdoor unit PCB.



NO

**Check No. 21**  
Check the capacitor voltage.

320 ± 50 VDC?

YES

Turn off the power. Disconnect the harnesses U, V, and W.

**Check No. 15**  
Check with the inverter checker (\*).

\* Inverter checker  
Part No.: 1225477

Any LED OFF?

YES

Correct the power supply or replace the outdoor unit PCB.

NO

Turn off the power and reconnect the harnesses. Then turn on the power again and restart operation.

Compressor running?

YES

Replace the outdoor unit PCB.

NO

Replace the compressor.

Voltage within the allowable range (Supply voltage ± 15%)?

YES

Replace the outdoor unit PCB.

NO

Check the supply voltage.

(R15326)

## 4.23 Thermistor or Related Abnormality (Outdoor Unit)

Remote  
Controller  
Display

H9, J3, J6, P4

Method of  
Malfunction  
Detection

This fault is identified based on the thermistor input voltage to the microcomputer.  
A thermistor fault is identified based on the temperature sensed by each thermistor.

Malfunction  
Decision  
Conditions

- The thermistor input voltage is above 4.96 V or below 0.04 V with the power on.
- J3 error is judged if the discharge pipe temperature is lower than the heat exchanger temperature.

Supposed  
Causes

- Disconnection of the connector for the thermistor
- Defective thermistor corresponding to the error code
- Defective heat exchanger thermistor in the case of J3 error (outdoor heat exchanger thermistor in cooling operation, or indoor heat exchanger thermistor in heating operation)
- Defective outdoor unit PCB

Troubleshooting

In case of "P4"



**Caution**

Be sure to turn off the power switch before connecting or disconnecting connectors, or parts may be damaged.

**Replace the outdoor unit PCB.**

P4 : Radiation fin thermistor



Troubleshooting

In case of "H9" "J3" "J6"

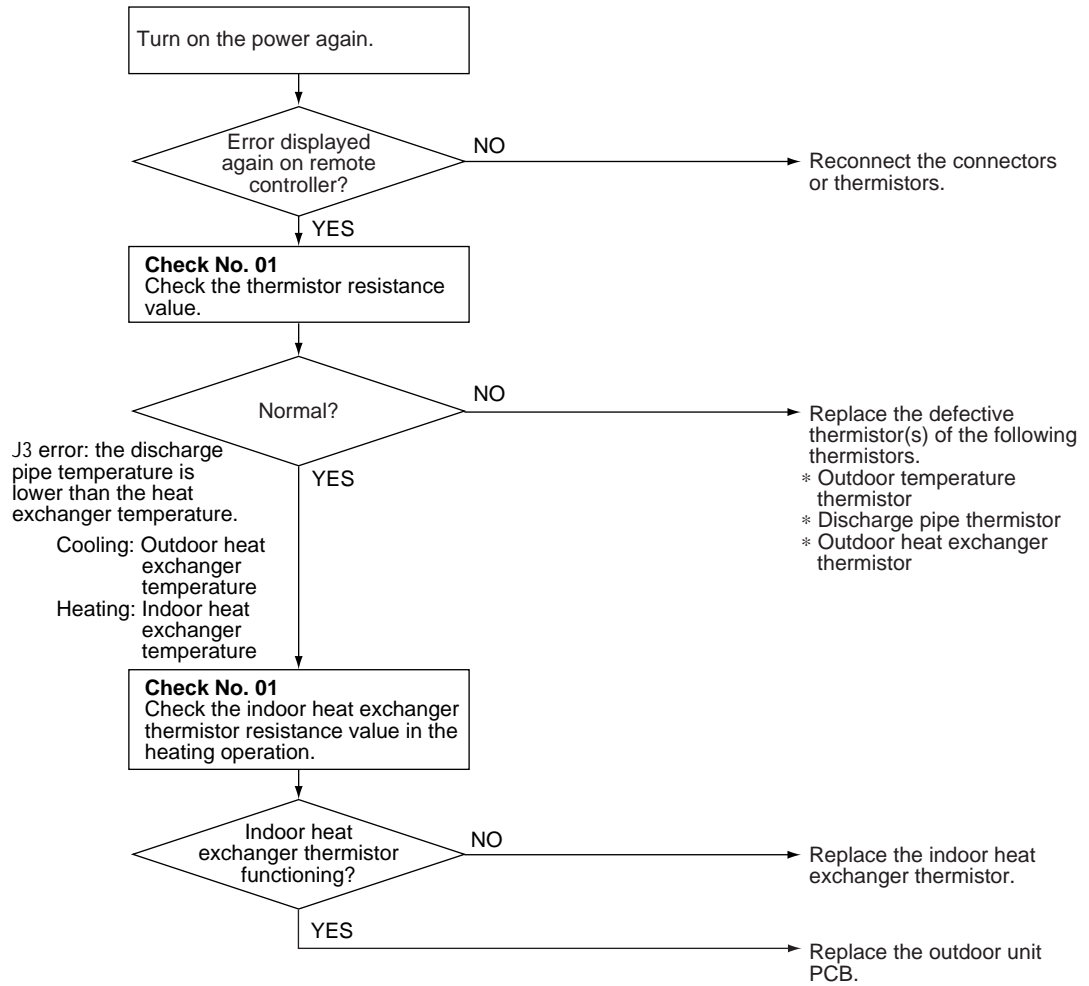


**Check No.01**  
Refer to P.142



**Caution**

Be sure to turn off the power switch before connecting or disconnecting connectors, or parts may be damaged.



(R16059)

- H9 : Outdoor temperature thermistor
- J3 : Discharge pipe thermistor
- J6 : Outdoor heat exchanger thermistor

## 4.24 Electrical Box Temperature Rise

Remote  
Controller  
Display

L3

Method of  
Malfunction  
Detection

An electrical box temperature rise is detected by checking the radiation fin thermistor with the compressor off.

Malfunction  
Decision  
Conditions

- With the compressor off, the radiation fin temperature is above **A**.
- The error is cleared when the radiation fin temperature drops below **B**.
- To cool the electrical components, the outdoor fan starts when the radiation fin temperature rises above **C** and stops when it drops below **B**.

|                | <b>A</b>        | <b>B</b>       | <b>C</b>        |
|----------------|-----------------|----------------|-----------------|
| 09/12 class    | 98°C (208.4°F)  | 75°C (167°F)   | 83°C (181.4°F)  |
| 15/18 class    | 122°C (251.6°F) | 64°C (147.2°F) | 113°C (235.4°F) |
| 24/30/36 class | 100°C (212°F)   | 70°C (158°F)   | 85°C (185°F)    |

Supposed  
Causes

- Defective outdoor fan motor
- Short circuit
- Defective radiation fin thermistor
- Disconnection of connector
- Defective outdoor unit PCB

Troubleshooting



**Check No.17**  
Refer to P.149



**Check No.19**  
Refer to P.150



**Caution** Be sure to turn off the power switch before connecting or disconnecting connectors, or parts may be damaged.



**WARNING**  
To cool the electrical components, the outdoor fan starts when the radiation fin temperature rises above **C** and stops when it drops below **B**.

Turn off the power and turn it on again.

Error again or outdoor fan activated?

YES

Check the radiation fin temperature.

Above A?

NO

Replace the outdoor unit PCB.

YES

**Check No. 19**  
Check the outdoor fan or related.

NG

Replace the outdoor fan motor.  
Correct the connectors and fan motor lead wire.  
Replace the outdoor unit PCB.

OK

Radiation fin dirty?

Too dirty

Clean up the radiation fin.

Slightly dirty

**Check No. 17**  
Check the installation condition.

(R16695)

|                | A               | B              | C               |
|----------------|-----------------|----------------|-----------------|
| 09/12 class    | 98°C (208.4°F)  | 75°C (167°F)   | 83°C (181.4°F)  |
| 15/18 class    | 122°C (251.6°F) | 64°C (147.2°F) | 113°C (235.4°F) |
| 24/30/36 class | 100°C (212°F)   | 70°C (158°F)   | 85°C (185°F)    |

## 4.25 Radiation Fin Temperature Rise

Remote  
Controller  
Display

L4

Method of  
Malfunction  
Detection

A radiation fin temperature rise is detected by checking the radiation fin thermistor with the compressor on.

Malfunction  
Decision  
Conditions

- If the radiation fin temperature with the compressor on is above **A**.
- The error is cleared when the radiation fin temperature drops below **B**.
- If the error repeats, the system is shut down.
- Reset condition: Continuous run for about 60 minutes without any other error

|                | <b>A</b>       | <b>B</b>       |
|----------------|----------------|----------------|
| 09/12 class    | 98°C (208.4°F) | 78°C (172.4°F) |
| 15/18 class    | 85°C (185°F)   | 56°C (132.8°F) |
| 24/30/36 class | 105°C (221°F)  | 97°C (206.6°F) |

Supposed  
Causes

- Defective outdoor fan motor
- Short circuit
- Defective radiation fin thermistor
- Disconnection of connector
- Defective outdoor unit PCB
- Silicon grease is not applied properly on the radiation fin after replacing the outdoor unit PCB.

Troubleshooting



**Check No.17**  
Refer to P.149

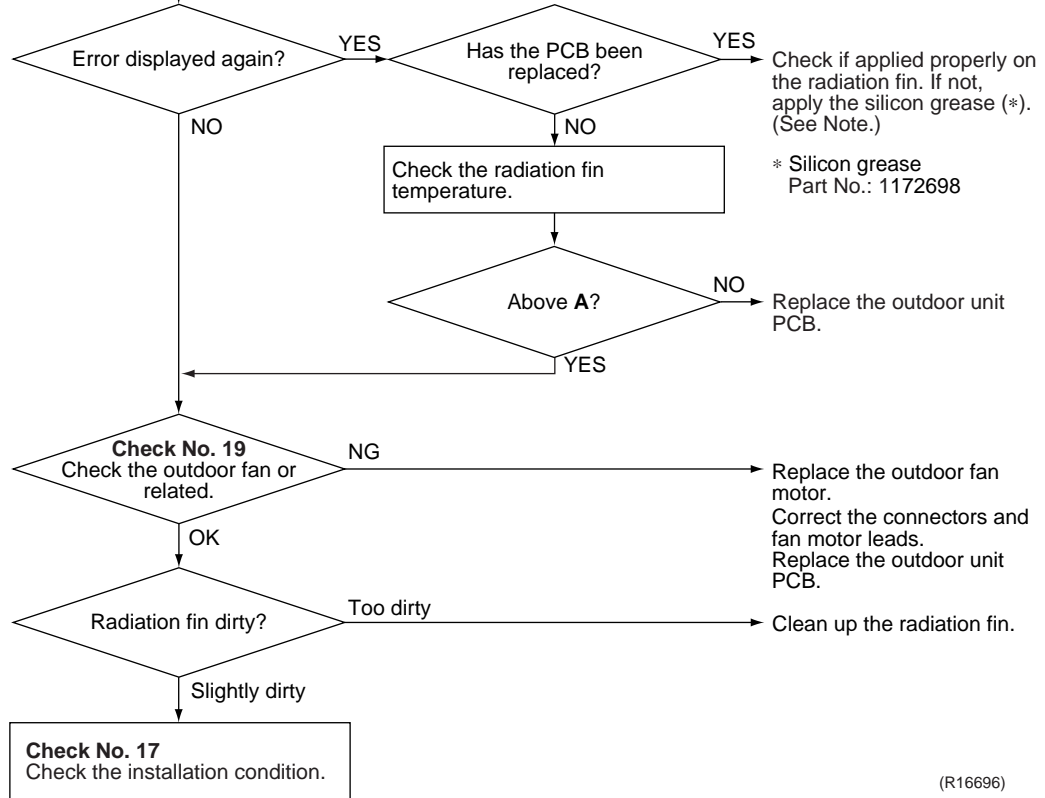


**Check No.19**  
Refer to P.150



**Caution** Be sure to turn off the power switch before connecting or disconnecting connectors, or parts may be damaged.

Turn off the power and turn it on again to start the system.



(R16696)

|                | <b>A</b>       |
|----------------|----------------|
| 09/12 class    | 98°C (208.4°F) |
| 15/18 class    | 85°C (185°F)   |
| 24/30/36 class | 105°C (221°F)  |



**Note:** Refer to “Application of silicon grease to a power transistor and a diode bridge” on page 391 for detail.

## 4.26 Output Overcurrent Detection

---

Remote  
Controller  
Display

L5

---

Method of  
Malfunction  
Detection

An output overcurrent is detected by checking the current that flows in the inverter DC section.

---

Malfunction  
Decision  
Conditions

- A position signal error occurs while the compressor is running.
  - A speed error occurs while the compressor is running.
  - An output overcurrent signal is fed from the output overcurrent detection circuit to the microcomputer.
  - If the error repeats, the system is shut down.
  - Reset condition: Continuous run for about 11 minutes (09/12 class) or 5 minutes (15/18/24/30/36) without any other error
- 

Supposed  
Causes

- Poor installation condition
- Closed stop valve
- Defective power module
- Wrong internal wiring
- Abnormal power supply voltage
- Defective outdoor unit PCB
- Defective compressor

Troubleshooting



**Check No.15**  
Refer to P.146



**Check No.17**  
Refer to P.149



**Check No.18**  
Refer to P.150

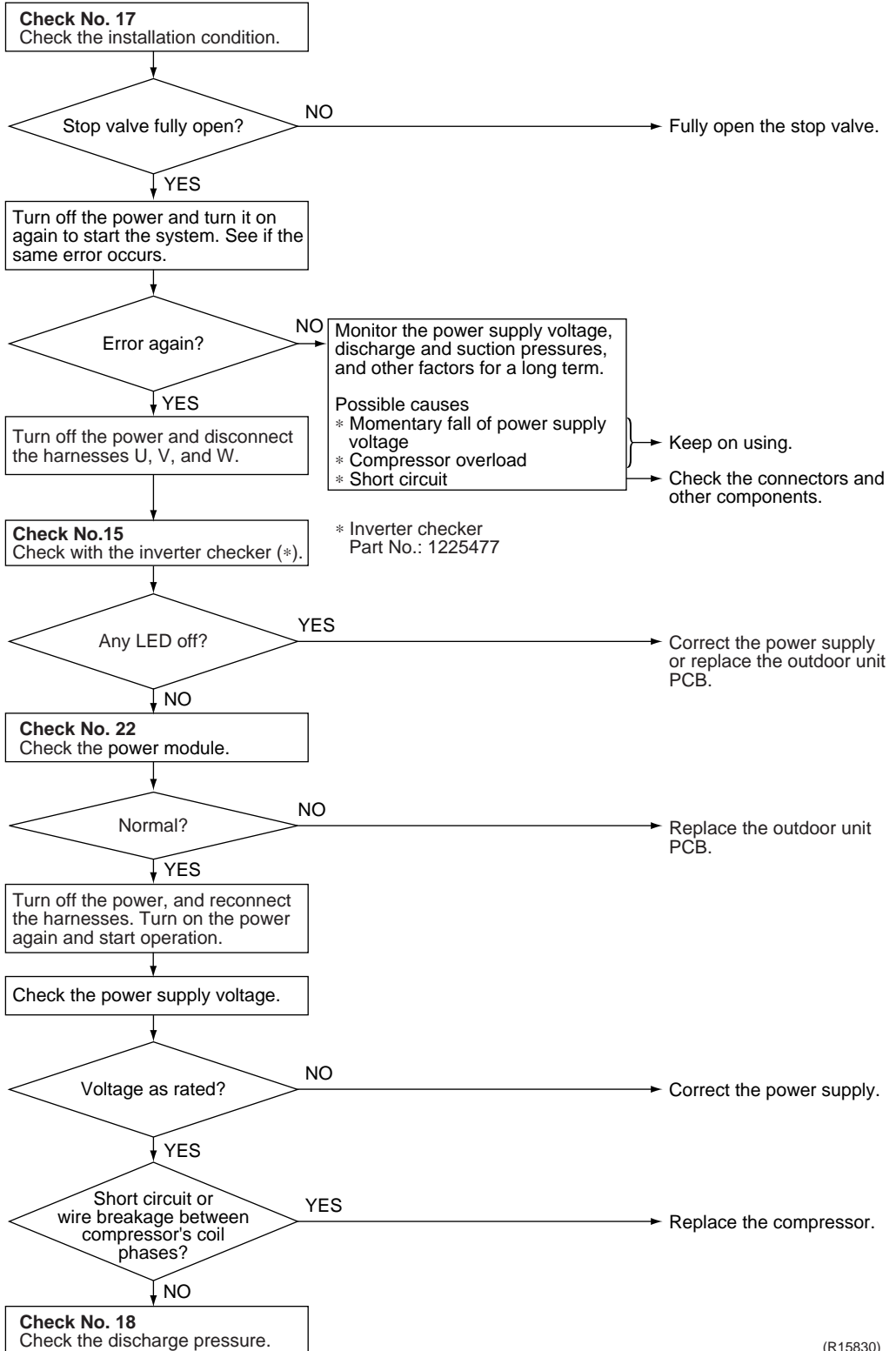


**Check No.22**  
Refer to P.153



**Caution** Be sure to turn off the power switch before connecting or disconnecting connectors, or parts may be damaged.

\* An output overcurrent may result from wrong internal wiring. If the system is interrupted by an output overcurrent after the wires have been disconnected and reconnected for part replacement, check the wiring again.



(R15830)

## 5. Check

### 5.1 Thermistor Resistance Check

#### Check No.01

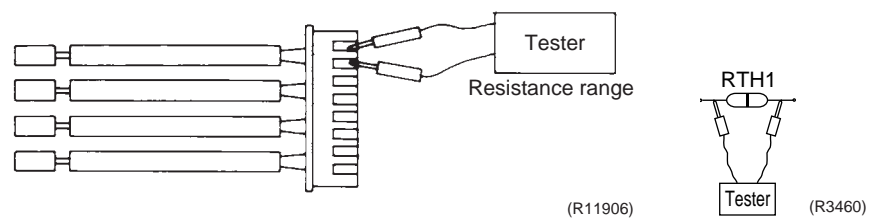
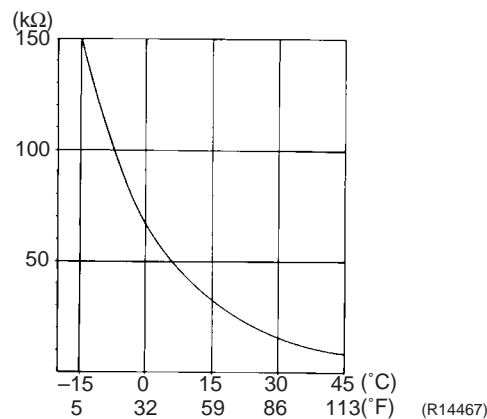
Disconnect the connectors of the thermistors from the PCB, and measure the resistance of each thermistor using tester.

The relationship between normal temperature and resistance is shown in the table and the graph below.

The data is for reference purpose only.

| Temperature (°C / °F) | Resistance (kΩ) |
|-----------------------|-----------------|
| -20 / -4              | 197.8           |
| -15 / 5               | 148.2           |
| -10 / 14              | 112.1           |
| -5 / 23               | 85.60           |
| 0 / 32                | 65.93           |
| 5 / 41                | 51.14           |
| 10 / 50               | 39.99           |
| 15 / 59               | 31.52           |
| 20 / 68               | 25.02           |
| 25 / 77               | 20.00           |
| 30 / 86               | 16.10           |
| 35 / 95               | 13.04           |
| 40 / 104              | 10.62           |
| 45 / 113              | 8.707           |
| 50 / 122              | 7.176           |

(R25°C (77°F) = 20 kΩ, B = 3950 K)



- The room temperature thermistor is directly mounted on the display PCB. Remove the display PCB from the control PCB to measure the resistance.
- When the indoor heat exchanger thermistor is soldered on the PCB, remove the thermistor and measure the resistance.

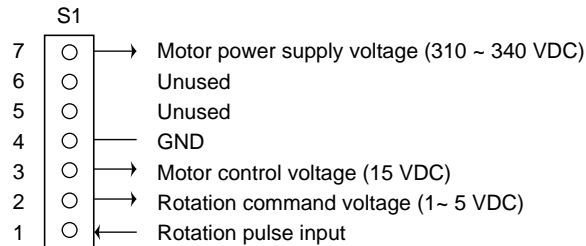


## 5.2 Fan Motor Connector Output Check

### Check No.02

#### FTXS series

1. Check the connection of connector.
2. Check the motor power supply voltage output (pins 4 - 7).
3. Check the motor control voltage (pins 4 - 3).
4. Check the rotation command voltage (pins 4 - 2).
5. Check the rotation pulse (pins 4 - 1).



(R12404)

## 5.3 Hall IC Check

### Check No.04

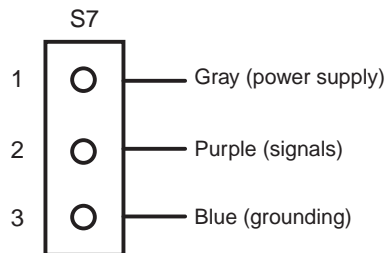
#### FDXS series

1. Check the connector connection.
2. With the power on, operation off, and the connector connected, check the following.
  - \*Output voltage of about 5 V between pins 1 and 3.
  - \*Generation of 3 pulses between pins 2 and 3 when the fan motor is operating.

If NG in step 1 → Defective PCB → Replace the PCB.

If NG in step 2 → Defective Hall IC → Replace the fan motor.

If OK in both steps 1 and 2 → Replace the PCB.



(R14211)

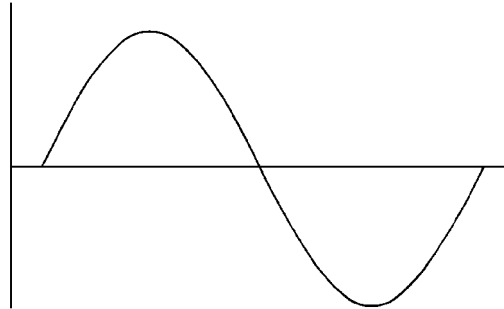
## 5.4 Power Supply Waveforms Check

### Check No.11

Measure the power supply waveform between No. 1 and No. 2 on the terminal board, and check the waveform disturbance.

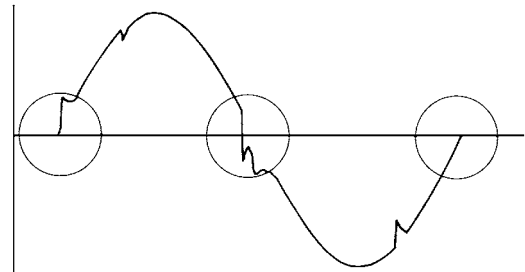
- Check to see if the power supply waveform is a sine wave. (Fig.1)
- Check to see if there is waveform disturbance near the zero cross. (sections circled in Fig.2)

Fig.1



(R1736)

Fig.2



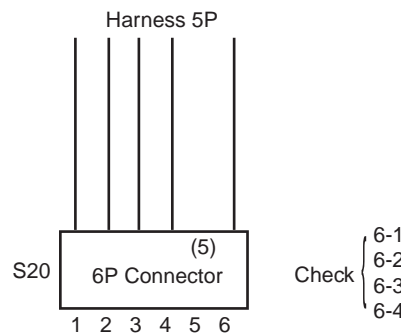
(R1444)

## 5.5 Electronic Expansion Valve Check

### Check No.12

Conduct the followings to check the electronic expansion valve (EV).

1. Check to see if the EV connector is correctly connected to the PCB.
2. Turn the power off and on again, and check to see if the EV generates a latching sound.
3. If the EV does not generate a latching sound in the above step 2, disconnect the connector and check the continuity using a tester.
4. Check the continuity between the pins 1 - 6, 2 - 6, 3 - 6, and 4 - 6. If there is no continuity between the pins, the EV coil is faulty.



(R14212)

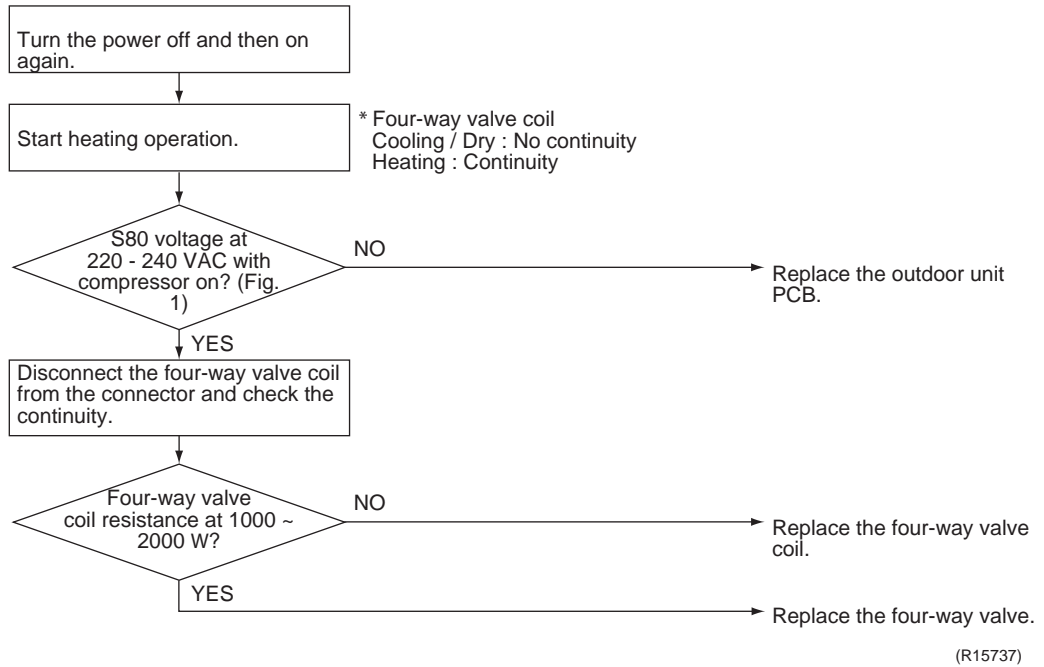
5. If the continuity is confirmed in step 3, the outdoor unit PCB is faulty.



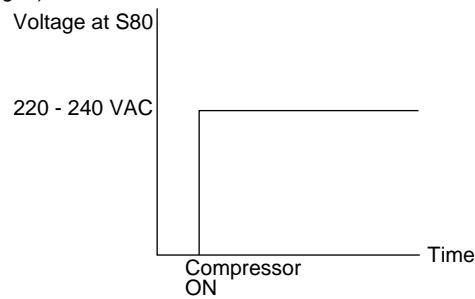
**Note:** Please note that the latching sound varies depending on the valve type.

## 5.6 FourWay Valve Performance Check

### Check No.13



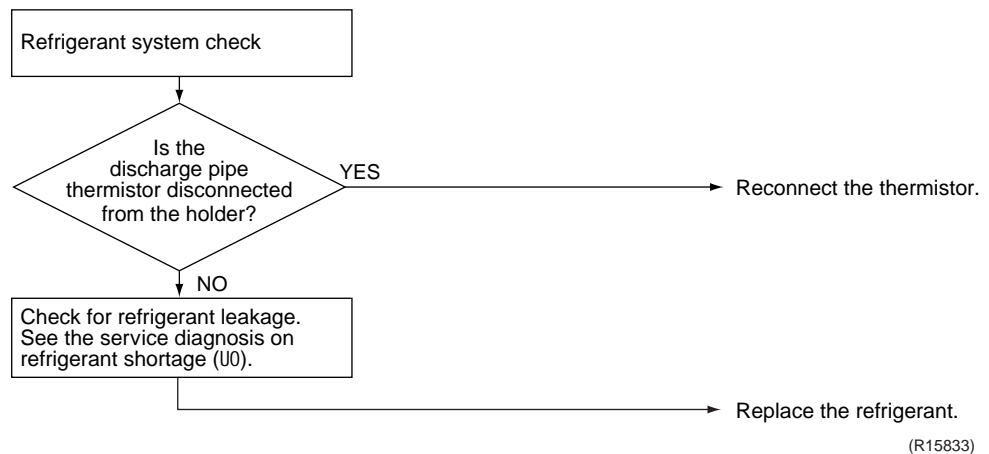
(Fig. 1)



(R11904)

## 5.7 Inverter Units Refrigerant System Check

### Check No.14



## 5.8 “Inverter Checker” Check

### Check No.15

#### ■ Characteristics

If an abnormal stop occurs due to compressor startup failure or overcurrent output when using an inverter unit, it is difficult to judge whether the stop is caused by the compressor failure or some other failure (control PCB, power module, etc.). The inverter checker makes it possible to judge the cause of trouble easily and securely. (Connect this checker as a quasi-compressor instead of compressor and check the output of the inverter)

#### ■ Operation Method

##### Step 1

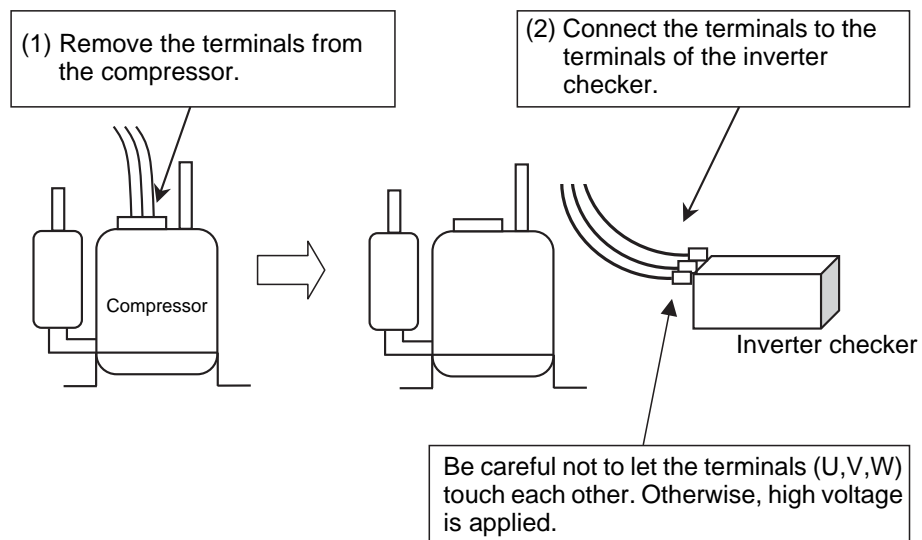
Be sure to turn the power off.

##### Step 2

Install the inverter checker instead of a compressor.

##### Note:

Make sure the charged voltage of the built-in smoothing electrolytic capacitor drops to 10 VDC or below before carrying out the service work.



##### Reference:

If the terminals of the compressor are not FASTON terminals (difficult to remove the wire on the terminals), it is possible to connect wires available on site to the outdoor unit from output side of PCB. (Do not connect them to the compressor at the same time, otherwise it may result in incorrect detection.)

##### Step 3

Activate the power transistor test operation from the outdoor unit.

1) Press the forced cooling operation [ON/OFF] button for 5 seconds.

(Refer to page 384 for the position.)

→ Power transistor test operation starts.

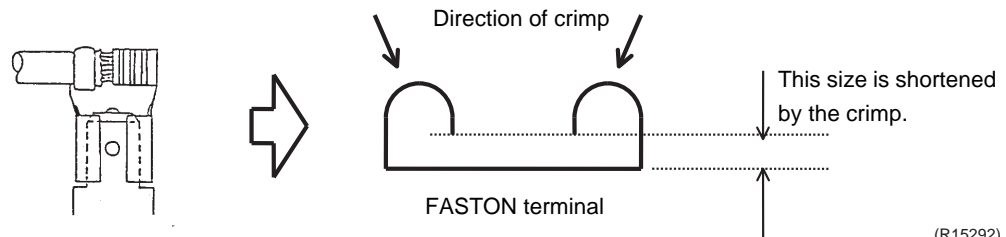
■ **Diagnose method (Diagnose according to 6 LEDs lighting status.)**

- (1) If all the LEDs are lit uniformly, the compressor is defective.  
→ Replace the compressor.
- (2) If the LEDs are not lit uniformly, check the power module.  
→ Refer to **Check No.22**.
- (3) If NG in **Check No.22**, replace the power module.  
(Replace the main PCB. The power module is united with the main PCB.)  
If OK in **Check No.22**, check if there is any solder cracking on the PCB.
- (4) If any solder cracking is found, replace the PCB or repair the soldered section.  
If there is no solder cracking, replace the PCB.



**Caution**

- (1) When the output frequency is low, the LEDs blink slowly. As the output frequency increases, the LEDs blink quicker. (The LEDs look like they are lit.)
- (2) On completion of the inverter checker diagnosis, be sure to re-crimp the FASTON terminals. Otherwise, the terminals may be burned due to loosening.



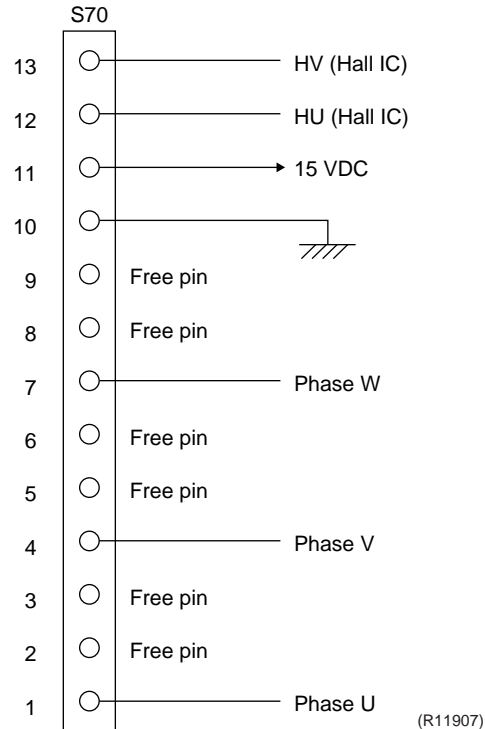
(R15292)

## 5.9 Rotation Pulse Check on the Outdoor Unit PCB

### Check No.16

#### 09/12 class

1. Check that the voltage between the pins 10 - 11 is 15 VDC.
2. Check if the Hall IC generates the rotation pulse (0 ~ 15 VDC) 4 times between the pins 10 - 12, 10 - 13, when the fan motor is manually rotated once.



#### 15/18/24/30/36 class

Make sure that the voltage of  $320 \pm 30$  V is applied.

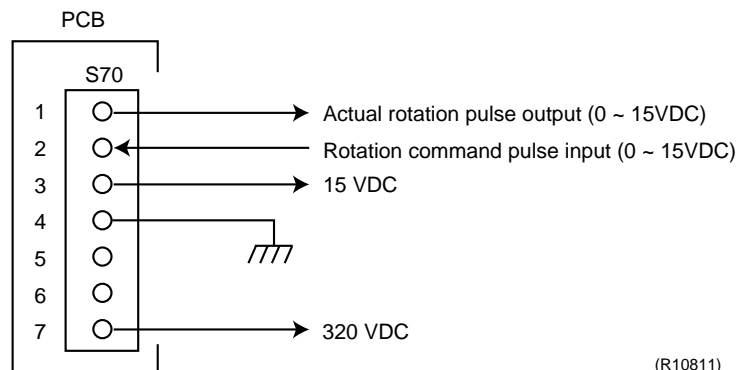
1. Set operation off and power off. Disconnect the connector S70.
2. Check that the voltage between the pins 4 - 7 is 320 VDC.
3. Check that the control voltage between the pins 3 - 4 is 15 VDC.
4. Check that the rotation command voltage between the pins 2 - 4 is 0 ~ 15 VDC.
5. Keep operation off and power off. Connect the connector S70.
6. Check whether 2 pulses (0 ~ 15 VDC) are output at the pins 1 - 4 when the fan motor is rotated 1 turn by hand.

When the fuse is melted, check the outdoor fan motor for proper function.

If NG in step 2 → Defective PCB → Replace the outdoor unit PCB.

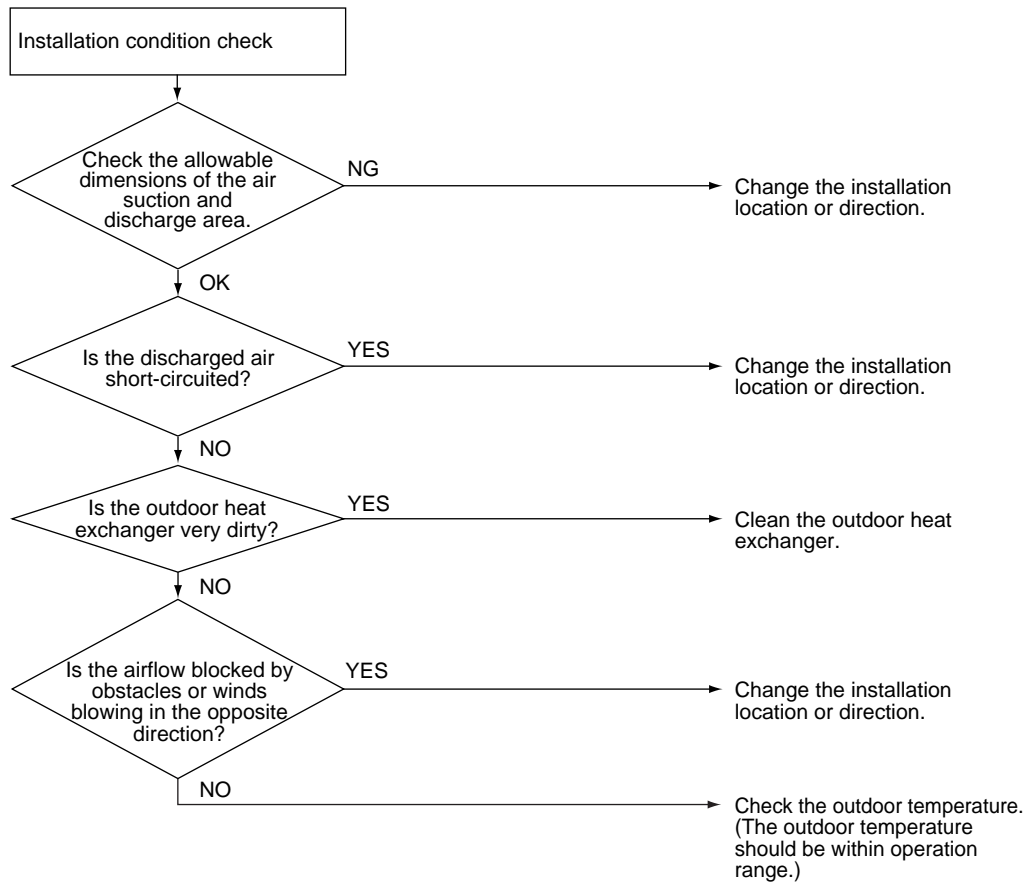
If NG in step 4 → Defective Hall IC → Replace the outdoor fan motor.

If OK in both steps 2 and 4 → Replace the outdoor unit PCB.



## 5.10 Installation Condition Check

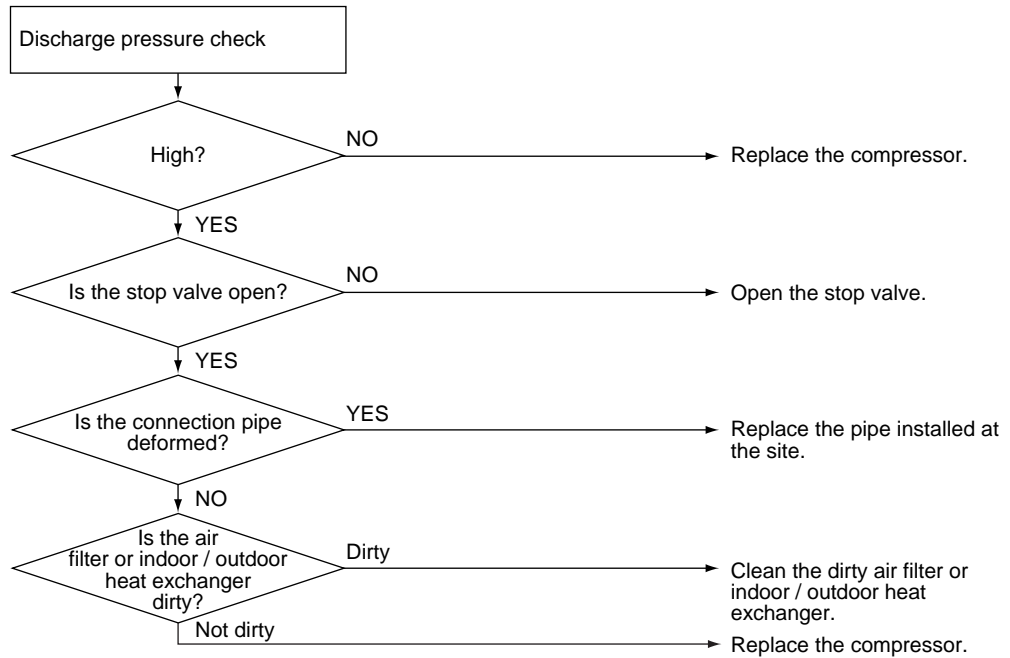
### Check No.17



(R17119)

# 5.11 Discharge Pressure Check

## Check No.18

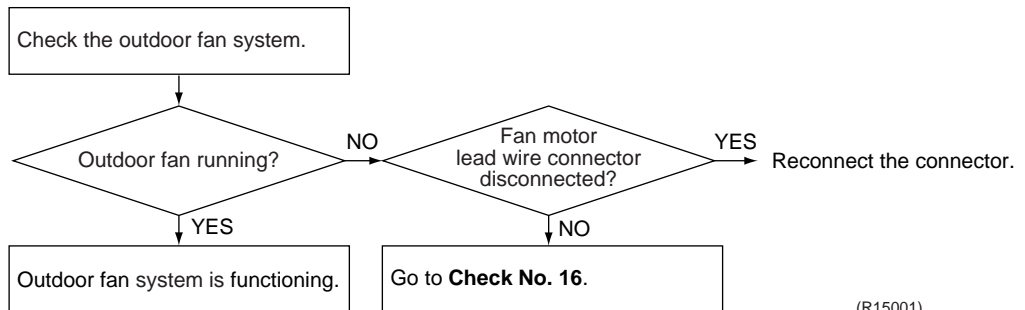


(R15738)

# 5.12 Outdoor Fan System Check

## Check No.19

### DC motor



(R15001)



# 5.13 Main Circuit Short Check

## Check No.20

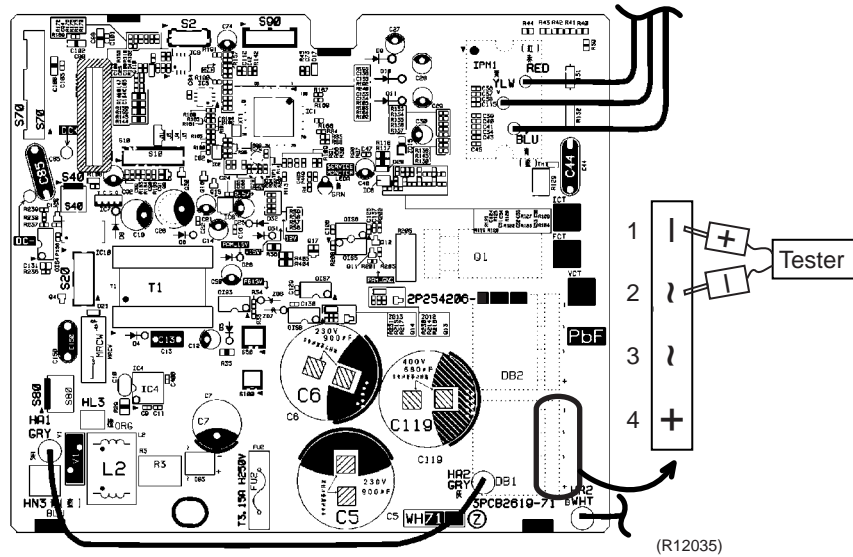


**Note:** Check to make sure that the voltage between (+) and (-) of the diode bridge (DB1) is approx. 0 V before checking.

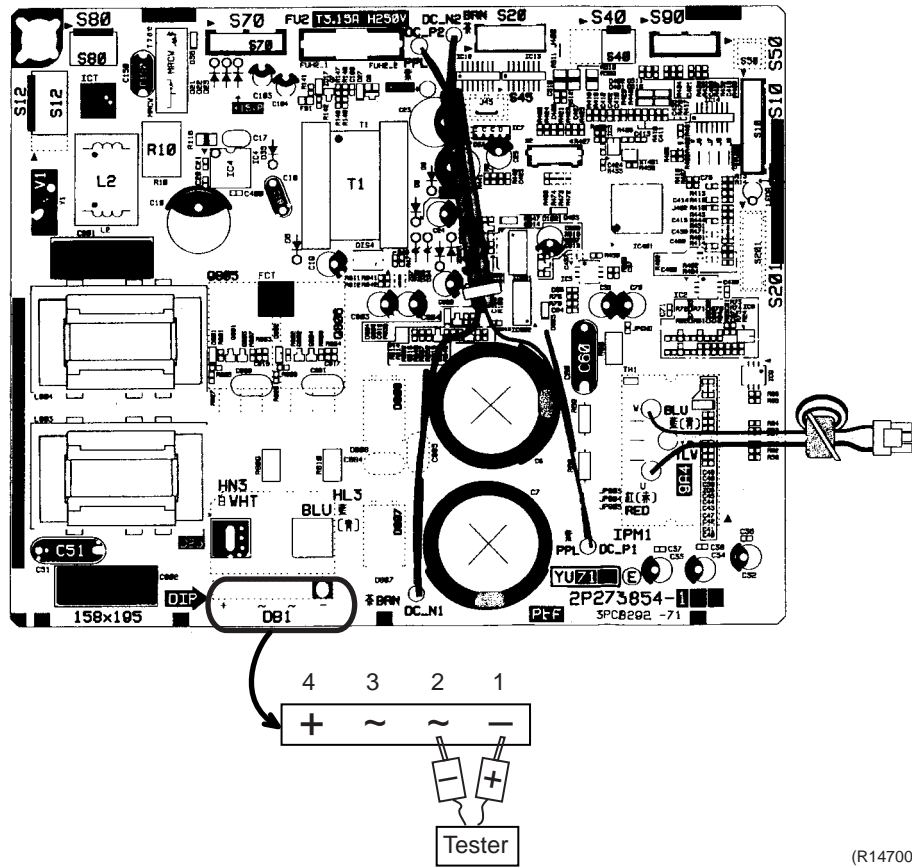
- Measure the resistance between the pins of the DB1 referring to the table below.
- If the resistance is  $\infty$  or less than 1 k $\Omega$ , short circuit occurs on the main circuit.

|                                                                            |                                            |          |          |                                            |
|----------------------------------------------------------------------------|--------------------------------------------|----------|----------|--------------------------------------------|
| Negative (-) terminal of tester (positive terminal (+) for digital tester) | ~ (2, 3)                                   | + (4)    | ~ (2, 3) | - (1)                                      |
| Positive (+) terminal of tester (negative terminal (-) for digital tester) | + (4)                                      | ~ (2, 3) | - (1)    | ~ (2, 3)                                   |
| Resistance is OK.                                                          | several k $\Omega$<br>~ several M $\Omega$ | $\infty$ | $\infty$ | several k $\Omega$<br>~ several M $\Omega$ |
| Resistance is NG.                                                          | 0 $\Omega$ or $\infty$                     | 0        | 0        | 0 $\Omega$ or $\infty$                     |

09/12 class



15/18 class

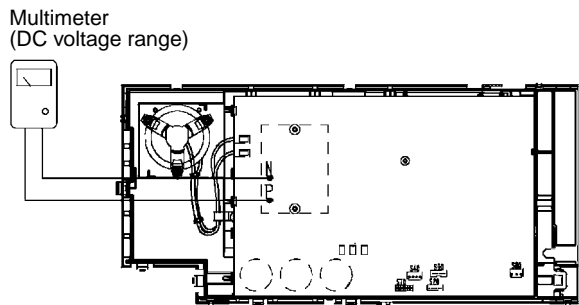


(R14700)

### 5.14 Capacitor Voltage Check

#### Check No.21

Before this check, be sure to check the main circuit for short circuit.  
 With the circuit breaker still on, measure the voltage according to the drawing of the model in question. Be careful never to touch any live parts.



(R13538)

# 5.15 Power Module Check

## Check No.22

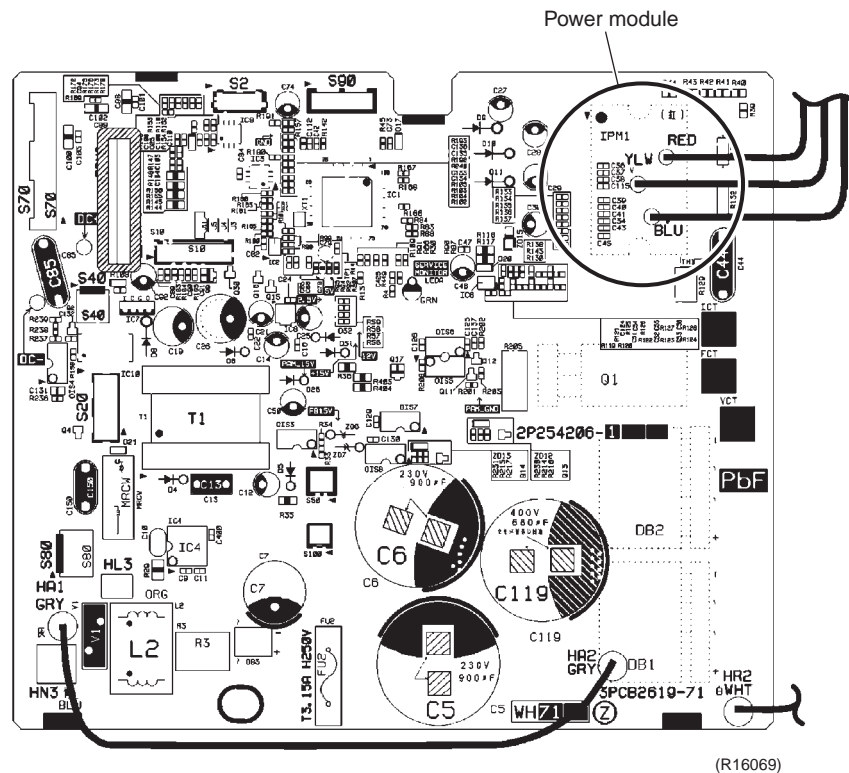


**Note:** Check to make sure that the voltage between (+) and (-) of the power module is approx. 0 V before checking.

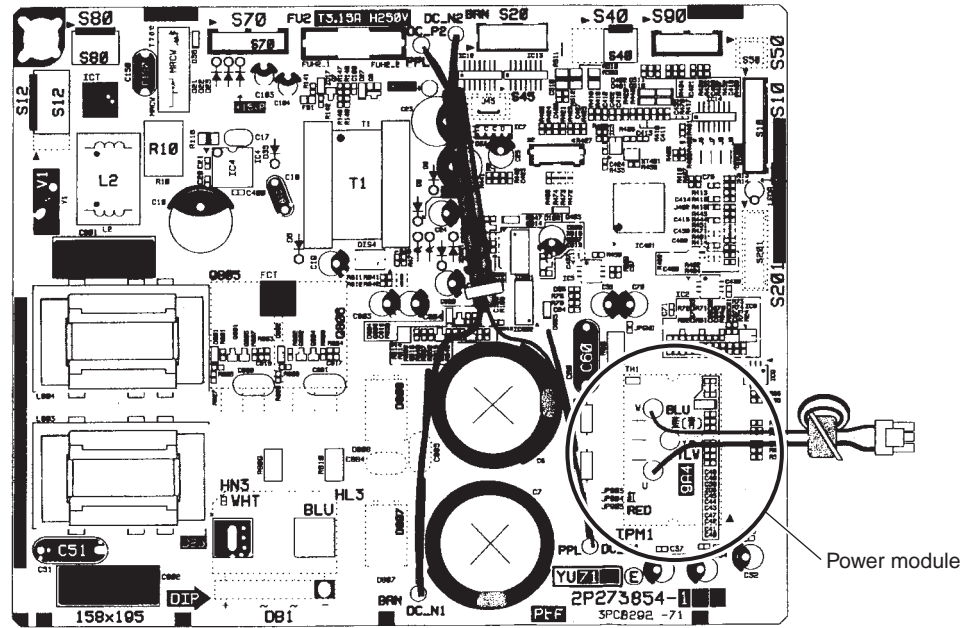
- ◆ Disconnect the compressor harness connector from the outdoor unit PCB. To disengage the connector, press the protrusion on the connector.
- ◆ Follow the procedure below to measure resistance between the terminals of the power module and the terminals of the compressor with a multi-tester. Evaluate the measurement results referring to the following table.

|                                                                            |                         |                  |                  |                  |
|----------------------------------------------------------------------------|-------------------------|------------------|------------------|------------------|
| Negative (-) terminal of tester (positive terminal (+) for digital tester) | Power module (+)        | UVW              | Power module (-) | UVW              |
| Positive (+) terminal of tester (negative terminal (-) for digital tester) | UVW                     | Power module (+) | UVW              | Power module (-) |
| Resistance is OK.                                                          | several kΩ ~ several MΩ |                  |                  |                  |
| Resistance is NG.                                                          | 0 Ω or ∞                |                  |                  |                  |

### 09/12 class

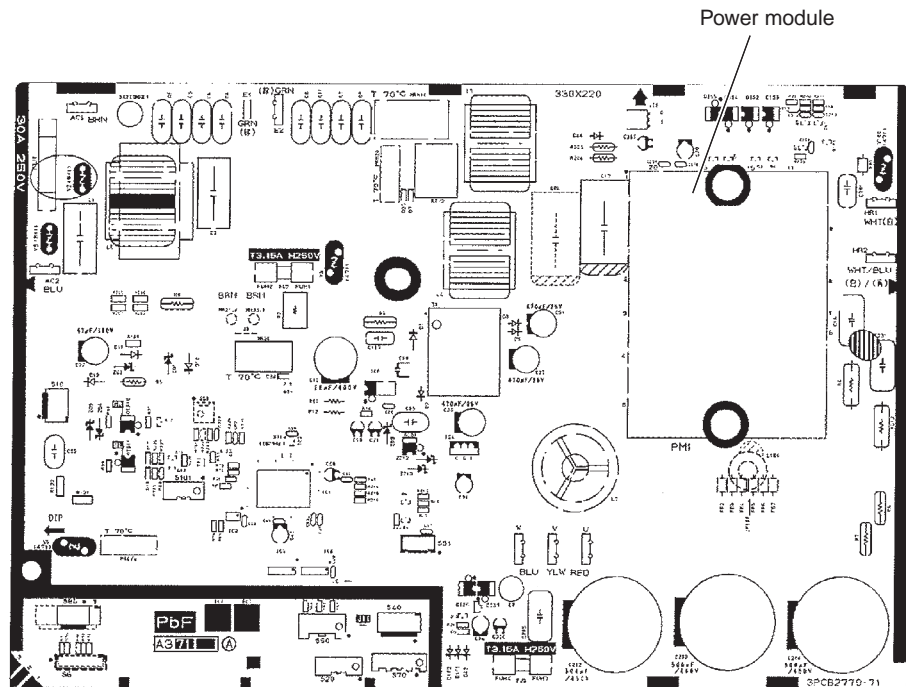


15/18 class



(R16697)

24/30/36 class



(R16073)

# Part 7

## Removal Procedure

|                                                          |     |
|----------------------------------------------------------|-----|
| 1. Indoor Unit: FTXS09/12LVJU.....                       | 157 |
| 1.1 Removal of Air Filters .....                         | 157 |
| 1.2 Removal of Front Panel.....                          | 159 |
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| 1.4 Removal of Horizontal Blades / Vertical Blades ..... | 162 |
| 1.5 Removal of Electrical Box .....                      | 166 |
| 1.6 Removal of PCBs .....                                | 170 |
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| 1.9 Removal of Fan Motor.....                            | 183 |
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| 3.1 Removal of Air Filters / Front Panel .....           | 221 |
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| 3.8 Removal of Fan Rotor .....                           | 258 |
| 3.9 Removal of Vertical Blade ASSYs.....                 | 260 |
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| 4.1 Removal of Outer Panels / Fan Motor.....             | 261 |
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| 5.1 Removal of Outer Panels .....                        | 290 |
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|     |                                                |     |
|-----|------------------------------------------------|-----|
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| 7.1 | Removal of Outer Panels .....                  | 356 |
| 7.2 | Removal of Electrical Box .....                | 367 |
| 7.3 | Removal of PCBs .....                          | 371 |
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| 7.5 | Removal of Coils / Thermistors .....           | 375 |
| 7.6 | Removal of Sound Blankets .....                | 378 |
| 7.7 | Removal of Compressor.....                     | 380 |

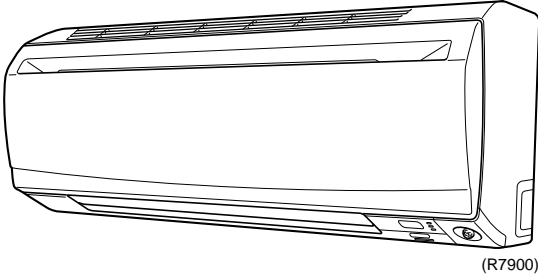
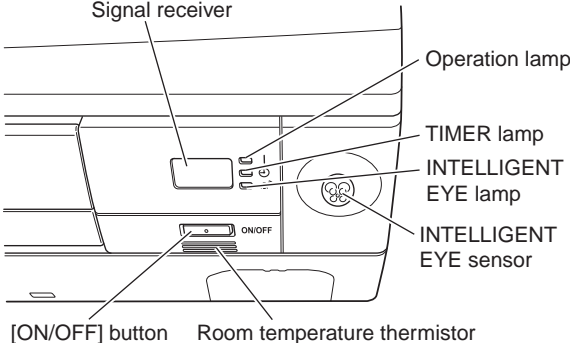

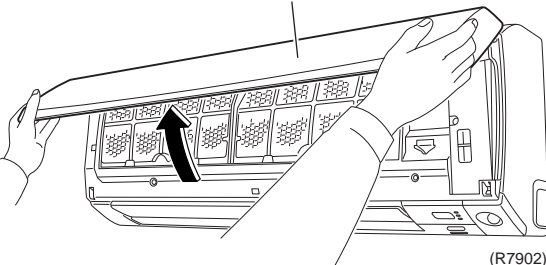
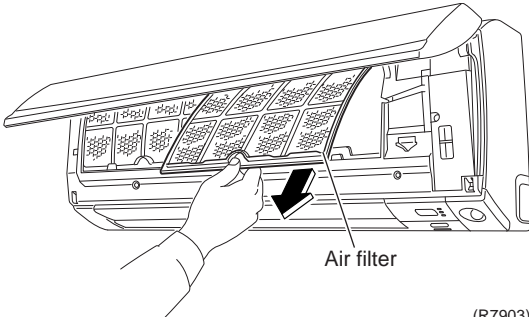
# 1. Indoor Unit: FTXS09/12LVJU

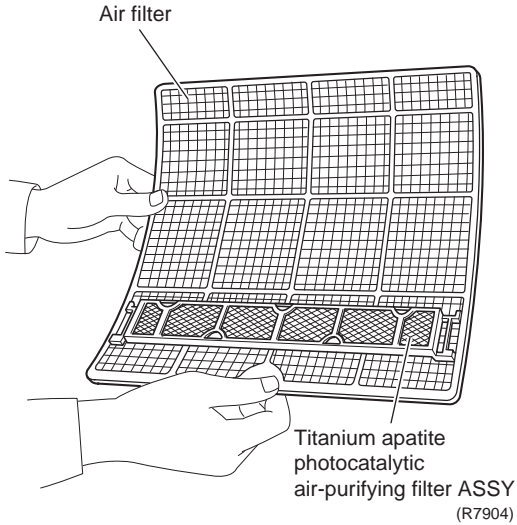
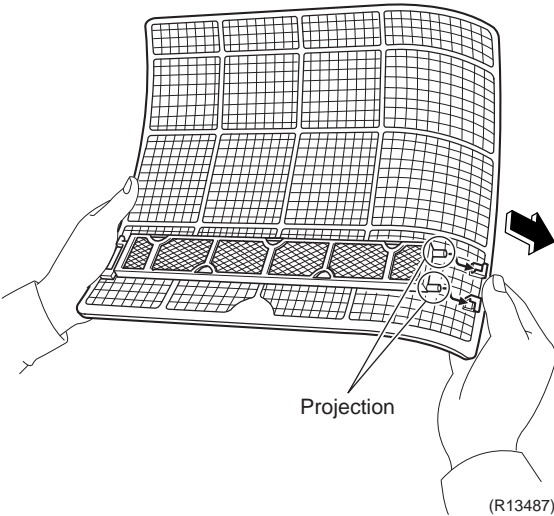
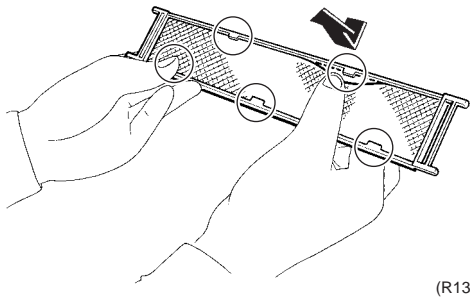
## 1.1 Removal of Air Filters

**Procedure**



**Warning** Be sure to wait for 10 minutes or more after turning off all power supplies before disassembling work.

| Step                       | Procedure                                                                                                                                                                                                                                                                                                                                                                                                         | Points                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                    |
|----------------------------|-------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|---------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| 1. Appearance features     |  <p>(R7900)</p>  <p>(R7901)</p>                                                                                                                                                                                                              |  <p><b>Warning</b><br/> <b>Dangerous: High voltage</b><br/> <b>A high voltage is applied to all the electric circuits of this product including thermistors.</b></p> <ul style="list-style-type: none"> <li>■ When the signal receiver catches a signal from the remote controller, the receiving tone sounds and the operation lamp blinks immediately to confirm the signal reception.</li> <li>■ When the [ON/OFF] button is kept pressed for 5 seconds, the forced cooling operation is performed for about 15 minutes.</li> </ul> |
| 2. Remove the air filters. | <p>1 Open the front panel to the position where it stops.</p>  <p>(R7902)</p> <p>2 Slightly push up the center knob of the air filter and release the hooks.</p> <p>3 Pull out the air filter downward and remove it.</p>  <p>(R7903)</p> | <ul style="list-style-type: none"> <li>■ The air filter is not marked for difference between the right and left sides.</li> <li>■ The air filter can be set easily by inserting it along the guides.</li> <li>■ Insert the air filter with the "FRONT" mark faced up.</li> <li>■ Be sure to insert the hooks (at 2 lower positions) when reassembling the air filter.</li> </ul>                                                                                                                                                                                                                                          |

| Step | Procedure                                                                                                                                                                                                                             | Points                                                                                              |
|------|---------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|-----------------------------------------------------------------------------------------------------|
| 3.   | Remove the Titanium apatite photocatalytic air-purifying filters.                                                                                                                                                                     |                                                                                                     |
| 1    | <p>The Titanium apatite photocatalytic air-purifying filter ASSY is attached to the back of the air filter.</p>                                     | <ul style="list-style-type: none"> <li>■ The right and left filters are interchangeable.</li> </ul> |
| 2    | <p>Remove the Titanium apatite photocatalytic air-purifying filter ASSY by unfastening the projections from the back of the air filter frame.</p>  |                                                                                                     |
| 3    | <p>Unfasten the 5 hooks and remove the Titanium apatite photocatalytic air-purifying filter from its frame.</p>                                    |                                                                                                     |

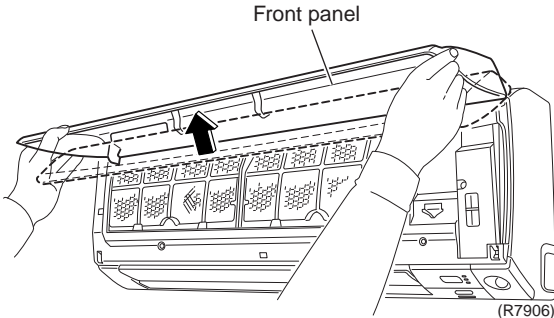
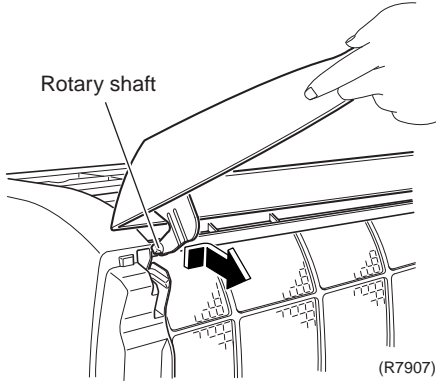
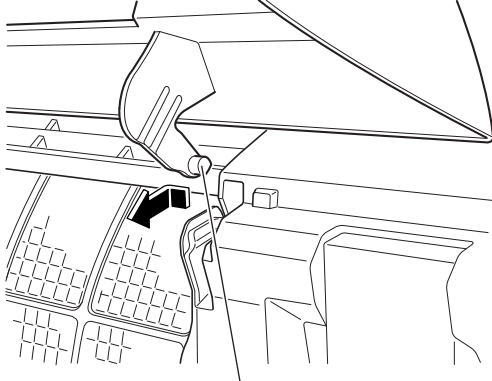
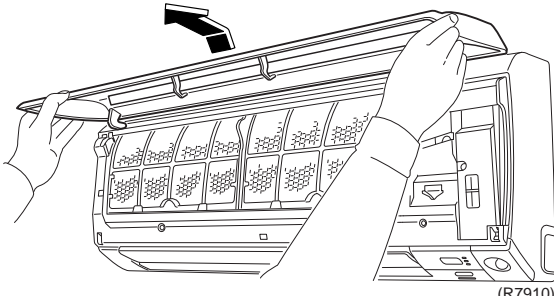


# 1.2 Removal of Front Panel

**Procedure**



**Warning** Be sure to wait for 10 minutes or more after turning off all power supplies before disassembling work.

| Step | Procedure                                                                                                                                                                                      | Points                                                                                                                                                                                     |
|------|------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|--------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| 1    | <p>Open the front panel over the position where it stops.</p>  <p style="text-align: right;">(R7906)</p>     |                                                                                                                                                                                            |
| 2    | <p>Slide the left rotary shaft to the right and release it.</p>  <p style="text-align: right;">(R7907)</p>   | <ul style="list-style-type: none"> <li>■ When reassembling the front panel, fit the right and left rotary shafts one by one into the grooves and fully push them into position.</li> </ul> |
| 3    | <p>Slide the right rotary shaft to the left and release it.</p>  <p style="text-align: right;">(R7909)</p> |                                                                                                                                                                                            |
| 4    | <p>Remove the front panel.</p>  <p style="text-align: right;">(R7910)</p>                                  |                                                                                                                                                                                            |

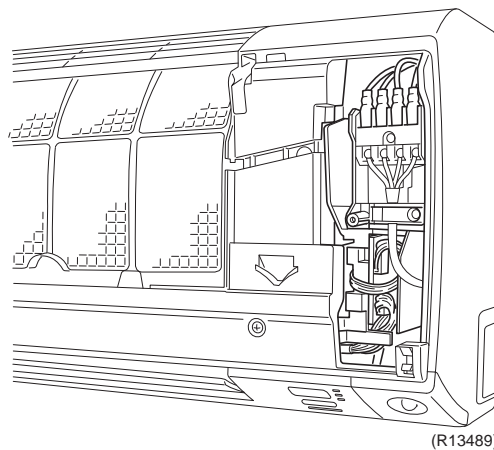
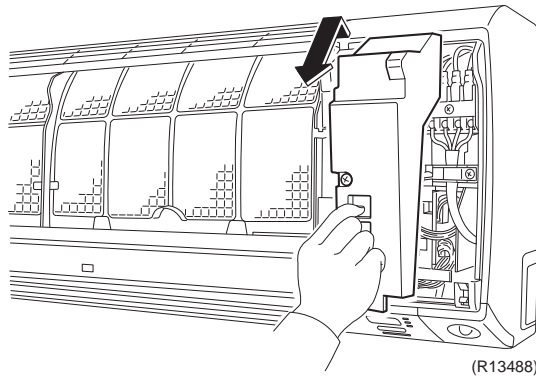
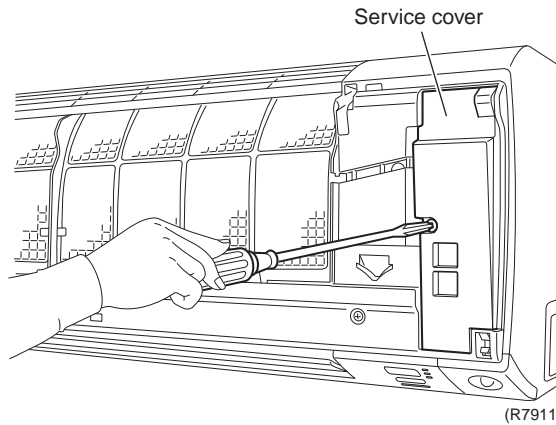
## 1.3 Removal of Front Grille

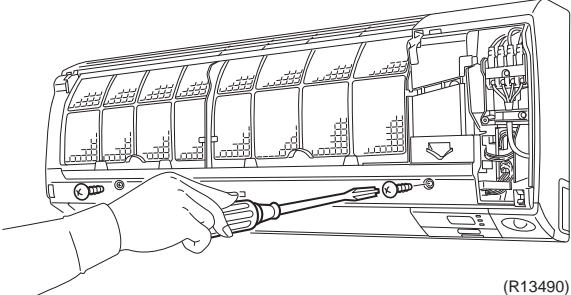
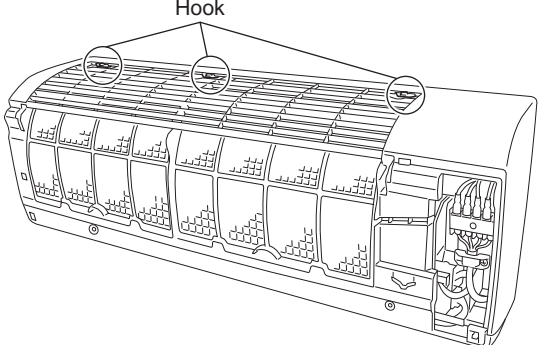
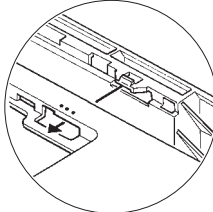
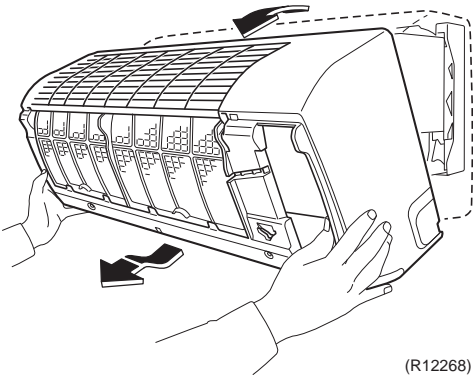
### Procedure



**Warning** Be sure to wait for 10 minutes or more after turning off all power supplies before disassembling work.

| Step | Procedure                                                                 | Points                                                                                    |
|------|---------------------------------------------------------------------------|-------------------------------------------------------------------------------------------|
| 1.   | Remove the service cover.                                                 |                                                                                           |
| 1    | Remove the screw of the service cover.                                    | <b>Preparation</b><br>■ Remove the front panel according to the "Removal of Front Panel". |
| 2    | Pull out the service cover diagonally down in the direction of the arrow. |                                                                                           |
| 3    | The figure shows the inside.                                              |                                                                                           |
|      |                                                                           |                                                                                           |



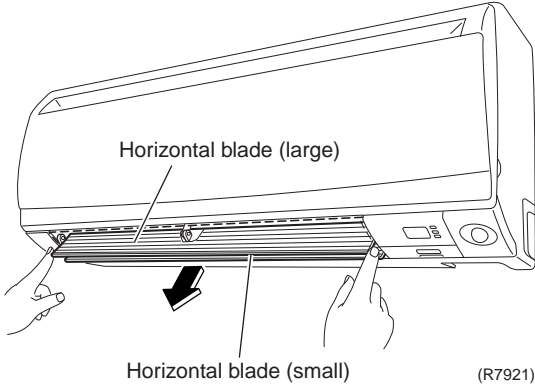
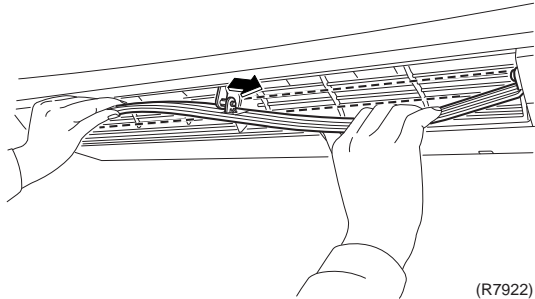
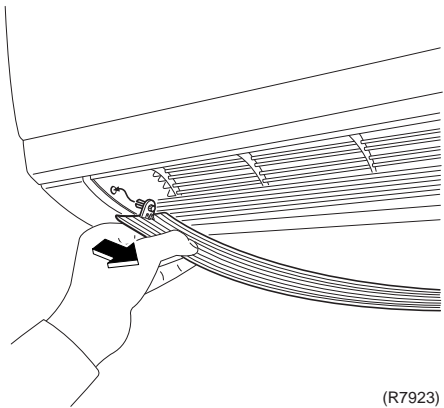
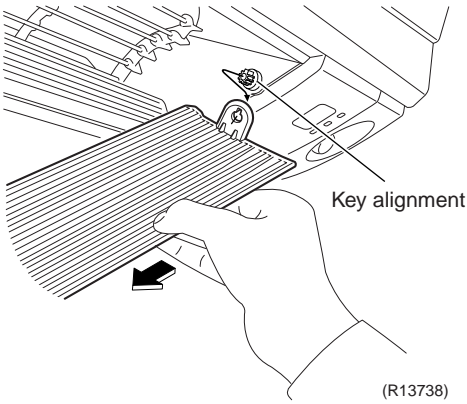
| Step                                                                                                        | Procedure                                                                                                                      | Points                                                                                                                                                                                                                                                           |
|-------------------------------------------------------------------------------------------------------------|--------------------------------------------------------------------------------------------------------------------------------|------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| 2. Remove the front grille.                                                                                 |                                                                                                                                |                                                                                                                                                                                                                                                                  |
| 1 Remove the 2 screws.                                                                                      |  <p style="text-align: right;">(R13490)</p>  |                                                                                                                                                                                                                                                                  |
| 2 Unfasten the 3 hooks at the top.                                                                          |  <p style="text-align: right;">(R13491)</p>  | <ul style="list-style-type: none"> <li>■ The convex marks (...) on the front panel indicate the position of the hooks.</li> </ul>  <p style="text-align: right;">(R12715)</p> |
| 3 Pull the upper part of the front grille out and lift the lower part up, and then remove the front grille. |  <p style="text-align: right;">(R12268)</p> | <ul style="list-style-type: none"> <li>■ When reassembling, make sure that all the 3 hooks are fastened as they were.</li> </ul>                                                                                                                                 |

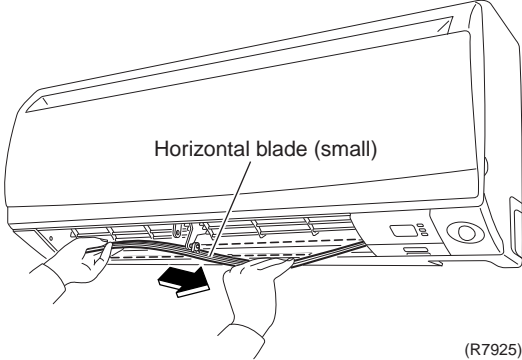
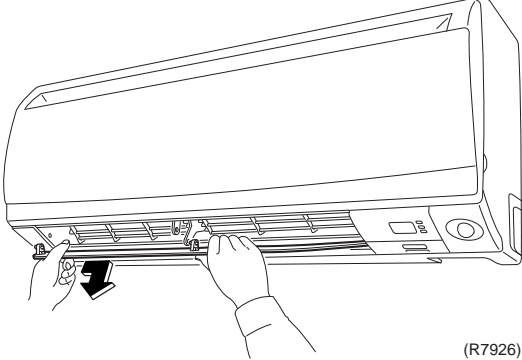
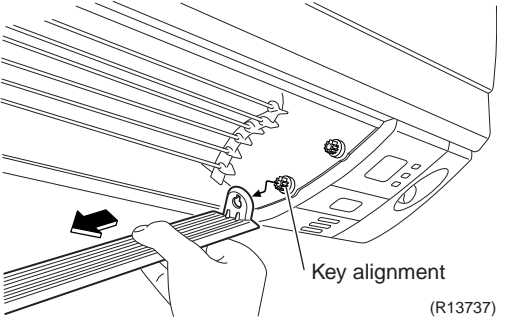
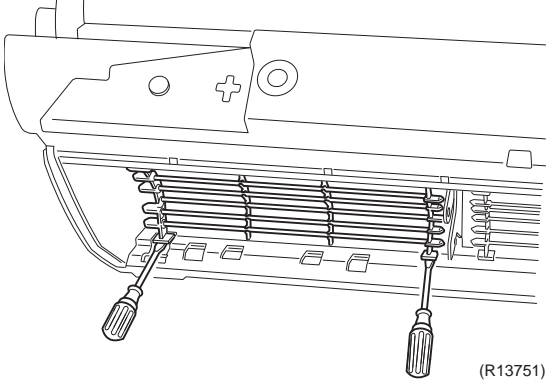
# 1.4 Removal of Horizontal Blades / Vertical Blades

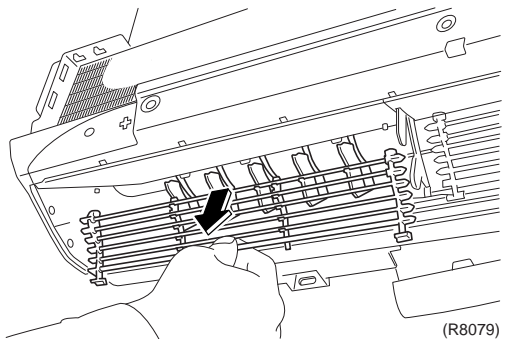
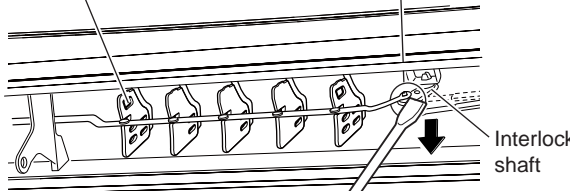
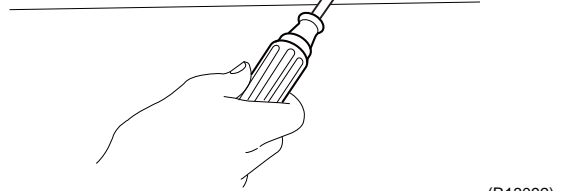
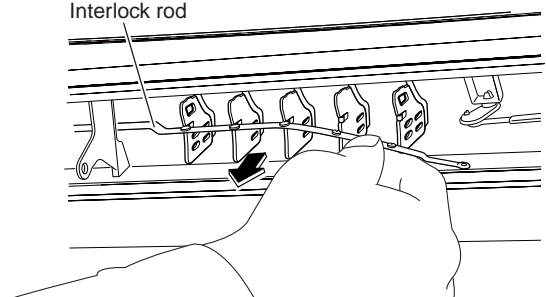
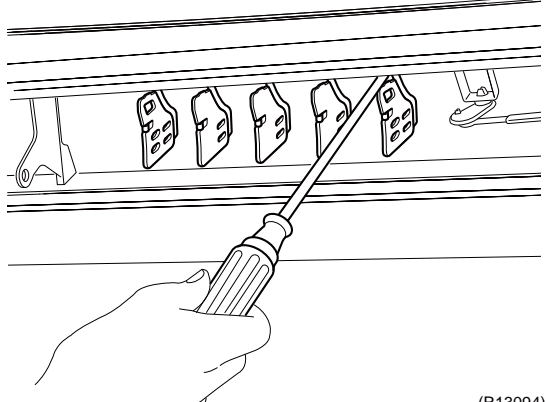
**Procedure**

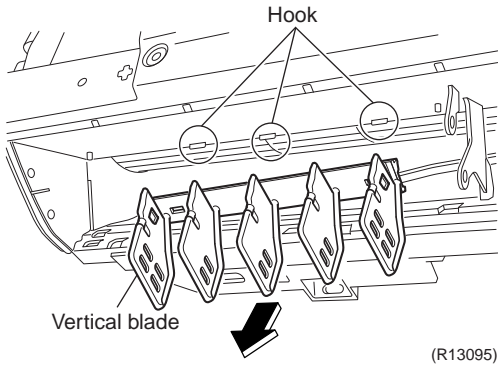


**Warning** Be sure to wait for 10 minutes or more after turning off all power supplies before disassembling work.

| Step                                                                             | Procedure                                                                            | Points                                                                                                                                                                                                                                                                                       |
|----------------------------------------------------------------------------------|--------------------------------------------------------------------------------------|----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| 1. Remove the horizontal blade (large).                                          |                                                                                      |                                                                                                                                                                                                                                                                                              |
| 1 Open the horizontal blade (large).                                             |    | <ul style="list-style-type: none"> <li>■ When reassembling, mount the large horizontal blade to the upper position and the small horizontal blade to the lower position. Do not put them in the wrong place.</li> </ul>                                                                      |
| 2 Unfasten the center shaft while bending the horizontal blade (large) slightly. |   |                                                                                                                                                                                                                                                                                              |
| 3 Unfasten the left shaft.                                                       |   |                                                                                                                                                                                                                                                                                              |
| 4 Unfasten the right shaft.                                                      |  | <ul style="list-style-type: none"> <li>■ There is a key alignment at the right shaft. When reassembling, insert the right shaft first while turning.</li> <li>■ After inserting the right shaft, first mount the horizontal blade to the center shaft and then to the left shaft.</li> </ul> |

| Step                                    | Procedure                                                                                                                                                                                  | Points                                                                                                                                                                                                                                                                                        |
|-----------------------------------------|--------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|-----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| 2. Remove the horizontal blade (small). |                                                                                                                                                                                            |                                                                                                                                                                                                                                                                                               |
| 1                                       | <p>Unfasten the center shaft while bending the horizontal blade (small) slightly.</p>  <p>(R7925)</p>    |                                                                                                                                                                                                                                                                                               |
| 2                                       | <p>Unfasten the left shaft.</p>  <p>(R7926)</p>                                                          |                                                                                                                                                                                                                                                                                               |
| 3                                       | <p>Unfasten the right shaft.</p>  <p>(R13737)</p>                                                      | <ul style="list-style-type: none"> <li>■ There is a key alignment at the right shaft. When reassembling, insert the right shaft first while turning.</li> <li>■ After inserting the right shaft, first mount the horizontal blade to the center shaft, and then to the left shaft.</li> </ul> |
| 3. Remove the fan guard.                |                                                                                                                                                                                            |                                                                                                                                                                                                                                                                                               |
| 1                                       | <p>Unfasten the hooks at the lower part of the fan guard with a flat screwdriver.</p>  <p>(R13751)</p> |                                                                                                                                                                                                                                                                                               |

| Step                                |                                                                                        | Procedure                                                                                                                                       | Points |
|-------------------------------------|----------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------------------------------------------------------------------|--------|
| 2                                   | Remove the fan guard.                                                                  |  <p>(R8079)</p>                                               |        |
| 4. Remove the vertical blade ASSYs. |                                                                                        | <p>Vertical blade ASSY      Pivot</p>  <p>Interlock shaft</p> |        |
| 1                                   | Detach the pivot from the interlock shaft for vertical blades with a flat screwdriver. |  <p>(R13092)</p>                                             |        |
| 2                                   | Remove the interlock rod.                                                              | <p>Interlock rod</p>  <p>(R13093)</p>                       |        |
| 3                                   | Unfasten the hooks at the upper 3 positions by pressing them with a flat screwdriver.  |  <p>(R13094)</p>                                            |        |

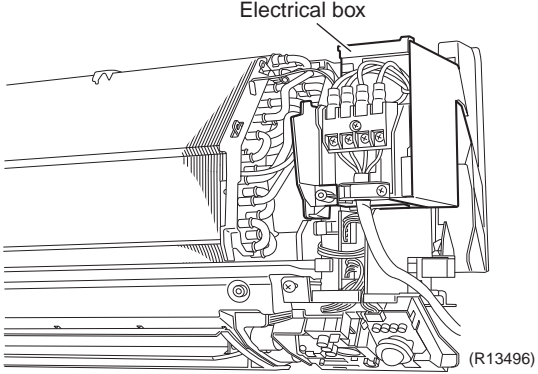
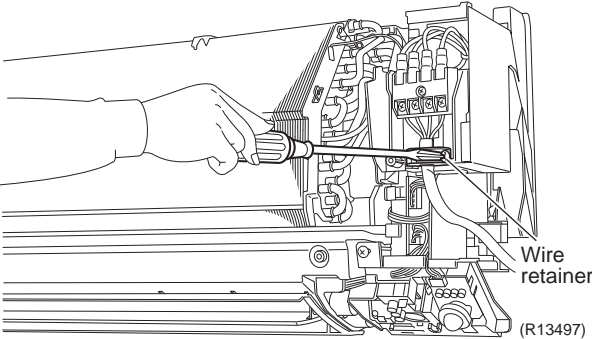
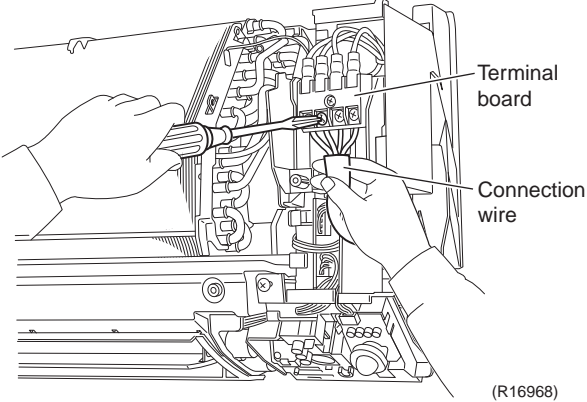
| Step |                                 | Procedure                                                                                                                       | Points                                                                                                                                                                                                                                                                               |
|------|---------------------------------|---------------------------------------------------------------------------------------------------------------------------------|--------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| 4    | Remove the vertical blade ASSY. |  <p data-bbox="954 569 1023 588">(R13095)</p> | <ul style="list-style-type: none"><li data-bbox="1084 212 1469 338">■ A vertical blade ASSY has 5 fins.<br/>It is impossible to replace only one fin.</li><li data-bbox="1084 344 1469 436">■ The vertical blade ASSY is not marked for difference between right and left.</li></ul> |

## 1.5 Removal of Electrical Box

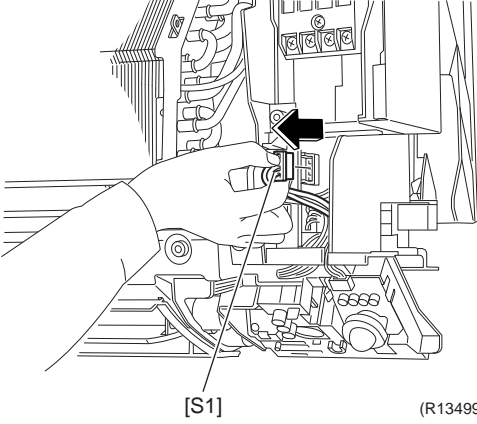
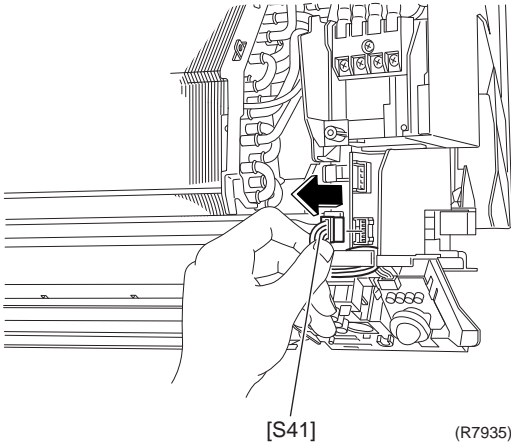
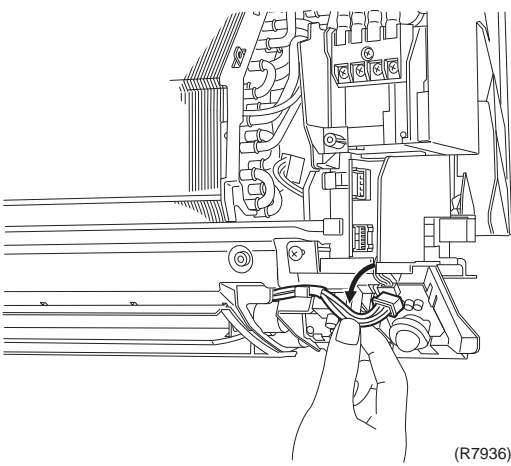
### Procedure

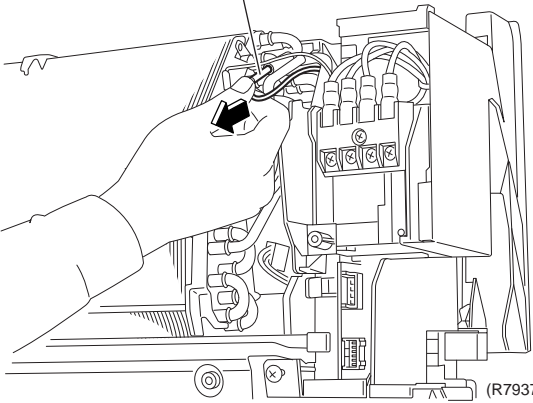
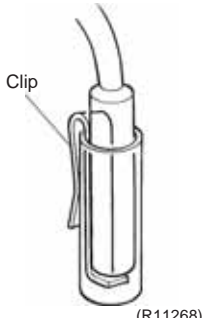
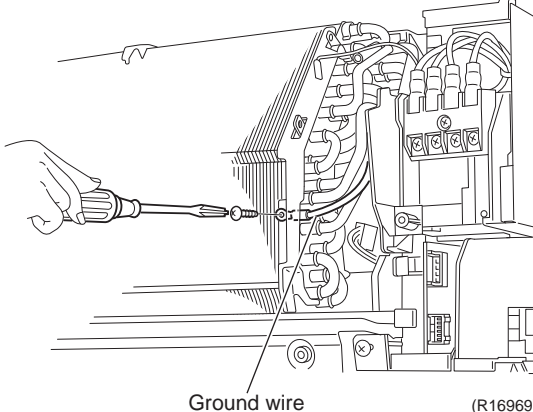
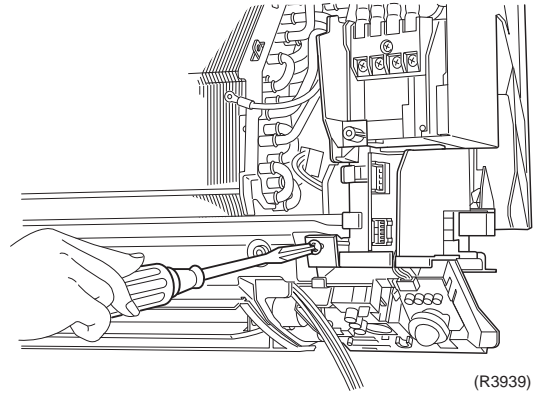
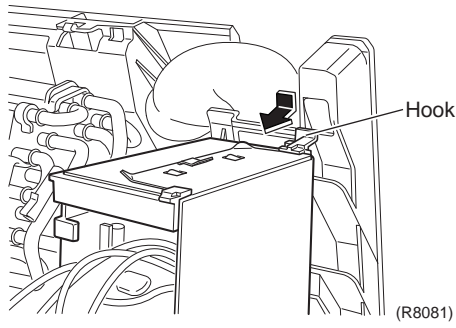


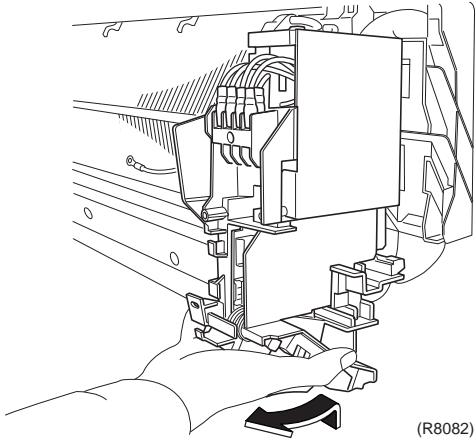
**Warning** Be sure to wait for 10 minutes or more after turning off all power supplies before disassembling work.

| Step | Procedure                                                                                                                                                                  | Points                                                                                                                                          |
|------|----------------------------------------------------------------------------------------------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------------------------------------------------------------------|
| 1    | <p>The figure shows the connections of the wire harnesses.</p>                           | <p><b>Preparation</b></p> <ul style="list-style-type: none"> <li>Remove the front grille according to the "Removal of Front Grille".</li> </ul> |
| 2    | <p>Remove the screw of the wire retainer.</p>                                           |                                                                                                                                                 |
| 3    | <p>Remove the 4 screws of the terminal board and disconnect the connection wires.</p>  |                                                                                                                                                 |



| Step | Procedure                                               | Procedure                                                                                                | Points |
|------|---------------------------------------------------------|----------------------------------------------------------------------------------------------------------|--------|
| 4    | Disconnect the connector for the fan motor [S1].        |  <p>[S1] (R13499)</p>  |        |
| 5    | Disconnect the connector for the swing motors [S41].    |  <p>[S41] (R7935)</p> |        |
| 6    | Release the harness for the swing motors from the hook. |  <p>(R7936)</p>      |        |

| Step | Procedure                                                                                         | Procedure                                                                                                                                                                                          | Points                                                                                                                                                                                                                                                                                                                    |
|------|---------------------------------------------------------------------------------------------------|----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|---------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| 7    | Pull out the indoor heat exchanger thermistor.                                                    | <p data-bbox="592 226 909 254">Indoor heat exchanger thermistor</p>  <p data-bbox="990 661 1047 682">(R7937)</p> | <ul style="list-style-type: none"> <li>■ The position of the indoor heat exchanger thermistor varies by model.</li> <li>■ Be careful not to lose the clip of the thermistor.</li> </ul>  <p data-bbox="1315 693 1388 714">(R11268)</p> |
| 8    | Remove the screw and detach the ground wire.                                                      |  <p data-bbox="690 1102 812 1123">Ground wire</p> <p data-bbox="974 1102 1047 1123">(R16969)</p>                |                                                                                                                                                                                                                                                                                                                           |
| 9    | Remove the screw of the electrical box.                                                           |  <p data-bbox="974 1533 1047 1554">(R3939)</p>                                                                 |                                                                                                                                                                                                                                                                                                                           |
| 10   | Unfasten the hook at the upper far side by pressing it from above and pulling the electrical box. |  <p data-bbox="950 1711 1006 1732">Hook</p> <p data-bbox="941 1921 1015 1942">(R8081)</p>                      |                                                                                                                                                                                                                                                                                                                           |

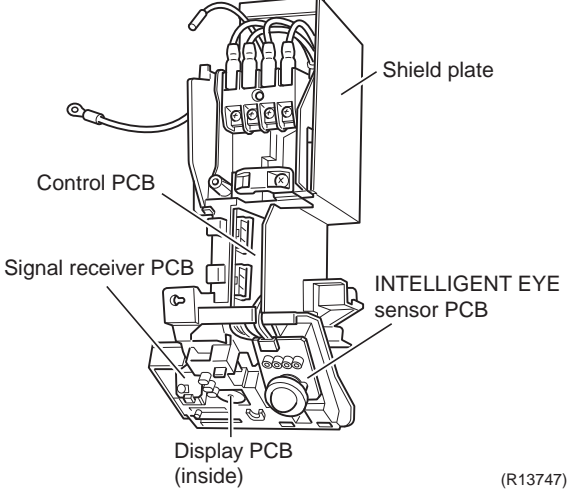
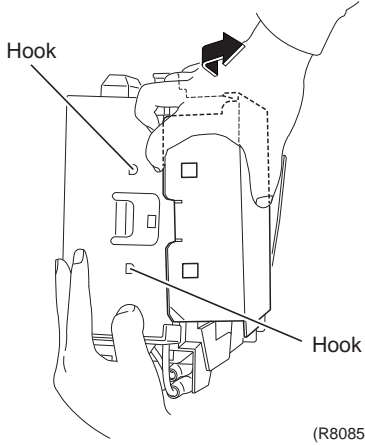
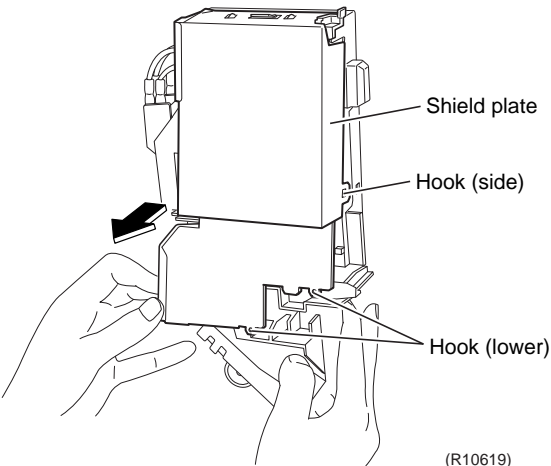
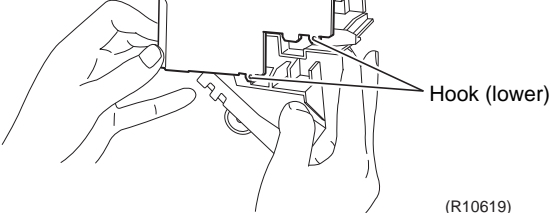
| Step | Procedure                                                                                                                                            | Points                                                                                                                                                                              |
|------|------------------------------------------------------------------------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| 11   | <p>Lift up the electrical box and pull it out.</p>  <p>(R8082)</p> | <ul style="list-style-type: none"> <li>There is a hook also at the lower part of the back. When reassembling the electrical box, make sure that it is securely fastened.</li> </ul> |

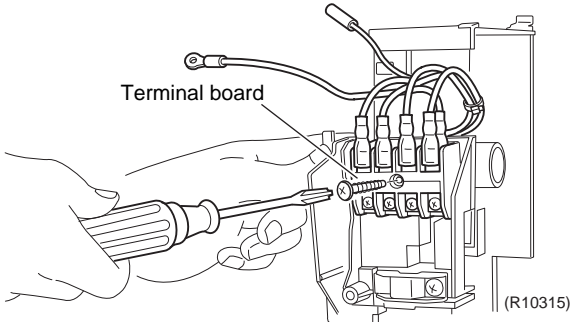
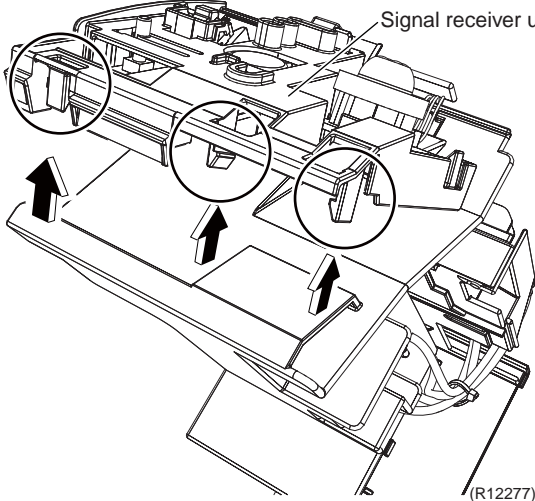
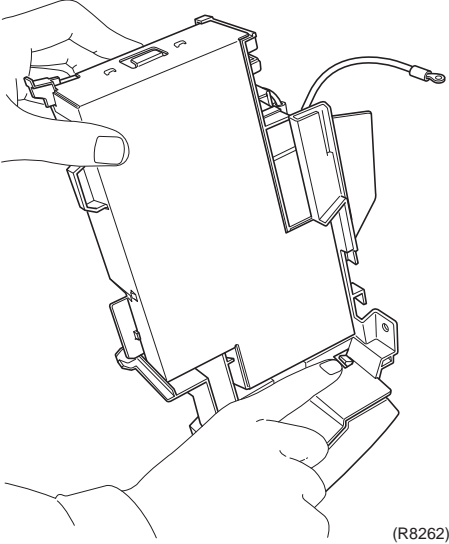
## 1.6 Removal of PCBs

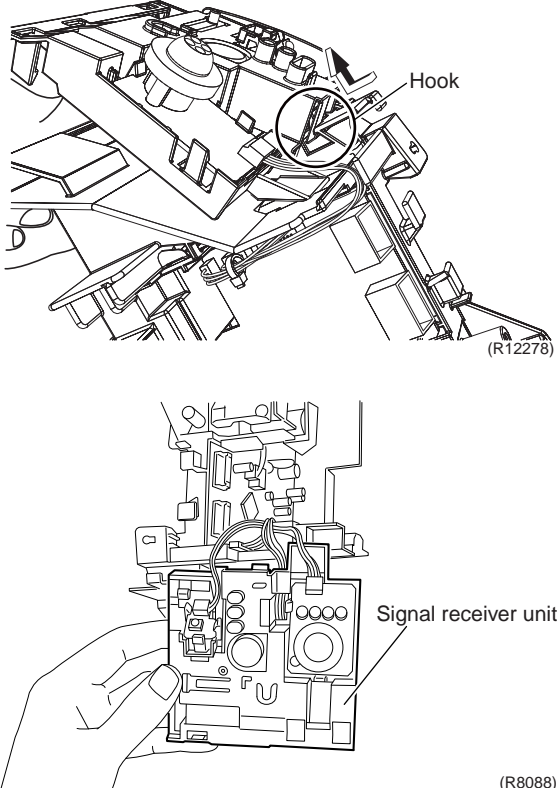
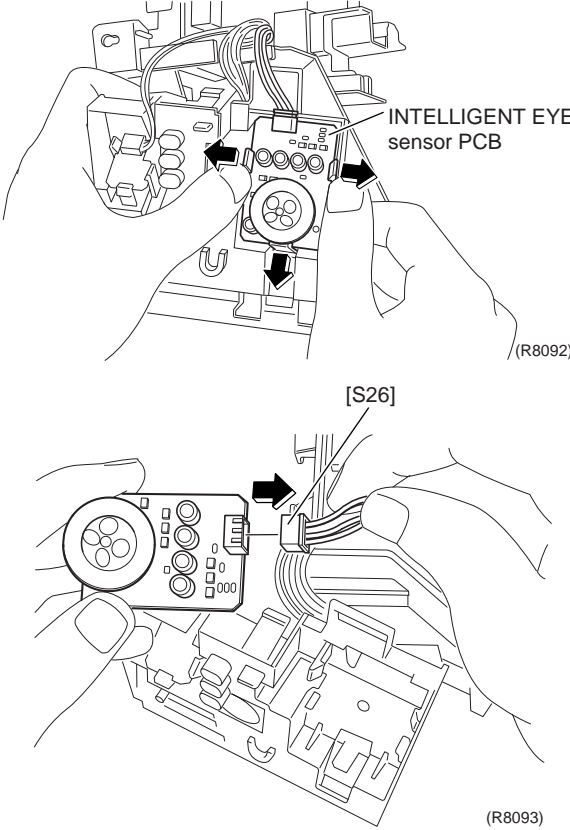
### Procedure

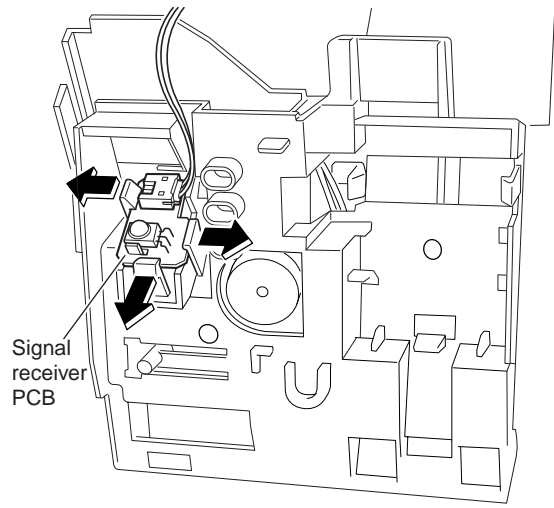
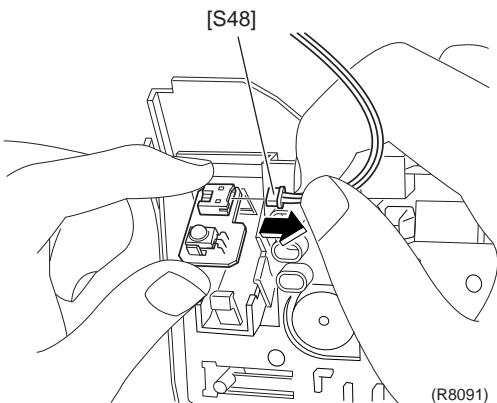
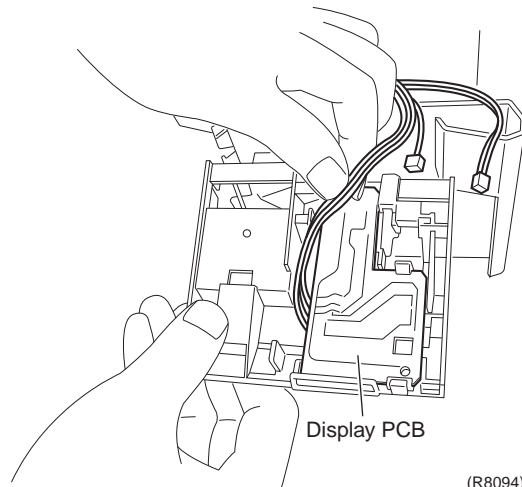


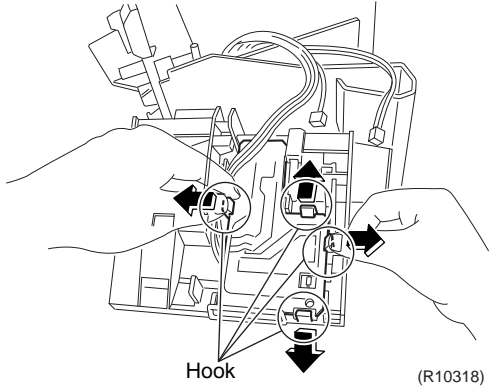
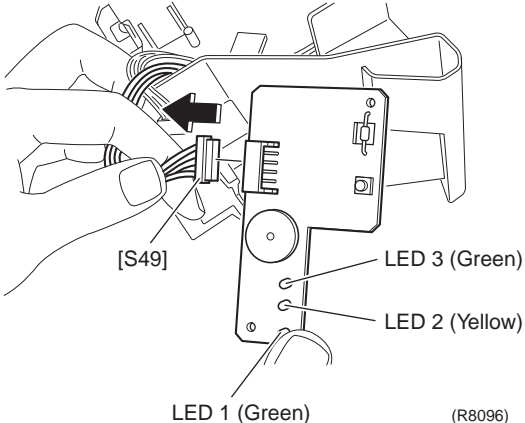
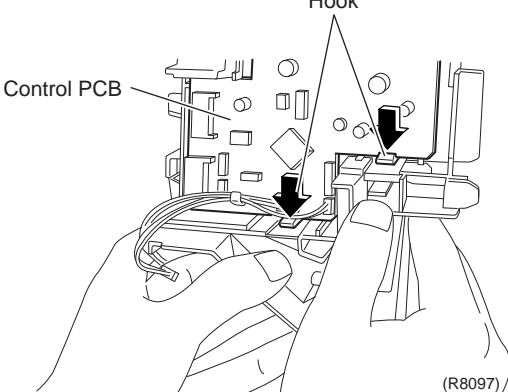
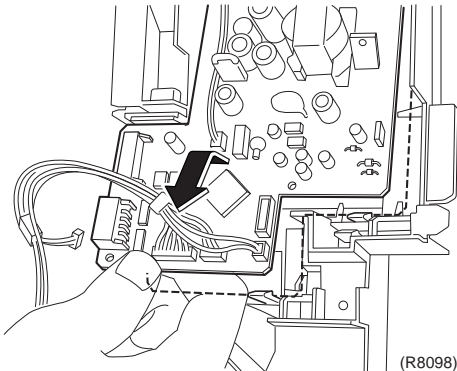
**Warning** Be sure to wait for 10 minutes or more after turning off all power supplies before disassembling work.

| Step | Procedure                                                                                                                                                                       | Points                                                                                                                                              |
|------|---------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|-----------------------------------------------------------------------------------------------------------------------------------------------------|
| 1.   | Remove the shield plate.                                                                                                                                                        |                                                                                                                                                     |
| 1    | <p>The figure shows the appearance of the electrical box.</p>  <p>(R13747)</p>                | <p><b>Preparation</b></p> <ul style="list-style-type: none"> <li>Remove the electrical box according to the "Removal of Electrical Box".</li> </ul> |
| 2    | <p>Unfasten the hooks at the upper 2 positions of the shield plate.</p>  <p>(R8085)</p>       |                                                                                                                                                     |
| 3    | <p>Unfasten the hook at the side of the shield plate.</p>  <p>(R10619)</p>                  |                                                                                                                                                     |
| 4    | <p>Lift up the shield plate to unfasten the lower hooks and remove it.</p>  <p>(R10619)</p> |                                                                                                                                                     |

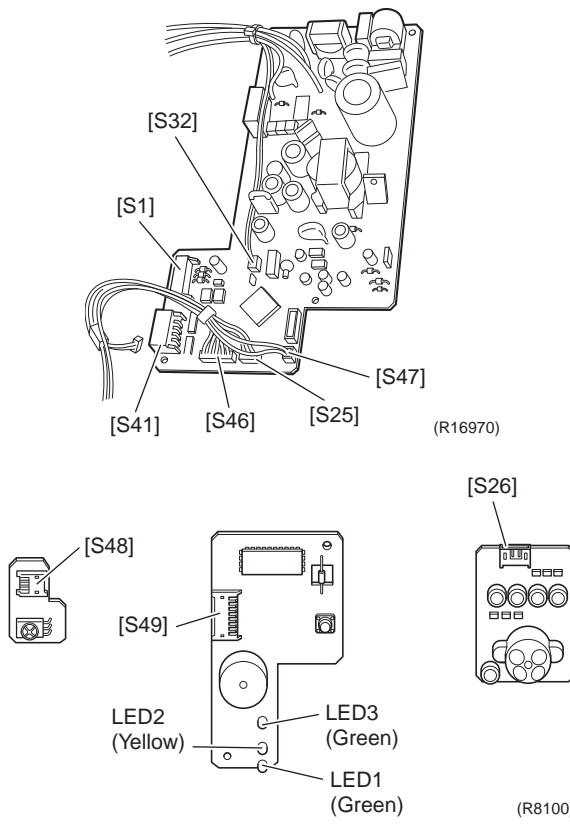
| Step                                | Procedure                                                                                                                                                                                                                                                                                                                                                | Points |
|-------------------------------------|----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|--------|
| 2. Remove the terminal board.       | <p data-bbox="196 279 461 373">1 Remove the screw and remove the terminal board.</p>                                                                                                                                                                                   |        |
| 3. Remove the signal receiver unit. | <p data-bbox="196 621 448 653">1 Unfasten the 3 hooks.</p>  <p data-bbox="196 1077 448 1203">2 Unfasten the hook on the opposite side, and lift up the signal receiver unit.</p>  |        |

| Step | Procedure                              | Points                                                                               | Points |
|------|----------------------------------------|--------------------------------------------------------------------------------------|--------|
| 3    | Remove the signal receiver unit.       |   |        |
| 4.   | Remove the INTELLIGENT EYE sensor PCB. |  |        |

| Step                                                                                                                                                                              | Procedure                                                                                                                                                                                           | Points                                                                                                                          |
|-----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|-----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|---------------------------------------------------------------------------------------------------------------------------------|
| <p>5. Remove the signal receiver PCB.</p> <p>1 Unfasten the 3 hooks and remove the signal receiver PCB.</p> <p>2 Disconnect the connector [S48] from the signal receiver PCB.</p> |  <p>(R8090)</p>  <p>(R8091)</p> |                                                                                                                                 |
| <p>6. Remove the display PCB.</p> <p>1 The figure shows the connection of the wire harness for the display PCB.</p>                                                               |  <p>(R8094)</p>                                                                                                 | <ul style="list-style-type: none"> <li>■ The display PCB is positioned on the rear side of the signal receiver unit.</li> </ul> |

| Step                       | Procedure                                              | Procedure                                                                                                                                                                       | Points                                                                                                      |
|----------------------------|--------------------------------------------------------|---------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------------------------------|
| 2                          | Unfasten the 4 hooks and remove the display PCB.       |  <p style="text-align: center;">Hook (R10318)</p>                                             |                                                                                                             |
| 3                          | Disconnect the connector [S49] from the display PCB.   |  <p style="text-align: center;">[S49] LED 1 (Green) LED 2 (Yellow) LED 3 (Green) (R8096)</p> |                                                                                                             |
| 7. Remove the control PCB. |                                                        |                                                                                                                                                                                 |                                                                                                             |
| 1                          | Unfasten the lower 2 hooks of the control PCB.         |  <p style="text-align: center;">Control PCB Hook (R8097)</p>                                |                                                                                                             |
| 2                          | Lift up the bottom of the control PCB and pull it out. |  <p style="text-align: center;">(R8098)</p>                                                 | <p>■ The control PCB is also fixed by 2 upper hooks. When reassembling, be sure to fit all the 4 hooks.</p> |



| Step |                                                        | Procedure                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                 | Points                                                                                                                                                                                                                                                                                                                                                                                                         |
|------|--------------------------------------------------------|-------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| 3    | The figures show the names of the PCB component parts. |  <p>The diagram shows the internal PCB components of the indoor unit. The main view (R16970) shows a complex board with various components labeled [S1] through [S49]. [S1] is the DC fan motor, [S25] is the INTELLIGENT EYE sensor PCB, [S26] is the control PCB, [S32] is the indoor heat exchanger thermistor, [S41] and [S46] are swing motors and display PCB respectively, [S47] is the signal receiver PCB, and [S48] and [S49] are control PCBs. Below the main view, there are three detailed views: one showing [S48] and [S49], another showing three LEDs (LED2 Yellow, LED3 Green, LED1 Green), and a third showing [S26]. Reference number (R8100) is associated with the LED view.</p> | <p>[S1]: DC fan motor<br/>                 [S25]: INTELLIGENT EYE sensor PCB<br/>                 [S26]: control PCB<br/>                 [S32]: indoor heat exchanger thermistor<br/>                 [S41]: swing motors<br/>                 [S46]: display PCB<br/>                 [S47]: signal receiver PCB<br/>                 [S48] [S49]: control PCB</p> <p>■ Refer to page 14, 15 for detail.</p> |

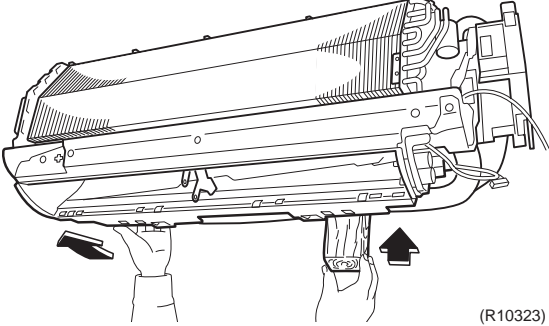
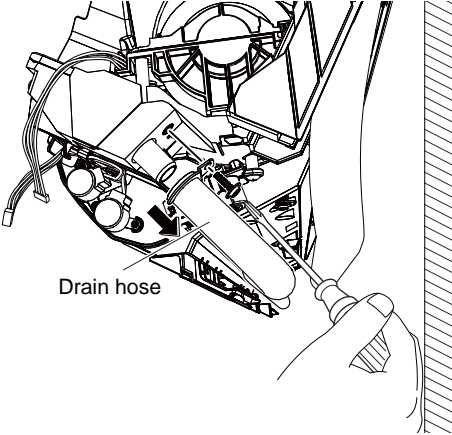
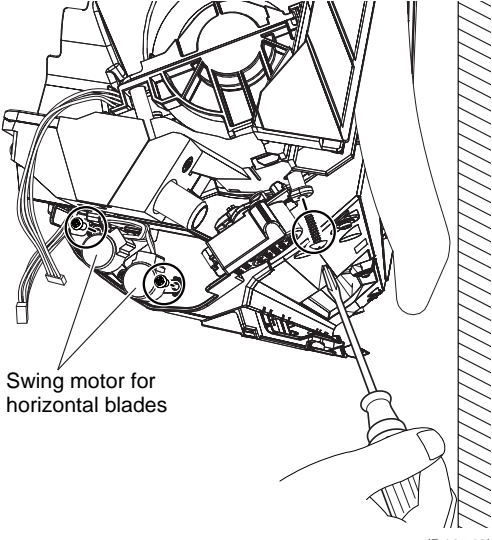
# 1.7 Removal of Swing Motors

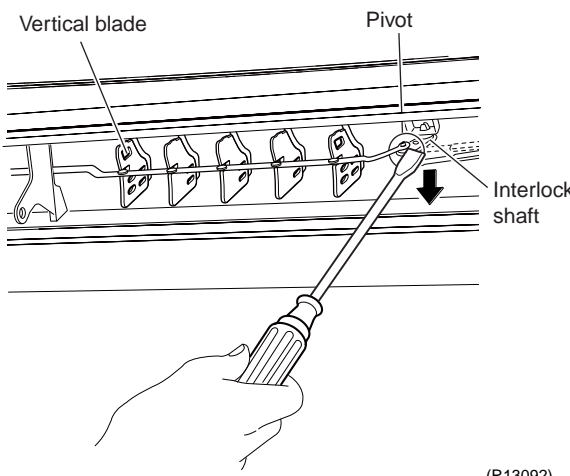
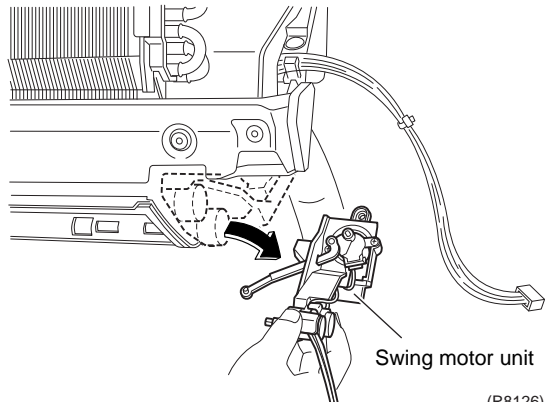
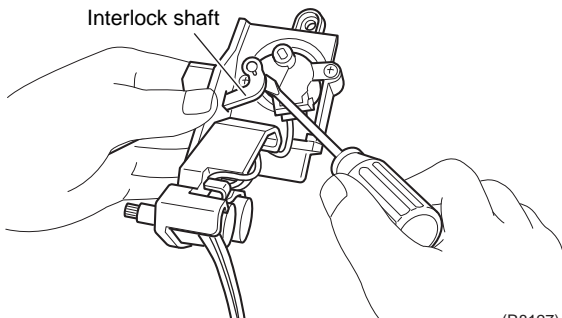
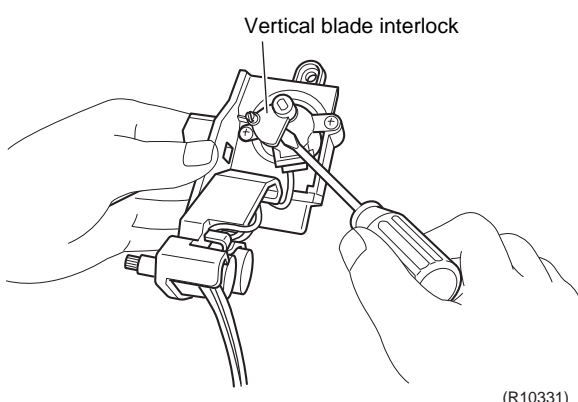
**Procedure**

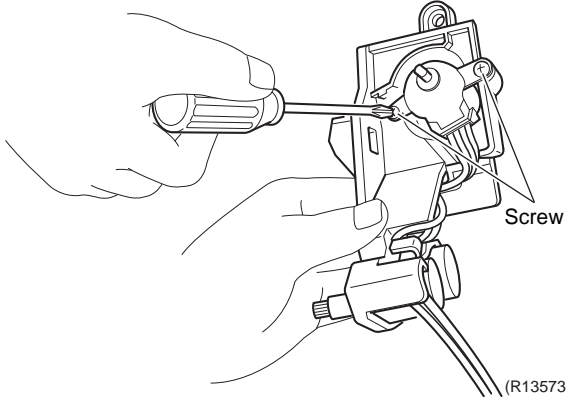
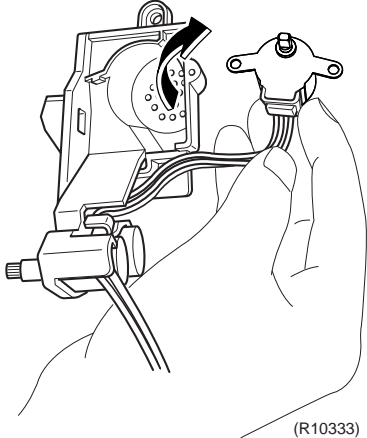
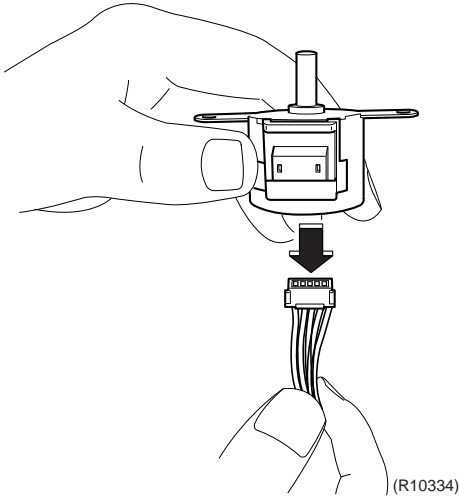


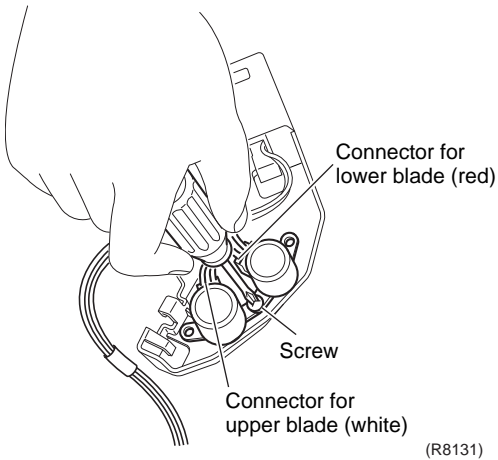
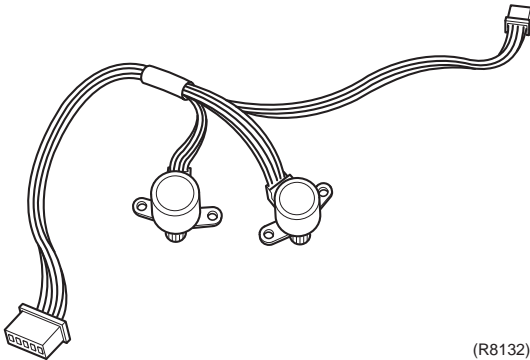
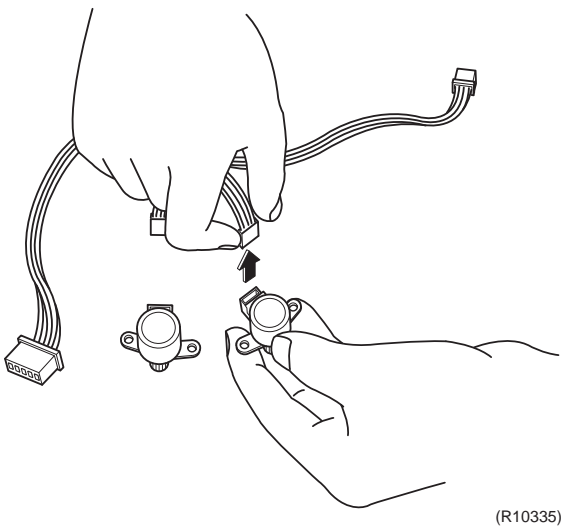
**Warning**

Be sure to wait for 10 minutes or more after turning off all power supplies before disassembling work.

| Step | Procedure                                                                                                                     | Points                                                                                                                                        |
|------|-------------------------------------------------------------------------------------------------------------------------------|-----------------------------------------------------------------------------------------------------------------------------------------------|
| 1.   | Remove the swing motor for vertical blades.                                                                                   |                                                                                                                                               |
| 1    | Lift the indoor unit with a wooden base.                                                                                      |  <p>(R10323)</p>                                            |
| 2    | Remove the screw behind the drain hose, and disconnect the drain hose.                                                        |  <p>Drain hose</p> <p>(R10329)</p>                         |
| 3    | Remove the screw at the rear, and remove the screws on the right and the left side of the swing motors for horizontal blades. |  <p>Swing motor for horizontal blades</p> <p>(R13748)</p> |

| Step | Procedure                                                                                                                                                                        | Points |
|------|----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|--------|
| 4    | <p>Detach the pivot from the interlock shaft for vertical blades with a flat screwdriver.</p>  |        |
| 5    | <p>Remove the swing motor unit.</p>                                                           |        |
| 6    | <p>Detach the interlock shaft from the swing motor with a flat screwdriver.</p>              |        |
| 7    | <p>Remove the vertical blade interlock with a flat screwdriver.</p>                          |        |

| Step | Procedure                                   | Procedure                                                                                            | Points                    |
|------|---------------------------------------------|------------------------------------------------------------------------------------------------------|---------------------------|
| 8    | Remove the 2 screws.                        |  <p>(R13573)</p>   |                           |
| 9    | Remove the swing motor for vertical blades. |  <p>(R10333)</p>   |                           |
| 10   | Disconnect the connector.                   |  <p>(R10334)</p> | <p>■ Connector: green</p> |

| Step | Procedure                                                                                                                                                                                                                                         | Points                                                                                                                                                                                                                                                                                                                                                                                                                                                                      |
|------|---------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|-----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| 2.   | Remove the swing motors for horizontal blades.                                                                                                                                                                                                    |                                                                                                                                                                                                                                                                                                                                                                                                                                                                             |
| 1    | <p>Remove the screw and remove the swing motors for horizontal blades.</p>   | <p><b>Caution</b></p> <p>When reassembling, do not confuse the installing order of the 2 motors and the colors of the connectors.</p> <p>If you set the connectors or motors opposite, the horizontal blades do not move smoothly or noise may be heard.</p> <p>(1) Set the swing motor for the upper blade first.<br/>(connector: white)</p> <p>(2) Then, set the swing motor for the lower blade.<br/>(connector: red)</p> <p>(3) Fix both swing motors with a screw.</p> |
| 2    | <p>Disconnect the harnesses from the motors.</p>                                                                                                              |                                                                                                                                                                                                                                                                                                                                                                                                                                                                             |

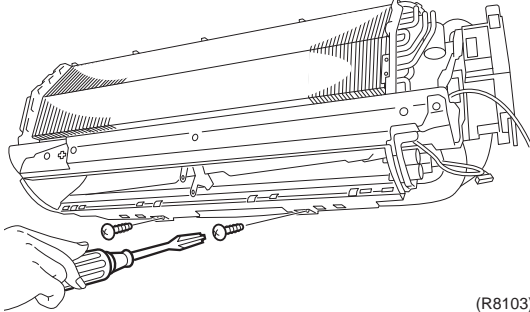
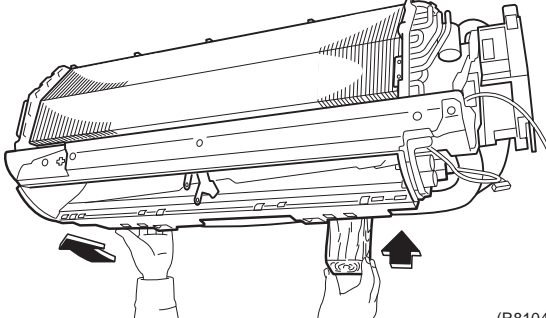
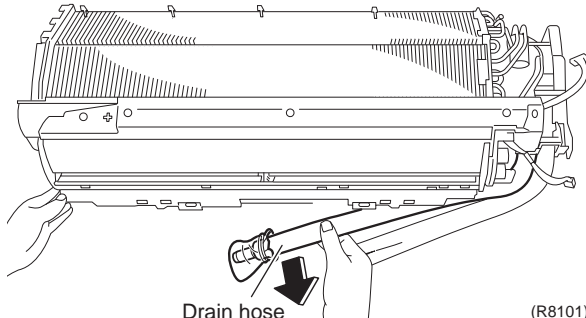
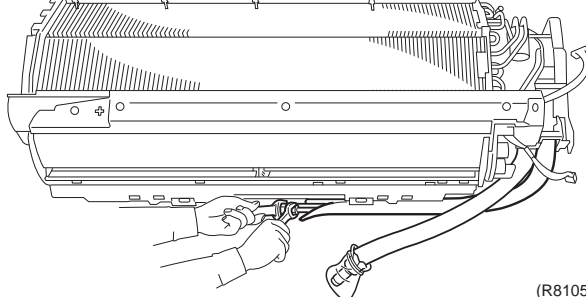
## 1.8 Removal of Indoor Heat Exchanger


### Procedure

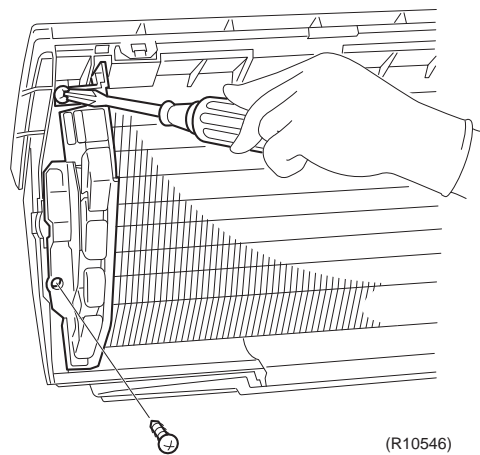
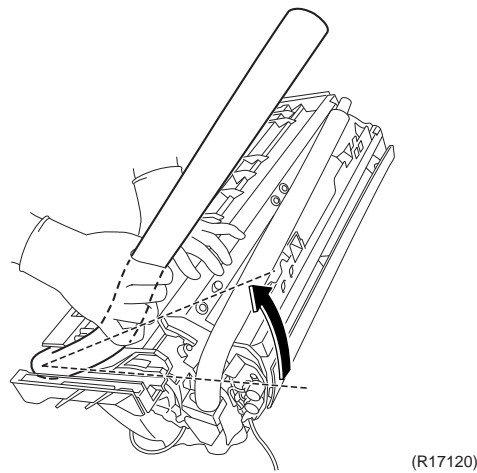
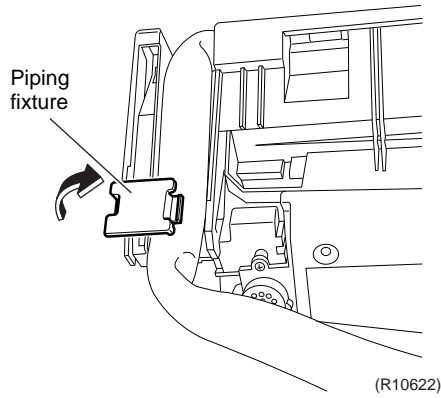


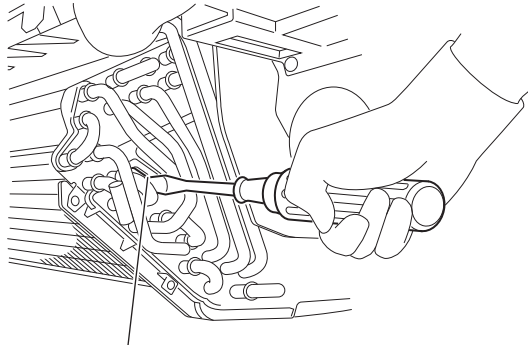
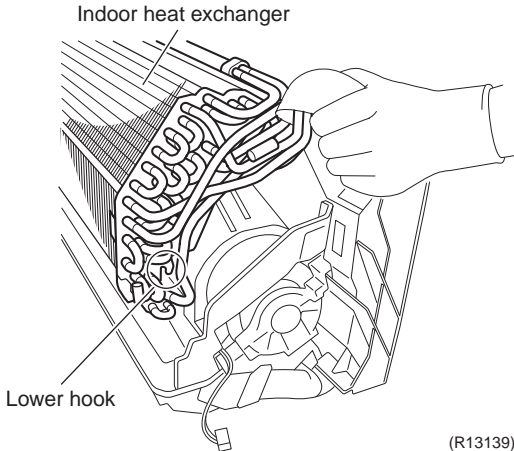
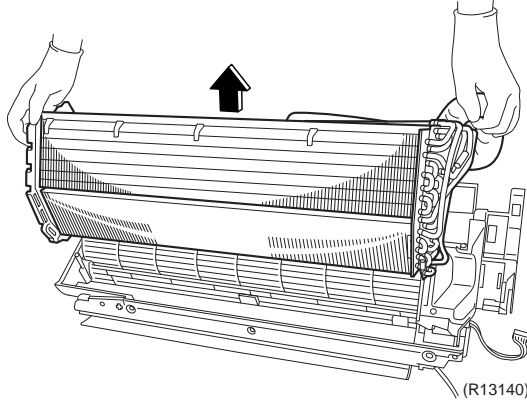
### Warning

Be sure to wait for 10 minutes or more after turning off all power supplies before disassembling work.

| Step                                                                                                               | Procedure                                                                                                             | Points                                                                                                                                                                                                                                                                                                                                                                                                            |
|--------------------------------------------------------------------------------------------------------------------|-----------------------------------------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| 1. Disconnect the refrigerant piping.                                                                              |                                                                                                                       | <p><b>Preparation</b></p> <ul style="list-style-type: none"> <li>Remove the electrical box according to the "Removal of Electrical Box".</li> </ul>                                                                                                                                                                                                                                                               |
| 1 Remove the screws which fix the indoor heat exchanger to the installation plate.                                 |  <p>(R8103)</p>                     | <p><b>Caution</b></p> <p>If the refrigerant leaks, repair the leakage, then collect all refrigerant from the unit. After conducting vacuum drying, recharge the proper amount of refrigerant.</p>                                                                                                                                                                                                                 |
| 2 Lift the indoor unit with a wooden base.                                                                         |  <p>(R8104)</p>                    | <p><b>Caution</b></p> <p>From the viewpoint of global environment protection, be sure to use a vacuum pump for air purging.</p>                                                                                                                                                                                                                                                                                   |
| 3 Lift up the indoor unit slightly and pull out the drain hose. (The illustration is for the case of left piping.) |  <p>Drain hose</p> <p>(R8101)</p> | <p><b>Caution</b></p> <p>In pump-down work, be sure to stop the compressor before disconnecting the refrigerant piping. If the refrigerant piping is disconnected with the compressor operating and the stop valve open, air may be sucked in to generate an over-pressure in refrigeration cycle, thus resulting in pipe rupture or accidental injury.</p>                                                       |
| 4 Disconnect the gas piping and the liquid piping.                                                                 |  <p>(R8105)</p>                   | <ul style="list-style-type: none"> <li>Place a plastic sheet under the drain pan to prevent from wetting the floor with remaining drain.</li> <li>If the drain hose is embedded in the wall, disconnect the drain hose beforehand.</li> <li>Carry out the removal work with 2 wrenches.</li> <li>When the pipings are disconnected, protect both the openings of pipe and unit from entering moisture.</li> </ul> |

| Step | Procedure                                                                                          | Points                                                                                                                                                                                                                                                                                               |
|------|----------------------------------------------------------------------------------------------------|------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| 2.   | Remove the indoor heat exchanger.                                                                  |                                                                                                                                                                                                                                                                                                      |
| 1    | Detach the indoor unit from the installation plate.                                                |                                                                                                                                                                                                                                                                                                      |
| 2    | Unfasten the hook of the piping fixture at the back of the indoor unit. Remove the piping fixture. |                                                                                                                                                                                                                                                                                                      |
| 3    | Widen the auxiliary piping.                                                                        |                                                                                                                                                                                                                                                                                                      |
| 4    | Remove the 2 screws on the left side.                                                              | <p> <b>Caution</b><br/>                     When removing or reassembling the indoor heat exchanger, be sure to wear gloves or wrap the indoor heat exchanger with cloth. (You may be injured by the fins.)</p> |



| Step | Procedure                                                                                                                                                                                                                                  | Points                                                                                                                                                        |
|------|--------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|---------------------------------------------------------------------------------------------------------------------------------------------------------------|
| 5    | <p>Unfasten the upper hook on the right side with a flat screwdriver.</p>  <p>Upper hook (R13138)</p>                                                    |                                                                                                                                                               |
| 6    | <p>After unfastening the lower hooks, lift up the indoor heat exchanger by its right side.</p>  <p>Indoor heat exchanger</p> <p>Lower hook (R13139)</p> | <ul style="list-style-type: none"> <li>When reassembling the indoor heat exchanger, make sure that the right hooks (upper and lower) are fastened.</li> </ul> |
| 7    | <p>Remove the indoor heat exchanger.</p>  <p>(R13140)</p>                                                                                              |                                                                                                                                                               |



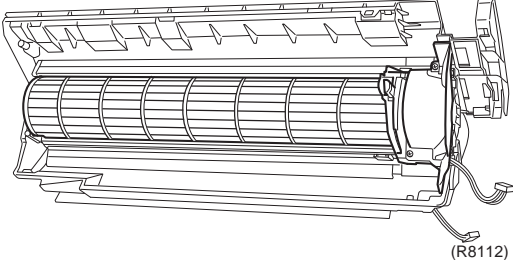
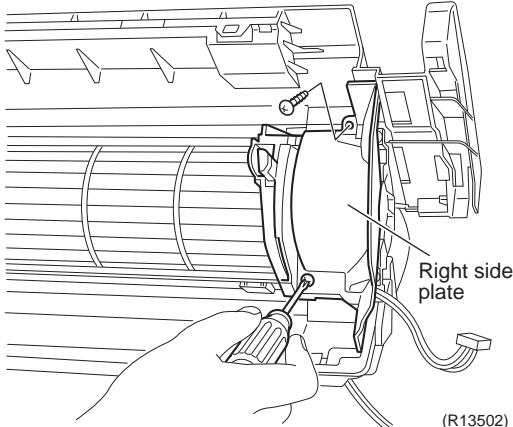
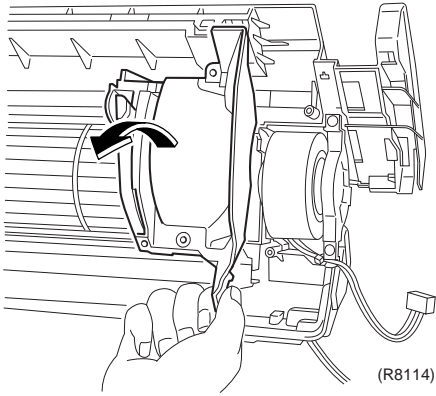
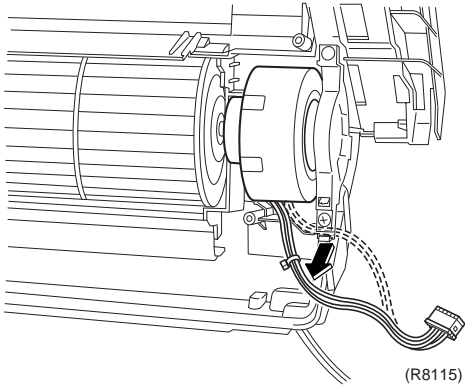
# 1.9 Removal of Fan Motor

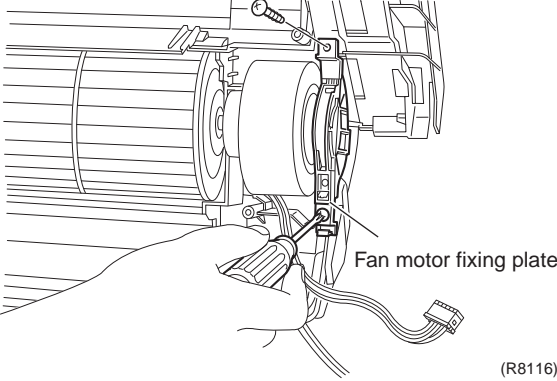
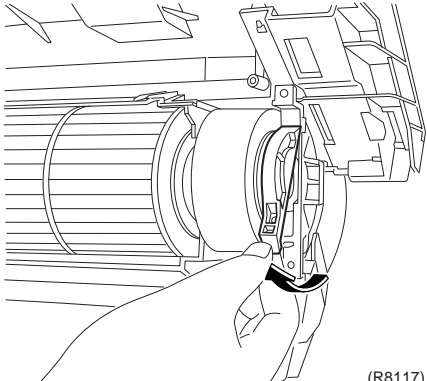
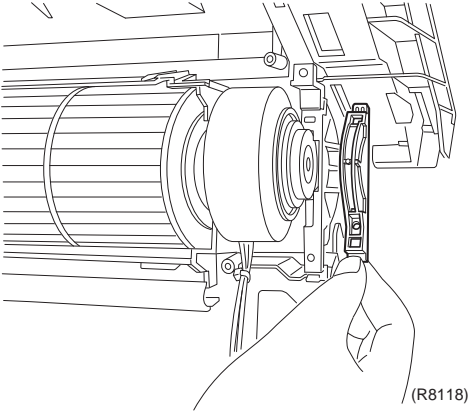
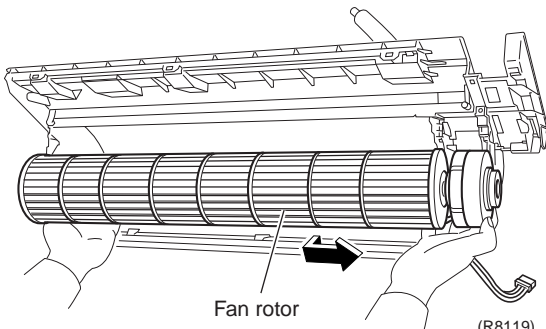
**Procedure**

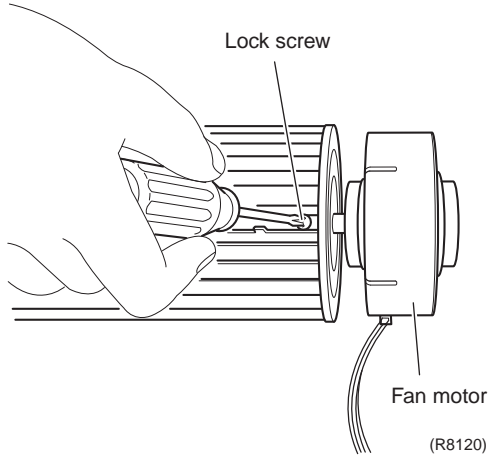
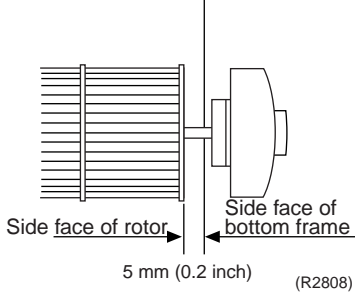
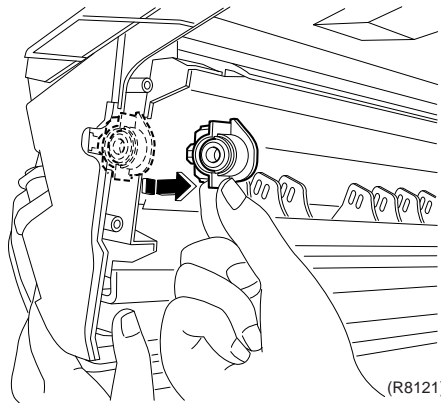
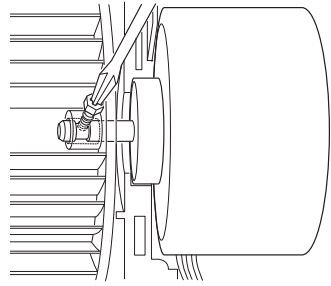
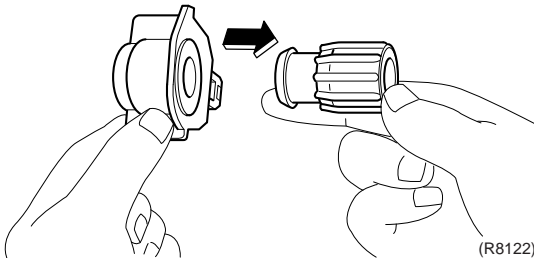


**Warning**

Be sure to wait for 10 minutes or more after turning off all power supplies before disassembling work.

| Step                                                   | Procedure                                                                                                                                                                                              | Points                                                                                                                                                            |
|--------------------------------------------------------|--------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| 1. Remove the right side plate.                        |  <p>(R8112)</p>                                                                                                      | <p><b>Preparation</b></p> <ul style="list-style-type: none"> <li>Remove the indoor heat exchanger according to the "Removal of Indoor Heat Exchanger".</li> </ul> |
| 1 Remove the 2 screws and remove the right side plate. |  <p>(R13502)</p>  <p>(R8114)</p> |                                                                                                                                                                   |
| 2 Release the fan motor wire harness from the hook.    |  <p>(R8115)</p>                                                                                                    |                                                                                                                                                                   |

| Step | Procedure                                                             | Procedure                                                                                                                       | Points |
|------|-----------------------------------------------------------------------|---------------------------------------------------------------------------------------------------------------------------------|--------|
| 3    | Remove the 2 screws of the fan motor fixing plate.                    |  <p>Fan motor fixing plate</p> <p>(R8116)</p> |        |
| 4    | Unfasten the hook of the fan motor fixing plate and remove the plate. |  <p>(R8117)</p>                               |        |
|      | 2. Remove the fan motor.                                              |  <p>(R8118)</p>                             |        |
| 1    | Dislocate the fan rotor by sliding it to the right.                   |  <p>Fan rotor</p> <p>(R8119)</p>            |        |

| Step | Procedure                                       | Procedure                                                                                                                            | Points                                                                                                                                                                                                                                                                                                                                                                                                                |
|------|-------------------------------------------------|--------------------------------------------------------------------------------------------------------------------------------------|-----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| 2    | Loosen the lock screw and remove the fan motor. |  <p>Lock screw</p> <p>Fan motor</p> <p>(R8120)</p> | <p>■ When reassembling the fan motor and the fan rotor, provide as much as 5 mm (0.2 inch) of play between the side face of the rotor and the bottom frame.</p>  <p>Side face of rotor</p> <p>Side face of bottom frame</p> <p>5 mm (0.2 inch)</p> <p>(R2808)</p>                                                                  |
| 3    | Press the bearing ASSY from outside.            |  <p>(R8121)</p>                                    |  <p>(R9582)</p>                                                                                                                                                                                                                                                                                                                   |
| 4    | Remove the bearing.                             |  <p>(R8122)</p>                                  | <ol style="list-style-type: none"> <li>(1) Insert the fan motor with approx. 5 mm (0.2 inch) left.</li> <li>(2) Tighten the screw until it stops. Then give the screw one more turn.</li> <li>(3) Rotate the fan rotor and confirm the fan motor and the fan rotor are installed appropriately.</li> <li>(4) Tighten the screw completely if appropriate.</li> <li>(5) If not appropriate, go back to (1).</li> </ol> |

## 2. Indoor Unit: FTXS15/18/24LVJU

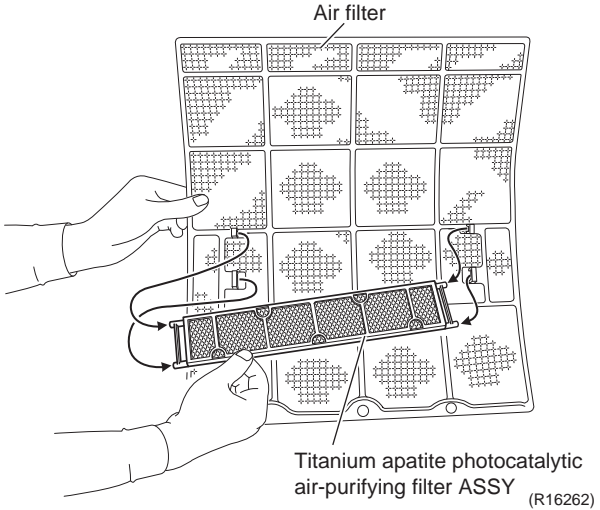
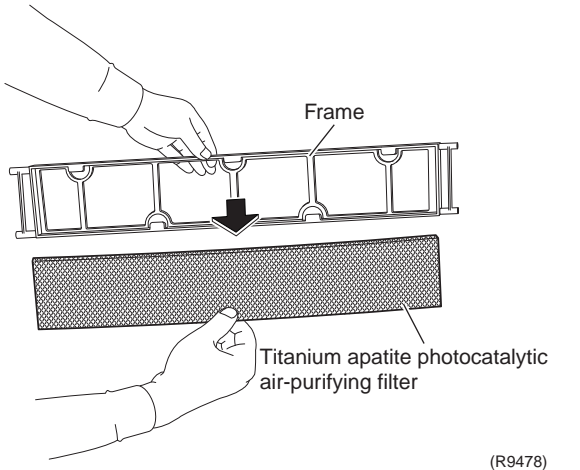
### 2.1 Removal of Air Filters / Front Panel

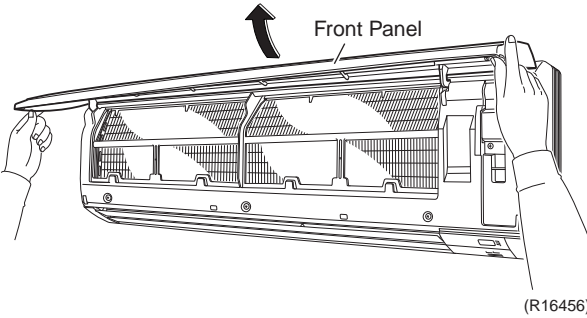
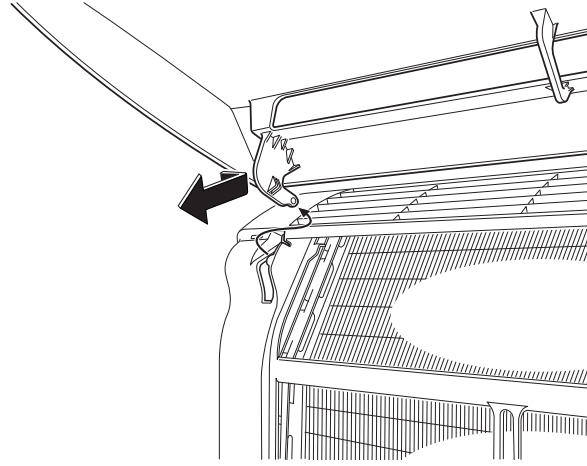
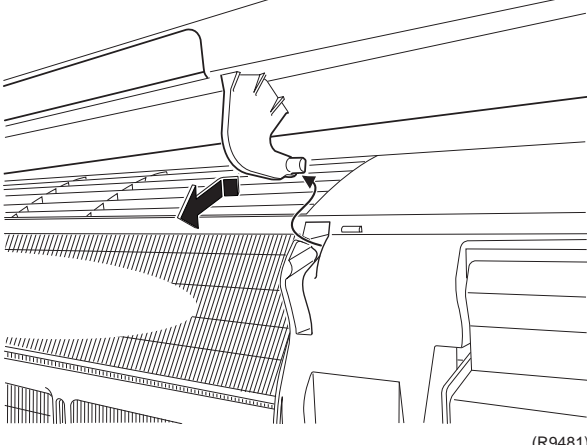
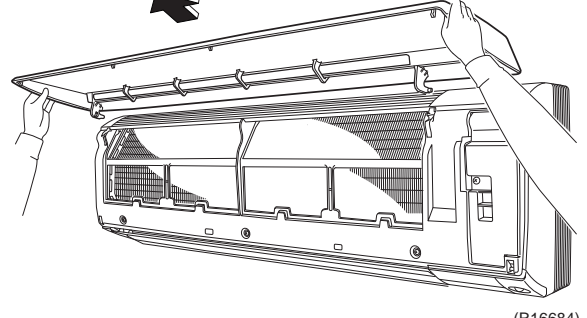
**Procedure**



**Warning** Be sure to wait for 10 minutes or more after turning off all power supplies before disassembling work.

| Step                       | Procedure                                                                                                                                                                                                                                  | Points                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                             |
|----------------------------|--------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| 1. Appearance features     | <p>(R16259)</p> <p>(R16682)</p>                                                                                                                                                                                                            | <p><b>Warning</b><br/> <b>Dangerous: High voltage</b><br/>                     A high voltage is applied to all the electric circuits of this product including thermistors.</p> <ul style="list-style-type: none"> <li>■ When the signal receiver catches a signal from the remote controller, the receiving tone sounds and the operation lamp blinks immediately to confirm the signal reception.</li> <li>■ When the [ON/OFF] button is kept pressed for 5 seconds, the forced cooling operation is performed for about 15 minutes.</li> </ul> |
| 2. Remove the air filters. | <p>1 Open the front panel to the position where it stops.</p> <p>(R16683)</p> <p>2 Slightly push up the center knob of the air filter and unfasten the hooks.</p> <p>3 Pull out the air filter downward and remove it.</p> <p>(R16975)</p> | <ul style="list-style-type: none"> <li>■ The 2 filters are interchangeable.</li> <li>■ The air filter can be set easily by inserting it along the guides.</li> <li>■ Insert the air filter with the "FRONT" mark faced up.</li> <li>■ Be sure to insert the hooks (at 2 lower positions) when reassembling the air filter.</li> </ul>                                                                                                                                                                                                              |

| Step | Procedure                                                                                                                                                                                                                            | Points                                                                                              |
|------|--------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|-----------------------------------------------------------------------------------------------------|
| 3.   | Remove the Titanium apatite photocatalytic air-purifying filters.                                                                                                                                                                    |                                                                                                     |
| 1    | <p>Remove the Titanium apatite photocatalytic air-purifying filter ASSY by unfastening the projections from the back of the air filter frame.</p>  | <ul style="list-style-type: none"> <li>■ The right and left filters are interchangeable.</li> </ul> |
| 2    | <p>Remove the Titanium apatite photocatalytic air-purifying filter from its frame.</p>                                                            |                                                                                                     |

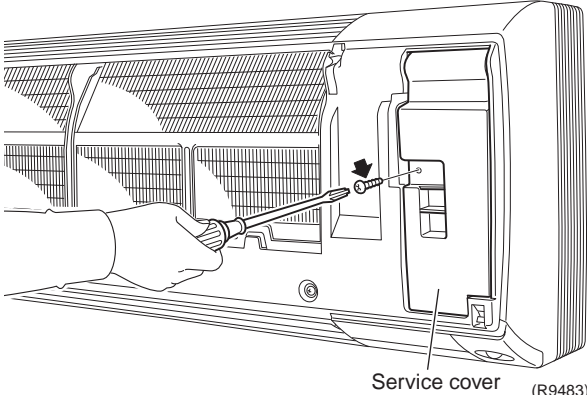
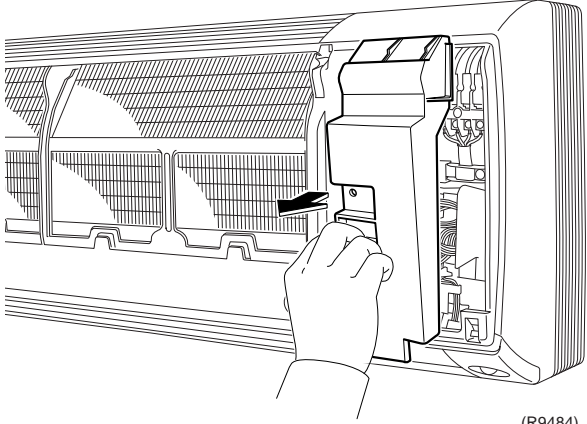
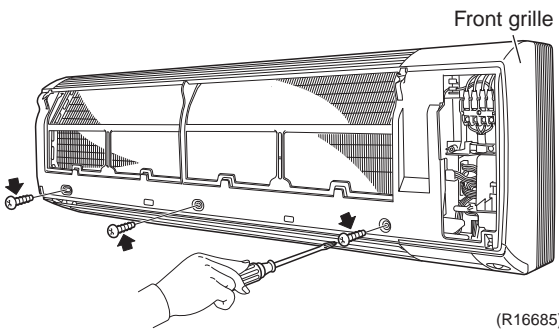
| Step                                                                                                                                                                    | Procedure                                                                                                                                                                                                                                                                                                                                                                                                      | Points                                                                                                                                                                                                                           |
|-------------------------------------------------------------------------------------------------------------------------------------------------------------------------|----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| <p>4. Remove the front panel.</p> <p>1</p> <p>While opening the front panel further than it stops, release both the shafts.</p> <p>2</p> <p>Remove the front panel.</p> |  <p>(R16456)</p>  <p>(R9480)</p>  <p>(R9481)</p>  <p>(R16684)</p> | <ul style="list-style-type: none"> <li>■ Slide the front panel from side to side to release each shaft.</li> <li>■ Align the right and left shafts with grooves in turn and insert them to the end when reassembling.</li> </ul> |

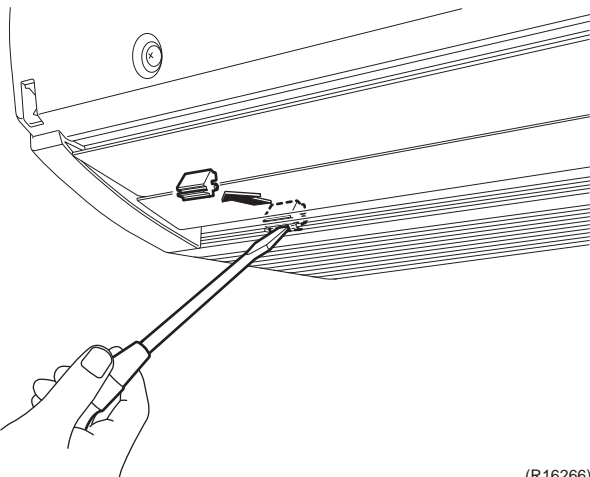
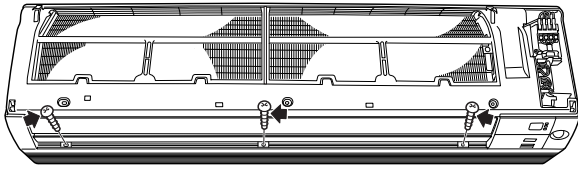
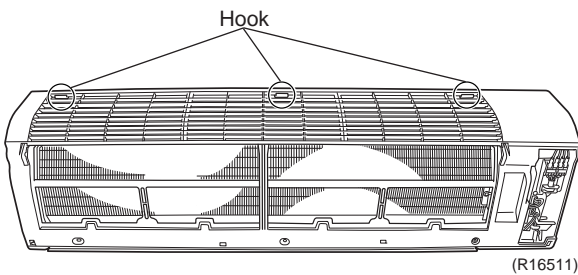
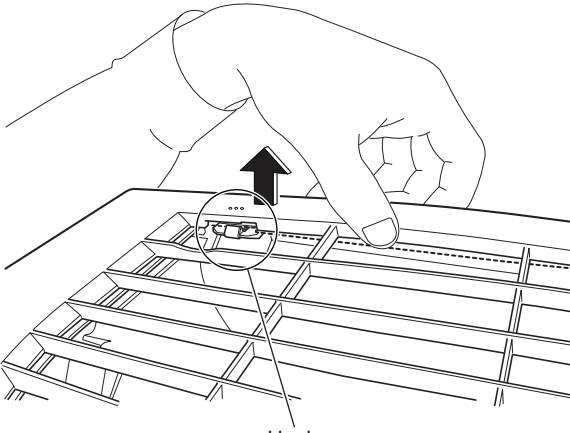
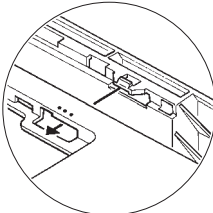
## 2.2 Removal of Front Grille

**Procedure**

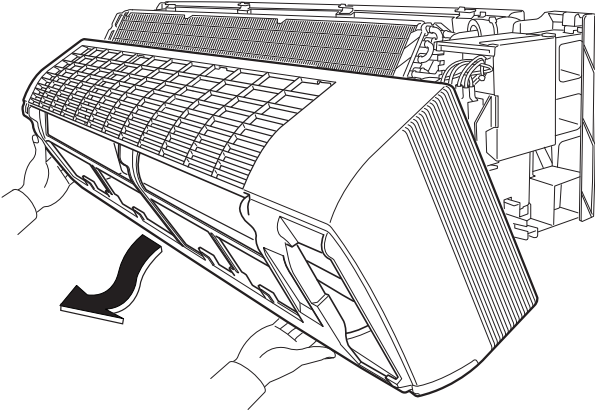


**Warning** Be sure to wait for 10 minutes or more after turning off all power supplies before disassembling work.

| Step                                                                                        | Procedure                                                                                                                                                                                                          | Points                                                                                                                   |
|---------------------------------------------------------------------------------------------|--------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|--------------------------------------------------------------------------------------------------------------------------|
| <p>1. Remove the service cover.</p> <p>1 Remove the screw and remove the service cover.</p> |  <p>Service cover (R9483)</p>  <p>(R9484)</p> | <ul style="list-style-type: none"> <li>■ You can remove the front grille without detaching the service cover.</li> </ul> |
| <p>2. Remove the front grille.</p> <p>1 Remove the 3 screws of the front grille.</p>        |  <p>Front grille</p> <p>(R16685)</p>                                                                                           | <ul style="list-style-type: none"> <li>■ Refer to the removal procedure in a reverse way when reassembling.</li> </ul>   |

| Step | Procedure                                                                                                                                                                                                                                                  | Points                                                                                                                                                                                                                                                  |
|------|------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|---------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| 2    | Remove the screw caps with a flat screwdriver. <br>(R16266)                                                                                                              |                                                                                                                                                                                                                                                         |
| 3    | Remove the lower 3 screws. <br>(R16686)                                                                                                                                  |                                                                                                                                                                                                                                                         |
| 4    | Unfasten the 3 hooks on the top of the front grille. <br>(R16511) <br>Hook (R9487) | <ul style="list-style-type: none"> <li>  <br/>(R12715)           The convex marks (...) on the front panel indicate the position of the hooks.         </li> </ul> |



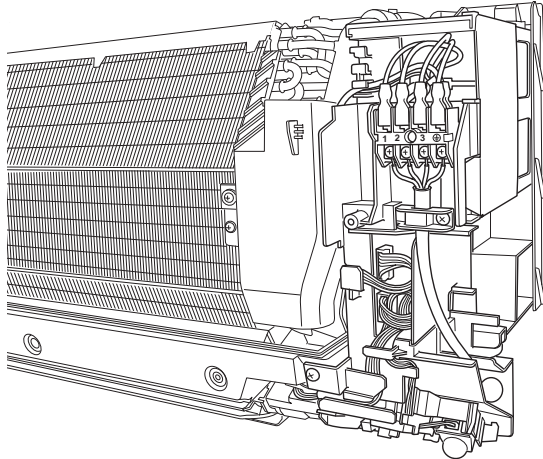
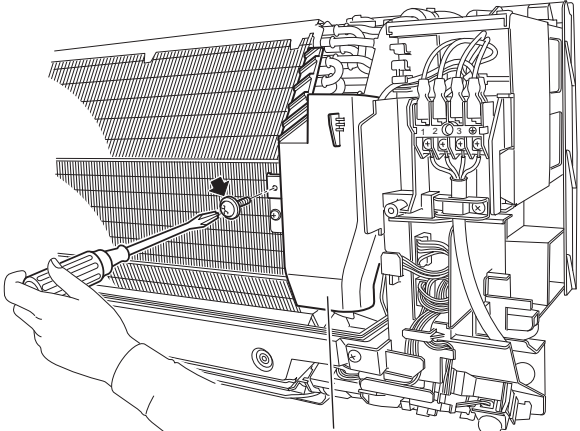
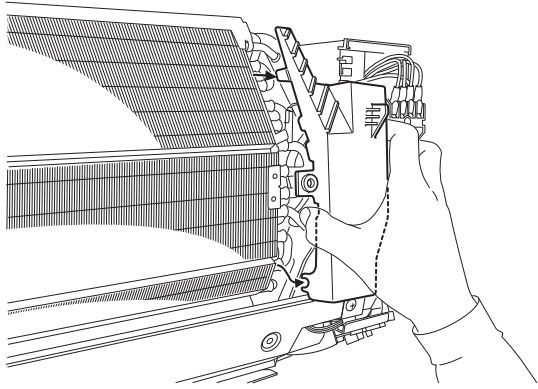
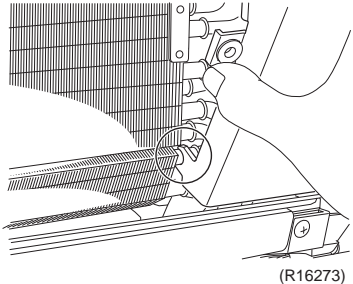
| Step | Procedure                                                                                                                                                                                                                                                                    | Points                                                                                                                                                         |
|------|------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|----------------------------------------------------------------------------------------------------------------------------------------------------------------|
| 5    | <p data-bbox="196 212 448 369">Pull the upper part of the front grille out and lift the lower part up, and then remove the front grille.</p>  <p data-bbox="992 674 1065 695">(R16269)</p> | <ul style="list-style-type: none"> <li data-bbox="1084 212 1485 306">■ When reassembling, make sure that all the 3 hooks are fastened as they were.</li> </ul> |

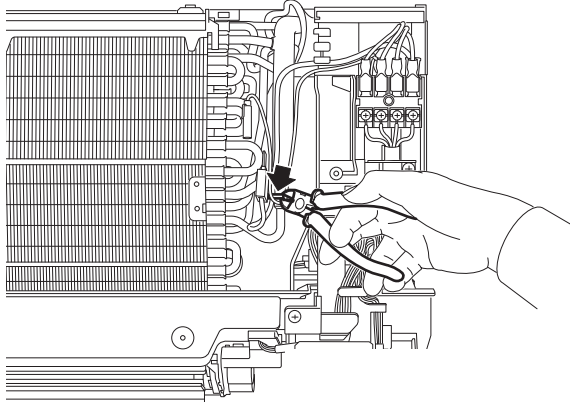
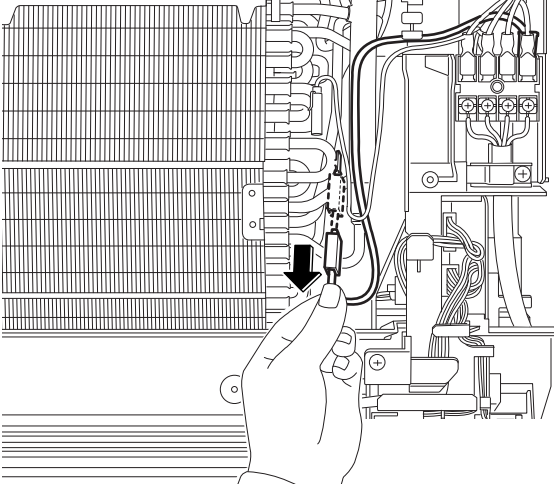
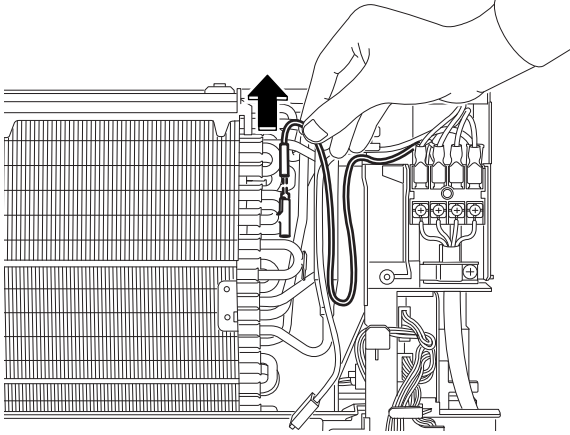
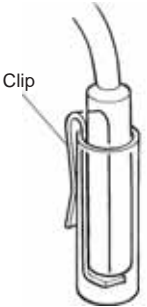
## 2.3 Removal of Electrical Box

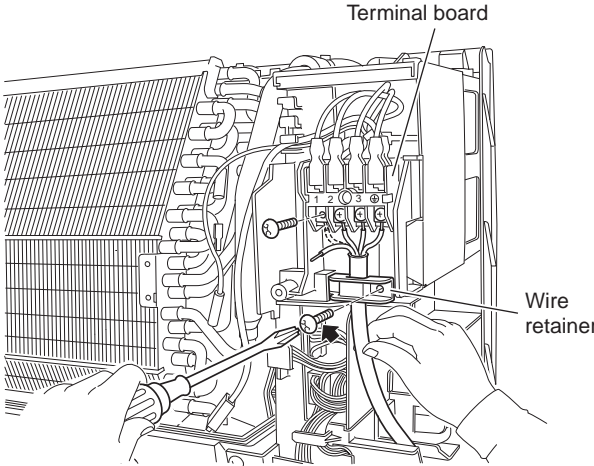
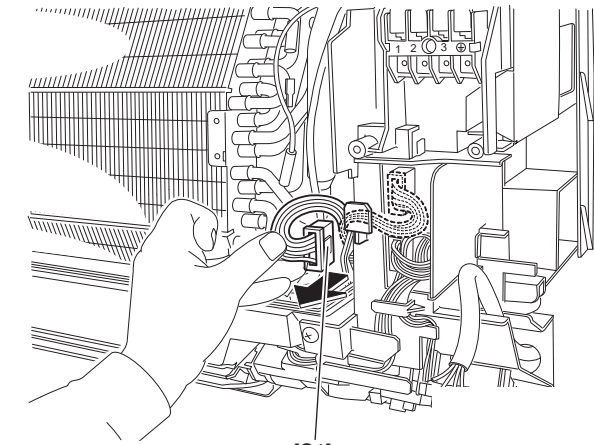
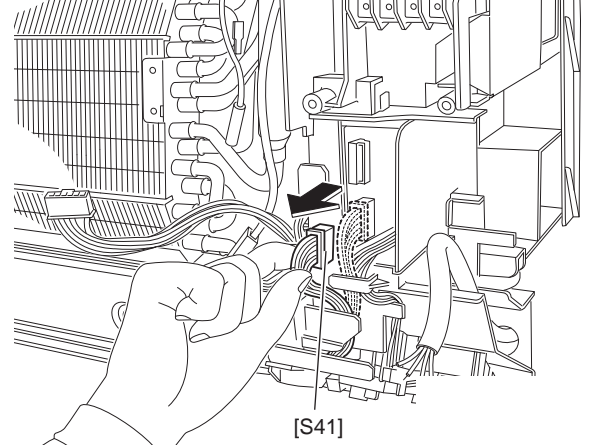
### Procedure

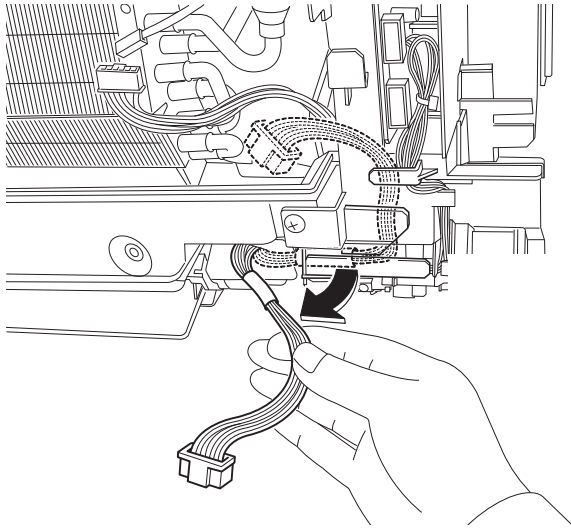
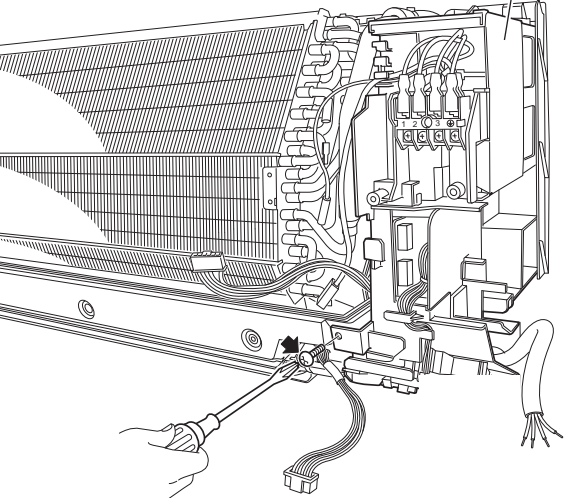
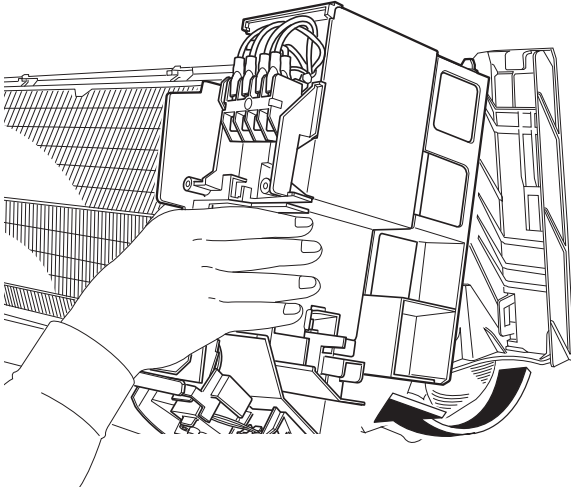
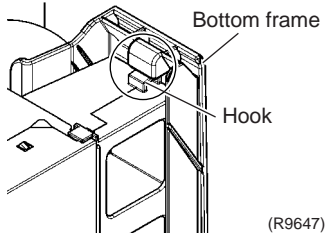


**Warning** Be sure to wait for 10 minutes or more after turning off all power supplies before disassembling work.

| Step                                                          | Procedure                                                                                                                                        | Points                                                                                                                                                                                                                                           |
|---------------------------------------------------------------|--------------------------------------------------------------------------------------------------------------------------------------------------|--------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| 1. Layout of the parts                                        |  <p style="text-align: right;">(R16270)</p>                    | <p><b>Preparation</b></p> <ul style="list-style-type: none"> <li>Remove the front grille according to the "Removal of Front Grille."</li> </ul>                                                                                                  |
| 2. Remove the drip proof plate.                               |  <p style="text-align: center;">Drip proof plate (R16271)</p> | <ul style="list-style-type: none"> <li>The shape of the drip proof plate differs by the model.</li> </ul>                                                                                                                                        |
| 1 Remove the screw.                                           |  <p style="text-align: right;">(R16272)</p>                  |  <p style="text-align: right;">(R16273)</p> <ul style="list-style-type: none"> <li>When reassembling, fit the hook to the indoor heat exchanger.</li> </ul> |
| 2 Remove the drip proof plate from the indoor heat exchanger. |                                                                                                                                                  |                                                                                                                                                                                                                                                  |

| Step | Procedure                                                         | Points                                                                                                                                                                                                                                                                                                                                                                                                                          |
|------|-------------------------------------------------------------------|---------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| 3.   | Release the ground wire and the indoor heat exchanger thermistor. |                                                                                                                                                                                                                                                                                                                                                                                                                                 |
| 1    | Cut the clamp                                                     |  <p>(R16274)</p>                                                                                                                                                                                                                                                                                                                              |
| 2    | Pull out and release the ground wire.                             |  <p>(R16275)</p>                                                                                                                                                                                                                                                                                                                             |
| 3    | Pull out the indoor heat exchanger thermistor.                    |  <p>(R16276)</p> <ul style="list-style-type: none"> <li>■ The position of the indoor heat exchanger thermistor is slightly different depending on the model.</li> <li>■ Be careful not to lose the clip of the thermistor.</li> </ul>  <p>(R11268)</p> |

| Step                          | Procedure                                                                                                                                                                                                                                                          | Points |
|-------------------------------|--------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|--------|
| 4. Remove the electrical box. |                                                                                                                                                                                                                                                                    |        |
| 1                             | <p>Remove the 4 screws and disconnect the connection wires on the terminal board. Remove the screw and remove the wire retainer.</p>  <p style="text-align: right;">(R16277)</p> |        |
| 2                             | <p>Disconnect the connector for the fan motor [S1] and release the harness from the hook.</p>  <p style="text-align: right;">(R16278)</p>                                       |        |
| 3                             | <p>Disconnect the connector for the swing motors [S41].</p>  <p style="text-align: right;">(R16279)</p>                                                                        |        |

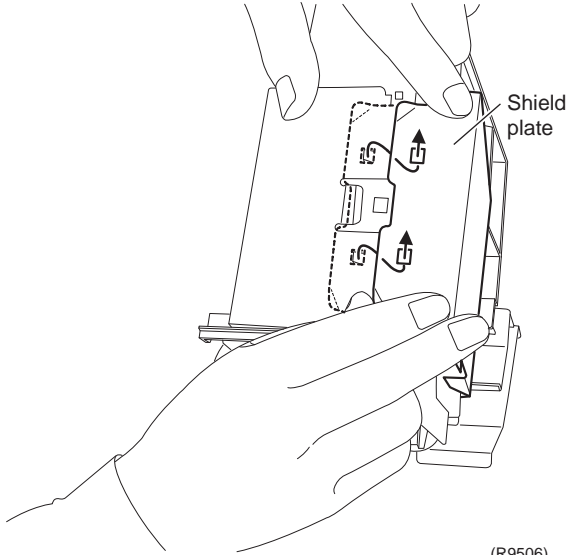
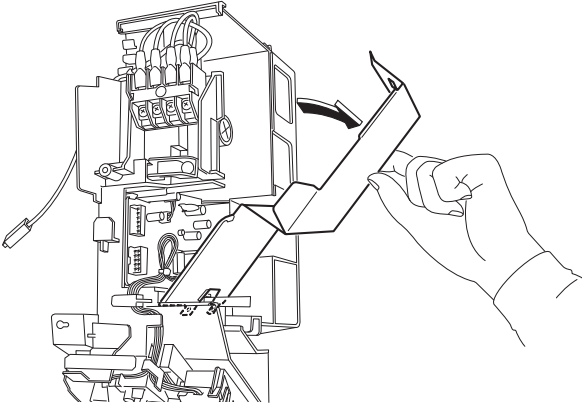
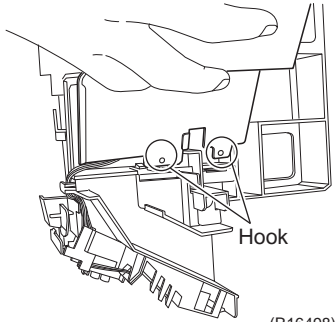
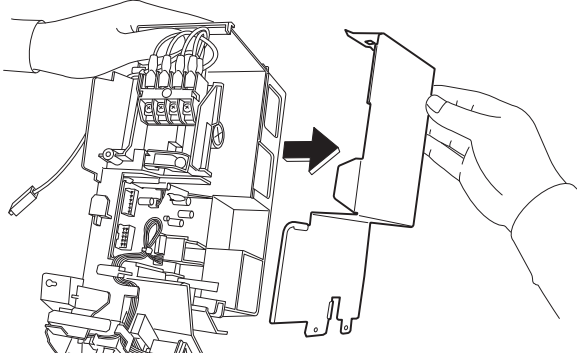
| Step | Procedure                                                       | Procedure                                                                                            | Points                                                                                                                                                                                       |
|------|-----------------------------------------------------------------|------------------------------------------------------------------------------------------------------|----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| 4    | Release the harness from the hooks.                             |  <p>(R16280)</p>   |                                                                                                                                                                                              |
| 5    | Remove the screw of the electrical box.                         |  <p>(R16281)</p>  |                                                                                                                                                                                              |
| 6    | Lift up the electrical box from the bottom frame and remove it. |  <p>(R16282)</p> | <p>■ Fit the back hook of the electrical box to the bottom frame when reassembling.</p>  <p>(R9647)</p> |

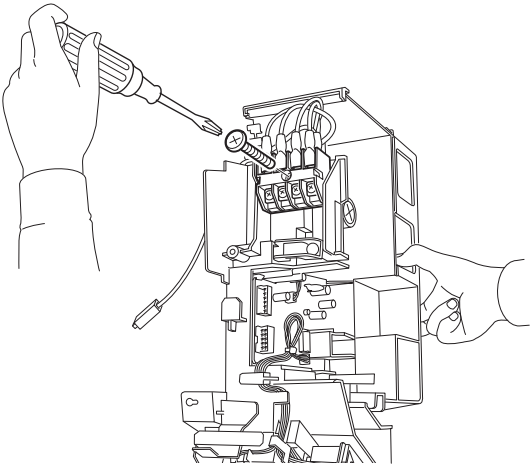
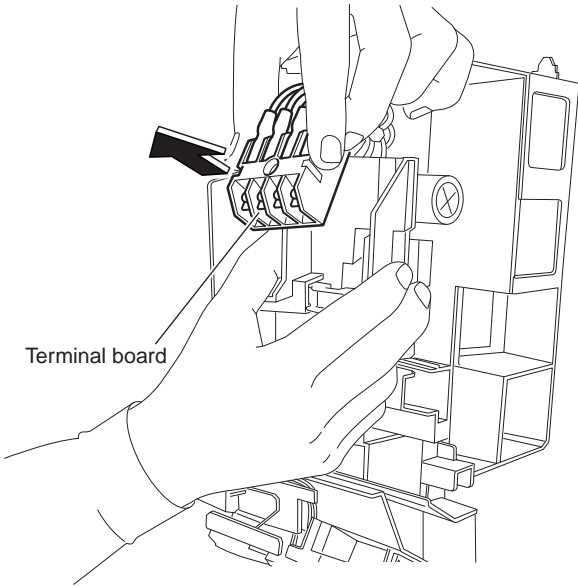
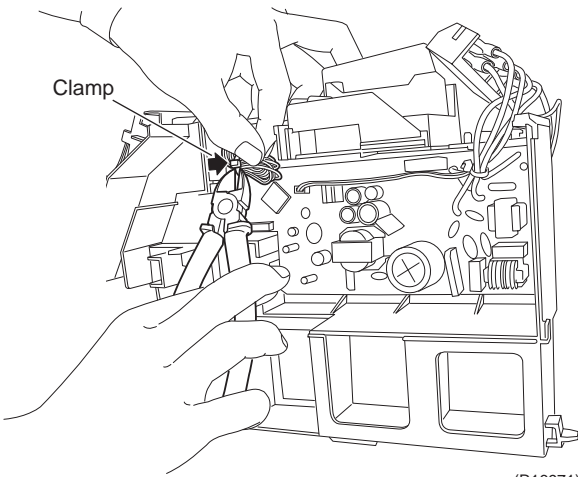
## 2.4 Removal of PCBs

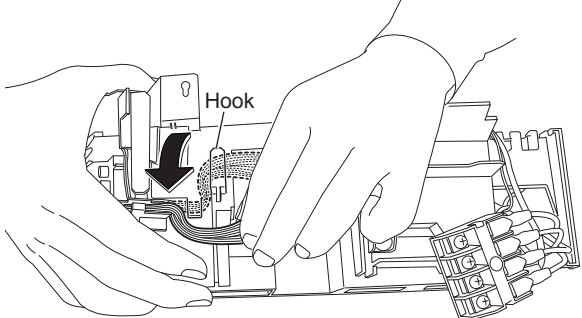
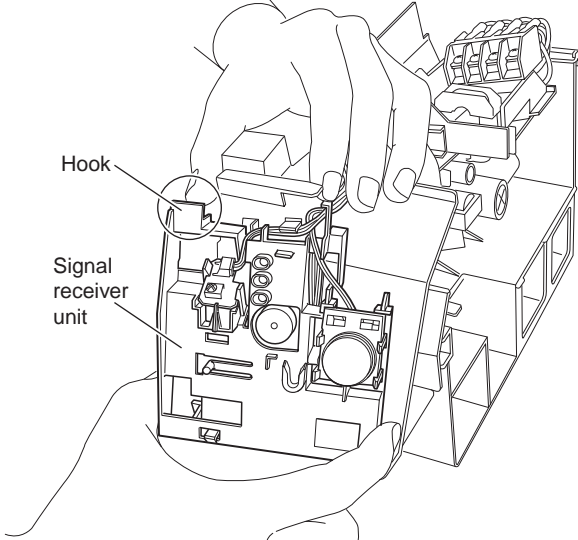
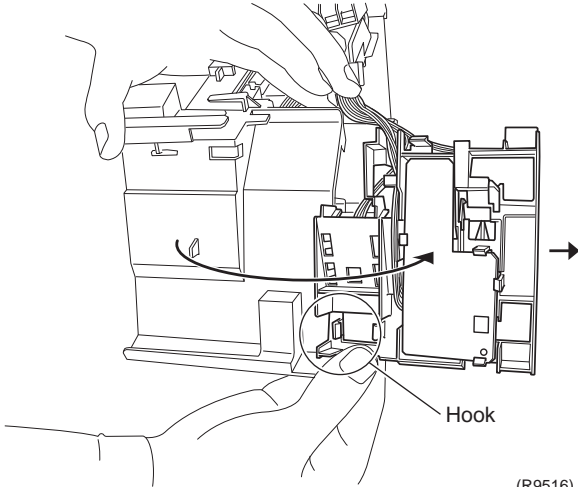
### Procedure



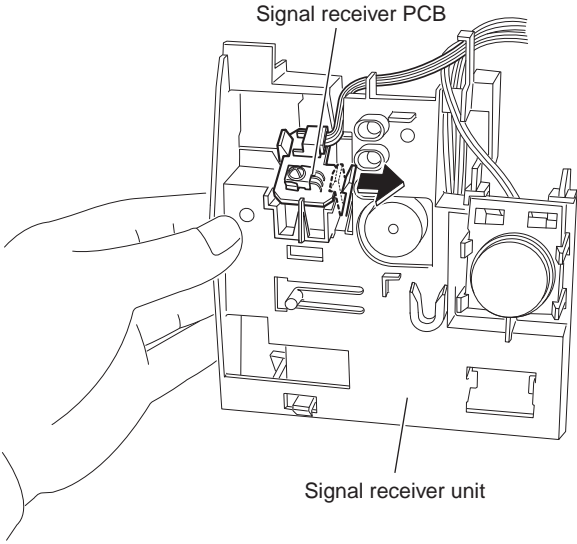
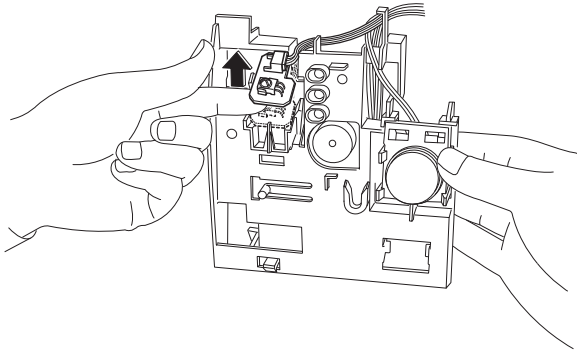
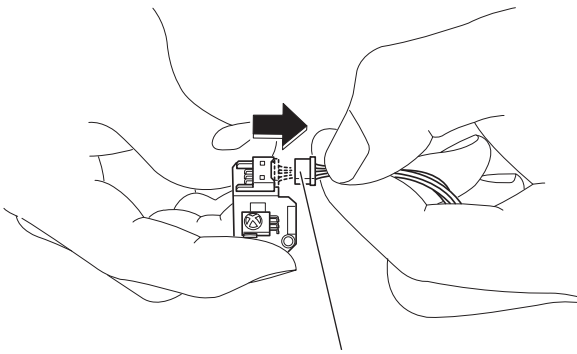
**Warning** Be sure to wait for 10 minutes or more after turning off all power supplies before disassembling work.

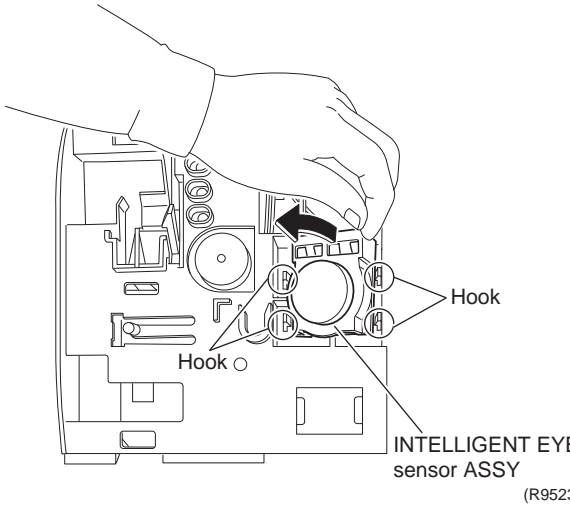
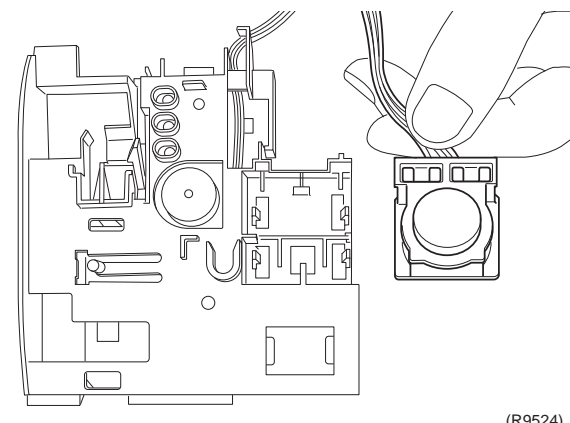
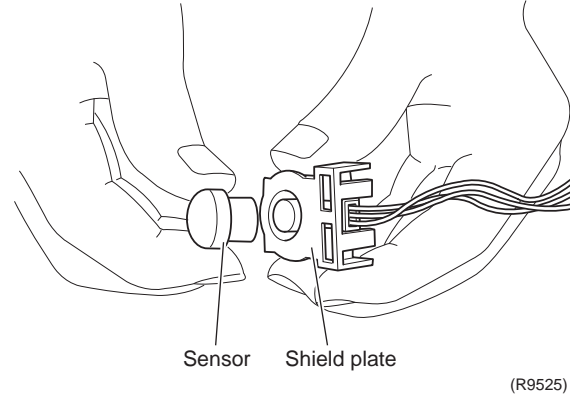
| Step                               | Procedure                                                                                                                                                             | Points                                                                                                                                                                                                                                  |
|------------------------------------|-----------------------------------------------------------------------------------------------------------------------------------------------------------------------|-----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| 1. Remove the signal receiver PCB. |                                                                                                                                                                       |                                                                                                                                                                                                                                         |
| 1                                  | Unfasten the hooks of the shield plate.  <p style="text-align: right;">(R9506)</p> | <b>Preparation</b> <ul style="list-style-type: none"> <li>Remove the electrical box according to the "Removal of Electrical Box."</li> </ul>                                                                                            |
| 2                                  | Open the shield plate.  <p style="text-align: right;">(R16283)</p>                | <ul style="list-style-type: none"> <li>The shield plate has 2 hooks at the lower part also.</li> </ul>  <p style="text-align: right;">(R16498)</p> |
| 3                                  | Remove the shield plate.  <p style="text-align: right;">(R16284)</p>              |                                                                                                                                                                                                                                         |

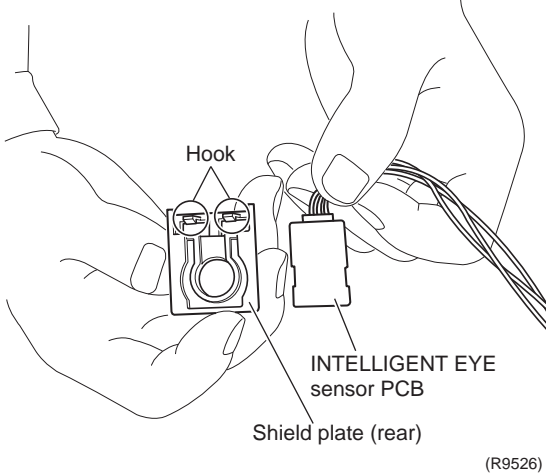
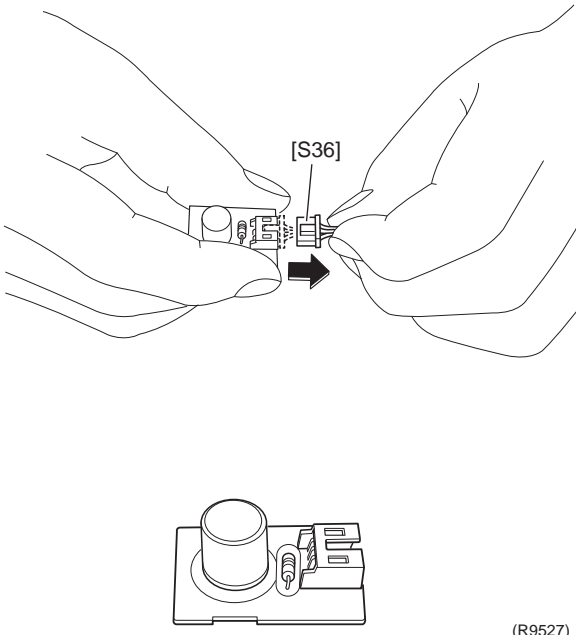
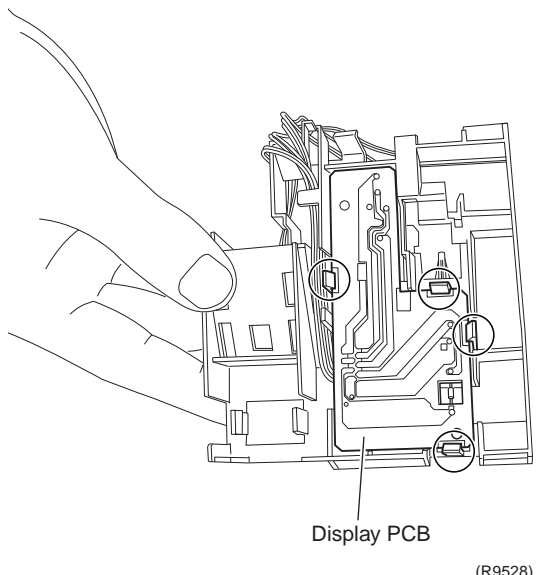
| Step |                                                    | Procedure                                                                                                                 | Points |
|------|----------------------------------------------------|---------------------------------------------------------------------------------------------------------------------------|--------|
| 4    | Remove the screw of the terminal board.            |  <p>(R16285)</p>                        |        |
| 5    | Remove the terminal board.<br>(1 hook at the back) |  <p>Terminal board</p> <p>(R16286)</p> |        |
| 6    | Cut the clamp.                                     |  <p>Clamp</p> <p>(R16971)</p>         |        |

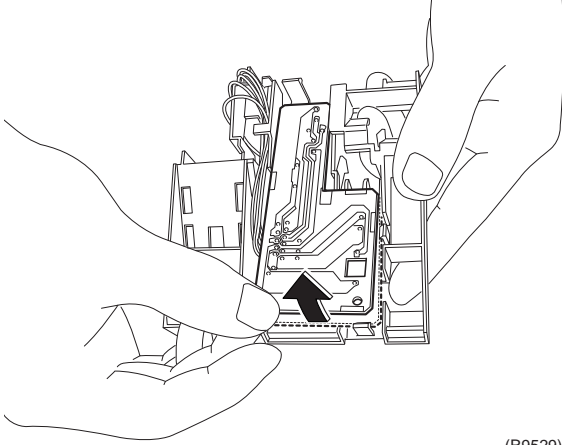
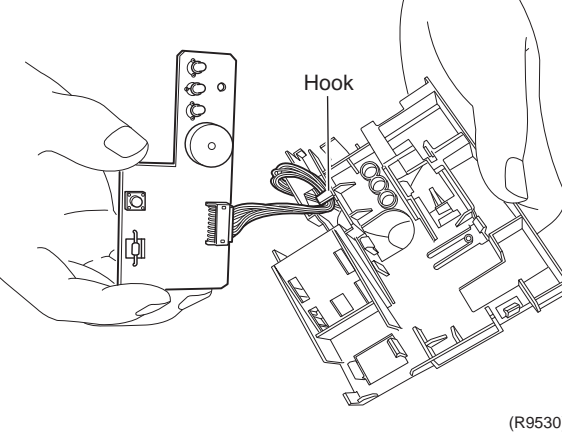
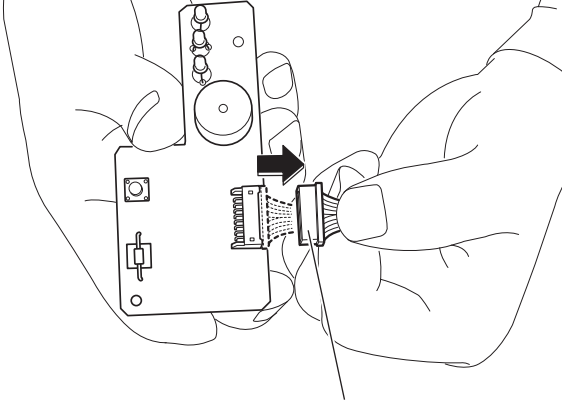
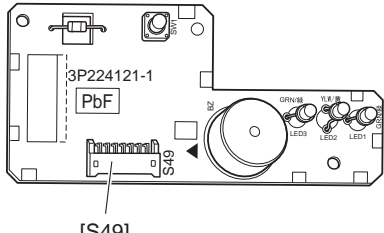
| Step | Procedure                                                                             | Procedure                                                                                                                      | Points                                                                                                |
|------|---------------------------------------------------------------------------------------|--------------------------------------------------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------------------------|
| 7    | Release the harness from the hook.                                                    |  <p style="text-align: right;">(R9514)</p>   | <ul style="list-style-type: none"> <li>■ When reassembling, make sure to hook the harness.</li> </ul> |
| 8    | Push and unfasten the hook of the signal receiver unit.                               |  <p style="text-align: right;">(R13518)</p> |                                                                                                       |
| 9    | Open the signal receiver unit. Unfasten the hook and remove the signal receiver unit. |  <p style="text-align: right;">(R9516)</p> |                                                                                                       |



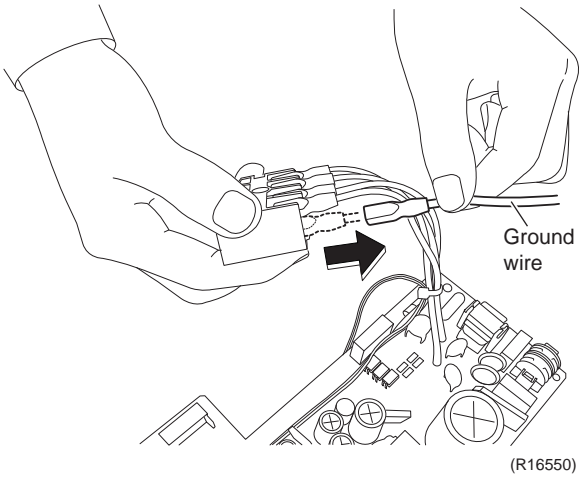
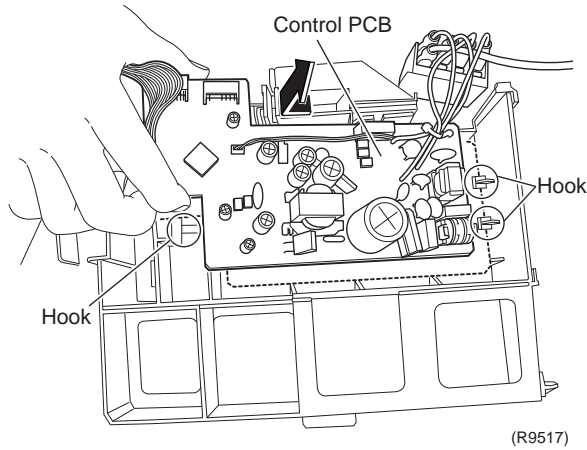
| Step | Procedure                                                                                                          | Procedure                                                                                                                                                                                                                                    | Points |
|------|--------------------------------------------------------------------------------------------------------------------|----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|--------|
| 10   | <p>Unfasten the hook on the right of the signal receiver PCB.<br/>(Then the signal receiver PCB is lifted up.)</p> |  <p style="text-align: center;">Signal receiver PCB</p> <p style="text-align: center;">Signal receiver unit</p> <p style="text-align: right;">(R13519)</p> |        |
| 11   | <p>Remove the signal receiver PCB.</p>                                                                             |  <p style="text-align: right;">(R9521)</p>                                                                                                                |        |
| 12   | <p>Disconnect the connector.<br/>[S48] : to control PCB</p>                                                        |  <p style="text-align: center;">[S48]</p> <p style="text-align: right;">(R9522)</p>                                                                      |        |

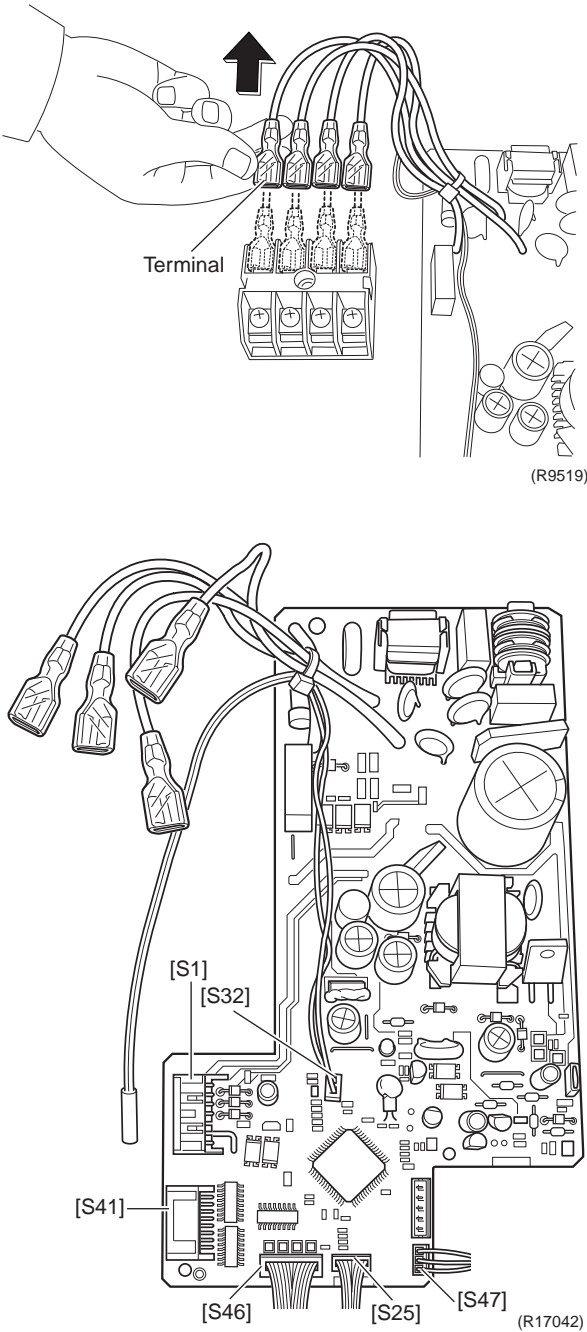
| Step | Procedure                                                                                                                                                                                                                                                                                 | Points                                                                                                                                                              |
|------|-------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|---------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| 2.   | Remove the INTELLIGENT EYE sensor PCB.                                                                                                                                                                                                                                                    |                                                                                                                                                                     |
| 1    | <p>Unfasten the 2 hooks on the right and then the 2 hooks on the left. Remove the INTELLIGENT EYE sensor ASSY.</p>   |                                                                                                                                                                     |
| 2    | <p>Remove the sensor from the shield plate.</p>                                                                                                                                                       | <ul style="list-style-type: none"> <li>When reassembling, set the sensor at the position where it "clicks". Otherwise, the sensor is not completely set.</li> </ul> |

| Step | Procedure                                                                                                                                                                                                                             | Points |
|------|---------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|--------|
| 3    | <p>Remove the shield plate by unfastening the 2 hooks.</p>  <p>Hook</p> <p>INTELLIGENT EYE sensor PCB</p> <p>Shield plate (rear)</p> <p>(R9526)</p> |        |
| 4    | <p>Disconnect the connector.<br/>[S36]: control PCB</p>  <p>[S36]</p> <p>(R9527)</p>                                                               |        |
| 3.   | <p>Remove the display PCB.</p> <p>1 Unfasten the 4 hooks.</p>  <p>Display PCB</p> <p>(R9528)</p>                                                  |        |

| Step | Procedure                                          | Procedure                                                                                                                                                                                                                            | Points |
|------|----------------------------------------------------|--------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|--------|
| 2    | Lift up the display PCB.                           |  <p>(R9529)</p>                                                                                                                                    |        |
| 3    | Release the harness from the hook.                 |  <p>Hook</p> <p>(R9530)</p>                                                                                                                       |        |
| 4    | Disconnect the connector.<br>[S49]: to control PCB |  <p>[S49]</p> <p>(R9531)</p><br> <p>[S49]</p> <p>(R13520)</p> |        |

| Step | Procedure                                                        | Points |
|------|------------------------------------------------------------------|--------|
| 4.   | <p>Remove the control PCB.</p>                                   |        |
| 1    | <p>Unfasten the 3 hooks. Lift up and remove the control PCB.</p> |        |
| 2    | <p>Pull out the ground wire from the terminal board.</p>         |        |



| Step | Procedure                                                                                                                                                                                                                                                          | Points                                                                                                                                                                                                                                                                                                                                                                                             |
|------|--------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| 3    | <p data-bbox="196 212 467 268">Pull out the terminals from the terminal board.</p>  <p data-bbox="1008 695 1068 716">(R9519)</p> <p data-bbox="992 1535 1068 1556">(R17042)</p> | <p data-bbox="1084 737 1474 999">           [S1] : DC fan motor<br/>           [S25] : INTELLIGENT EYE sensor PCB<br/>           [S32] : indoor heat exchanger thermistor<br/>           [S41] : swing motors<br/>           [S46] : display PCB<br/>           [S47] : signal receiver PCB         </p> <p data-bbox="1084 1037 1425 1066">           ■ Refer to page 17 for detail.         </p> |

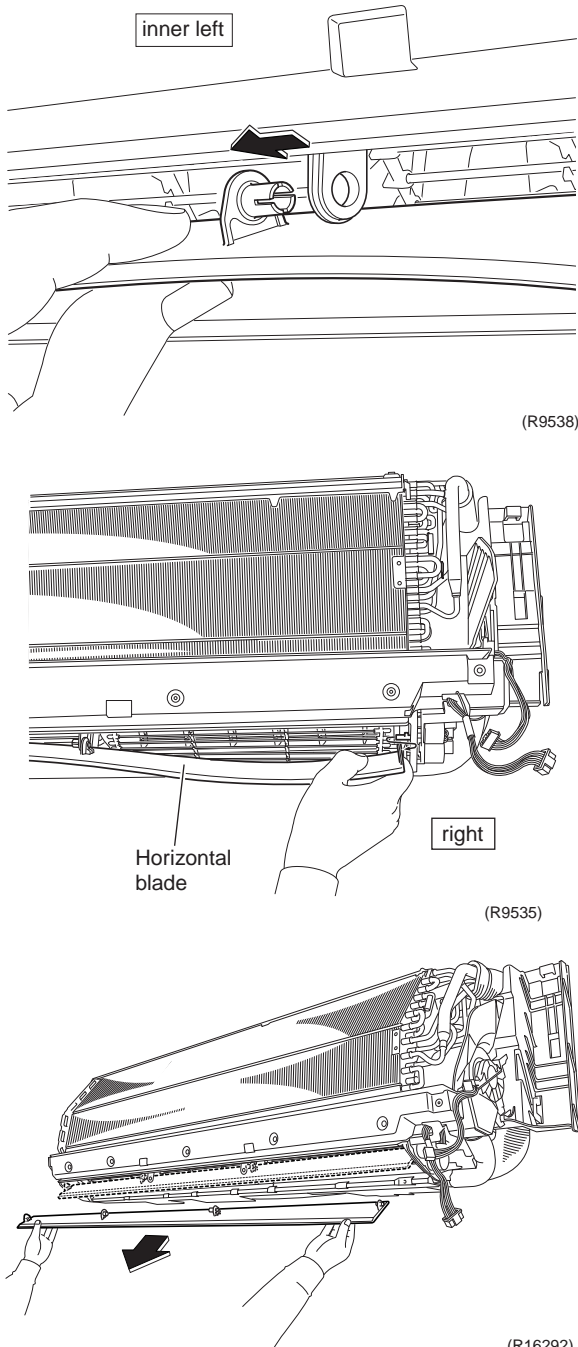
## 2.5 Removal of Horizontal Blades / Swing Motors

**Procedure**

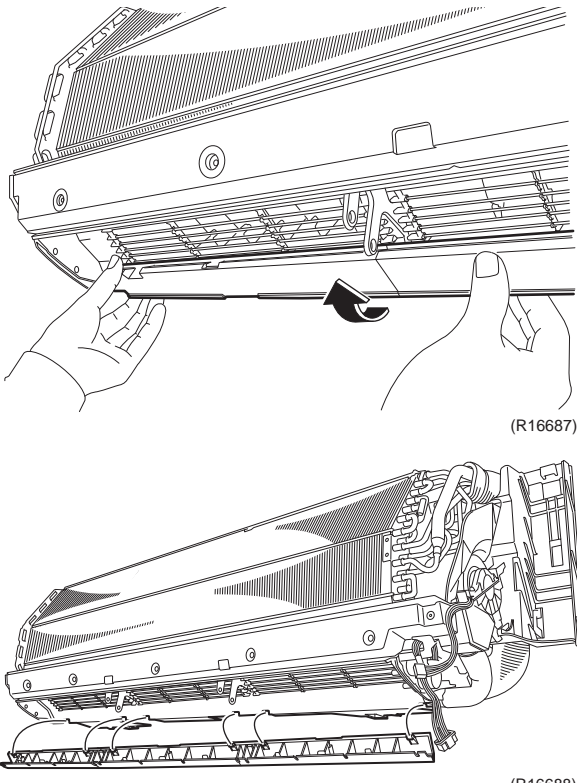
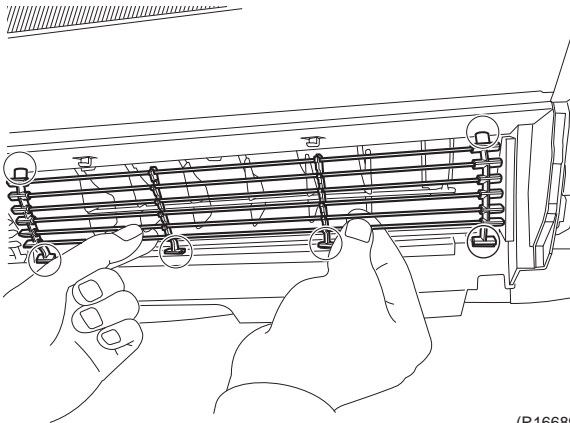


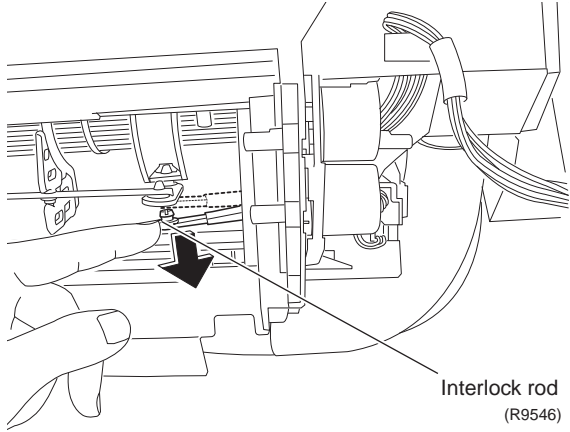
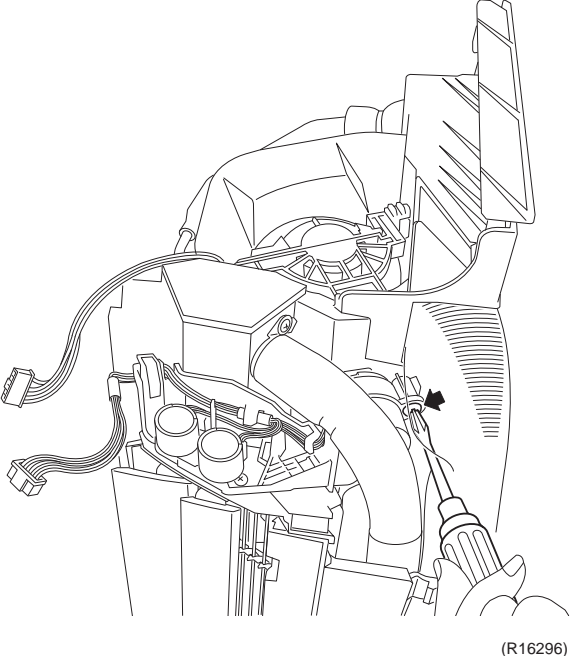
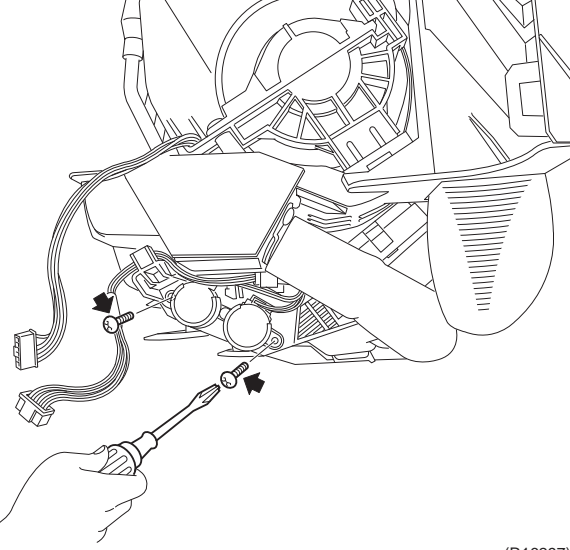
**Warning** Be sure to wait for 10 minutes or more after turning off all power supplies before disassembling work.

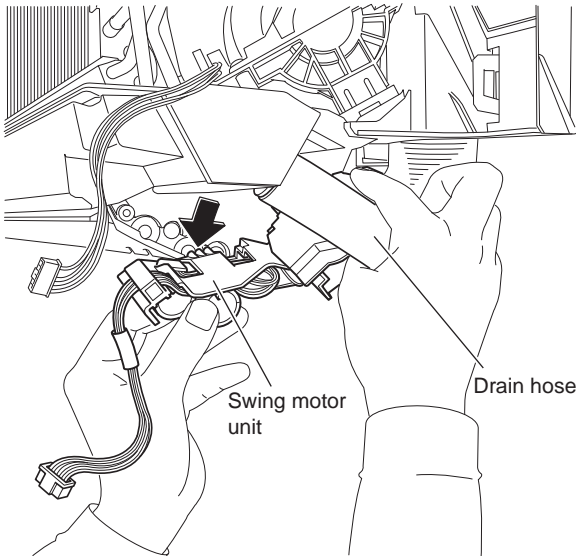
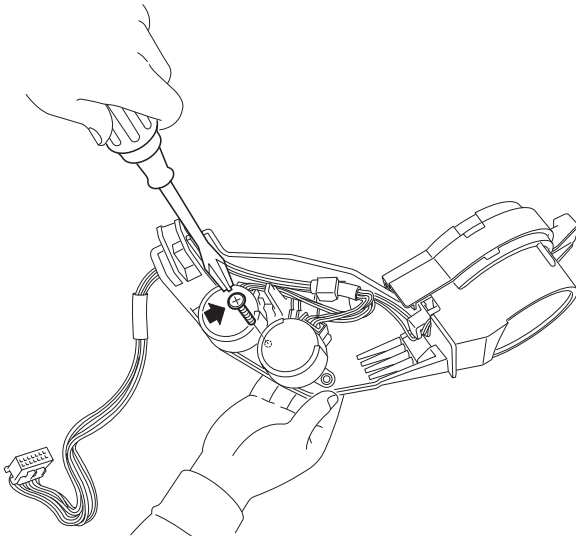
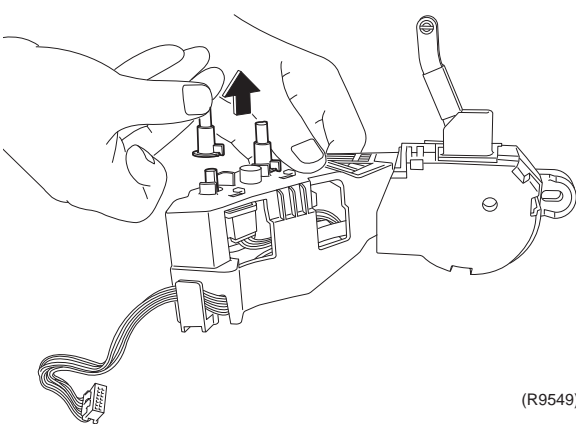
| Step                             | Procedure                                                                                                            | Points |
|----------------------------------|----------------------------------------------------------------------------------------------------------------------|--------|
| 1. Remove the horizontal blades. | <p style="text-align: center;">Horizontal blade</p> <p style="text-align: right;">(R9568)</p>                        |        |
| 1                                | <p>Hold the indoor unit up with something sturdy such as a piece of wood.</p>                                        |        |
| 2                                | <p>Release the shafts in turn.</p> <p style="text-align: center;">left</p> <p style="text-align: right;">(R9536)</p> |        |
|                                  | <p style="text-align: center;">inner right</p> <p style="text-align: right;">(R9537)</p>                             |        |

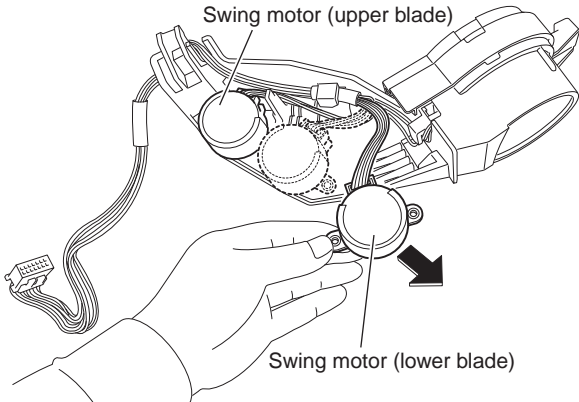
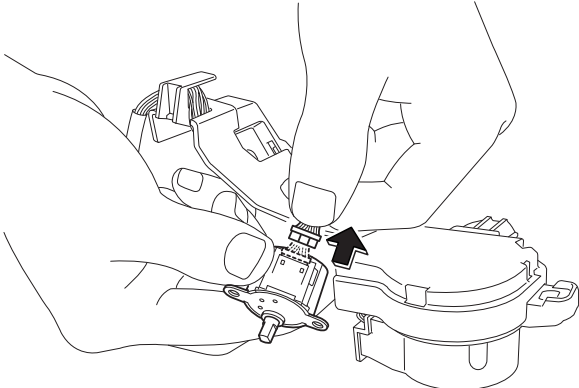
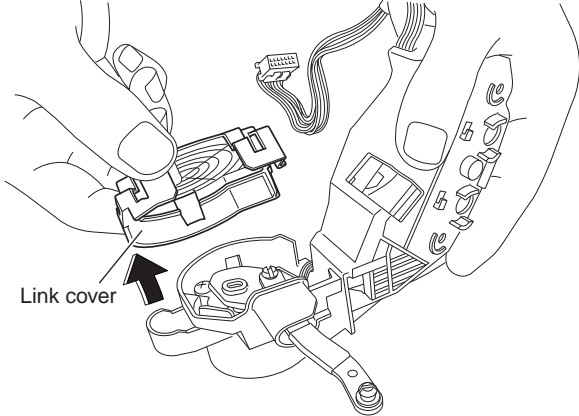
| Step | Procedure                                                                                                                                                                                                                                                                                                                                                                                                                                      | Points                                                                                                                                                   |
|------|------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|----------------------------------------------------------------------------------------------------------------------------------------------------------|
| 3    | <p data-bbox="196 1163 456 1224">Remove the horizontal blade.</p>  <p data-bbox="618 1066 716 1115">Horizontal blade</p> <p data-bbox="618 239 711 268">inner left</p> <p data-bbox="919 1041 976 1071">right</p> <p data-bbox="1003 638 1063 657">(R9538)</p> <p data-bbox="967 1125 1027 1144">(R9535)</p> <p data-bbox="987 1556 1057 1575">(R16292)</p> | <ul style="list-style-type: none"> <li data-bbox="1084 1163 1487 1262">■ Remove both the horizontal blades (upper and lower) in the same way.</li> </ul> |

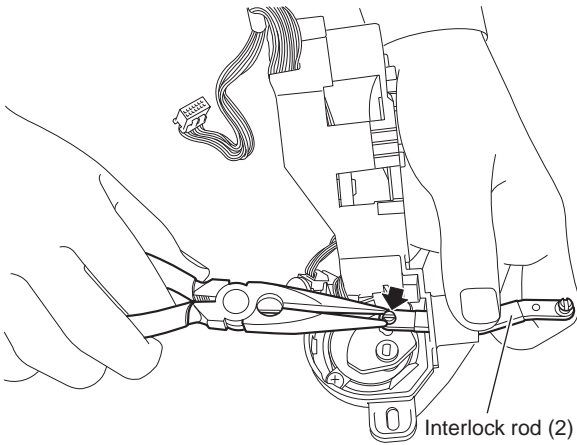
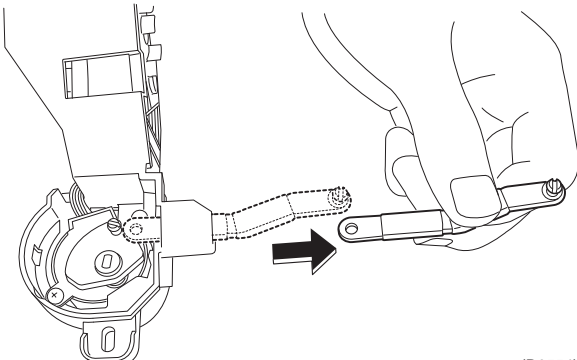
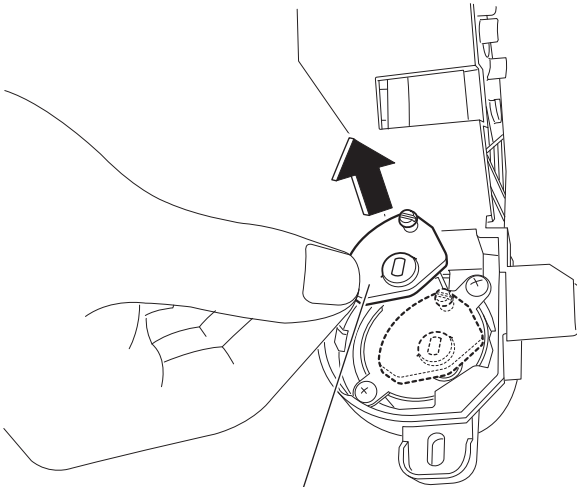


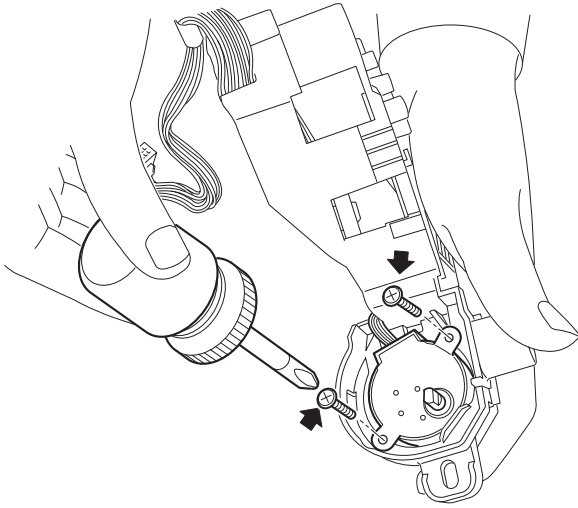
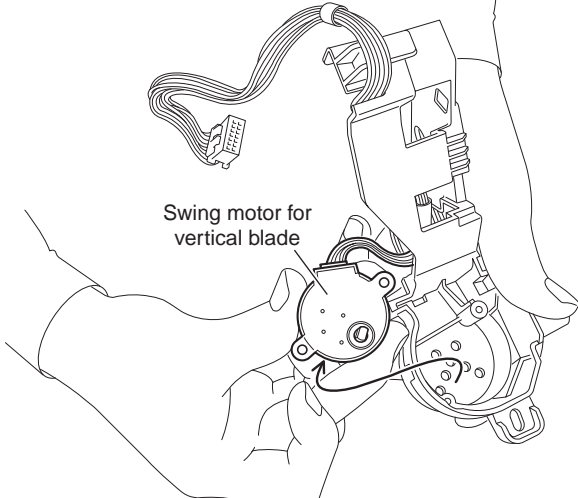
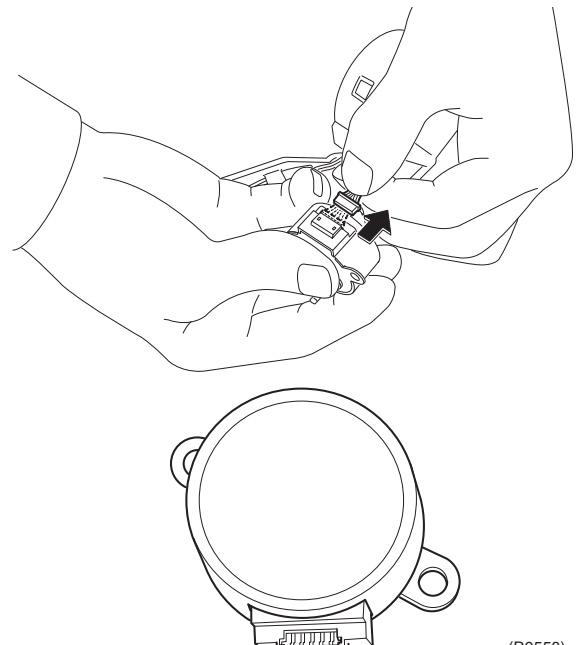
| Step                                                                                                                    | Procedure                                                                                                           | Points                                                                                                       |
|-------------------------------------------------------------------------------------------------------------------------|---------------------------------------------------------------------------------------------------------------------|--------------------------------------------------------------------------------------------------------------|
| <p>2. Remove the air outlet ASSYs.</p> <p>1 Remove the air outlet ASSYs by pushing the 2 hooks at the back of each.</p> |  <p>(R16687)</p> <p>(R16688)</p> | <ul style="list-style-type: none"> <li>■ The 3 air outlet ASSYs are bound with sealing materials.</li> </ul> |
| <p>3. Remove the fan guards.</p> <p>1 Unfasten the 4 lower hooks and the 2 upper hooks and remove the fan guard.</p>    |  <p>(R16689)</p>                | <ul style="list-style-type: none"> <li>■ Remove the other 2 fan guards likewise.</li> </ul>                  |

| Step | Procedure                                        | Points                                                                               |
|------|--------------------------------------------------|--------------------------------------------------------------------------------------|
| 4.   | Remove the swing motors for horizontal blades.   |                                                                                      |
| 1    | Release the interlock rod.                       |    |
| 2    | Remove the screw at the rear of the indoor unit. |   |
| 3    | Remove the 2 screws (front and rear).            |  |

| Step | Procedure                                                  | Procedure                                                                                                                      | Points |
|------|------------------------------------------------------------|--------------------------------------------------------------------------------------------------------------------------------|--------|
| 4    | Pull out the drain hose, then remove the swing motor unit. |  <p style="text-align: right;">(R16298)</p>  |        |
| 5    | Remove the screw at the center.                            |  <p style="text-align: right;">(R9548)</p>  |        |
| 6    | Remove the 2 pivots.                                       |  <p style="text-align: right;">(R9549)</p> |        |

| Step |                                                     | Procedure                                                                                           | Points                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                   |
|------|-----------------------------------------------------|-----------------------------------------------------------------------------------------------------|--------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| 7    | Remove the swing motors.                            |  <p>(R16079)</p>  | <p><b>Caution</b></p> <p>When reassembling, do not confuse the installing order of the 2 motors and the colors of the connectors.</p> <p>If you set the connectors or motors opposite, the horizontal blades do not move smoothly or noise may be heard.</p> <ol style="list-style-type: none"> <li>(1) Set the swing motor of the upper blade first.<br/>(connector: white)</li> <li>(2) Then, set the swing motor of the lower blade.<br/>(connector: red)</li> <li>(3) Fix both swing motors with a screw.</li> </ol> |
| 8    | Disconnect the connector to remove the swing motor. |  <p>(R9551)</p>  |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                          |
| 5.   | Remove the swing motor for vertical blades.         |  <p>(R9552)</p> |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                          |
| 1    | Remove the link cover.                              |                                                                                                     |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                          |

| Step | Procedure                                 | Procedure                                                                                                                                                                                                                     | Points |
|------|-------------------------------------------|-------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|--------|
| 2    | Remove the interlock rod (2) with pliers. |  <p>Interlock rod (2)</p> <p>(R9553)</p>  <p>(R9554)</p> |        |
| 3    | Remove the interlock rod (1).             |  <p>Interlock rod (1)</p> <p>(R9555)</p>                                                                                                  |        |

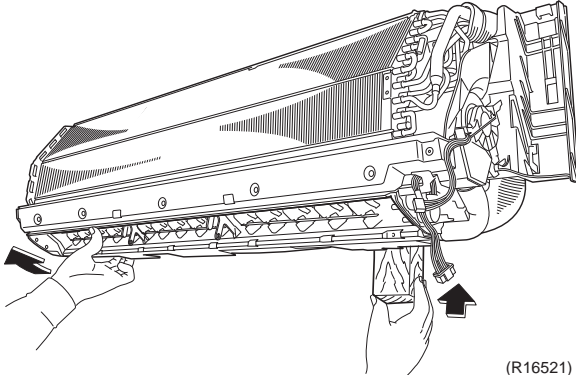
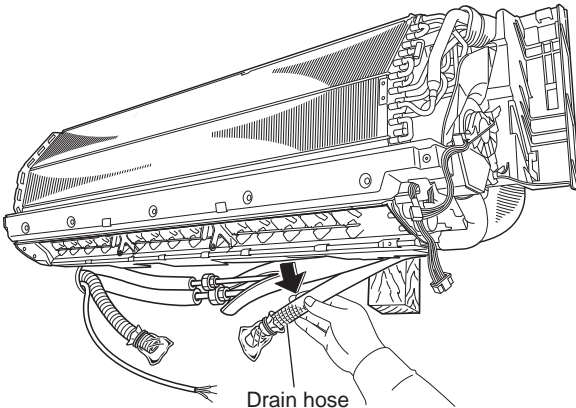
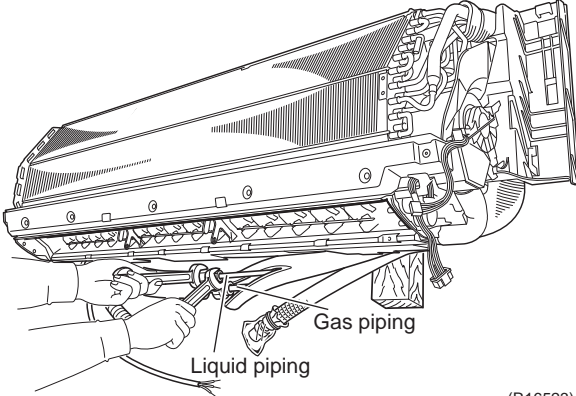
| Step | Procedure                                      | Procedure                                                                                                                                | Points |
|------|------------------------------------------------|------------------------------------------------------------------------------------------------------------------------------------------|--------|
| 4    | Remove the 2 screws.                           |  <p>(R9556)</p>                                        |        |
| 5    | Remove the swing motor for the vertical blade. |  <p>Swing motor for vertical blade</p> <p>(R9557)</p> |        |
| 6    | Disconnect the connector.                      |  <p>(R9558)</p>                                      |        |

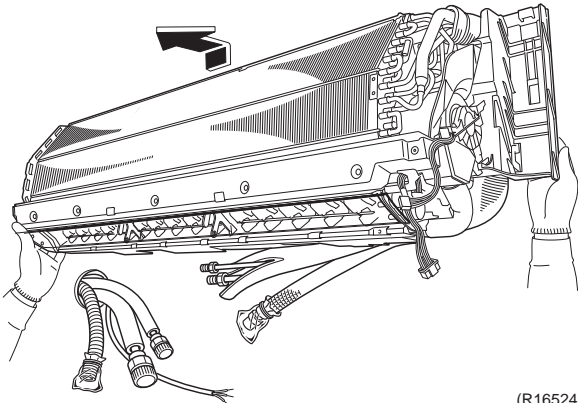
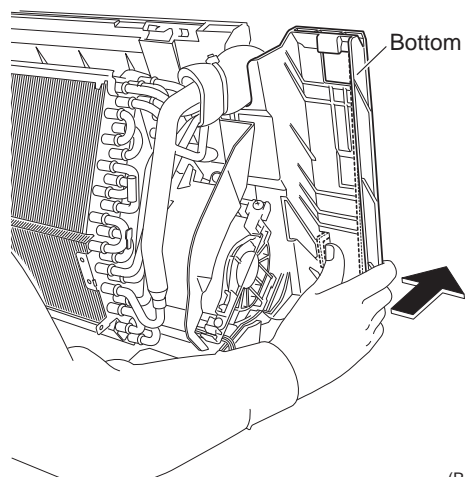
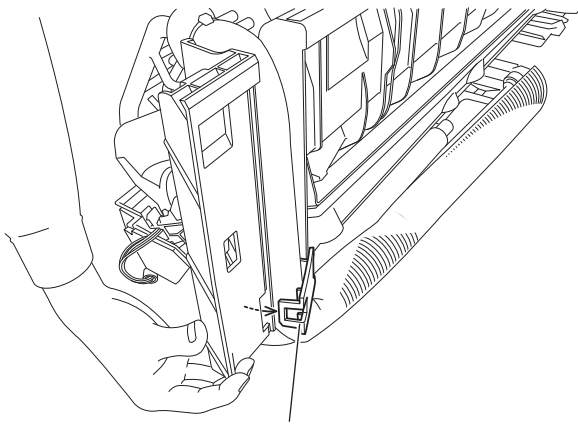
## 2.6 Removal of Indoor Heat Exchanger

**Procedure**

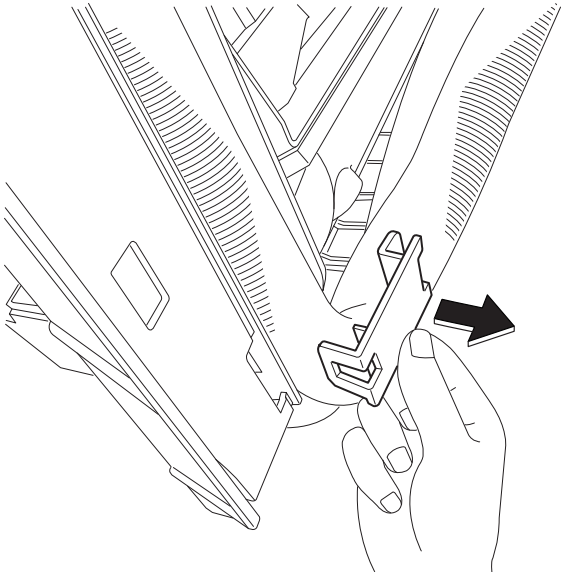
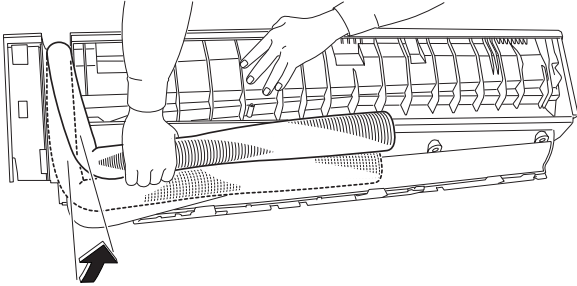
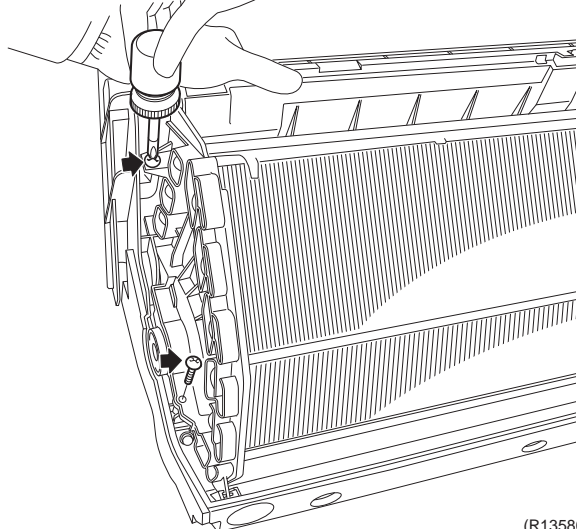


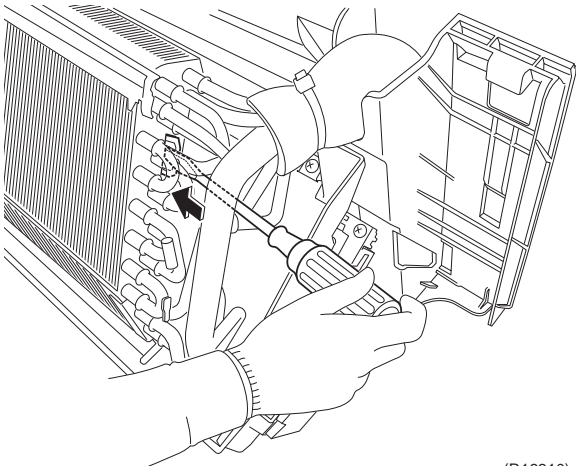
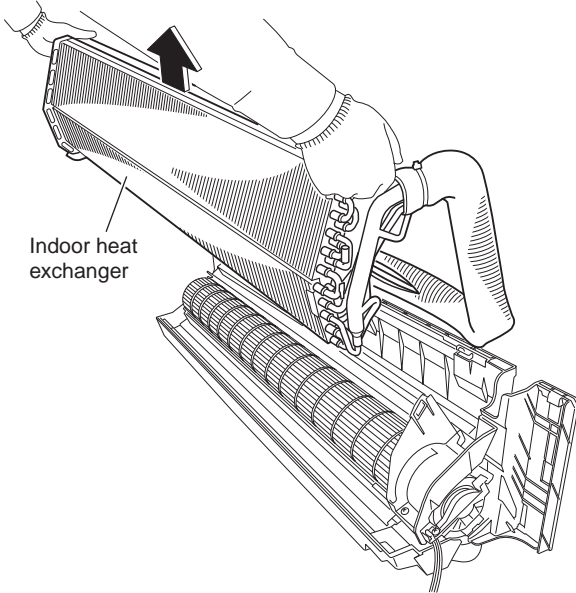
**Warning** Be sure to wait for 10 minutes or more after turning off all power supplies before disassembling work.

| Step                                                       | Procedure                                                                                            | Points                                                                                                                                                                                                                                                                                                                                                                                                                                                                                      |
|------------------------------------------------------------|------------------------------------------------------------------------------------------------------|---------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| 1. Disconnect the refrigerant piping.                      |                                                                                                      | <p><b>Preparation</b></p> <ul style="list-style-type: none"> <li>Remove the electrical box according to the "Removal of Electrical Box".</li> </ul>                                                                                                                                                                                                                                                                                                                                         |
| 1 Hold the indoor unit up with a piece of wood etc.        |  <p>(R16521)</p>   | <p><b>Caution</b></p> <p>If the refrigerant leaks, repair the leakage, then collect all refrigerant from the unit. After conducting vacuum drying, recharge a proper amount of refrigerant.</p>                                                                                                                                                                                                                                                                                             |
| 2 Pull out the drain hose.                                 |  <p>(R16522)</p>  | <p><b>Caution</b></p> <p>From the viewpoint of global environment protection, be sure to use a vacuum pump for air purging.</p> <p><b>Caution</b></p> <p>In pump-down work, be sure to stop the compressor before disconnecting the refrigerant piping. If the refrigerant piping is disconnected with the compressor operating and the stop valve open, air may be sucked in to generate an over-pressure in refrigeration cycle, thus resulting in pipe rupture or accidental injury.</p> |
| 3 Unscrew the flare nuts for gas piping and liquid piping. |  <p>(R16523)</p> | <ul style="list-style-type: none"> <li>Place a plastic sheet under the drain pan to prevent from wetting the floor with remaining drain.</li> <li>If the drain hose is embedded in the wall, disconnect the drain hose beforehand.</li> <li>Carry out the removal work with 2 wrenches.</li> <li>When the pipings are disconnected, protect both the openings of pipe and unit from entering moisture.</li> </ul>                                                                           |

| Step | Procedure                                                                                                                                                                         | Points |
|------|-----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|--------|
| 2.   | Remove the piping fixture.                                                                                                                                                        |        |
| 1    | Detach the indoor unit from the installation plate.  <p style="text-align: right;">(R16524)</p> |        |
| 2    | Push the bottom frame.  <p style="text-align: right;">(R16309)</p>                              |        |
| 3    | Release the piping fixture.  <p style="text-align: right;">(R9573)</p>                        |        |



| Step | Procedure                                                                                                                                         | Points                                                                                                                                                                                                            |
|------|---------------------------------------------------------------------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| 4    | <p>Remove the piping fixture.</p>  <p>(R9574)</p>               |                                                                                                                                                                                                                   |
| 3.   | <p>Remove the indoor heat exchanger.</p>                                                                                                          |                                                                                                                                                                                                                   |
| 1    | <p>Widen the auxiliary piping.</p>  <p>(R9575)</p>            |                                                                                                                                                                                                                   |
| 2    | <p>Remove the 2 screws on the left side.</p>  <p>(R13580)</p> | <p><b>⚠ Caution</b><br/>                     When removing or reassembling the indoor heat exchanger, be sure to wear gloves or wrap the indoor heat exchanger with cloths. (You may be injured by the fins.)</p> |

| Step | Procedure                                        | Procedure                                                                                           | Points                                                                                                                                    |
|------|--------------------------------------------------|-----------------------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------------------------------------------------------------|
| 3    | Push the hook on the right side and unfasten it. |  <p>(R16310)</p>  |                                                                                                                                           |
| 4    | Lift up and remove the indoor heat exchanger.    |  <p>(R16311)</p> | <ul style="list-style-type: none"> <li>■ Press the right side of the indoor heat exchanger, and lift it up from the left side.</li> </ul> |

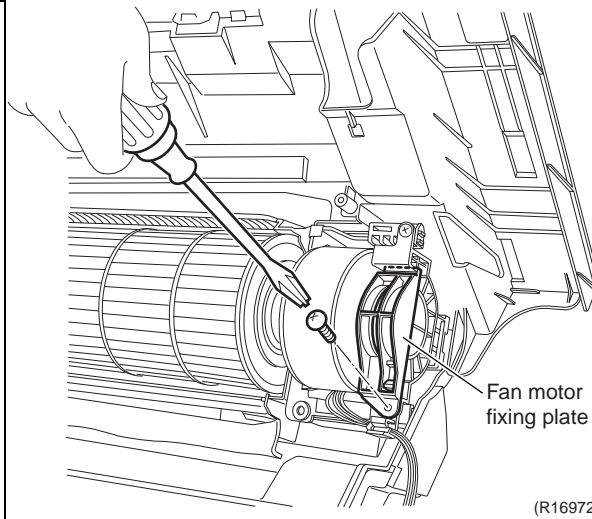
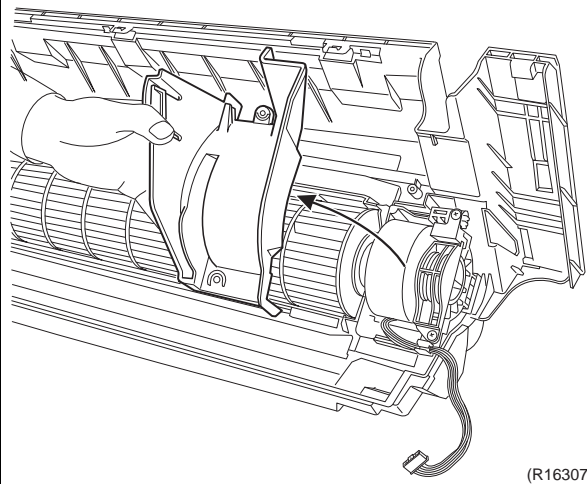
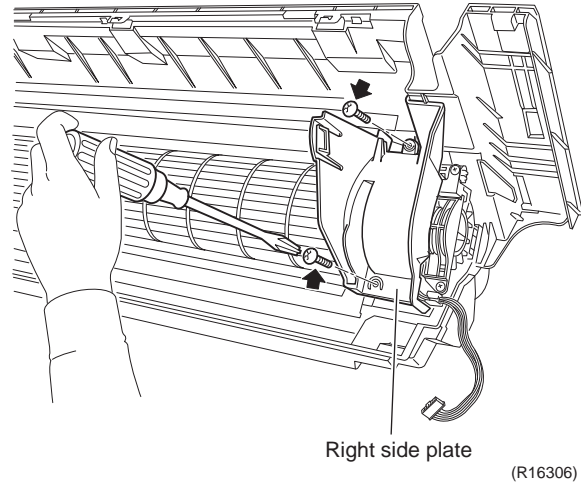
## 2.7 Removal of Fan Motor / Fan Rotor

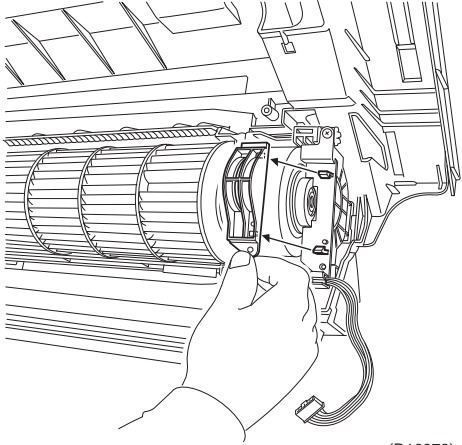
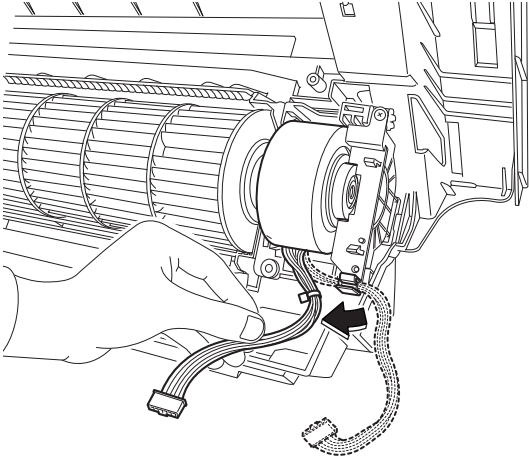
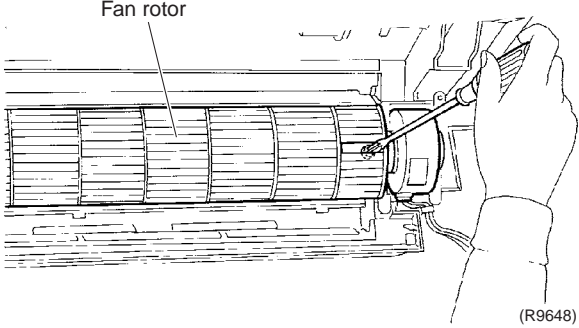
**Procedure**

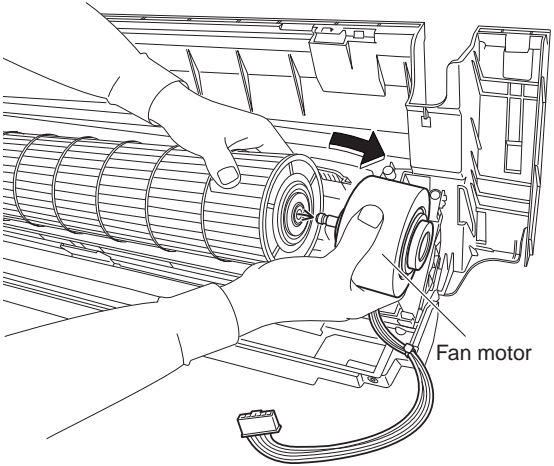
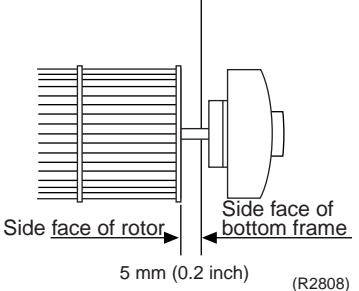
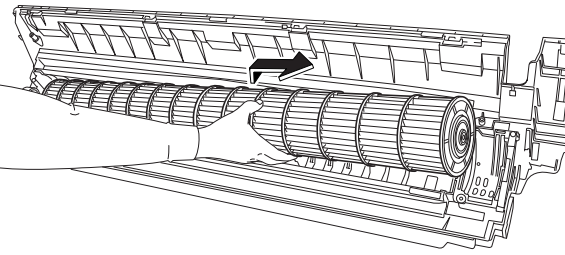
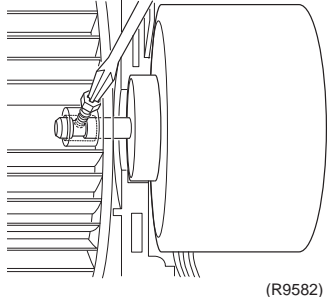


**Warning** Be sure to wait for 10 minutes or more after turning off all power supplies before disassembling work.

| Step                            | Procedure                                       | Points |
|---------------------------------|-------------------------------------------------|--------|
| 1. Remove the right side plate. |                                                 |        |
| 1                               | Remove the 2 screws.                            |        |
| 2                               | Lift the right side plate and remove it.        |        |
| 2. Remove the fan rotor.        |                                                 |        |
| 1                               | Remove the screw of the fan motor fixing plate. |        |



| Step | Procedure                                    | Procedure                                                                                                            | Points |
|------|----------------------------------------------|----------------------------------------------------------------------------------------------------------------------|--------|
| 2    | Remove the fan motor fixing plate.           |  <p>(R16973)</p>                   |        |
| 3    | Release the fan motor harness from the hook. |  <p>(R16304)</p>                  |        |
| 4    | Loosen the screw of the fan rotor.           |  <p>Fan rotor</p> <p>(R9648)</p> |        |

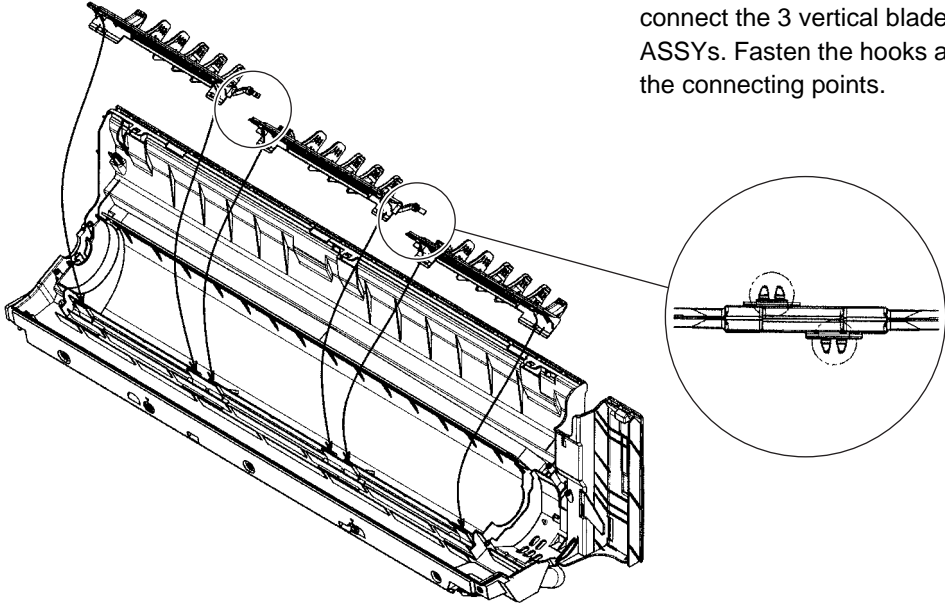
| Step |                       | Procedure                                                                                                                     | Points                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                               |
|------|-----------------------|-------------------------------------------------------------------------------------------------------------------------------|------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| 5    | Remove the fan motor. |  <p style="text-align: right;">(R16305)</p> | <p>■ When reassembling the fan motor and the fan rotor, provide as much as 5 mm (0.2 inch) of play between the side face of the rotor and the bottom frame.</p>  <p style="text-align: right;">(R2808)</p>                                                                                                                                                                                                                                                        |
| 6    | Remove the fan rotor. |  <p style="text-align: right;">(R9584)</p> |  <p style="text-align: right;">(R9582)</p> <ol style="list-style-type: none"> <li>(1) Insert the fan motor with approx. 5 mm (0.2 inch) left.</li> <li>(2) Tighten the screw until it stops. Then give the screw one more turn.</li> <li>(3) Rotate the fan rotor and confirm the fan motor and the fan rotor are installed appropriately.</li> <li>(4) Tighten the screw completely if appropriate.</li> <li>(5) If not appropriate, go back to (1).</li> </ol> |

## 2.8 Removal of Vertical Blade ASSYs

### Procedure



**Warning** Be sure to wait for 10 minutes or more after turning off all power supplies before disassembling work.

| Step | Procedure                                                                                                                                                                          | Points                                                                                                                                                                                                                                                                              |
|------|------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
|      | <p>Unfasten the 2 hooks of each vertical blade ASSY.<br/>Remove the 3 vertical blade ASSYs.</p>  | <ul style="list-style-type: none"> <li>■ When reassembling, connect the 3 vertical blade ASSYs. Fasten the hooks at the connecting points.</li> </ul> <p>(R16504)</p> <ul style="list-style-type: none"> <li>■ Each vertical blade ASSY is united with a drain pan ASSY.</li> </ul> |

# 3. Indoor Unit: FTXS30/36LVJU

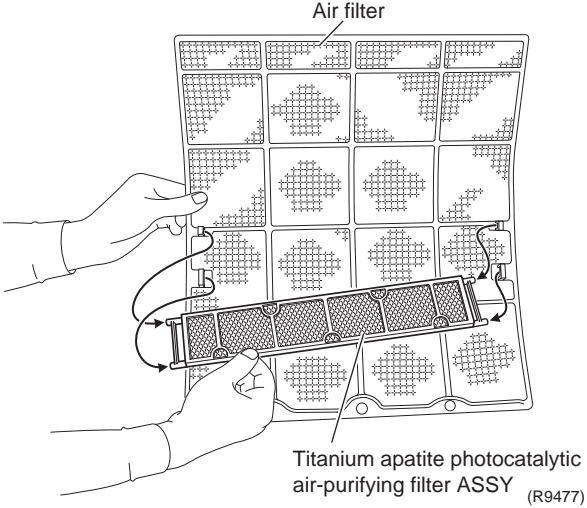
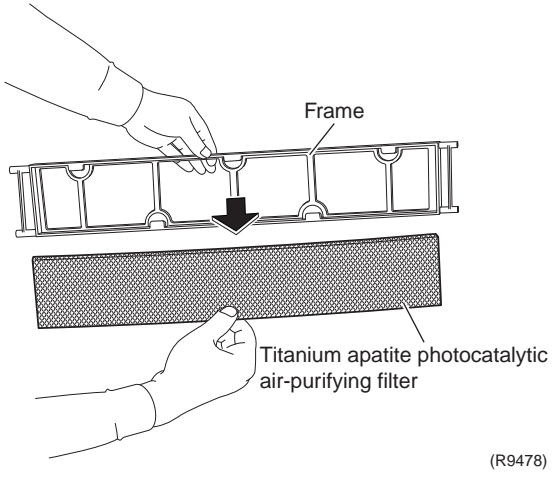
## 3.1 Removal of Air Filters / Front Panel

**Procedure**

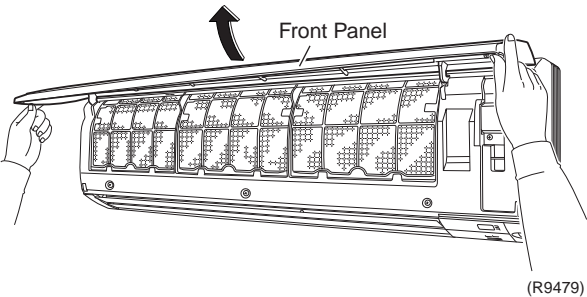
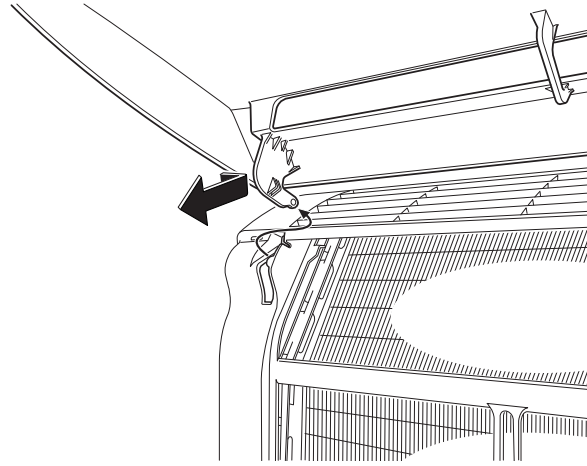
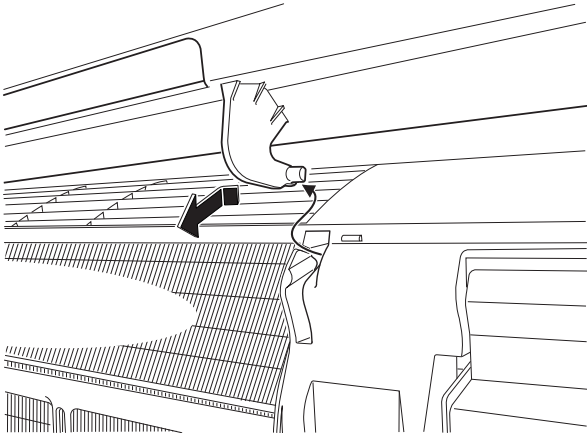
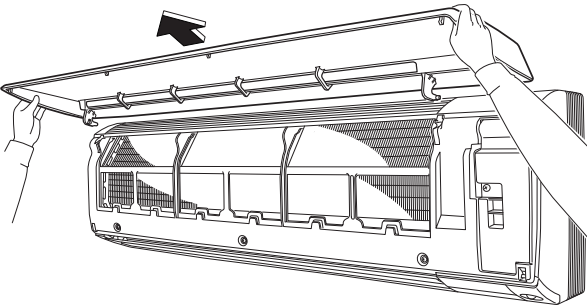


**Warning** Be sure to wait for 10 minutes or more after turning off all power supplies before disassembling work.

| Step                       | Procedure                                                                                                                                                                                                                                                 | Points                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                             |
|----------------------------|-----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| 1. Appearance features     |                                                                                                                                                                                                                                                           | <p><b>Warning</b><br/> <b>Dangerous: High voltage</b><br/>                     A high voltage is applied to all the electric circuits of this product including thermistors.</p> <ul style="list-style-type: none"> <li>■ When the signal receiver catches a signal from the remote controller, the receiving tone sounds and the operation lamp blinks immediately to confirm the signal reception.</li> <li>■ When the [ON/OFF] button is kept pressed for 5 seconds, the forced cooling operation is performed for about 15 minutes.</li> </ul> |
| 2. Remove the air filters. | <ol style="list-style-type: none"> <li>1 Open the front panel to the position where it stops.</li> <li>2 Slightly push up the center knob of the air filter and unfasten the hooks.</li> <li>3 Pull out the air filter downward and remove it.</li> </ol> | <ul style="list-style-type: none"> <li>■ The 3 filters are interchangeable.</li> <li>■ The air filter can be set easily by inserting it along the guides.</li> <li>■ Insert the air filter with the "FRONT" mark faced up.</li> <li>■ Be sure to insert the hooks (at 2 lower positions) when reassembling the air filter.</li> </ul>                                                                                                                                                                                                              |

| Step | Procedure                                                                                                                                                                                                                            | Points                                                                                 |
|------|--------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|----------------------------------------------------------------------------------------|
| 3.   | Remove the Titanium apatite photocatalytic air-purifying filters.                                                                                                                                                                    |                                                                                        |
| 1    | <p>Remove the Titanium apatite photocatalytic air-purifying filter ASSY by unfastening the projections from the back of the air filter frame.</p>  | <ul style="list-style-type: none"> <li>■ The 3 filters are interchangeable.</li> </ul> |
| 2    | <p>Remove the Titanium apatite photocatalytic air-purifying filter from its frame.</p>                                                            |                                                                                        |



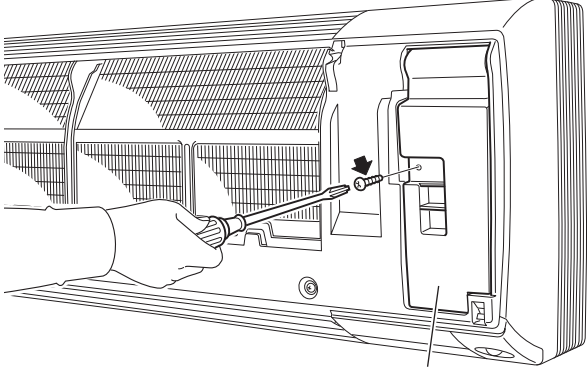
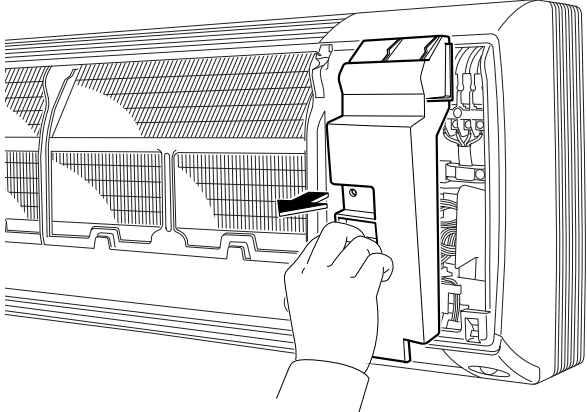
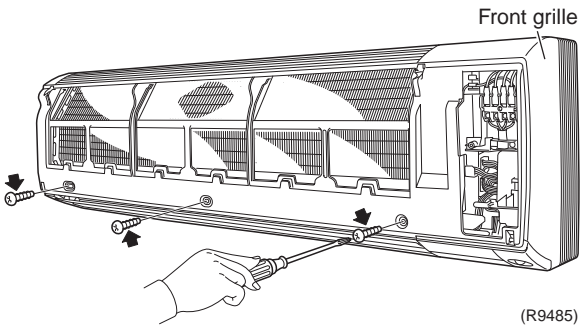
| Step                                       | Procedure                                                                                                                                                                                                                                                                                                                                                                                     | Points                                                                                                                                                                                                                           |
|--------------------------------------------|-----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| <p>4. Remove the front panel.</p> <p>1</p> | <p>While opening the front panel further than it stops, release both the shafts.</p>  <p>(R9479)</p>  <p>(R9480)</p>  <p>(R9481)</p> | <ul style="list-style-type: none"> <li>■ Slide the front panel from side to side to release each shaft.</li> <li>■ Align the right and left shafts with grooves in turn and insert them to the end when reassembling.</li> </ul> |
| <p>2</p>                                   | <p>Remove the front panel.</p>  <p>(R9482)</p>                                                                                                                                                                                                                                                            |                                                                                                                                                                                                                                  |

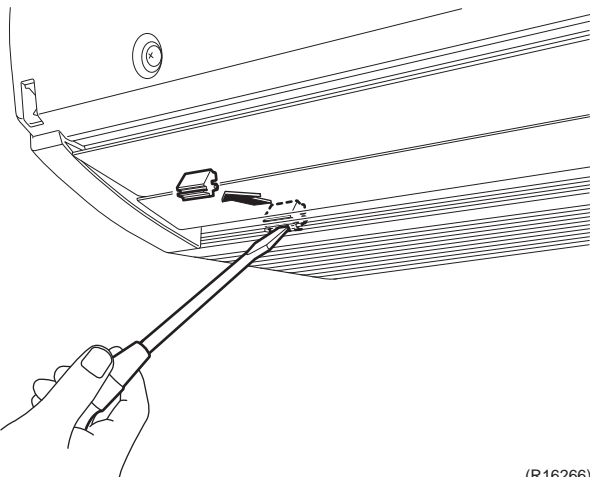
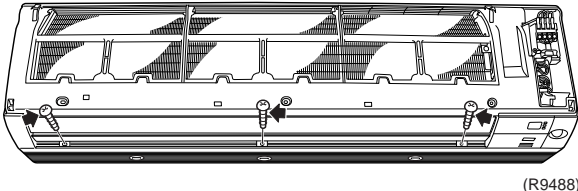
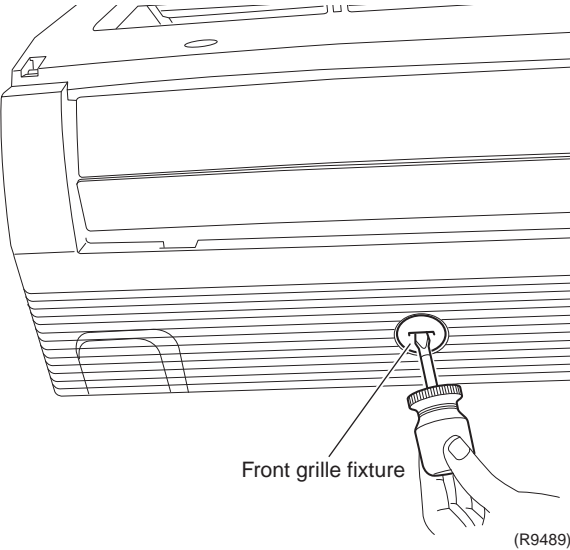
## 3.2 Removal of Front Grille

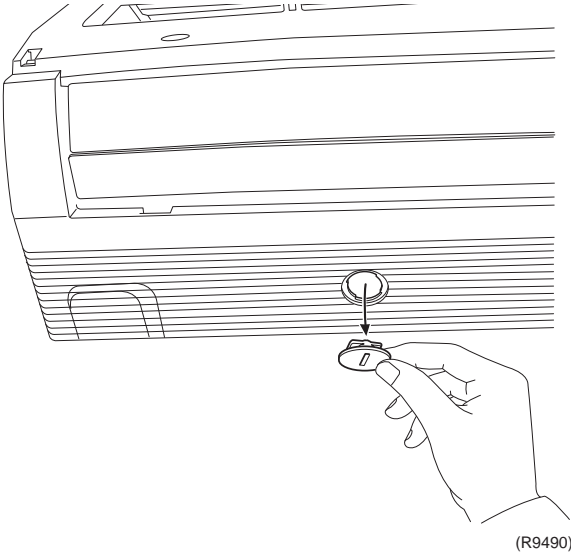
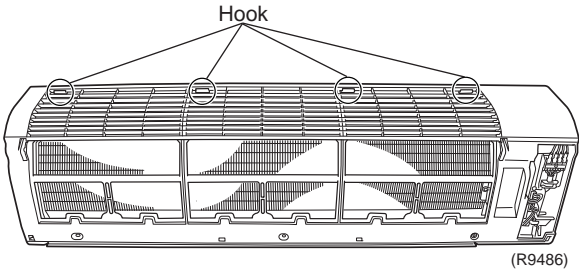
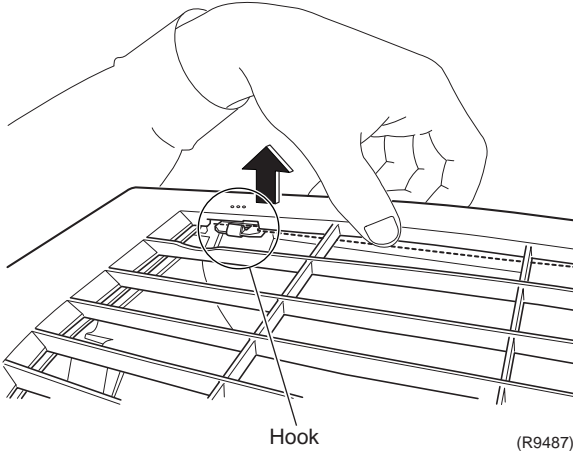
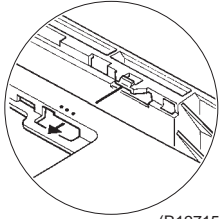
### Procedure

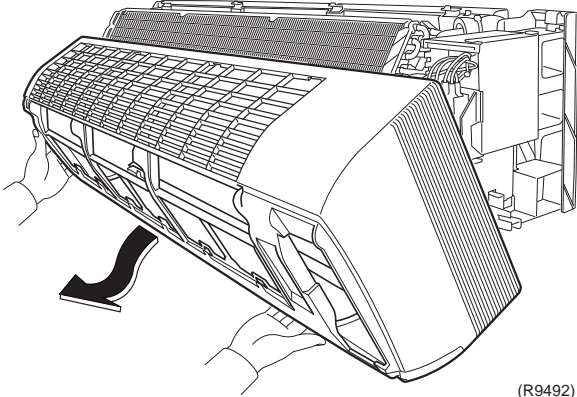


**Warning** Be sure to wait for 10 minutes or more after turning off all power supplies before disassembling work.

| Step                                                                                 | Procedure                                                                                                                                                                                                                                                                | Points                                                                                                                   |
|--------------------------------------------------------------------------------------|--------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|--------------------------------------------------------------------------------------------------------------------------|
| 1. Remove the service cover.<br><br>1 Remove the screw and remove the service cover. |  <p style="text-align: right;">Service cover (R9483)</p>  <p style="text-align: right;">(R9484)</p> | <ul style="list-style-type: none"> <li>■ You can remove the front grille without detaching the service cover.</li> </ul> |
| 2. Remove the front grille.<br><br>1 Remove the 3 screws of the front grille.        |  <p style="text-align: right;">Front grille</p> <p style="text-align: right;">(R9485)</p>                                                                                            | <ul style="list-style-type: none"> <li>■ Refer to the removal procedure in a reverse way when reassembling.</li> </ul>   |

| Step | Procedure                                                                                                                                                                 | Points                                            |
|------|---------------------------------------------------------------------------------------------------------------------------------------------------------------------------|---------------------------------------------------|
| 2    | <p>Remove the screw caps with a flat screwdriver.</p>  <p>(R16266)</p>                  |                                                   |
| 3    | <p>Remove the lower 3 screws.</p>  <p>(R9488)</p>                                       |                                                   |
| 4    | <p>Remove the 3 front grille fixtures.</p>  <p>Front grille fixture</p> <p>(R9489)</p> | <p>■ The illustration shows the left fixture.</p> |

| Step | Procedure                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                               | Points                                                                                                                                                                                                                                                    |
|------|-----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|-----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| 5    | <p data-bbox="196 800 444 898">Unfasten the 4 hooks on the top of the front grille.</p>  <p data-bbox="1003 762 1062 785">(R9490)</p>  <p data-bbox="992 1098 1055 1121">(R9486)</p>  <p data-bbox="760 1644 813 1667">Hook</p> <p data-bbox="1003 1650 1062 1673">(R9487)</p> | <p data-bbox="1084 800 1479 898">■ The convex marks (...) on the front panel indicate the position of the hooks.</p>  <p data-bbox="1328 1129 1398 1152">(R12715)</p> |

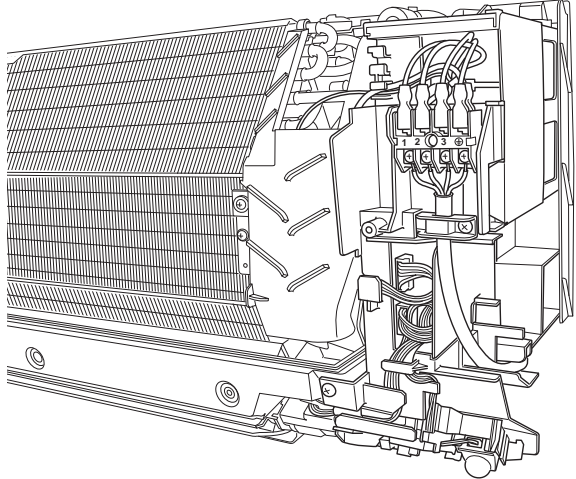
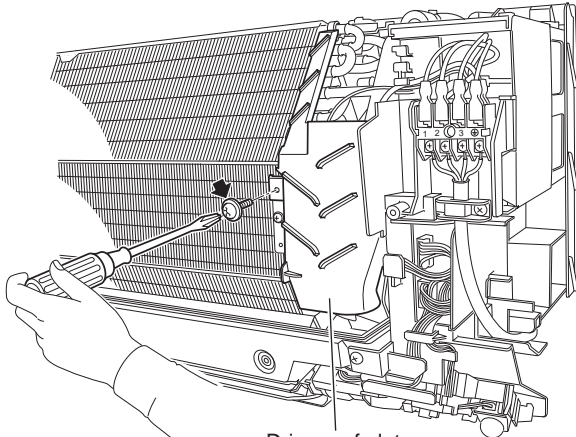
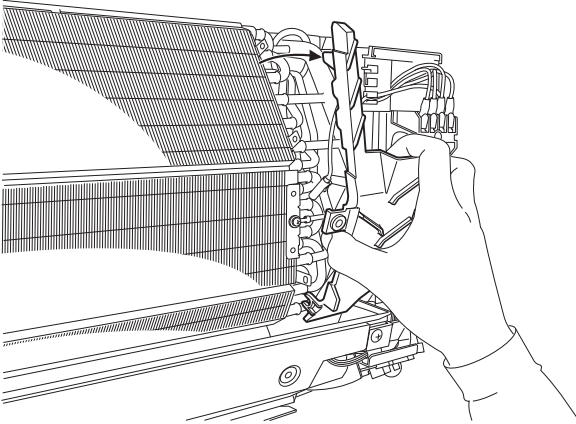
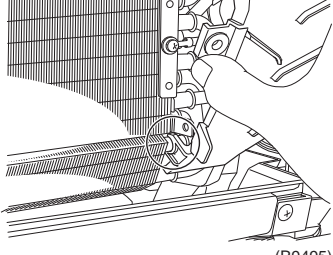
| Step | Procedure                                                                                                 | Procedure                                                                                         | Points                                                                                                                         |
|------|-----------------------------------------------------------------------------------------------------------|---------------------------------------------------------------------------------------------------|--------------------------------------------------------------------------------------------------------------------------------|
| 6    | Pull the upper part of the front grille out and lift the lower part up, and then remove the front grille. |  <p>(R9492)</p> | <ul style="list-style-type: none"><li>■ When reassembling, make sure that all the 4 hooks are fastened as they were.</li></ul> |

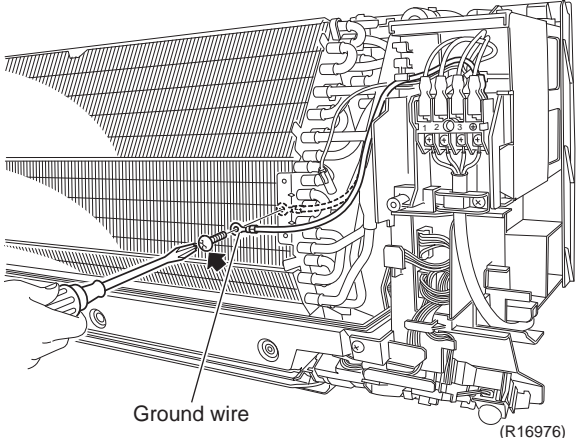
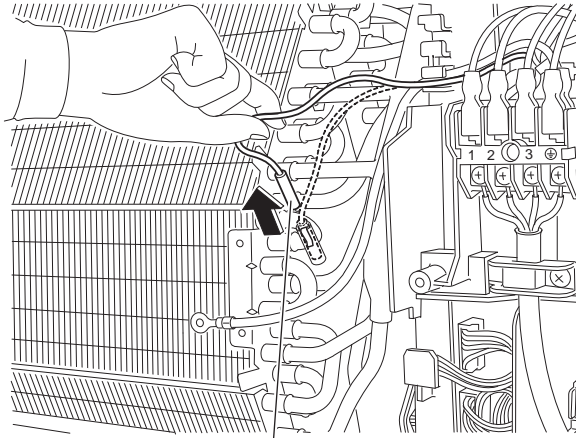
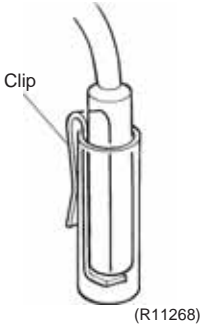
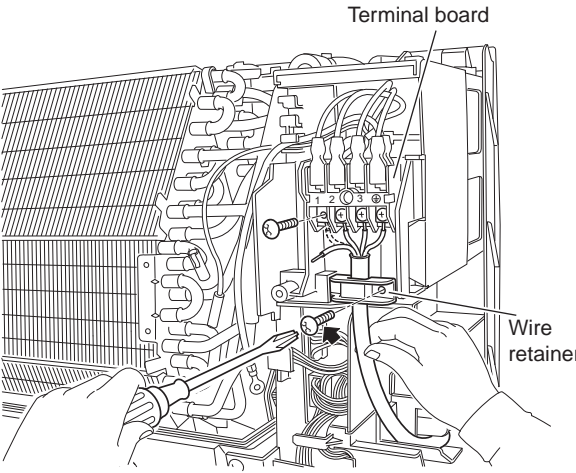
### 3.3 Removal of Electrical Box

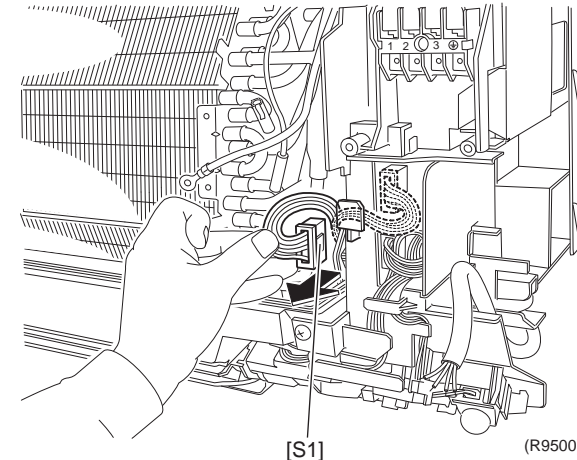
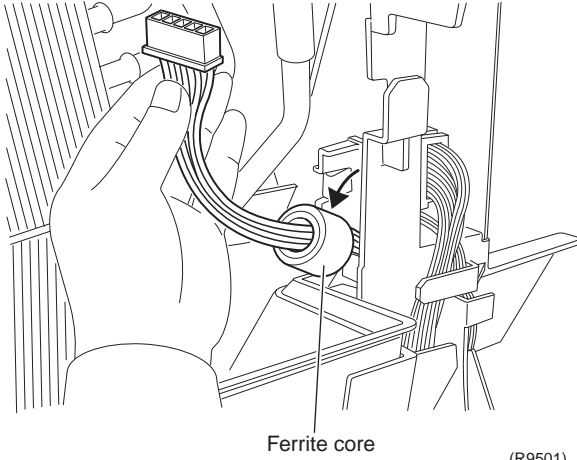
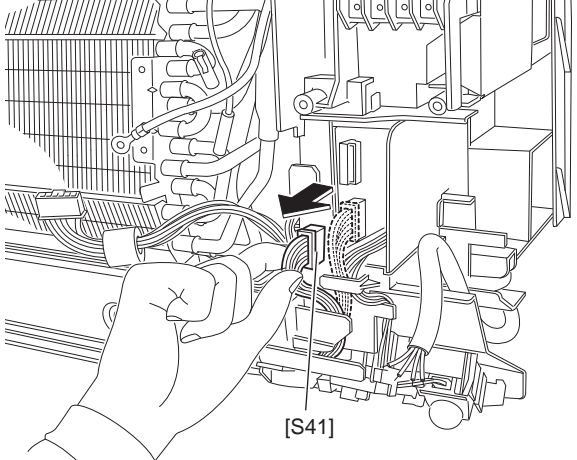
#### Procedure



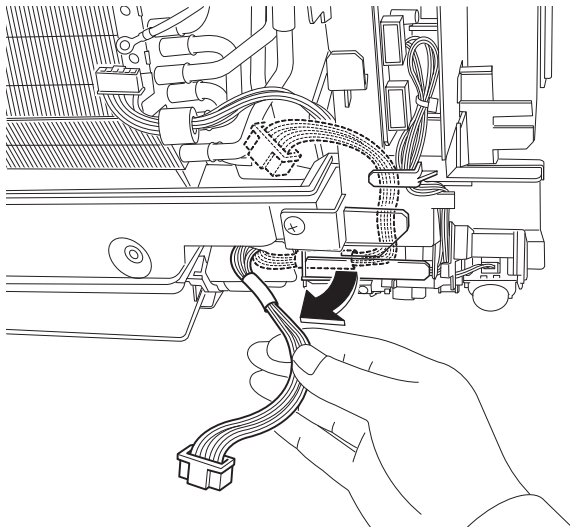
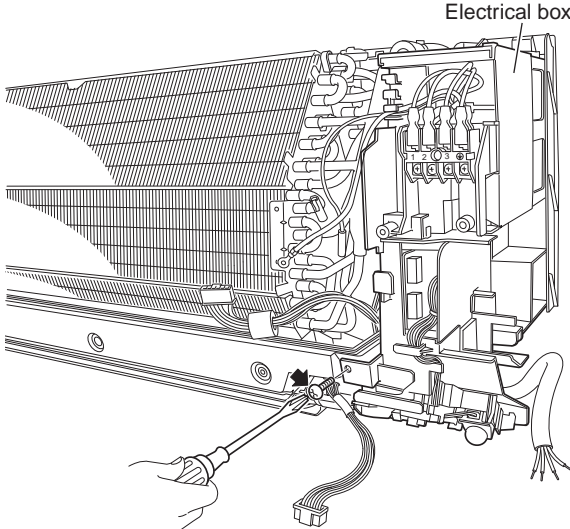
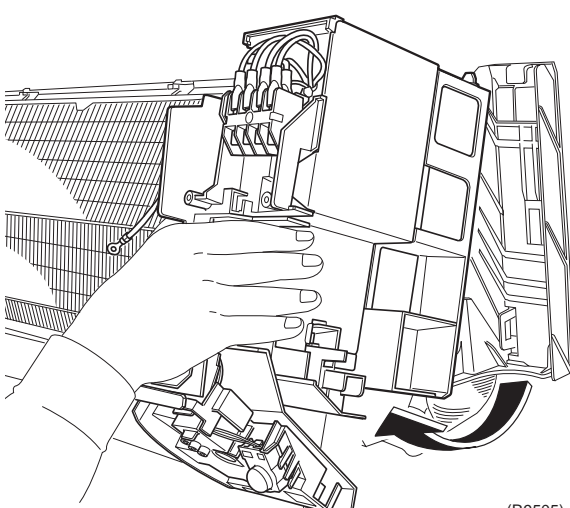
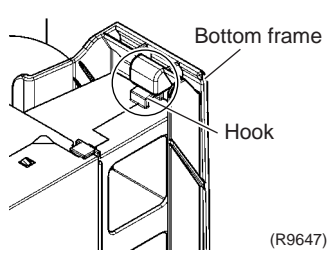
**Warning** Be sure to wait for 10 minutes or more after turning off all power supplies before disassembling work.

| Step                                                                                     | Procedure                                                                                                                                       | Points                                                                                                                                                                                                                                            |
|------------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------------------------------------------------------------------|---------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| 1. Layout of the parts                                                                   |  <p style="text-align: right;">(R9493)</p>                    | <p><b>Preparation</b></p> <ul style="list-style-type: none"> <li>■ Remove the front grille according to the "Removal of Front Grille."</li> </ul>                                                                                                 |
| 2. Remove the drip proof plate.                                                          |  <p style="text-align: center;">Drip proof plate (R9494)</p> |                                                                                                                                                                                                                                                   |
| 1 Remove the screw.<br><br>2 Remove the drip proof plate from the indoor heat exchanger. |  <p style="text-align: right;">(R9496)</p>                  |  <p style="text-align: right;">(R9495)</p> <ul style="list-style-type: none"> <li>■ When reassembling, fit the hook to the indoor heat exchanger.</li> </ul> |

| Step | Procedure                                                                                                                                                                                                                 | Points                                                                                                                                           |
|------|---------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|--------------------------------------------------------------------------------------------------------------------------------------------------|
| 3.   | Release the ground wire and the indoor heat exchanger thermistor.                                                                                                                                                         |                                                                                                                                                  |
| 1    | <p>Remove the screw and release the ground wire.</p>                                                                                    |                                                                                                                                                  |
| 2    | <p>Pull out the indoor heat exchanger thermistor.</p>                                                                                  | <p>■ Be careful not to lose the clip of the thermistor.</p>  |
| 4.   | Remove the electrical box.                                                                                                                                                                                                |                                                                                                                                                  |
| 1    | <p>Remove the 4 screws and disconnect the connection wires on the terminal board. Remove the screw and remove the wire retainer.</p>  |                                                                                                                                                  |

| Step | Procedure                                                                              | Procedure                                                                                                       | Points |
|------|----------------------------------------------------------------------------------------|-----------------------------------------------------------------------------------------------------------------|--------|
| 2    | Disconnect the connector for the fan motor [S1] and release the harness from the hook. |  <p>[S1] (R9500)</p>          |        |
| 3    | Release the ferrite core.                                                              |  <p>Ferrite core (R9501)</p> |        |
| 4    | Disconnect the connector for the swing motors [S41].                                   |  <p>[S41] (R9502)</p>       |        |



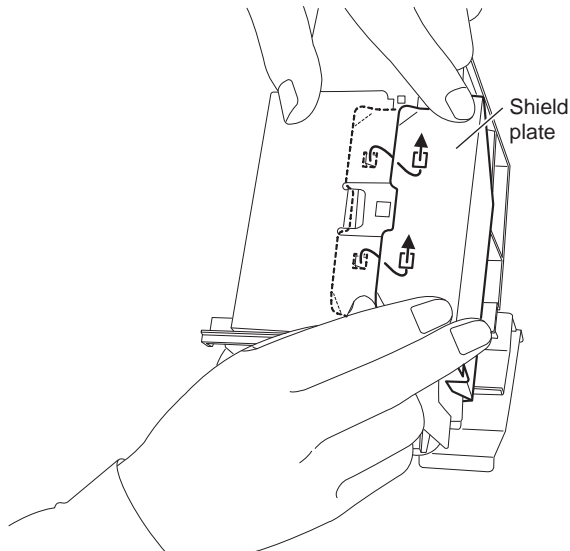
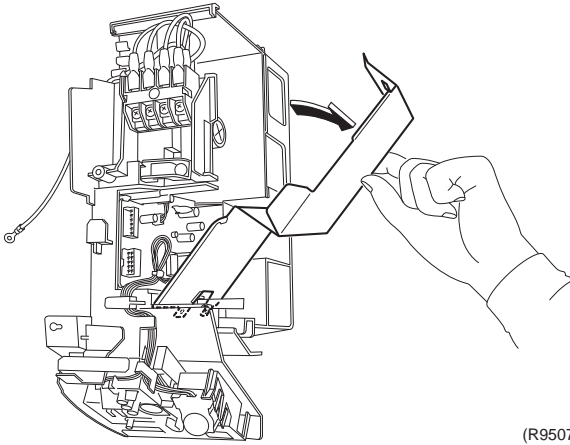
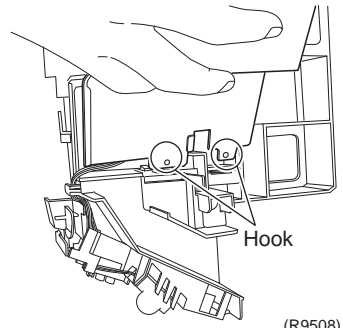
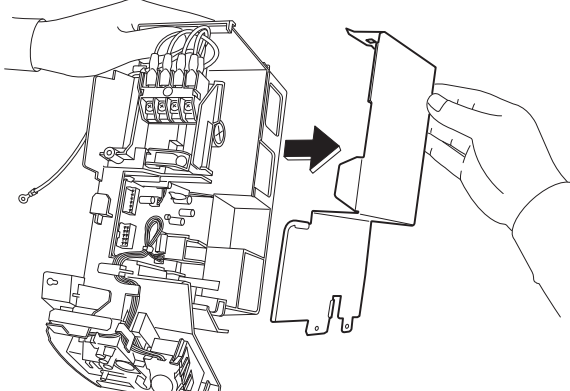
| Step | Procedure                                                       | Procedure                                                                                                                | Points                                                                                                                                                                                                                       |
|------|-----------------------------------------------------------------|--------------------------------------------------------------------------------------------------------------------------|------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| 5    | Release the harness from the hooks.                             |  <p>(R9503)</p>                        |                                                                                                                                                                                                                              |
| 6    | Remove the screw of the electrical box.                         |  <p>Electrical box</p> <p>(R9504)</p> |                                                                                                                                                                                                                              |
| 7    | Lift up the electrical box from the bottom frame and remove it. |  <p>(R9505)</p>                      | <p>■ Fit the back hook of the electrical box to the bottom frame when reassembling.</p>  <p>Bottom frame</p> <p>Hook</p> <p>(R9647)</p> |

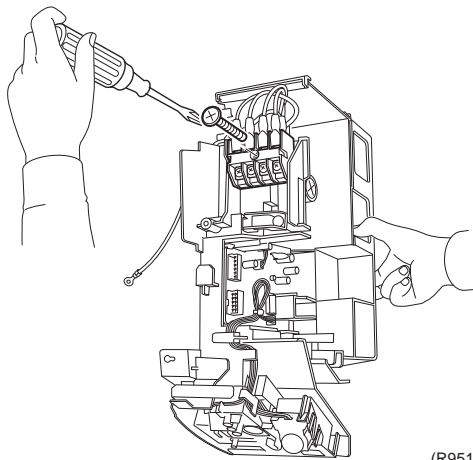
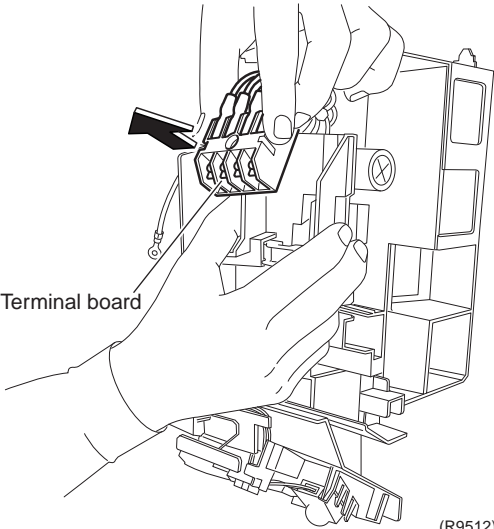
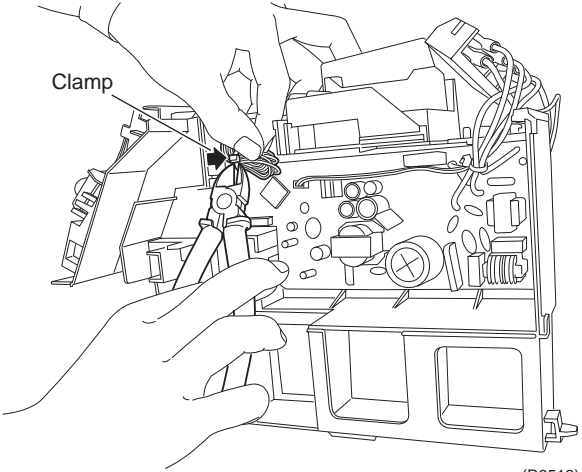
### 3.4 Removal of PCBs

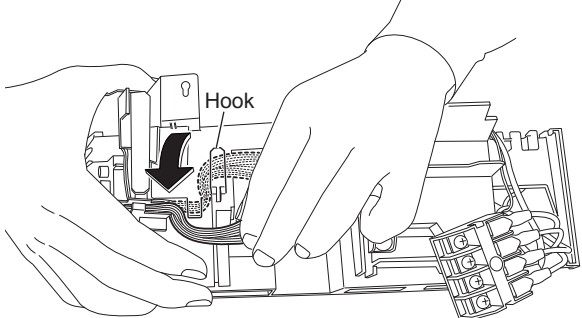
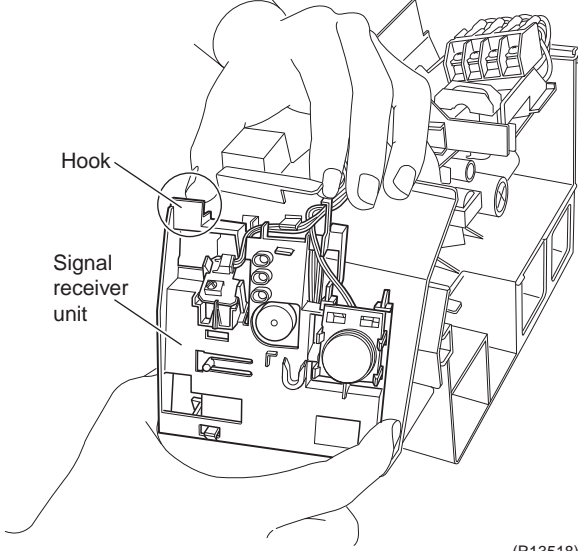
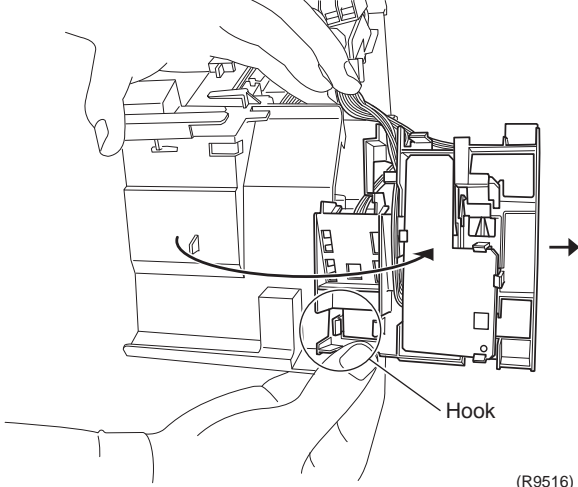
**Procedure**

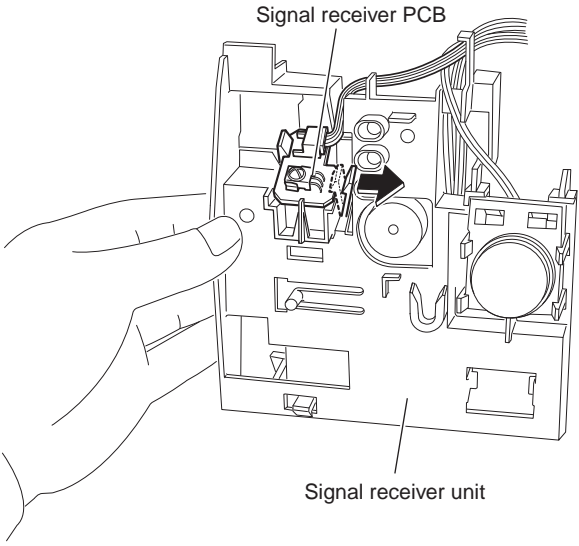
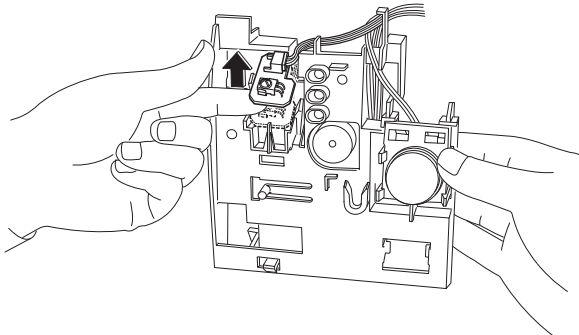
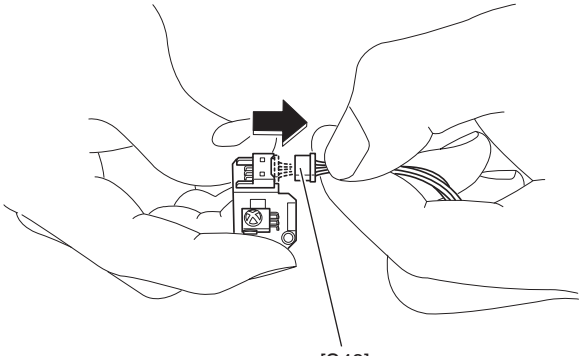


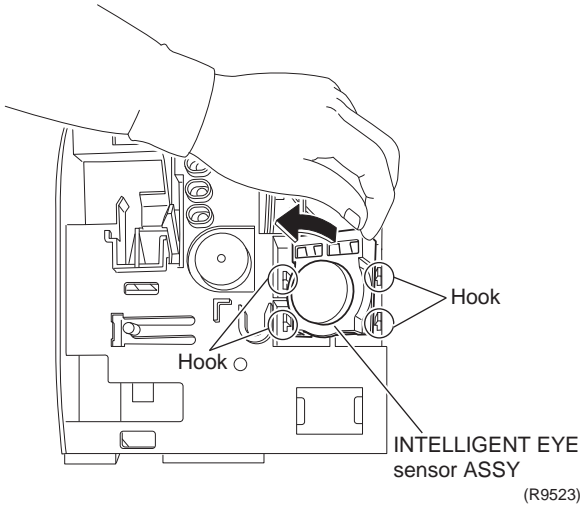
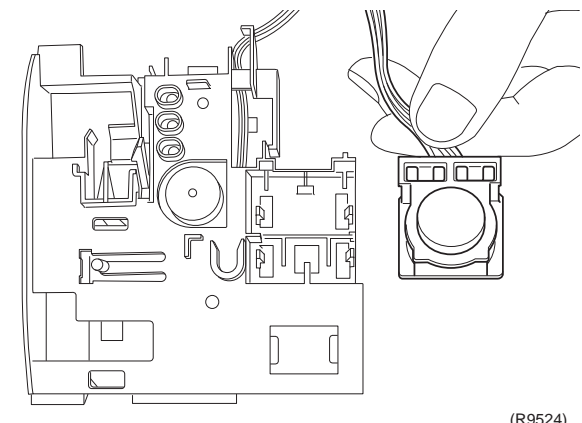
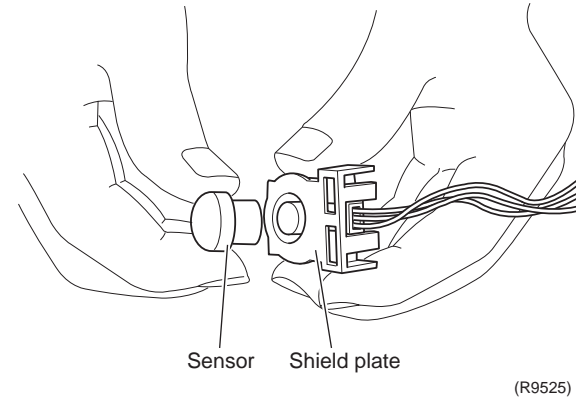
**Warning** Be sure to wait for 10 minutes or more after turning off all power supplies before disassembling work.

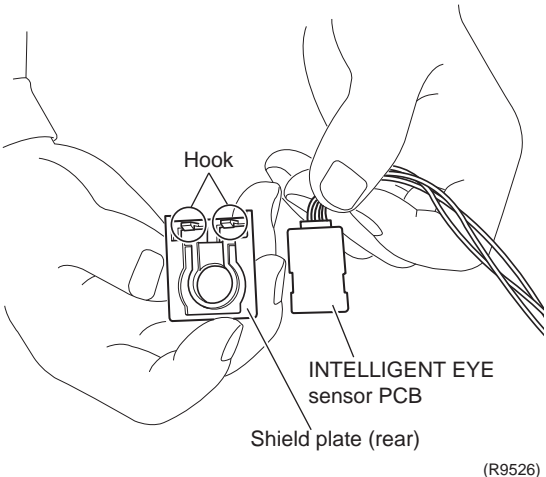
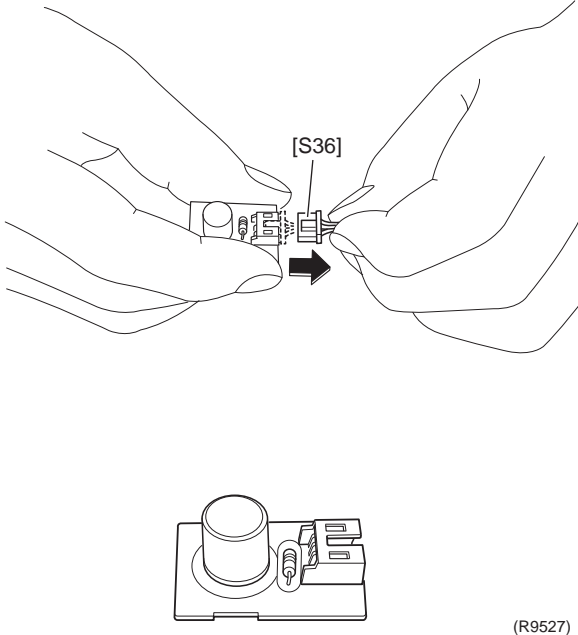
| Step                               | Procedure                                                                                                                                                            | Points                                                                                                                                                                                                                                   |
|------------------------------------|----------------------------------------------------------------------------------------------------------------------------------------------------------------------|------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| 1. Remove the signal receiver PCB. |                                                                                                                                                                      |                                                                                                                                                                                                                                          |
| 1                                  | Unfasten the hooks of the shield plate.  <p style="text-align: right;">(R9506)</p> |                                                                                                                                                                                                                                          |
| 2                                  | Open the shield plate.  <p style="text-align: right;">(R9507)</p>                | <ul style="list-style-type: none"> <li>■ The shield plate has 2 hooks at the lower part also.</li> </ul>  <p style="text-align: right;">(R9508)</p> |
| 3                                  | Remove the shield plate.  <p style="text-align: right;">(R9509)</p>              |                                                                                                                                                                                                                                          |

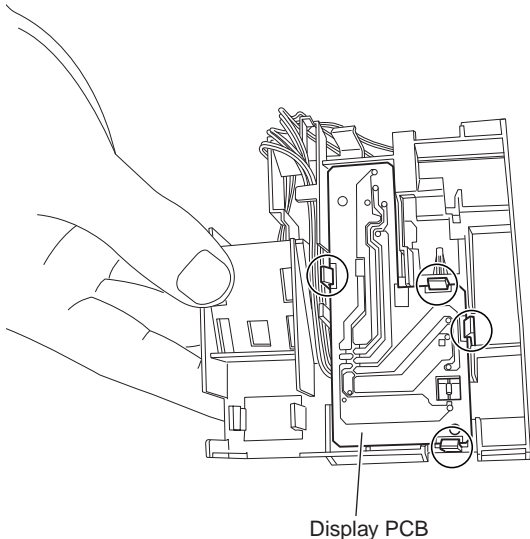
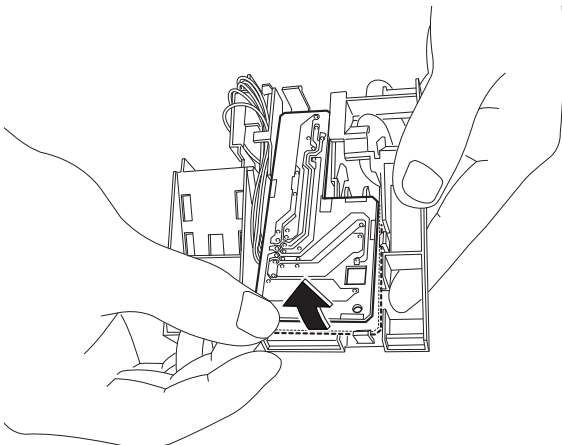
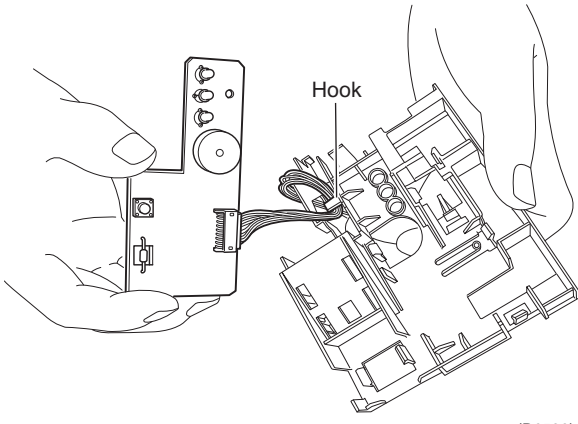
| Step | Procedure                                          | Procedure                                                                                                                | Points |
|------|----------------------------------------------------|--------------------------------------------------------------------------------------------------------------------------|--------|
| 4    | Remove the screw of the terminal board.            |  <p>(R9511)</p>                        |        |
| 5    | Remove the terminal board.<br>(1 hook at the back) |  <p>Terminal board</p> <p>(R9512)</p> |        |
| 6    | Cut the clamp.                                     |  <p>Clamp</p> <p>(R9513)</p>         |        |

| Step | Procedure                                                                             | Procedure                                                                                                                      | Points                                                                                                |
|------|---------------------------------------------------------------------------------------|--------------------------------------------------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------------------------|
| 7    | Release the harness from the hook.                                                    |  <p style="text-align: right;">(R9514)</p>   | <ul style="list-style-type: none"> <li>■ When reassembling, make sure to hook the harness.</li> </ul> |
| 8    | Push and unfasten the hook of the signal receiver unit.                               |  <p style="text-align: right;">(R13518)</p> |                                                                                                       |
| 9    | Open the signal receiver unit. Unfasten the hook and remove the signal receiver unit. |  <p style="text-align: right;">(R9516)</p> |                                                                                                       |

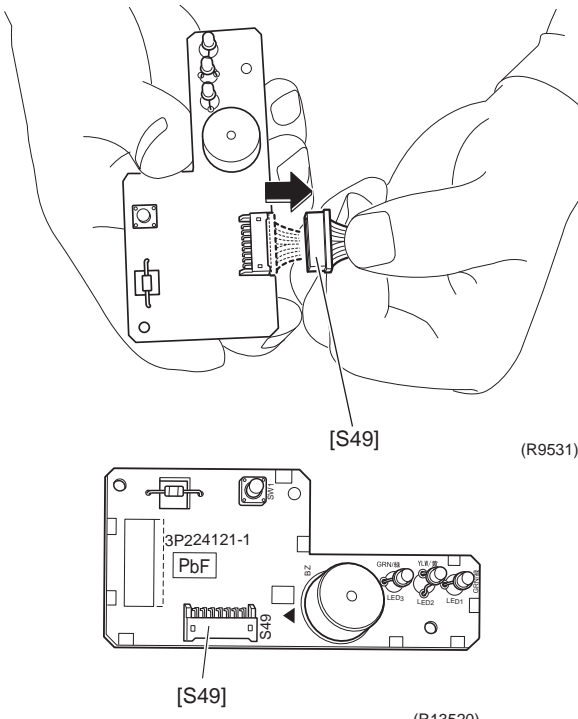
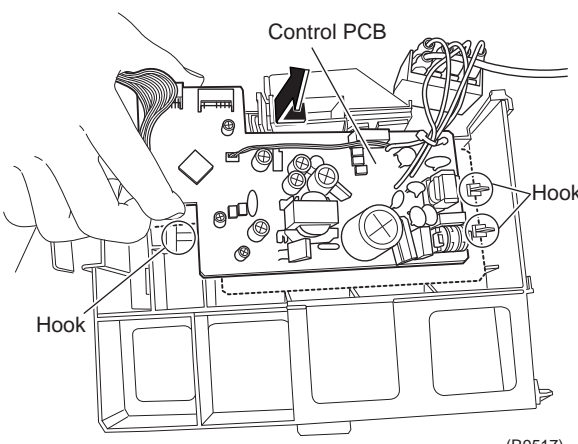
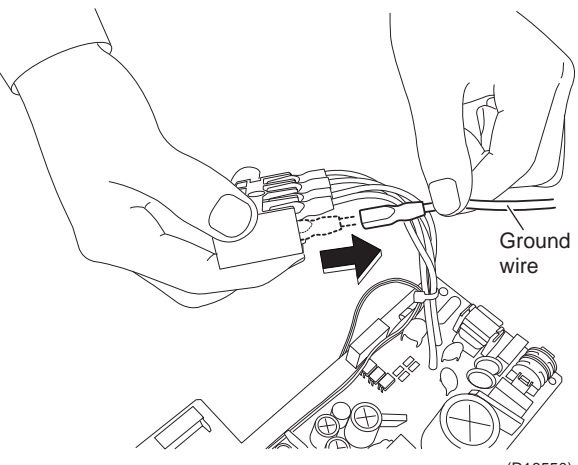
| Step | Procedure                                                                                                                               | Procedure                                                                                                                                                                                                                                    | Points |
|------|-----------------------------------------------------------------------------------------------------------------------------------------|----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|--------|
| 10   | <p>Unfasten the hook on the right of the signal receiver PCB.<br/>                     (Then the signal receiver PCB is lifted up.)</p> |  <p style="text-align: center;">Signal receiver PCB</p> <p style="text-align: center;">Signal receiver unit</p> <p style="text-align: right;">(R13519)</p> |        |
| 11   | <p>Remove the signal receiver PCB.</p>                                                                                                  |  <p style="text-align: right;">(R9521)</p>                                                                                                                |        |
| 12   | <p>Disconnect the connector.<br/>                     [S48]: control PCB</p>                                                            |  <p style="text-align: center;">[S48]</p> <p style="text-align: right;">(R9522)</p>                                                                      |        |

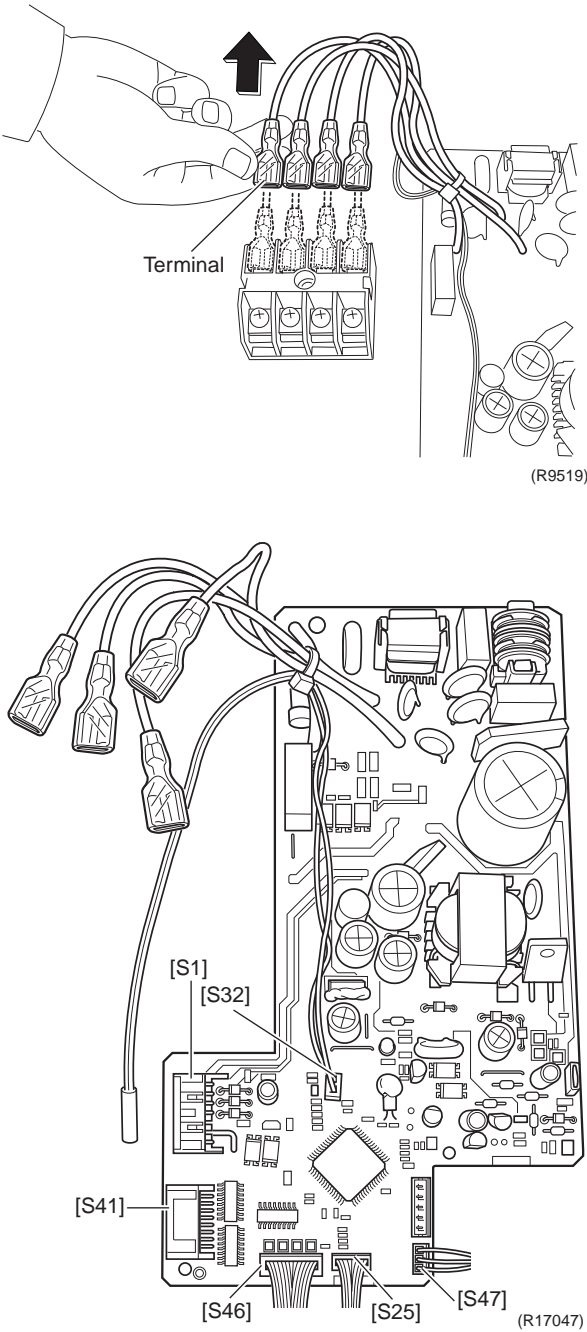
| Step | Procedure                                                                                                                                                                                                                                                                                 | Points                                                                                                                                                              |
|------|-------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|---------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| 2.   | Remove the INTELLIGENT EYE sensor PCB.                                                                                                                                                                                                                                                    |                                                                                                                                                                     |
| 1    | <p>Unfasten the 2 hooks on the right and then the 2 hooks on the left. Remove the INTELLIGENT EYE sensor ASSY.</p>   |                                                                                                                                                                     |
| 2    | <p>Remove the sensor from the shield plate.</p>                                                                                                                                                       | <ul style="list-style-type: none"> <li>When reassembling, set the sensor at the position where it "clicks". Otherwise, the sensor is not completely set.</li> </ul> |

| Step |                                                     | Procedure                                                                                          | Points |
|------|-----------------------------------------------------|----------------------------------------------------------------------------------------------------|--------|
| 3    | Remove the shield plate by unfastening the 2 hooks. |  <p>(R9526)</p>  |        |
| 4    | Disconnect the connector.<br>[S36]: control PCB     |  <p>(R9527)</p> |        |

| Step | Procedure                                                                                                                                                                                                 | Points |
|------|-----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|--------|
| 3.   | Remove the display PCB.                                                                                                                                                                                   |        |
| 1    | Unfasten the 4 hooks.  <p style="text-align: center;">Display PCB</p> <p style="text-align: right;">(R9528)</p>         |        |
| 2    | Lift up the display PCB.  <p style="text-align: right;">(R9529)</p>                                                    |        |
| 3    | Release the harness from the hook.  <p style="text-align: center;">Hook</p> <p style="text-align: right;">(R9530)</p> |        |



| Step                       | Procedure                                                                                                                                                | Points |
|----------------------------|----------------------------------------------------------------------------------------------------------------------------------------------------------|--------|
| 4                          | <p>Disconnect the connector.<br/>[S49]: control PCB</p>                |        |
| 4. Remove the control PCB. |                                                                                                                                                          |        |
| 1                          | <p>Unfasten the 3 hooks.<br/>Lift up and remove the control PCB.</p>  |        |
| 2                          | <p>Pull out the ground wire from the terminal board.</p>             |        |

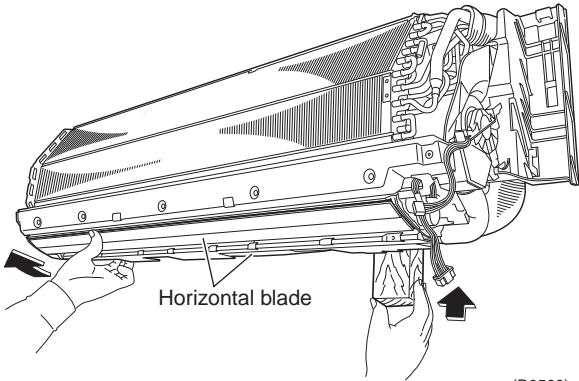
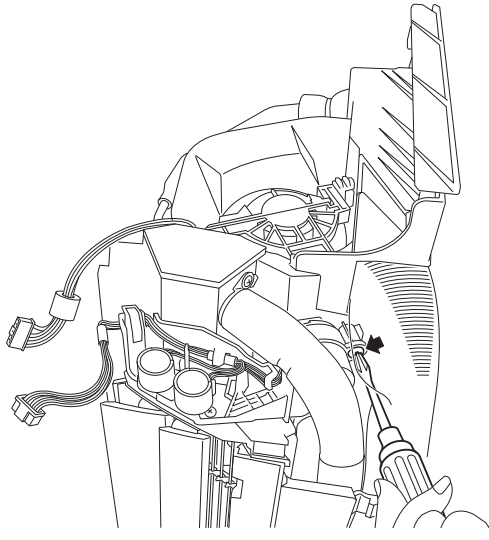
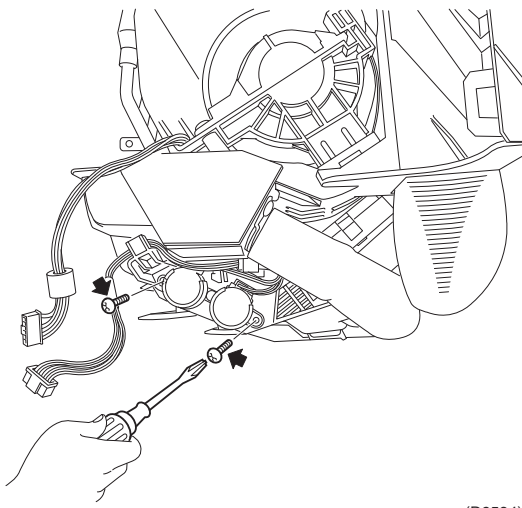
| Step | Procedure                                                                                                                                                              | Points                                                                                                                                                                                                                                                                                                                                                                                              |
|------|------------------------------------------------------------------------------------------------------------------------------------------------------------------------|-----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| 3    | <p data-bbox="196 212 467 268">Pull out the terminals from the terminal board.</p>  | <p data-bbox="1084 741 1474 1003">           [S1] : DC fan motor<br/>           [S25] : INTELLIGENT EYE sensor PCB<br/>           [S32] : indoor heat exchanger thermistor<br/>           [S41] : swing motors<br/>           [S46] : display PCB<br/>           [S47] : signal receiver PCB         </p> <p data-bbox="1084 1041 1425 1066">           ■ Refer to page 17 for detail.         </p> |

### 3.5 Removal of Horizontal Blades / Swing Motors

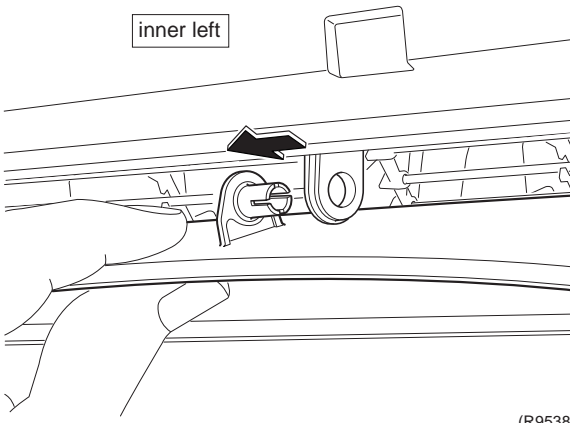
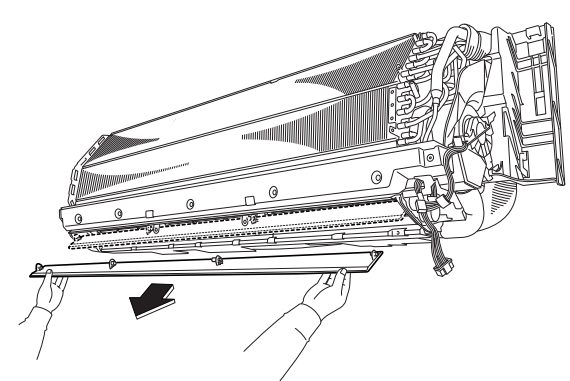
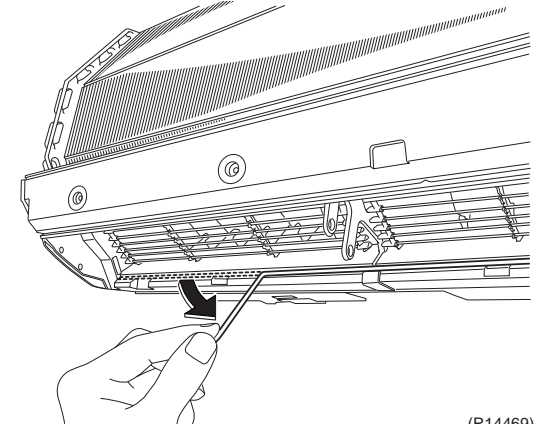
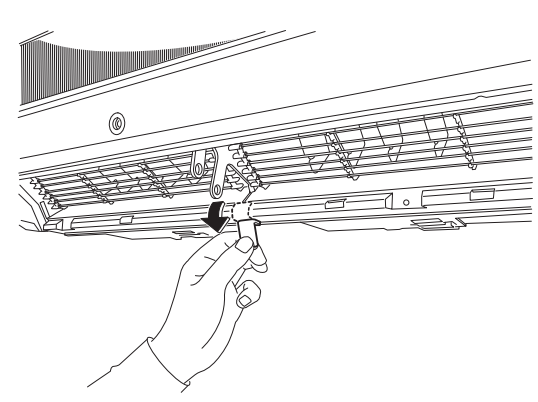
**Procedure**

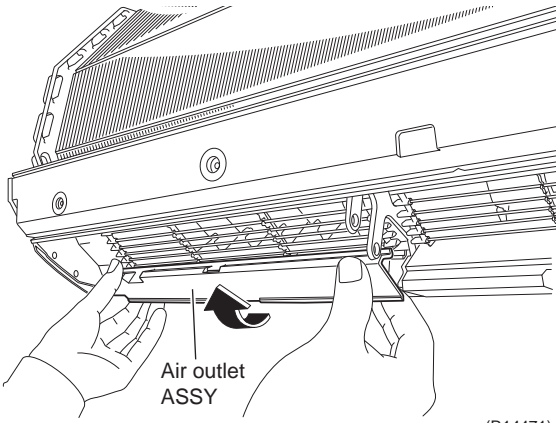
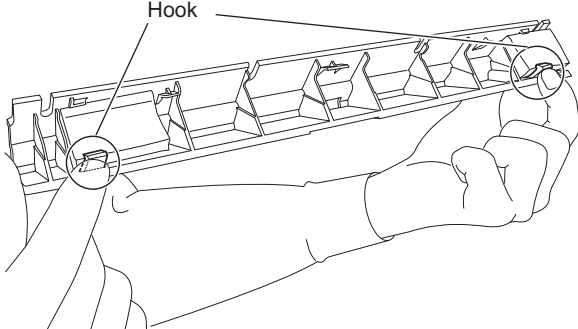
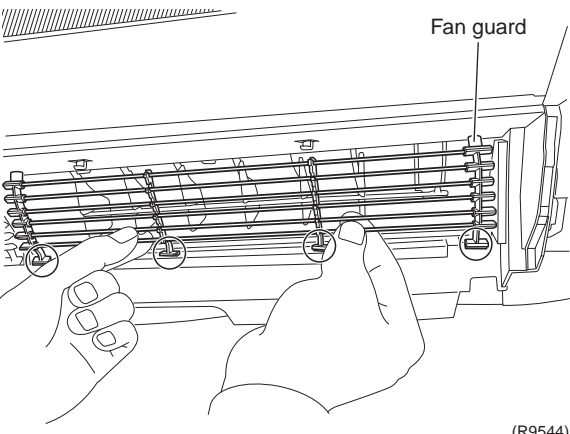
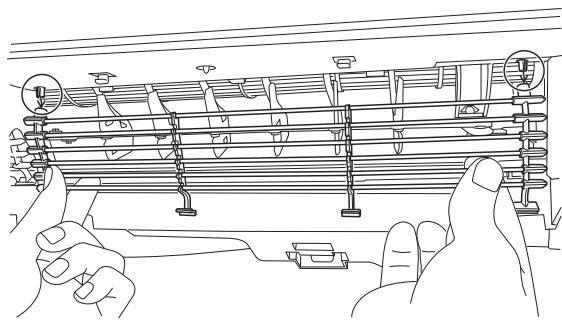


**Warning** Be sure to wait for 10 minutes or more after turning off all power supplies before disassembling work.

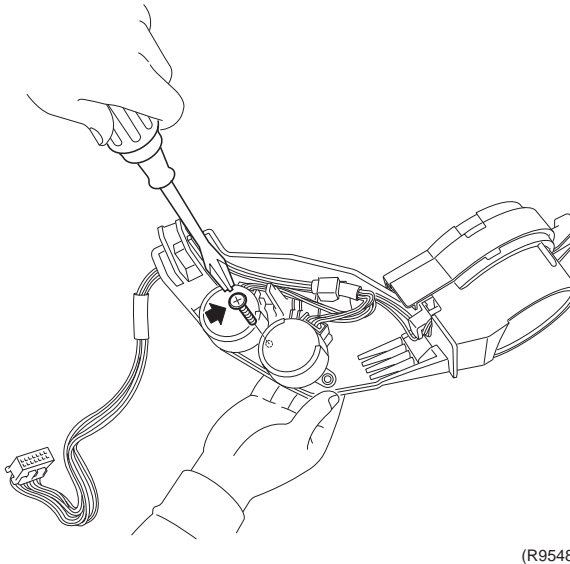
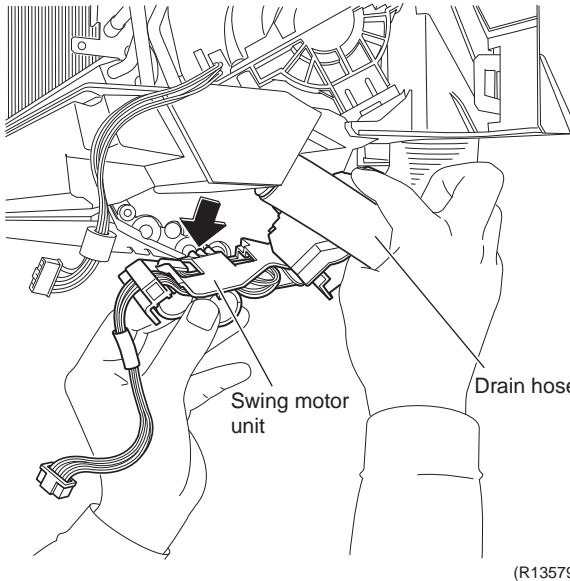
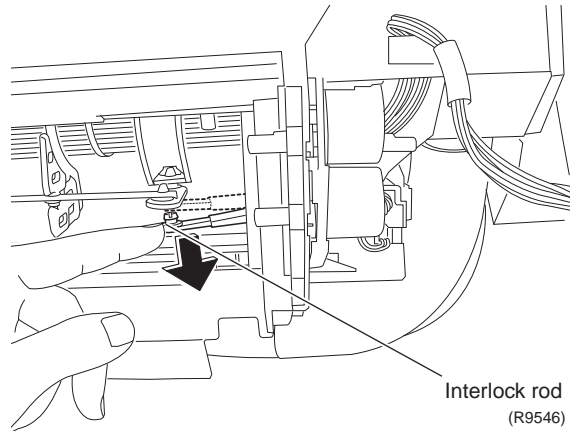
| Step                                                | Procedure                                                                                                                                                                        | Points |
|-----------------------------------------------------|----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|--------|
| 1. Remove the horizontal blades.                    |  <p style="text-align: center;">Horizontal blade</p> <p style="text-align: right;">(R9568)</p> |        |
| 1 Hold the indoor unit up with a piece of wood etc. |  <p style="text-align: right;">(R9533)</p>                                                    |        |
| 2 Remove the screw at the rear of the indoor unit.  |  <p style="text-align: right;">(R9534)</p>                                                   |        |
| 3 Remove the 2 screws (front and rear).             |                                                                                                                                                                                  |        |

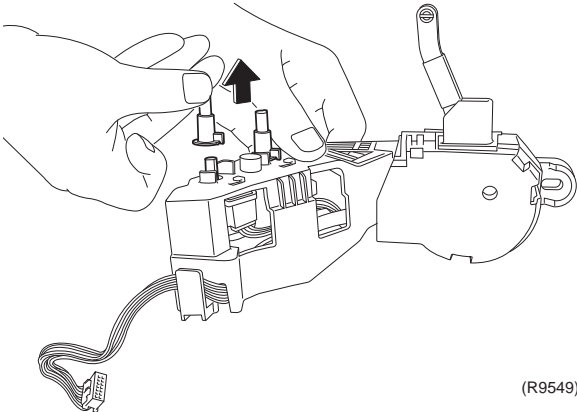
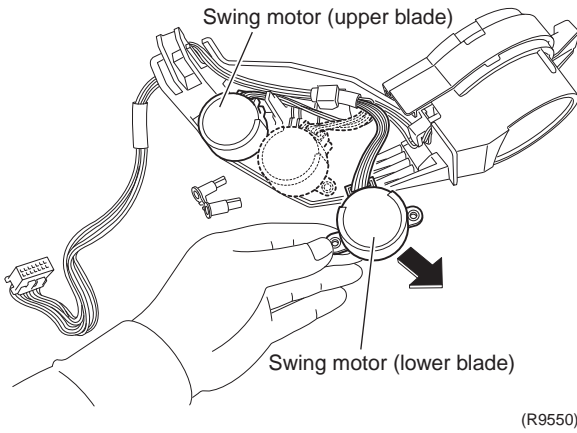
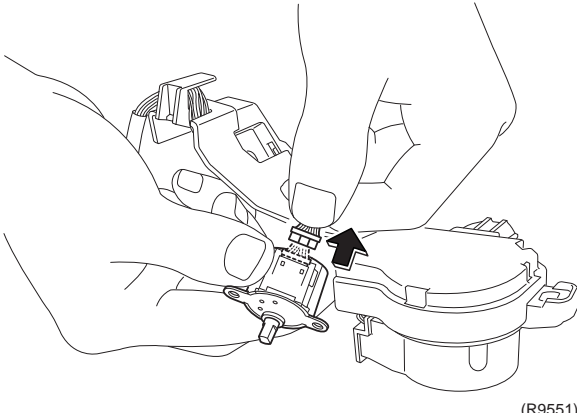
| Step |                             | Procedure                                                                                                        | Points                                                                                                           |
|------|-----------------------------|------------------------------------------------------------------------------------------------------------------|------------------------------------------------------------------------------------------------------------------|
| 4    | Release the shafts in turn. | <p>Horizontal blade</p> <p>right</p> <p>(R9535)</p> <p>left</p> <p>(R9536)</p> <p>inner right</p> <p>(R9537)</p> | <ul style="list-style-type: none"> <li>■ Removing order<br/>(right → left → inner right → inner left)</li> </ul> |

| Step | Procedure                    | Points                                                                                                                                                                                                                                                                                                                                                             |                                                                                                                        |
|------|------------------------------|--------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|------------------------------------------------------------------------------------------------------------------------|
| 5    | Remove the horizontal blade. |  <p>(R9538)</p>  <p>(R9539)</p>                                                                                                                                                               | <ul style="list-style-type: none"> <li>Remove both the horizontal blades (upper and lower) in the same way.</li> </ul> |
| 2.   | Remove the fan guards.       | <p>1 Remove the sealing material (horizontal).</p>  <p>(R14469)</p> <p>2 Remove the sealing material (vertical). Also remove the other sealing material on the right.</p>  <p>(R14470)</p> |                                                                                                                        |

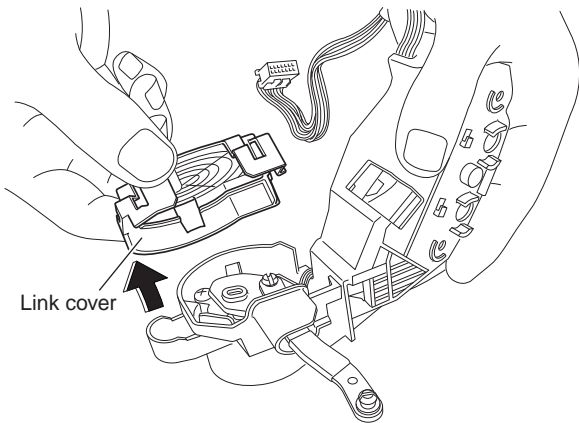
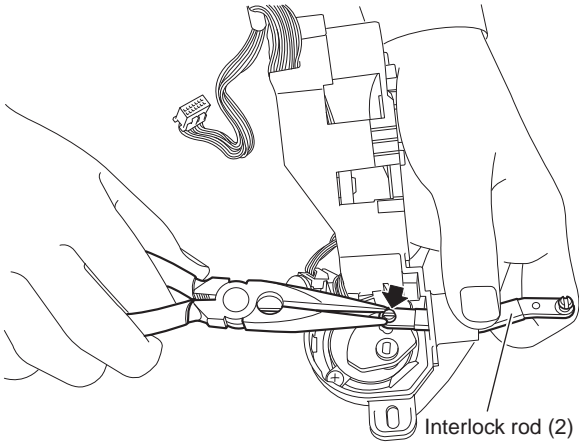
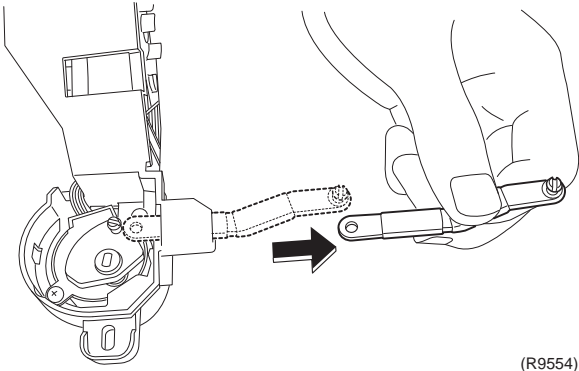
| Step |                                                                            | Procedure                                                                                                                                                                                                                                | Points                                                                                                    |
|------|----------------------------------------------------------------------------|------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|-----------------------------------------------------------------------------------------------------------|
| 3    | Remove the left air outlet ASSY by pushing the 2 hooks at the back.        |  <p>Air outlet ASSY</p> <p>(R14471)</p>  <p>Hook</p> <p>(R9543)</p> | <ul style="list-style-type: none"> <li>■ Remove the center and right air outlet ASSY likewise.</li> </ul> |
| 4    | Unfasten the 4 lower hooks and the 2 upper hooks and remove the fan guard. |  <p>Fan guard</p> <p>(R9544)</p>  <p>(R9545)</p>                 | <ul style="list-style-type: none"> <li>■ Remove the other 2 fan guards likewise.</li> </ul>               |

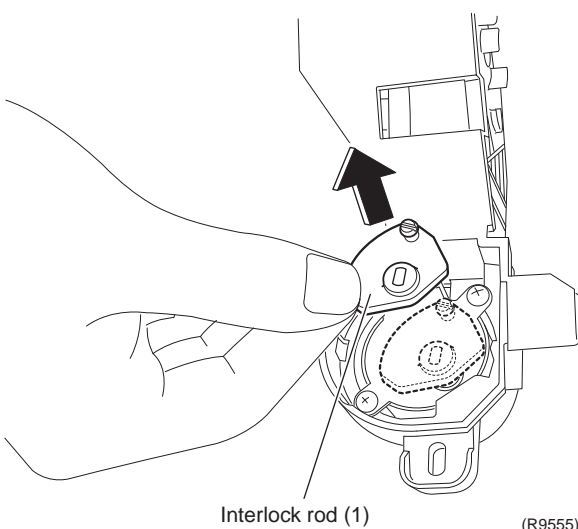
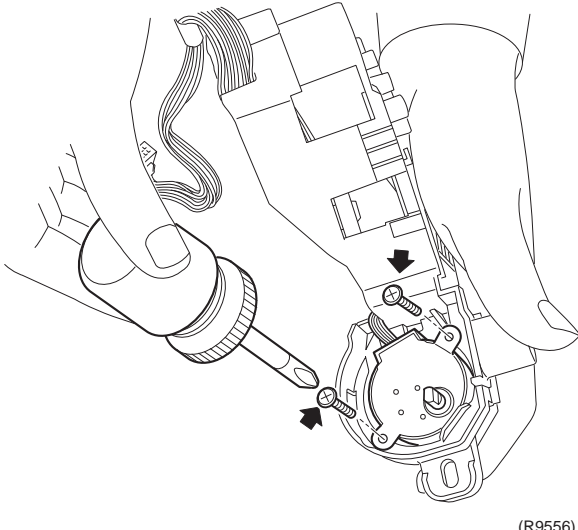
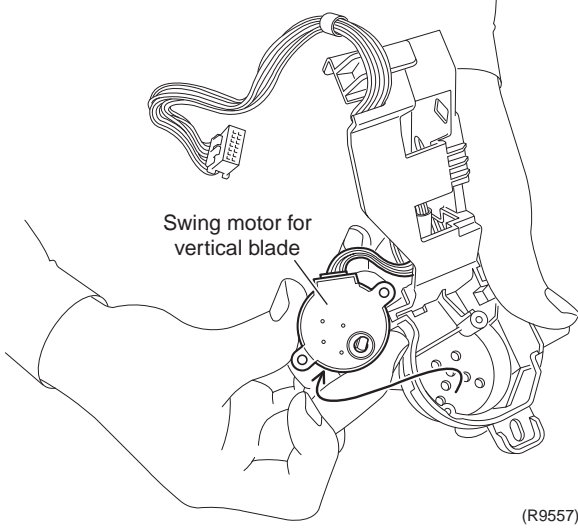
| Step | Procedure                                                  | Points |
|------|------------------------------------------------------------|--------|
| 3.   | Remove the swing motors for horizontal blades.             |        |
| 1    | Release the interlock rod.                                 |        |
| 2    | Pull out the drain hose, then remove the swing motor unit. |        |
| 3    | Remove the screw at the center.                            |        |

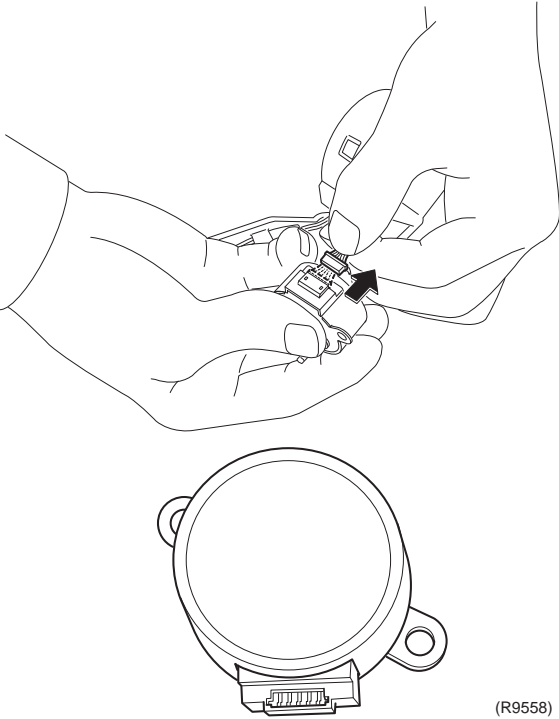


| Step | Procedure                                           | Procedure                                                                            | Points                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                             |
|------|-----------------------------------------------------|--------------------------------------------------------------------------------------|------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| 4    | Remove the 2 pivots.                                |    |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                    |
| 5    | Remove the swing motors.                            |   | <p><b>Caution</b></p> <p>When reassembling, do not confuse the installing order of the 2 motors and the colors of the connectors.</p> <p>If you set the connectors or motors opposite, the horizontal blades do not move smoothly or the noise may be heard.</p> <ol style="list-style-type: none"> <li>(1) Set the swing motor for the upper blade first.<br/>(connector: white)</li> <li>(2) Then, set the swing motor for the lower blade.<br/>(connector: red)</li> <li>(3) Fix both the swing motors with a screw.</li> </ol> |
| 6    | Disconnect the connector to remove the swing motor. |  |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                    |



| Step                                           | Procedure                                                                                                                                                                                                                                                                                                                                                                                                   | Points |
|------------------------------------------------|-------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|--------|
| 4. Remove the swing motor for vertical blades. |                                                                                                                                                                                                                                                                                                                                                                                                             |        |
| 1                                              | <p data-bbox="196 279 456 310">Remove the link cover.</p>  <p data-bbox="505 512 602 533">Link cover</p> <p data-bbox="1003 642 1065 663">(R9552)</p>                                                                                                                                                                     |        |
| 2                                              | <p data-bbox="196 678 456 741">Remove the interlock rod (2) with pliers.</p>  <p data-bbox="911 1104 1057 1125">Interlock rod (2)</p> <p data-bbox="1003 1150 1065 1171">(R9553)</p>  <p data-bbox="1003 1539 1065 1560">(R9554)</p> |        |

| Step | Procedure                                      | Procedure                                                                                                                          | Points |
|------|------------------------------------------------|------------------------------------------------------------------------------------------------------------------------------------|--------|
| 3    | Remove the interlock rod (1).                  |  <p>Interlock rod (1) (R9555)</p>                |        |
| 4    | Remove the 2 screws.                           |  <p>(R9556)</p>                                 |        |
| 5    | Remove the swing motor for the vertical blade. |  <p>Swing motor for vertical blade (R9557)</p> |        |

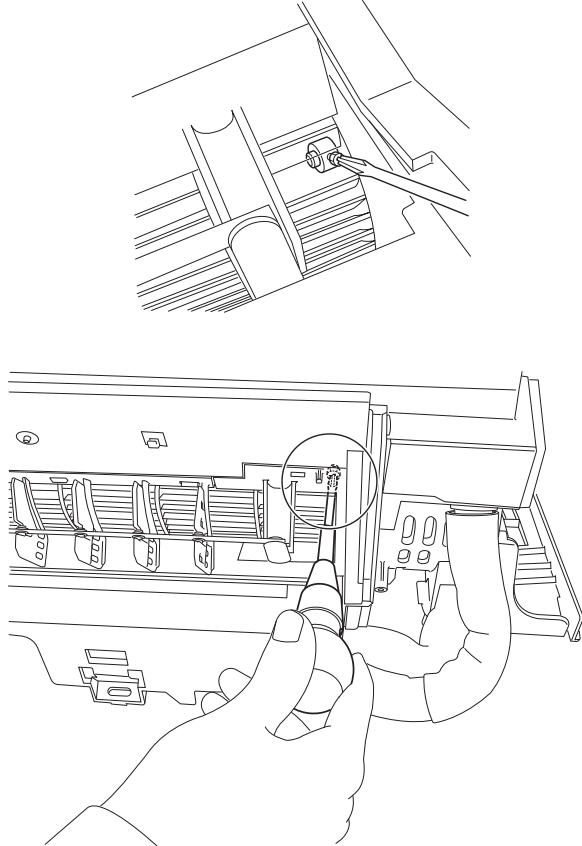
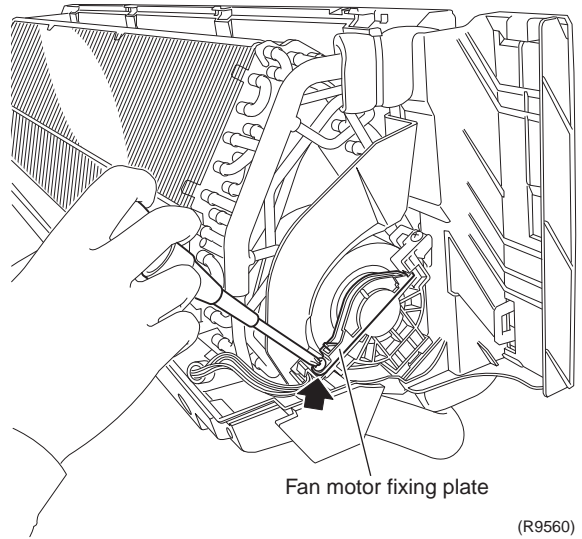
| Step | Procedure                 | Points                                                                                            | Points |
|------|---------------------------|---------------------------------------------------------------------------------------------------|--------|
| 6    | Disconnect the connector. |  <p>(R9558)</p> |        |

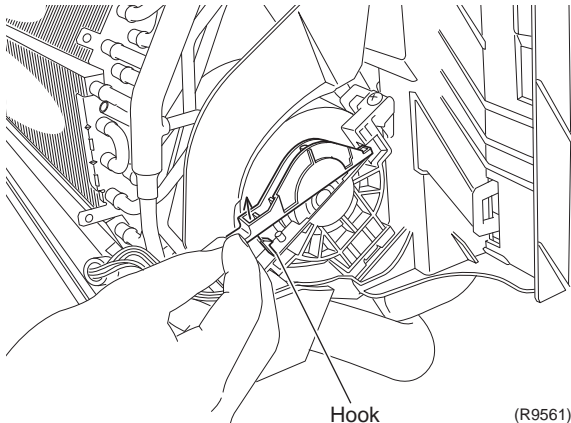
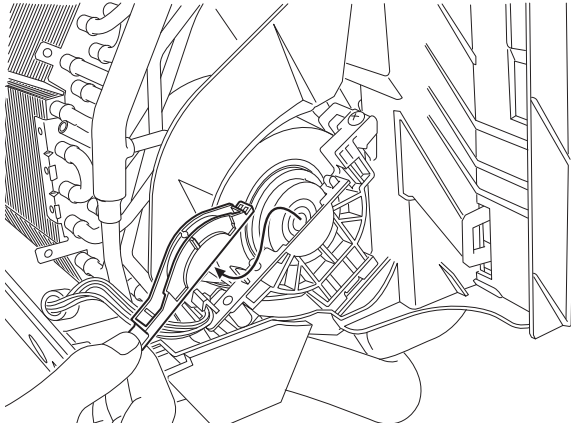
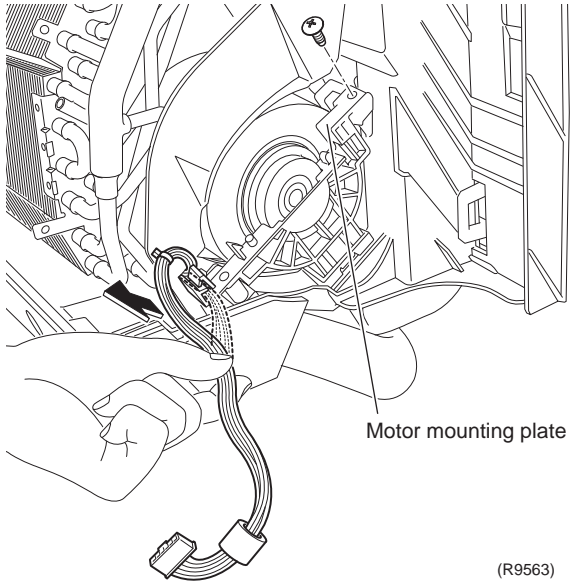
## 3.6 Removal of Fan Motor

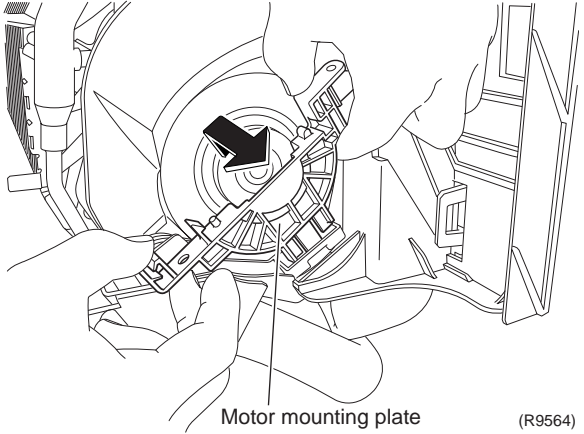
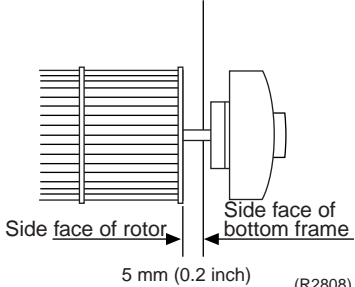
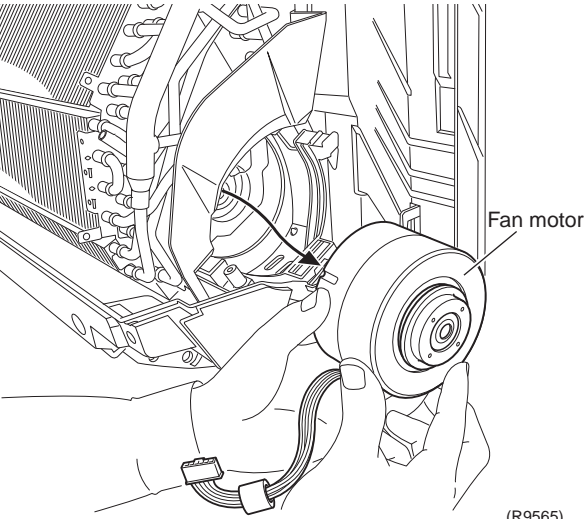
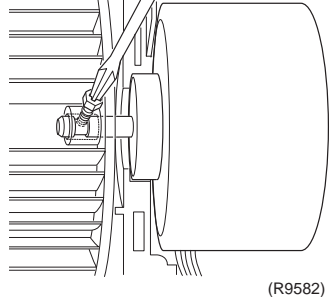
### Procedure

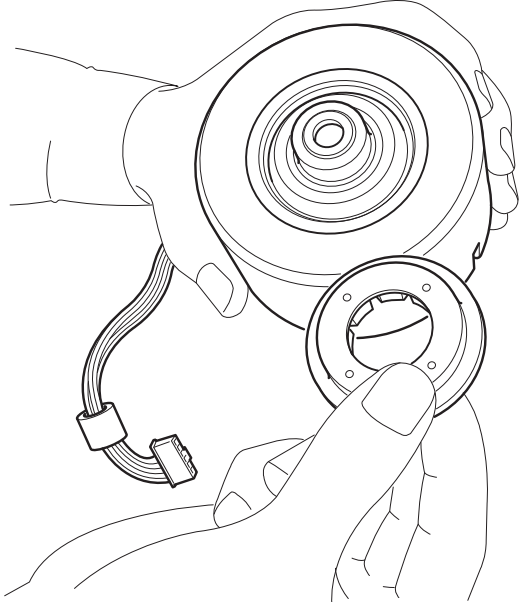
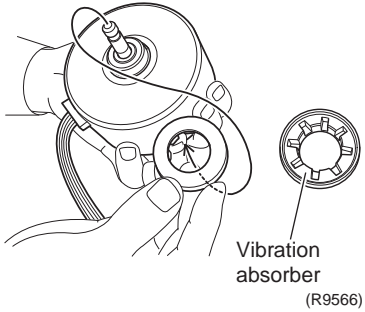


**Warning** Be sure to wait for 10 minutes or more after turning off all power supplies before disassembling work.

| Step | Procedure                                                                                                                                                                                | Points |
|------|------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|--------|
| 1    | <p>Loosen the screw of the fan motor from the air outlet.</p>  <p>(R9559)</p>                         |        |
| 2    | <p>Remove the screw of the fan motor fixing plate.</p>  <p>Fan motor fixing plate</p> <p>(R9560)</p> |        |

| Step | Procedure                                                                            | Procedure                                                                                                                                                                                                                                                        | Points |
|------|--------------------------------------------------------------------------------------|------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|--------|
| 3    | Unfasten the hook at the front and remove the fan motor fixing plate.                |  <p style="text-align: center;">Hook (R9561)</p>  <p style="text-align: right;">(R9562)</p> |        |
| 4    | Release the harness from the hook, and remove the screw of the motor mounting plate. |  <p style="text-align: center;">Motor mounting plate (R9563)</p>                                                                                                             |        |

| Step |                                  | Procedure                                                                                                              | Points                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                    |
|------|----------------------------------|------------------------------------------------------------------------------------------------------------------------|---------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| 5    | Remove the motor mounting plate. |  <p>Motor mounting plate (R9564)</p> | <p>■ When reassembling the fan motor and the fan rotor, provide as much as 5 mm (0.2 inch) of play between the side face of the rotor and the bottom frame.</p>  <p>Side face of rotor<br/>Side face of bottom frame<br/>5 mm (0.2 inch) (R2808)</p>                                                                                                                                                                                   |
| 6    | Remove the fan motor.            |  <p>Fan motor (R9565)</p>           |  <p>(R9582)</p> <ol style="list-style-type: none"> <li>(1) Insert the fan motor with approx. 5 mm (0.2 inch) left.</li> <li>(2) Tighten the screw until it stops. Then give the screw one more turn.</li> <li>(3) Rotate the fan rotor and confirm the fan motor and the fan rotor are installed appropriately.</li> <li>(4) Tighten the screw completely if appropriate.</li> <li>(5) If not appropriate, go back to (1).</li> </ol> |

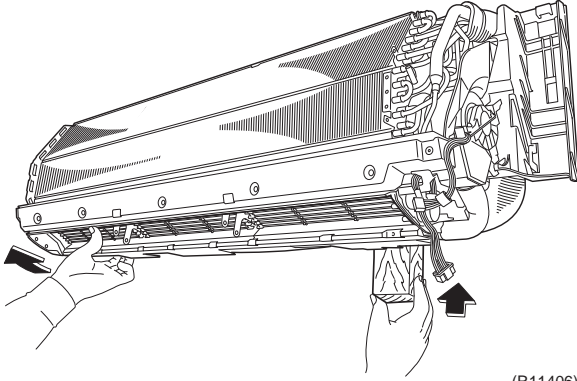
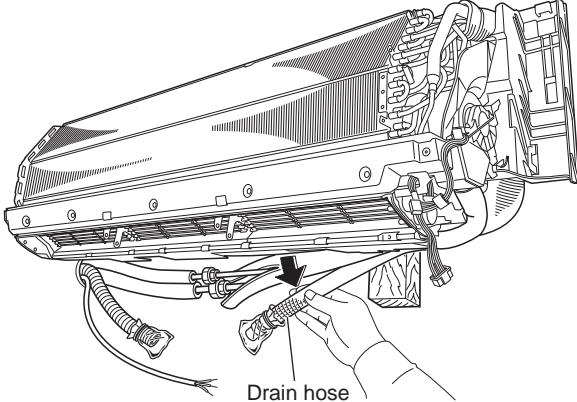
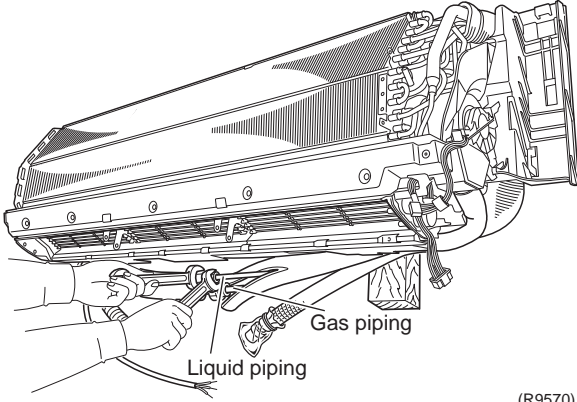
| Step |                                | Procedure                                                                                         | Points                                                                                                                                                                                                                                     |
|------|--------------------------------|---------------------------------------------------------------------------------------------------|--------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| 7    | Remove the vibration absorber. |  <p>(R9567)</p> | <ul style="list-style-type: none"> <li>■ When reassembling, engage the vibration absorber completely.</li> </ul>  <p>Vibration absorber<br/>(R9566)</p> |

## 3.7 Removal of Indoor Heat Exchanger

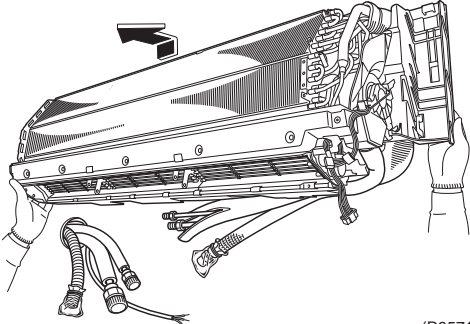
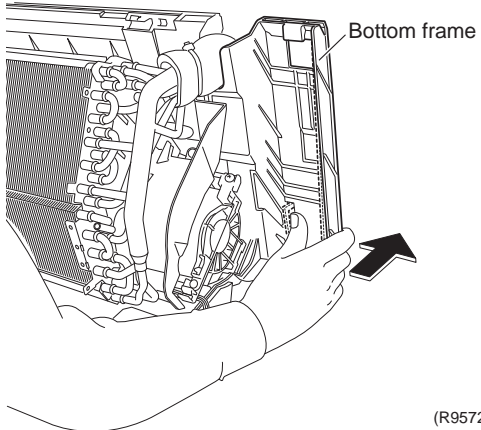
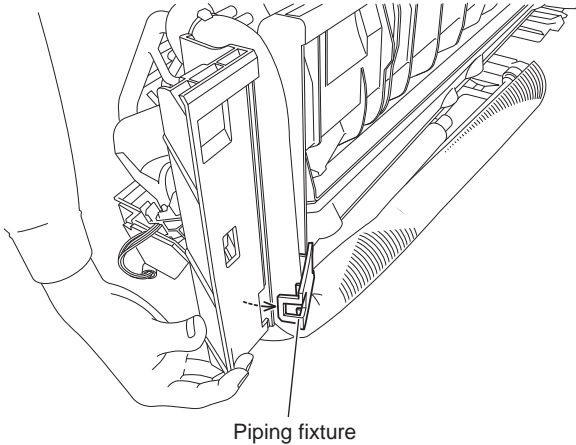
### Procedure

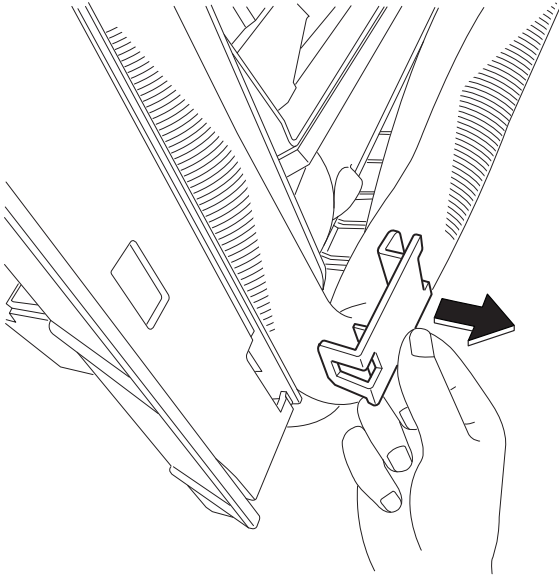
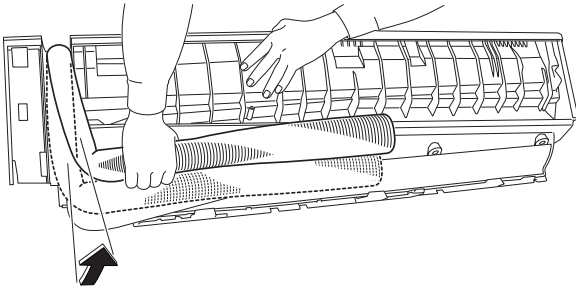
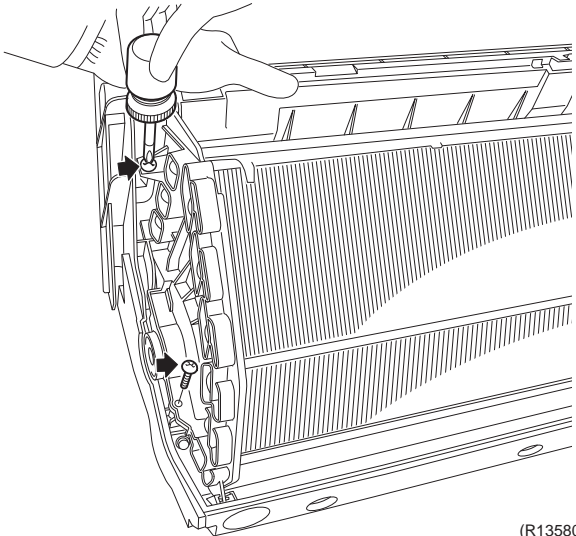


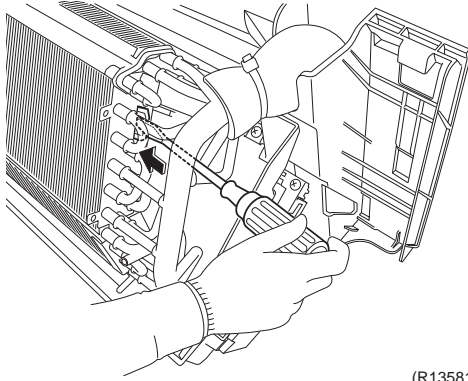
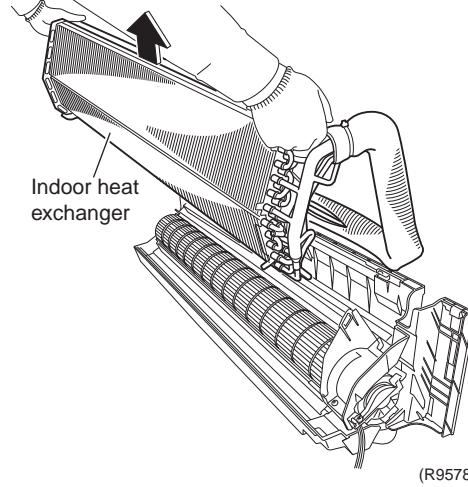
**Warning** Be sure to wait for 10 minutes or more after turning off all power supplies before disassembling work.

| Step                                                       | Procedure                                                                                                                                  | Points                                                                                                                                                                                                                                                                                                                                                                                                                                                                                      |
|------------------------------------------------------------|--------------------------------------------------------------------------------------------------------------------------------------------|---------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| 1. Disconnect the refrigerant piping.                      |                                                                                                                                            | <p><b>Preparation</b></p> <ul style="list-style-type: none"> <li>Remove the electrical box according to the "Removal of Electrical Box".</li> </ul>                                                                                                                                                                                                                                                                                                                                         |
| 1 Hold the indoor unit up with a piece of wood etc.        |  <p>(R11406)</p>                                         | <p><b>Caution</b></p> <p>If the refrigerant leaks, repair the leakage, then collect all refrigerant from the unit. After conducting vacuum drying, recharge a proper amount of refrigerant.</p>                                                                                                                                                                                                                                                                                             |
| 2 Pull out the drain hose.                                 |  <p>Drain hose</p> <p>(R9569)</p>                       | <p><b>Caution</b></p> <p>From the viewpoint of global environment protection, be sure to use a vacuum pump for air purging.</p> <p><b>Caution</b></p> <p>In pump-down work, be sure to stop the compressor before disconnecting the refrigerant piping. If the refrigerant piping is disconnected with the compressor operating and the stop valve open, air may be sucked in to generate an over-pressure in refrigeration cycle, thus resulting in pipe rupture or accidental injury.</p> |
| 3 Unscrew the flare nuts for gas piping and liquid piping. |  <p>Gas piping</p> <p>Liquid piping</p> <p>(R9570)</p> | <ul style="list-style-type: none"> <li>Place a plastic sheet under the drain pan to prevent from wetting the floor with remaining drain.</li> <li>If the drain hose is embedded in the wall, disconnect the drain hose beforehand.</li> <li>Carry out the removal work with 2 wrenches.</li> <li>When the pipings are disconnected, protect both the openings of pipe and unit from entering moisture.</li> </ul>                                                                           |



| Step | Procedure                                                                                                                                                                        | Points |
|------|----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|--------|
| 2.   | Remove the piping fixture.                                                                                                                                                       |        |
| 1    | Detach the indoor unit from the installation plate.  <p style="text-align: right;">(R9571)</p> |        |
| 2    | Push the bottom frame.  <p style="text-align: right;">(R9572)</p>                             |        |
| 3    | Release the piping fixture.  <p style="text-align: right;">(R9573)</p>                       |        |

| Step | Procedure                             | Points                                                                                                                                                                                                                                                                                                                                                                                               |
|------|---------------------------------------|------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| 4    | Remove the piping fixture.            |  <p>(R9574)</p>                                                                                                                                                                                                                                                                                                    |
| 3.   | Remove the indoor heat exchanger.     |  <p>(R9575)</p>  <p>(R13580)</p> <p><b>⚠ Caution</b><br/>When removing or reassembling the indoor heat exchanger, be sure to wear gloves or wrap the indoor heat exchanger with cloths. (You may be injured by the fins.)</p> |
| 1    | Widen the auxiliary piping.           |                                                                                                                                                                                                                                                                                                                                                                                                      |
| 2    | Remove the 2 screws on the left side. |                                                                                                                                                                                                                                                                                                                                                                                                      |

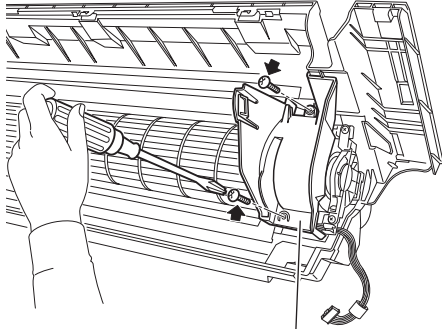
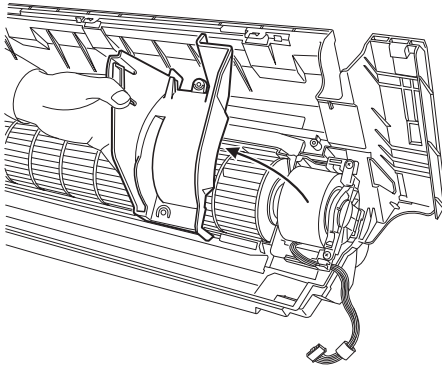
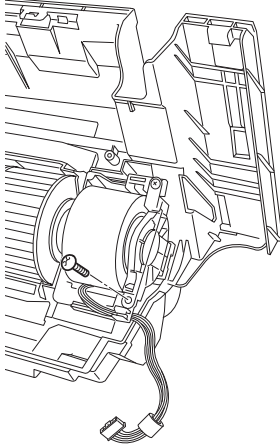
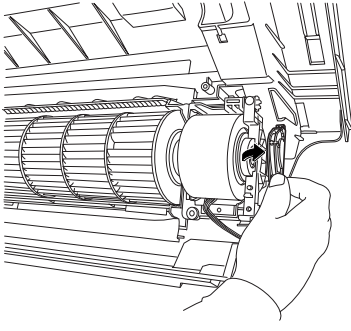
| Step | Procedure                                                                                                                                                                            | Points                                                                                                                                    |
|------|--------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------------------------------------------------------------|
| 3    | <p>Push the hook on the right side and unfasten it.</p>  <p>(R13581)</p>                           |                                                                                                                                           |
| 4    | <p>Lift up and remove the indoor heat exchanger.</p>  <p>Indoor heat exchanger</p> <p>(R9578)</p> | <ul style="list-style-type: none"> <li>■ Press the right side of the indoor heat exchanger, and lift it up from the left side.</li> </ul> |

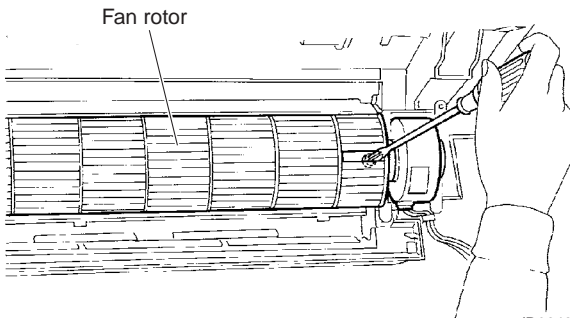
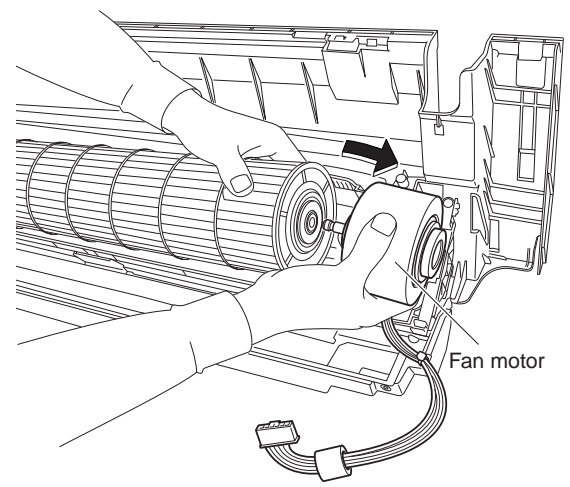
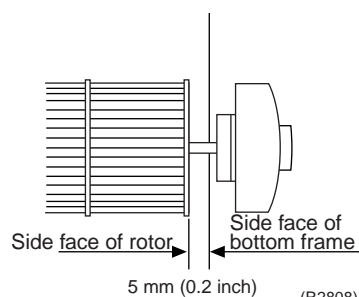
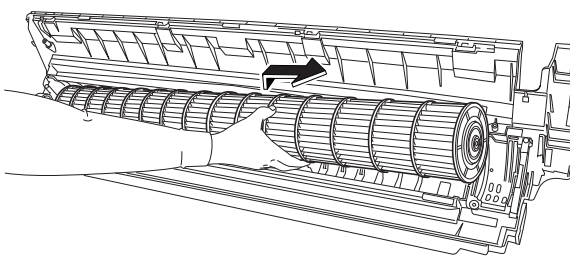
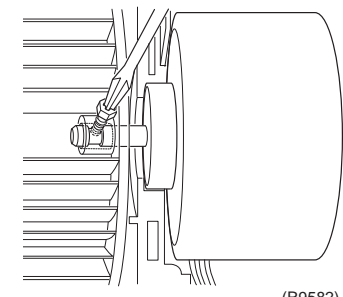
## 3.8 Removal of Fan Rotor

### Procedure



**Warning** Be sure to wait for 10 minutes or more after turning off all power supplies before disassembling work.

| Step                                                                                                                                                          | Procedure                                                                                                                                                                                                                                                                  | Points |
|---------------------------------------------------------------------------------------------------------------------------------------------------------------|----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|--------|
| 1. Remove the right side plate.<br><br>1 Remove the 2 screws.<br><br><br><br><br><br><br><br><br><br>2 Lift the right side plate and remove it.               |  <p style="text-align: center;">Right side plate (R9579)</p>  <p style="text-align: right;">(R9580)</p> |        |
| 2. Remove the fan rotor.<br><br>1 Remove the screw of the fan motor fixing plate.<br><br><br><br><br><br><br><br><br><br>2 Remove the fan motor fixing plate. |  <p style="text-align: right;">(R17121)</p>  <p style="text-align: right;">(R9581)</p>               |        |

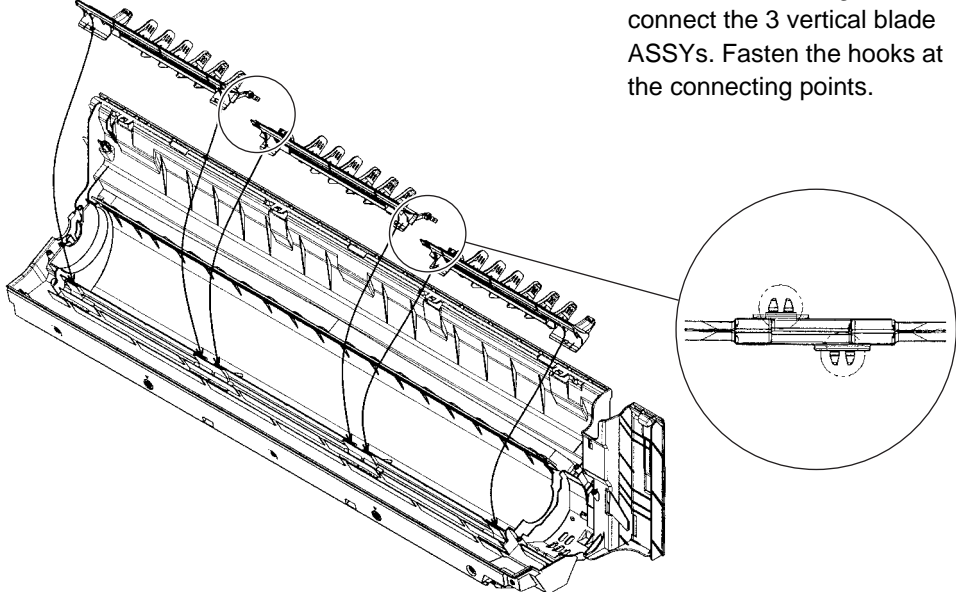
| Step |                                    | Procedure                                                                                           | Points                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                     |
|------|------------------------------------|-----------------------------------------------------------------------------------------------------|----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| 3    | Loosen the screw of the fan rotor. |  <p>(R9648)</p>   |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                            |
| 4    | Remove the fan motor.              |  <p>(R9583)</p>  | <p>■ When reassembling the fan motor and the fan rotor, provide as much as 5 mm (0.2 inch) of play between the side face of the rotor and the bottom frame.</p>  <p>(R2808)</p>                                                                                                                                                                                                                                                        |
| 5    | Remove the fan rotor.              |  <p>(R9584)</p> |  <p>(R9582)</p> <ol style="list-style-type: none"> <li>(1) Insert the fan motor with approx. 5 mm (0.2 inch) left.</li> <li>(2) Tighten the screw until it stops. Then give the screw one more turn.</li> <li>(3) Rotate the fan rotor and confirm the fan motor and the fan rotor are installed appropriately.</li> <li>(4) Tighten the screw completely if appropriate.</li> <li>(5) If not appropriate, go back to (1).</li> </ol> |

## 3.9 Removal of Vertical Blade ASSYs

### Procedure



**Warning** Be sure to wait for 10 minutes or more after turning off all power supplies before disassembling work.

| Step | Procedure                                                                                                                                                                          | Points                                                                                                                                                                                                                                                                              |
|------|------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
|      | <p>Unfasten the 2 hooks of each vertical blade ASSY.<br/>Remove the 3 vertical blade ASSYs.</p>  | <ul style="list-style-type: none"> <li>■ When reassembling, connect the 3 vertical blade ASSYs. Fasten the hooks at the connecting points.</li> </ul> <p>(R16979)</p> <ul style="list-style-type: none"> <li>■ Each vertical blade ASSY is united with a drain pan ASSY.</li> </ul> |

# 4. Outdoor Unit: RXS09/12LVJU

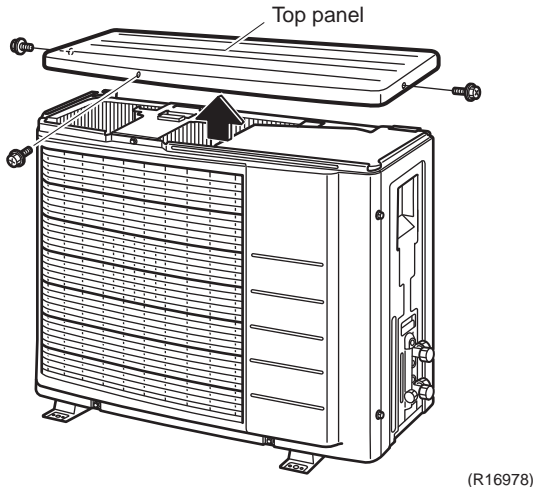
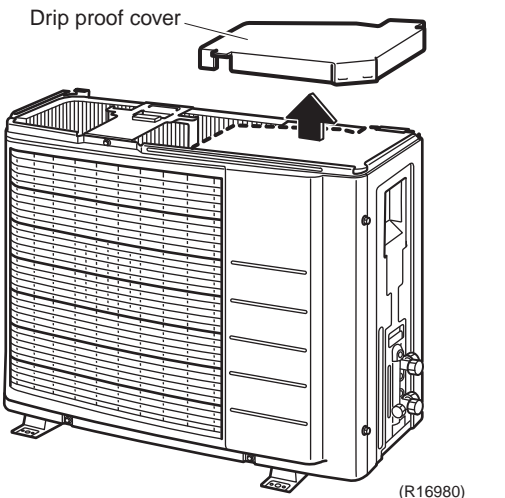
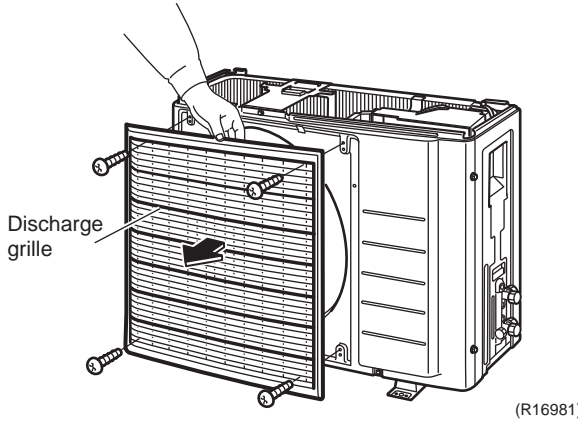
## 4.1 Removal of Outer Panels / Fan Motor

**Procedure**

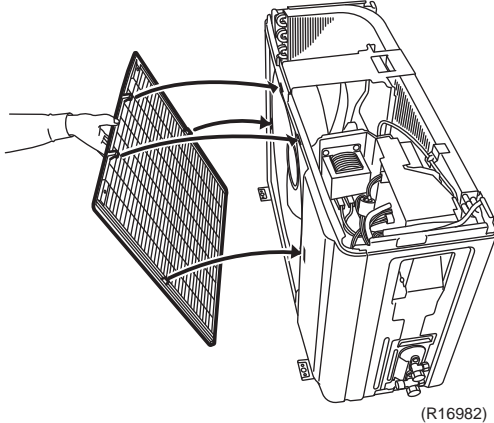
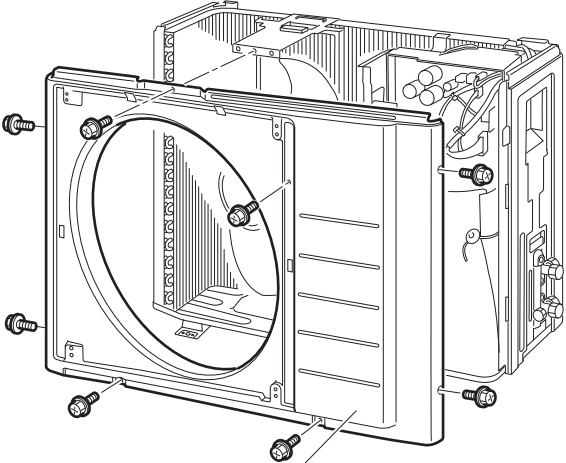
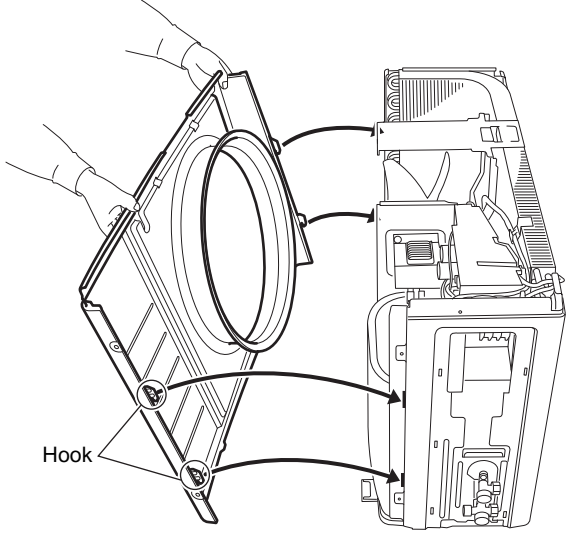


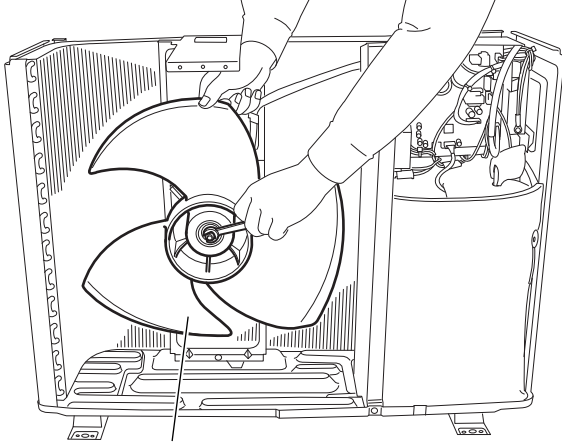
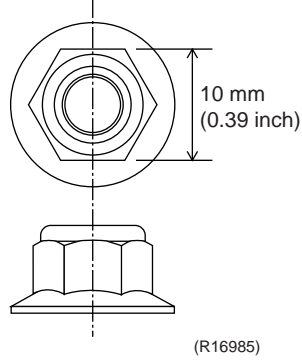
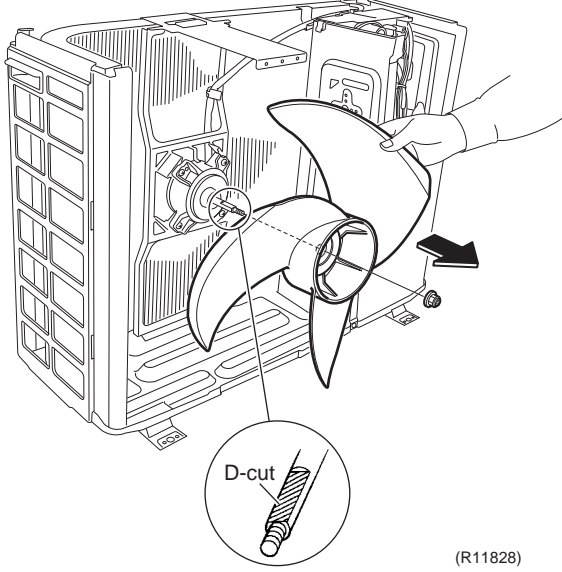
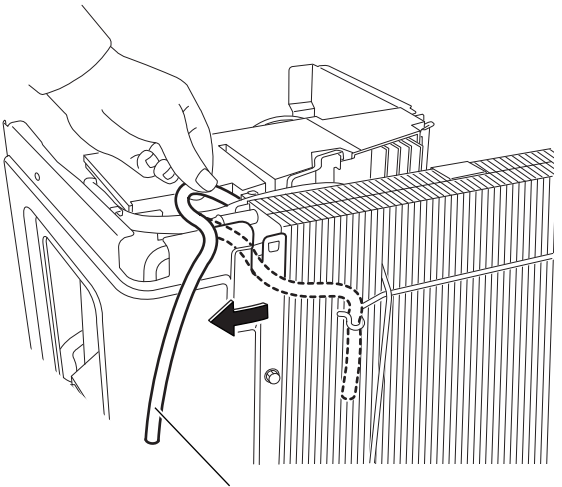
**Warning** Be sure to wait for 10 minutes or more after turning off all power supplies before disassembling work.

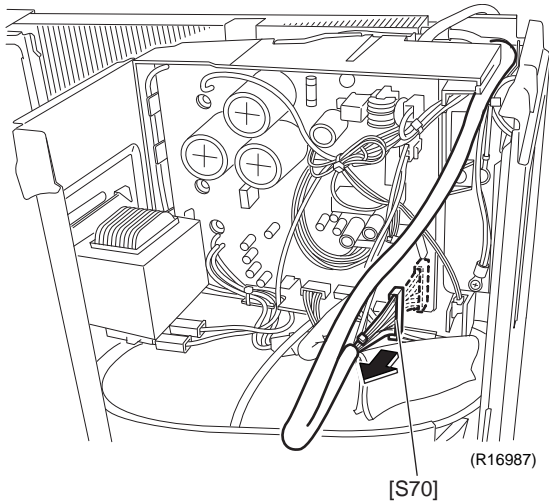
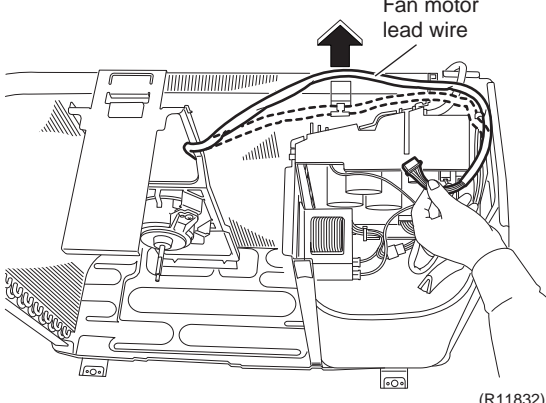
| Step                   | Procedure                                                                                                                                                | Points                                                                                                                        |
|------------------------|----------------------------------------------------------------------------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------------------------------------------------|
| 1. Appearance features | <p>(R7186)</p> <p>(R16044)</p>                                                                                                                           | <ul style="list-style-type: none"> <li>Take care not to cut your finger by the fins of the outdoor heat exchanger.</li> </ul> |
| 2. Remove the panels.  | <p>1 Remove the screw of the stop valve cover. Pull the stop valve cover downward and remove it.</p> <p>Stop valve cover</p> <p>Hook</p> <p>(R16977)</p> | <ul style="list-style-type: none"> <li>When reassembling, make sure to fit the 5 hooks.</li> </ul>                            |

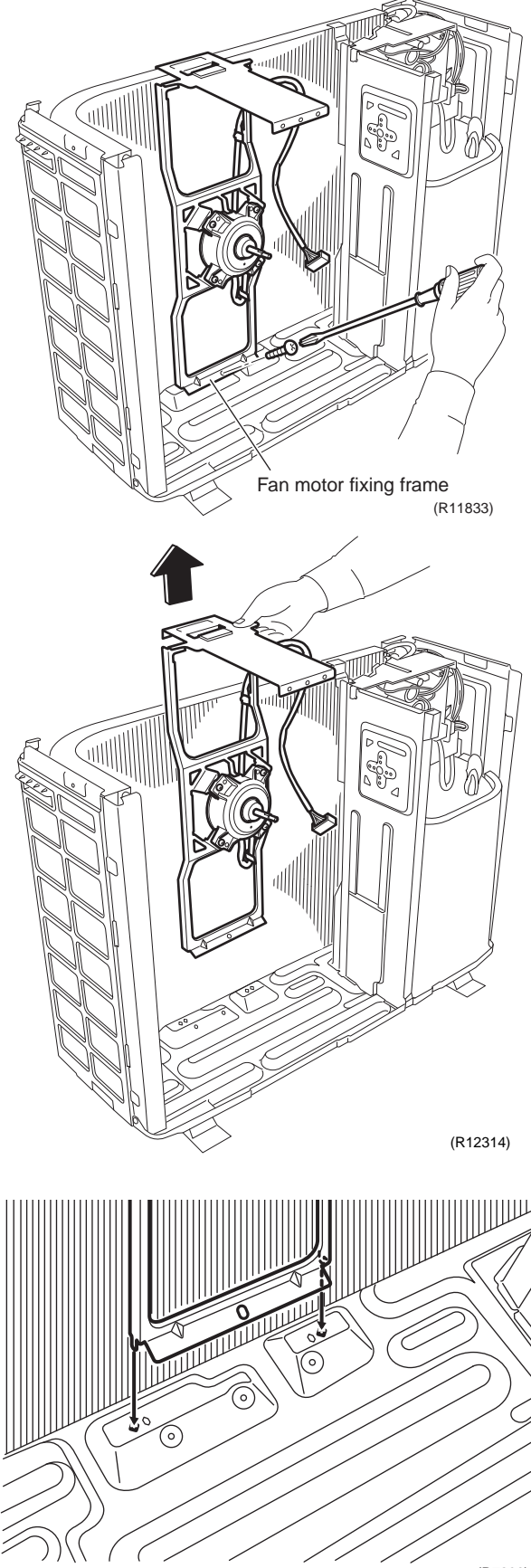
| Step |                                                      | Procedure                                                                                                                    | Points |
|------|------------------------------------------------------|------------------------------------------------------------------------------------------------------------------------------|--------|
| 2    | Remove the 3 screws and lift the top panel.          |  <p>Top panel</p> <p>(R16978)</p>          |        |
| 3    | Remove the drip proof cover.                         |  <p>Drip proof cover</p> <p>(R16980)</p>  |        |
| 4    | Remove the 4 screws and remove the discharge grille. |  <p>Discharge grille</p> <p>(R16981)</p> |        |

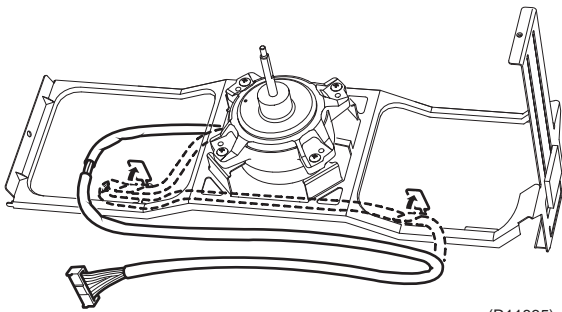
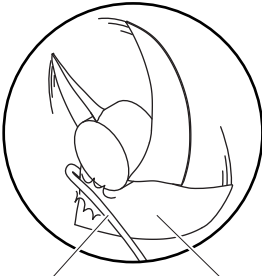
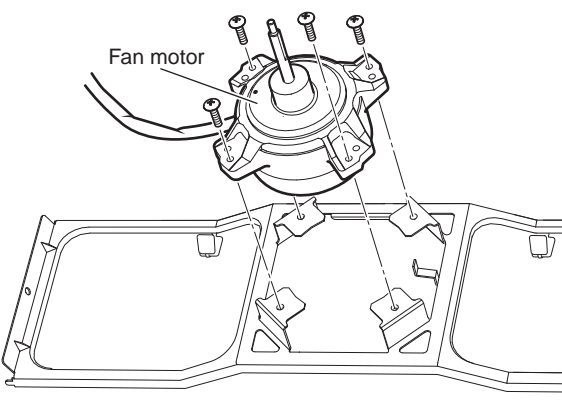
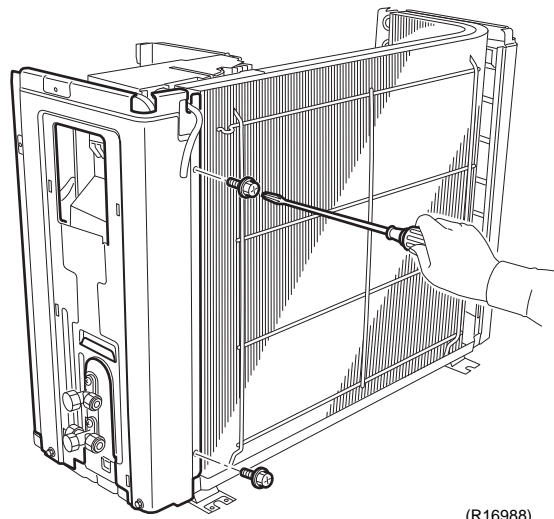
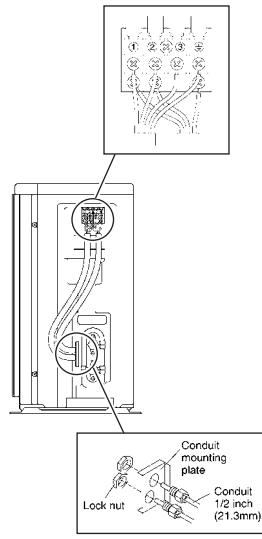


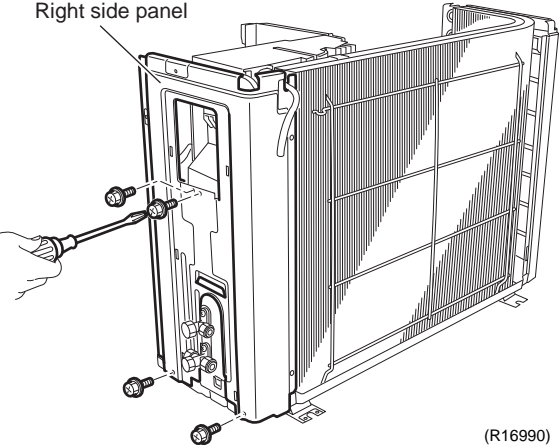
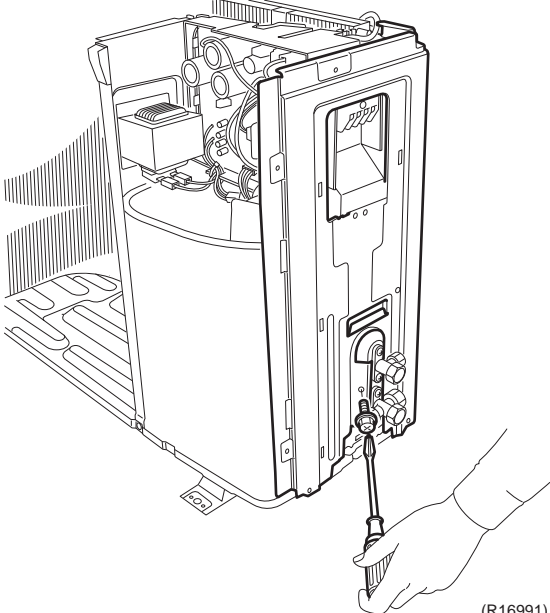
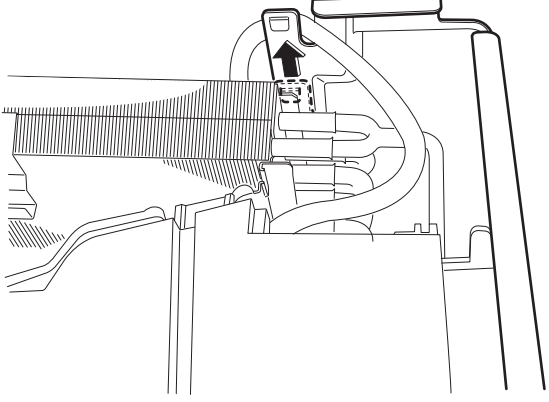
| Step |                                                      | Procedure                                                                                                                                                                                                          | Points                                                                                |
|------|------------------------------------------------------|--------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|---------------------------------------------------------------------------------------|
| 5    | Remove the 8 screws of the front panel.              |  <p>(R16982)</p>  <p>Front panel (R16983)</p> | <ul style="list-style-type: none"> <li>■ The discharge grille has 4 hooks.</li> </ul> |
| 6    | Unfasten the hooks. Pull and remove the front panel. |  <p>Hook (R16984)</p>                                                                                                          | <ul style="list-style-type: none"> <li>■ The front panel has 4 hooks.</li> </ul>      |

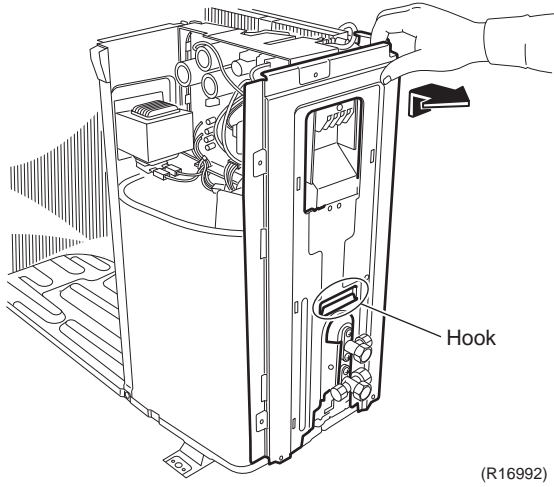
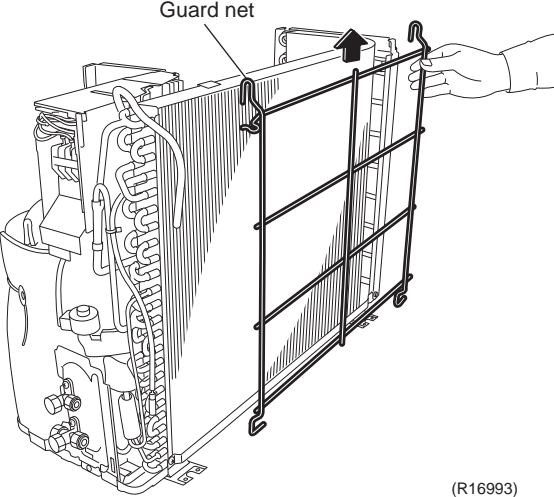
| Step                                          | Procedure                                                                                                                                                       | Points                                                                                                                                                |
|-----------------------------------------------|-----------------------------------------------------------------------------------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------------------------------------------------------------------------|
| 3. Remove the fan motor.                      |                                                                                                                                                                 | <ul style="list-style-type: none"> <li>■ Nut size: M6</li> </ul>                                                                                      |
| 1 Remove the nut of the outdoor fan.          |  <p style="text-align: center;">Outdoor fan (R16922)</p>                      |  <p style="text-align: right;">(R16985)</p>                        |
| 2 Remove the outdoor fan.                     |  <p style="text-align: center;">(R11828)</p>                                 | <ul style="list-style-type: none"> <li>■ When reassembling, align the ▼ mark of the outdoor fan with the D-cut section of the motor shaft.</li> </ul> |
| 3 Release the outdoor temperature thermistor. |  <p style="text-align: center;">Outdoor temperature thermistor (R16986)</p> |                                                                                                                                                       |

| Step |                                                   | Procedure                                                                                                                      | Points |
|------|---------------------------------------------------|--------------------------------------------------------------------------------------------------------------------------------|--------|
| 4    | Disconnect the connector for the fan motor [S70]. |  <p>(R16987)</p> <p>[S70]</p>                |        |
| 5    | Release the fan motor lead wire from the hook.    |  <p>Fan motor lead wire</p> <p>(R11832)</p> |        |

| Step | Procedure                                                                                                                                                                                                                                                                                                                                            | Points                                                                                                                                            |
|------|------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|---------------------------------------------------------------------------------------------------------------------------------------------------|
| 6    | <p data-bbox="196 212 461 302">Remove the screw and remove the fan motor fixing frame.</p>  <p data-bbox="764 747 1024 793">Fan motor fixing frame<br/>(R11833)</p> <p data-bbox="976 1472 1045 1493">(R12314)</p> <p data-bbox="1003 1944 1068 1965">(R7206)</p> | <ul style="list-style-type: none"> <li data-bbox="1084 1507 1435 1598">■ When reassembling, fit the lower hooks into the bottom frame.</li> </ul> |

| Step                            |                                                       | Procedure                                                                                                         | Points                                                                                                                                                                                                                                                                                                                                                                                  |
|---------------------------------|-------------------------------------------------------|-------------------------------------------------------------------------------------------------------------------|-----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| 7                               | Open the 2 hooks and release the fan motor lead wire. |  <p>(R11835)</p>                | <ul style="list-style-type: none"> <li>When reassembling, put the fan motor lead wire through the back of the fan motor so as not to be entangled with the outdoor fan.</li> </ul>  <p>Lead wire Outdoor fan<br/>(R3249)</p>                                                                         |
| 8                               | Remove the 4 screws and remove the fan motor.         |  <p>Fan motor<br/>(R12311)</p> |                                                                                                                                                                                                                                                                                                                                                                                         |
| 4. Remove the right side panel. | 1 Remove the 2 screws on the rear side.               |  <p>(R16988)</p>              | <ul style="list-style-type: none"> <li>When reassembling, pass the connecting wires through the conduit and secure them with a lock nut.</li> <li>Remove the screws and detach the connection wires.</li> </ul>  <p>Conduit mounting plate<br/>Lock nut Conduit 1/2 inch (12.7mm)<br/>(R16989)</p> |

| Step |                                              | Procedure                                                                                                                  | Points                                                 |
|------|----------------------------------------------|----------------------------------------------------------------------------------------------------------------------------|--------------------------------------------------------|
| 2    | Remove the 4 screws on the right side panel. |  <p>Right side panel</p> <p>(R16990)</p> |                                                        |
| 3    | Remove the screw near the stop valves.       |  <p>(R16991)</p>                        |                                                        |
| 4    | Unfasten the hook on the rear side.          |  <p>(R11842)</p>                       | <p>■ When reassembling, make sure to fit the hook.</p> |

| Step | Procedure                                   | Points                                                                                                               |
|------|---------------------------------------------|----------------------------------------------------------------------------------------------------------------------|
| 5    | Lift up the right side panel and remove it. |  <p>Hook</p> <p>(R16992)</p>       |
| 6    | Lift up the guard net and remove it.        |  <p>Guard net</p> <p>(R16993)</p> |

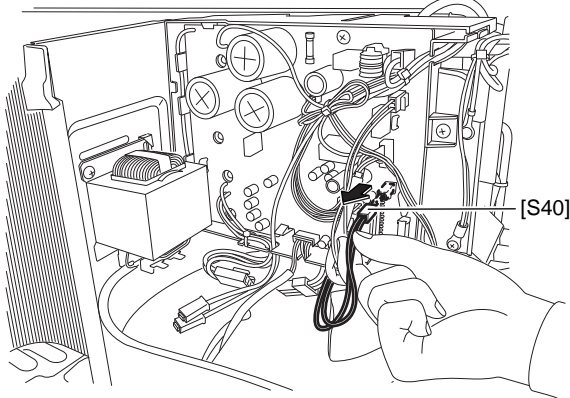
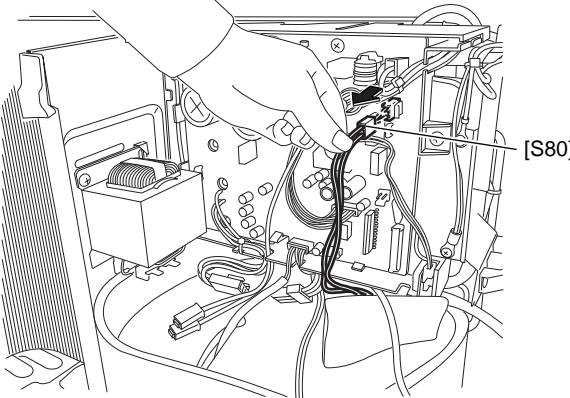
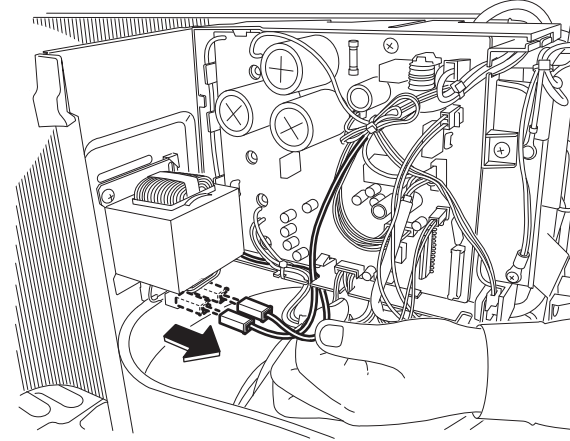
- When reassembling, make sure to fit the hook.

## 4.2 Removal of Electrical Box

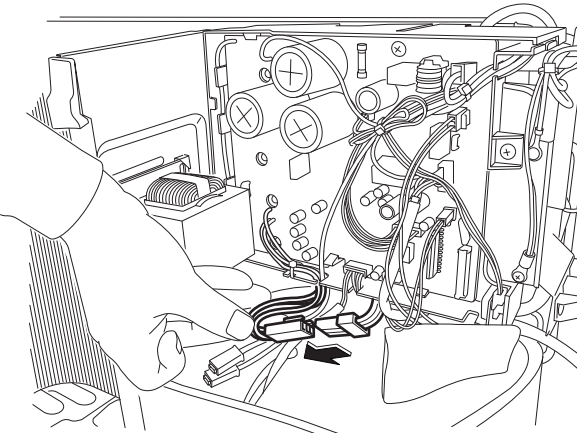
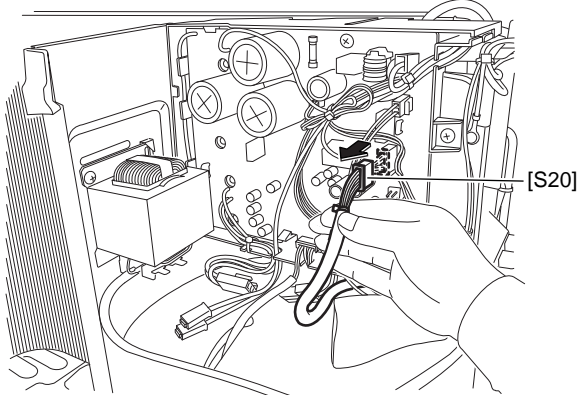
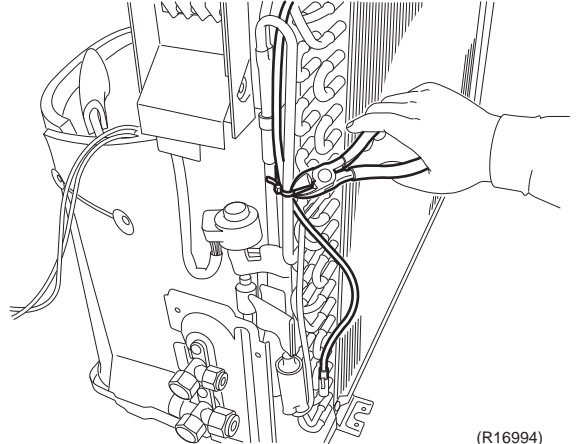
### Procedure

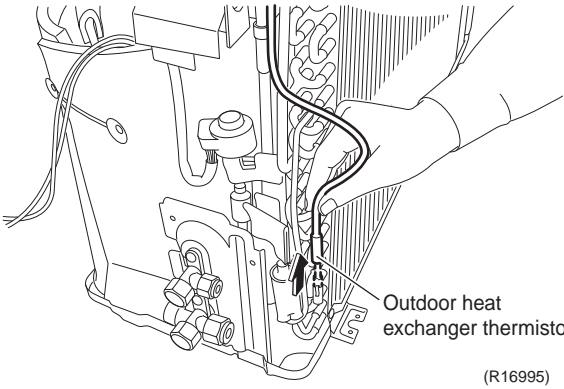
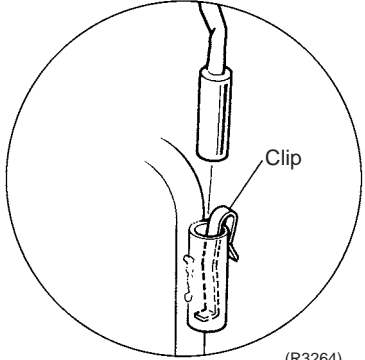
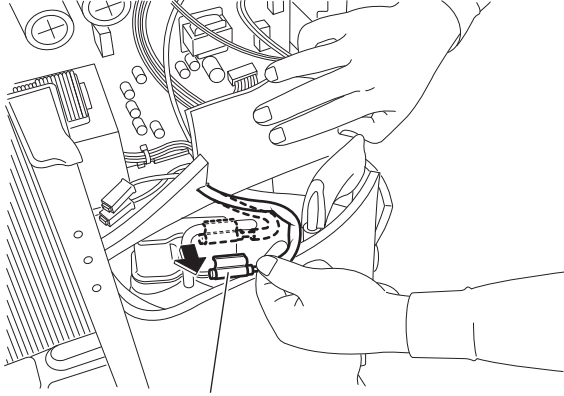
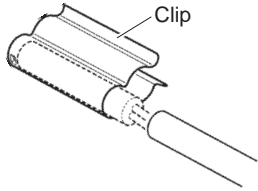
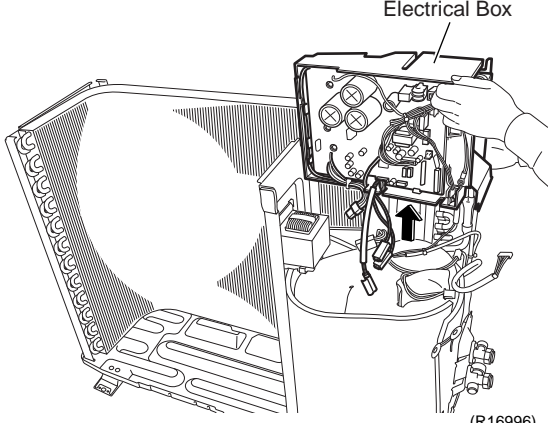


**Warning** Be sure to wait for 10 minutes or more after turning off all power supplies before disassembling work.

| Step | Procedure                                                                                                                                                                                  | Points                                                                                                                                                                                              |
|------|--------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|-----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| 1    | Disconnect the connector for the overload protector [S40].  <p style="text-align: right;">(R16924)</p>   | <b>Preparation</b> <ul style="list-style-type: none"> <li>Remove the outer panels and disconnect the connector for the fan motor according to the "Removal of Outer Panels / Fan Motor".</li> </ul> |
| 2    | Disconnect the connector for the four-way valve coil [S80].  <p style="text-align: right;">(R16925)</p> |                                                                                                                                                                                                     |
| 3    | Disconnect the 2 connectors for the reactor.  <p style="text-align: right;">(R16926)</p>               | <ul style="list-style-type: none"> <li>When reassembling, you can connect the 2 harnesses in either way regardless of the color.</li> </ul>                                                         |



| Step | Procedure                                                               | Procedure                                                                                            | Points |
|------|-------------------------------------------------------------------------|------------------------------------------------------------------------------------------------------|--------|
| 4    | Disconnect the relay connector for the compressor.                      |  <p>(R16927)</p>   |        |
| 5    | Disconnect the connector for the electronic expansion valve coil [S20]. |  <p>(R16928)</p>  |        |
| 6    | Cut the clamp.                                                          |  <p>(R16994)</p> |        |

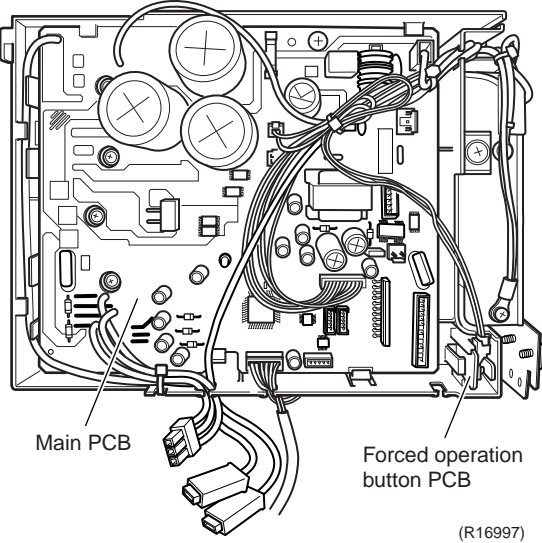
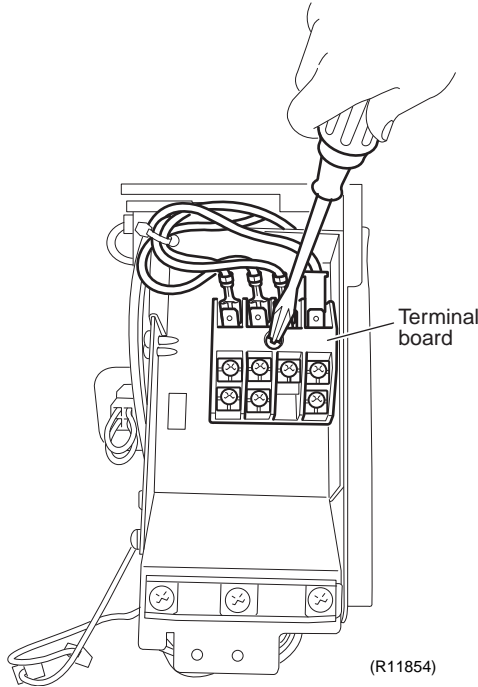
| Step | Procedure                                       | Procedure                                                                                                                                | Points                                                                                                                                                                    |
|------|-------------------------------------------------|------------------------------------------------------------------------------------------------------------------------------------------|---------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| 7    | Pull out the outdoor heat exchanger thermistor. |  <p>Outdoor heat exchanger thermistor<br/>(R16995)</p> | <p>■ Be careful not to lose the clip for the thermistor.</p>  <p>Clip<br/>(R3264)</p>  |
| 8    | Release the discharge pipe thermistor.          |  <p>Discharge pipe thermistor<br/>(R11849)</p>        | <p>■ Be careful not to lose the clip for the thermistor.</p>  <p>Clip<br/>(R12279)</p> |
| 9    | Lift and remove the electrical box.             |  <p>Electrical Box<br/>(R16996)</p>                  |                                                                                                                                                                           |

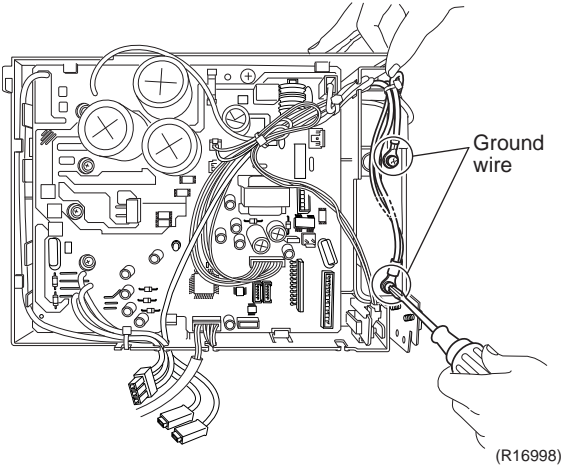
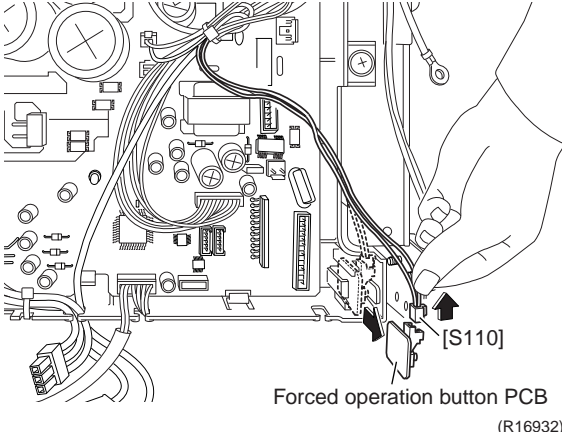
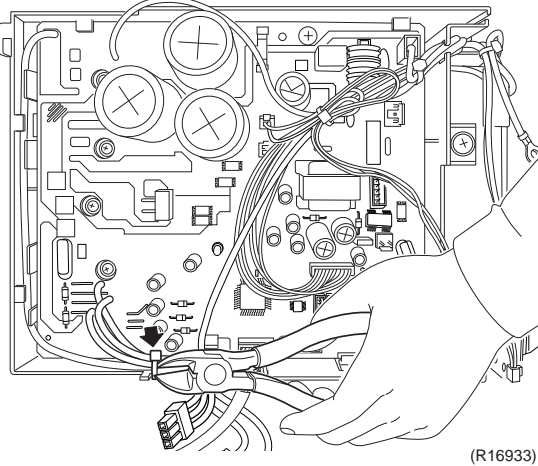
## 4.3 Removal of PCBs

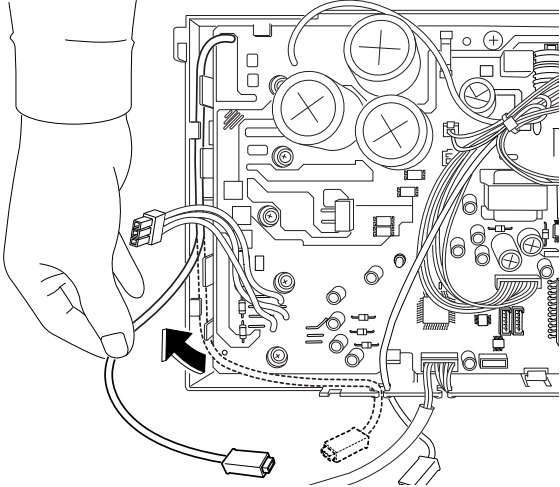
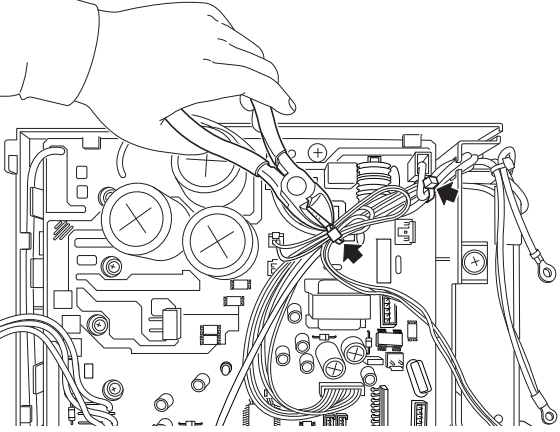
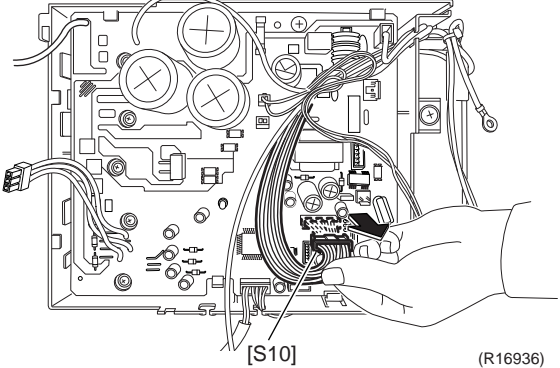
**Procedure**

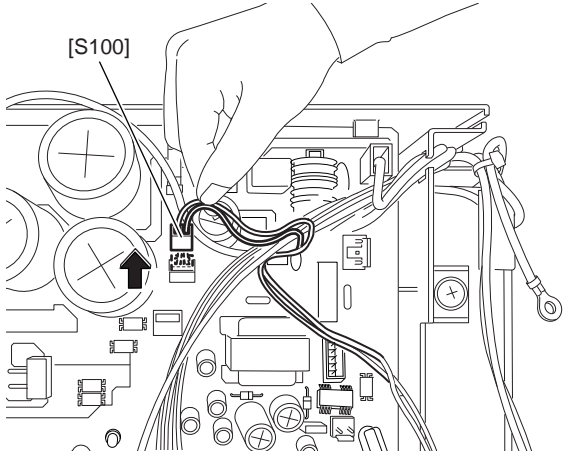
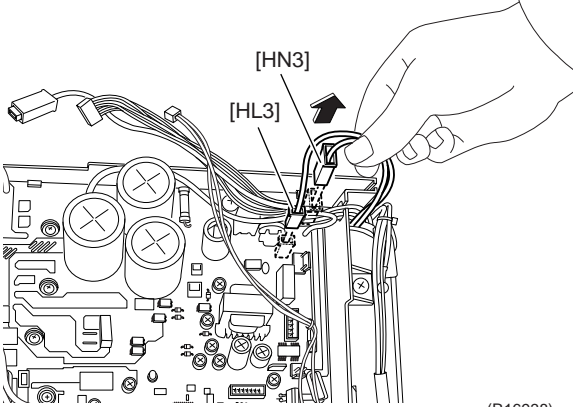
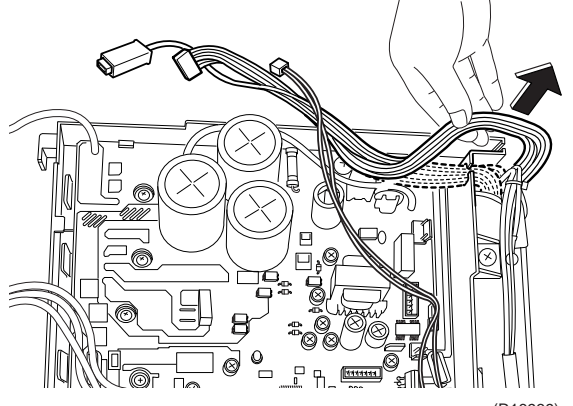


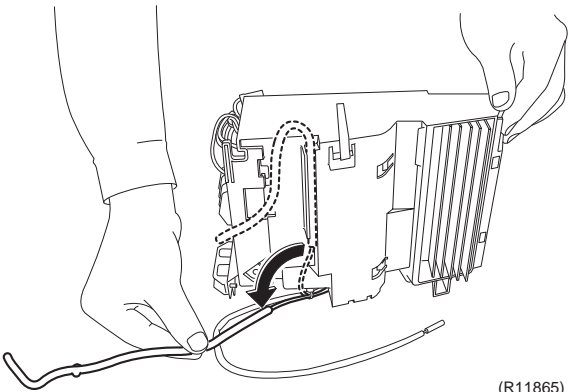
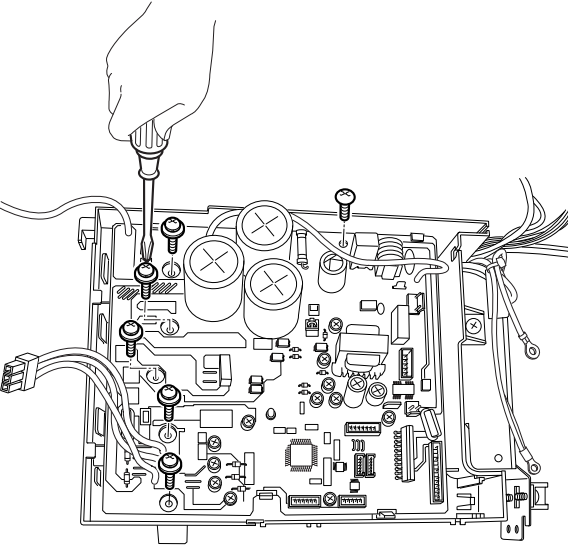
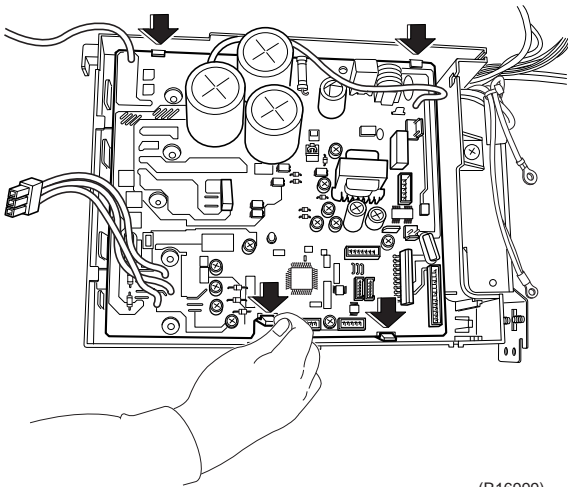
**Warning** Be sure to wait for 10 minutes or more after turning off all power supplies before disassembling work.

| Step | Procedure                                                                                                                                          | Points                                                                                                                                                                      |
|------|----------------------------------------------------------------------------------------------------------------------------------------------------|-----------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| 1.   | Remove the main PCB and the forced operation button PCB.                                                                                           |                                                                                                                                                                             |
| 1    | <p>Layout of the main PCB</p>  <p>(R16997)</p>                   | <ul style="list-style-type: none"> <li>You can remove the main PCB when you disconnect the lead wires on the terminal board without removing the electrical box.</li> </ul> |
| 2    | <p>Remove the screw on the terminal board.</p>  <p>(R11854)</p> |                                                                                                                                                                             |

| Step | Procedure                                                                                                                                                                                                                       | Points                                                                                                                               |
|------|---------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|--------------------------------------------------------------------------------------------------------------------------------------|
| 3    | <p>Release the 2 ground wires.</p>  <p>(R16998)</p>                                                                                           |                                                                                                                                      |
| 4    | <p>Pull out the forced operation button PCB. Disconnect the connector [S110] to remove the forced operation button PCB.</p>  <p>(R16932)</p> | <ul style="list-style-type: none"> <li>■ Be careful of a sharp protrusion at the back of the forced operation button PCB.</li> </ul> |
| 5    | <p>Cut the clamp.</p>  <p>(R16933)</p>                                                                                                      |                                                                                                                                      |

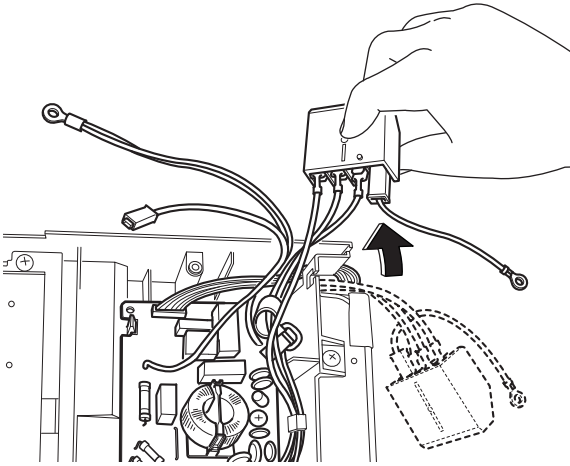
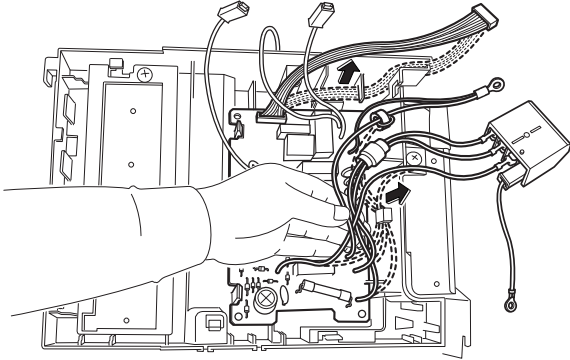
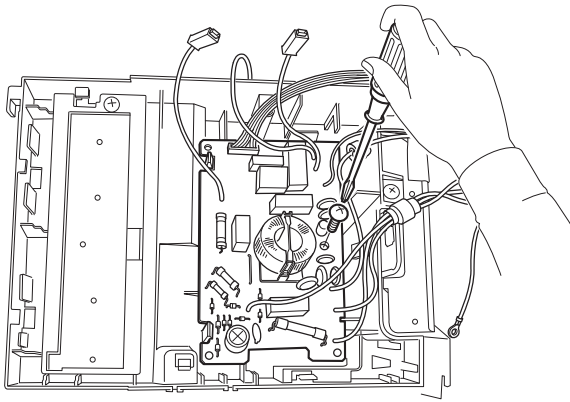
| Step | Procedure                                          | Procedure                                                                                                  | Points |
|------|----------------------------------------------------|------------------------------------------------------------------------------------------------------------|--------|
| 6    | Release the harness.                               |  <p>(R16934)</p>         |        |
| 7    | Cut the clamps at the 2 locations.                 |  <p>(R16935)</p>        |        |
| 8    | Disconnect the connector for the filter PCB [S10]. |  <p>[S10] (R16936)</p> |        |

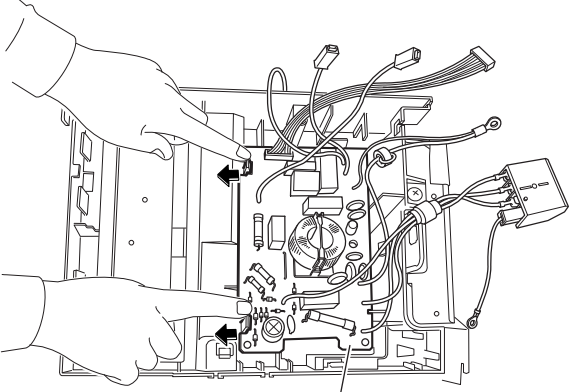
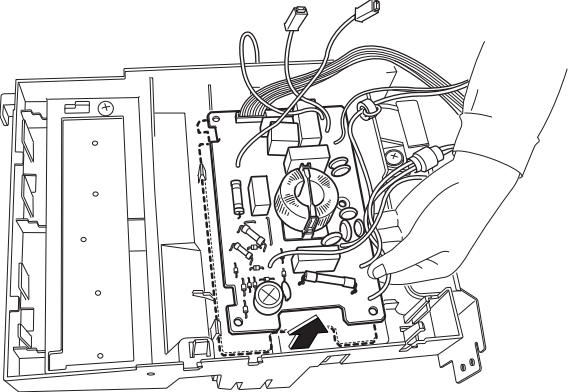
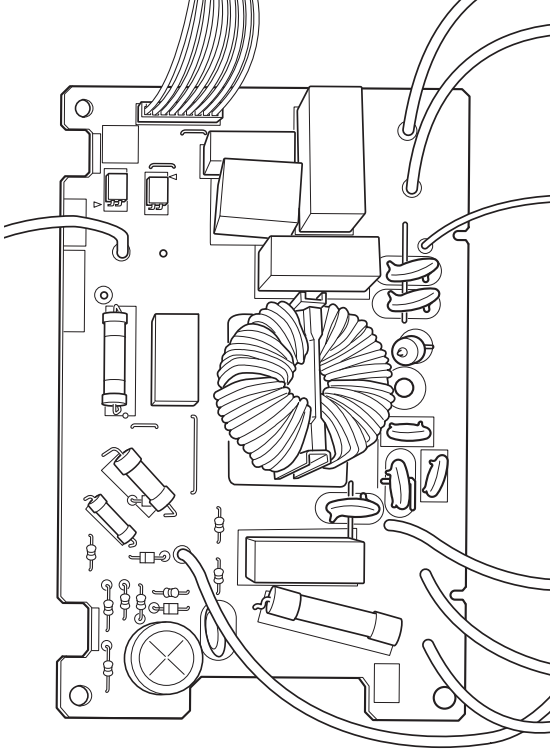
| Step | Procedure                                                            | Procedure                                                                                            | Points |
|------|----------------------------------------------------------------------|------------------------------------------------------------------------------------------------------|--------|
| 9    | Disconnect the connector for the forced operation button PCB [S100]. |  <p>(R16937)</p>   |        |
| 10   | Disconnect the connector for the filter PCB [HL3] [HN3].             |  <p>(R16938)</p>  |        |
| 11   | Release the harnesses from the hook.                                 |  <p>(R16939)</p> |        |

| Step | Procedure                                                   | Procedure                                                                                            | Points |
|------|-------------------------------------------------------------|------------------------------------------------------------------------------------------------------|--------|
| 12   | Release the harness for the outdoor temperature thermistor. |  <p>(R11865)</p>   |        |
| 13   | Remove the 6 screws.                                        |  <p>(R16940)</p>  |        |
| 14   | Unfasten the 4 hooks and remove the main PCB.               |  <p>(R16999)</p> |        |

| Step                                               | Procedure                                                                                                                                                                                                                     | Points                                                                                                                                                                                                                                                                                                                                                                       |
|----------------------------------------------------|-------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
|                                                    | <p style="text-align: center;">[S100]</p> <p style="text-align: right;">[HN3]<br/>[HL3]<br/>[S80]<br/>[S20]<br/>[S40]<br/>[S70]</p> <p style="text-align: center;">[S90] [S10]</p> <p style="text-align: right;">(R11868)</p> | <p>■ Refer to page 22 for detail.</p> <p>[S10] [HL3] [HN3]: filter PCB<br/>                 [S20]: electronic expansion valve coil<br/>                 [S40]: overload protector<br/>                 [S70]: fan motor<br/>                 [S80]: four-way valve coil<br/>                 [S90]: thermistors<br/>                 [S100]: forced operation button PCB</p> |
| <p>2. Remove the filter PCB.</p> <p>1</p> <p>2</p> | <p>1 Release the harnesses from the hook.</p> <p style="text-align: center;">Filter PCB</p> <p style="text-align: right;">(R17000)</p> <p>2 Cut the clamp.</p> <p style="text-align: right;">(R16943)</p>                     |                                                                                                                                                                                                                                                                                                                                                                              |



| Step | Procedure                               | Procedure                                                                                            | Points |
|------|-----------------------------------------|------------------------------------------------------------------------------------------------------|--------|
| 3    | Release the harnesses from the hook.    |  <p>(R16944)</p>   |        |
| 4    | Release the harnesses from the 2 hooks. |  <p>(R17001)</p>  |        |
| 5    | Remove the screw.                       |  <p>(R17002)</p> |        |

| Step | Procedure                                                                                                                                                         | Points                         |
|------|-------------------------------------------------------------------------------------------------------------------------------------------------------------------|--------------------------------|
| 6    | Unfasten the 2 hooks.  <p style="text-align: center;">Filter PCB (R17003)</p>   |                                |
| 7    | Lift and pull out the filter PCB.  <p style="text-align: center;">(R17004)</p> |                                |
| 8    | Layout of the filter PCB  <p style="text-align: center;">(R16949)</p>         | ■ Refer to page 22 for detail. |

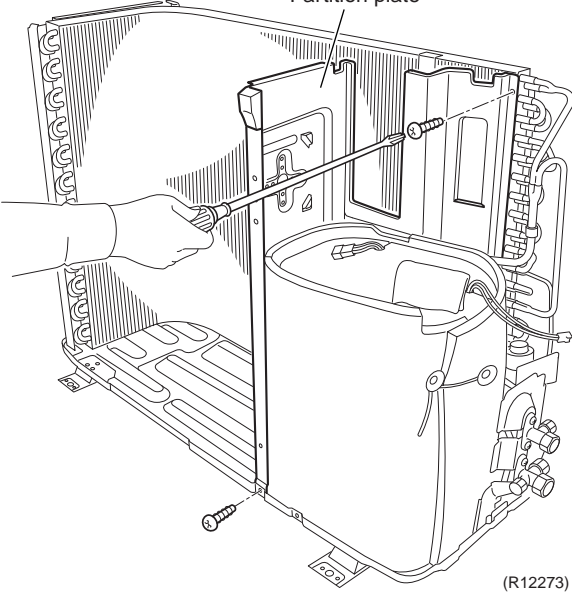
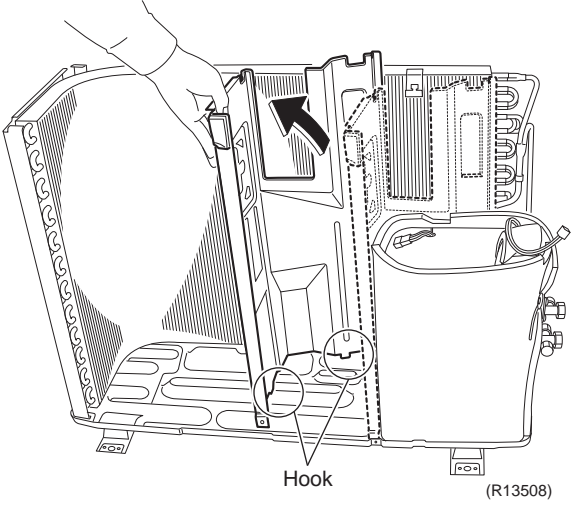
## 4.4 Removal of Reactor / Partition Plate

**Procedure**



**Warning** Be sure to wait for 10 minutes or more after turning off all power supplies before disassembling work.

| Step                   | Procedure                                                                                                                                                                                                             | Points                                                                                                                                                                                                                                           |
|------------------------|-----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|--------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| 1. Remove the reactor. | <div data-bbox="495 373 1055 898"> <p style="text-align: center;">Reactor</p> <p style="text-align: right;">(R11879)</p> </div> <div data-bbox="495 919 1055 1491"> <p style="text-align: right;">(R11880)</p> </div> | <p><b>Preparation</b></p> <ul style="list-style-type: none"> <li>■ Remove the outer panels according to the “Removal of Outer Panels / Fan Motor”.</li> <li>■ Remove the electrical box according to the “Removal of Electrical Box”.</li> </ul> |

| Step                           | Procedure                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                    | Points                                                                                               |
|--------------------------------|--------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|------------------------------------------------------------------------------------------------------|
| 2. Remove the partition plate. | <p data-bbox="196 275 456 310">1 Remove the 2 screws.</p>  <p data-bbox="992 814 1062 842">(R12273)</p> <p data-bbox="196 842 456 1003">2 The partition plate has 2 hooks on the lower side. Lift and pull the partition plate to remove.</p>  <p data-bbox="773 1318 829 1346">Hook</p> <p data-bbox="976 1331 1045 1358">(R13508)</p> | <p data-bbox="1089 842 1435 940">■ When reassembling, fit the lower hooks into the bottom frame.</p> |

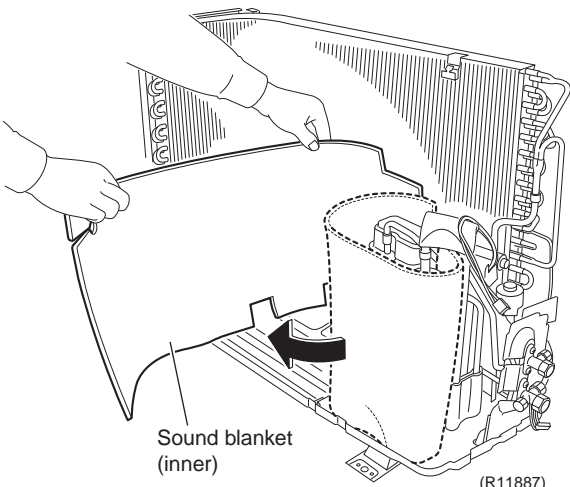
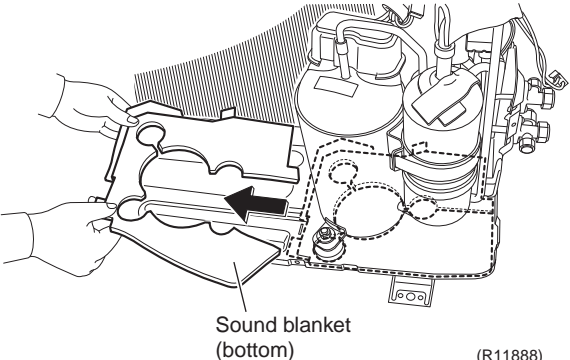
## 4.5 Removal of Sound Blankets

**Procedure**



**Warning** Be sure to wait for 10 minutes or more after turning off all power supplies before disassembling work.

| Step | Procedure                                            | Procedure                                    | Points                                                                                                                         |
|------|------------------------------------------------------|----------------------------------------------|--------------------------------------------------------------------------------------------------------------------------------|
| 1    | Remove the sound blanket (top).                      | <p>Sound blanket (top)</p> <p>(R11884)</p>   | <ul style="list-style-type: none"> <li>Since the piping ports are torn easily, remove the sound blankets carefully.</li> </ul> |
| 2    | Untie the string and open the sound blanket (outer). | <p>Sound blanket (outer)</p> <p>(R11885)</p> |                                                                                                                                |
| 3    | Lift and remove the sound blanket (outer).           | <p>(R11886)</p>                              |                                                                                                                                |

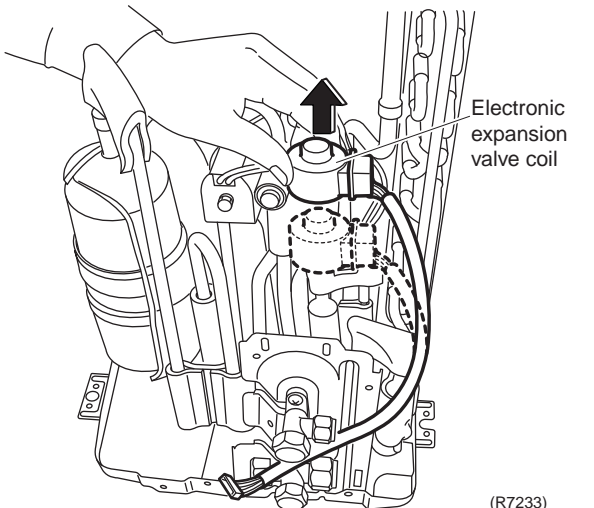
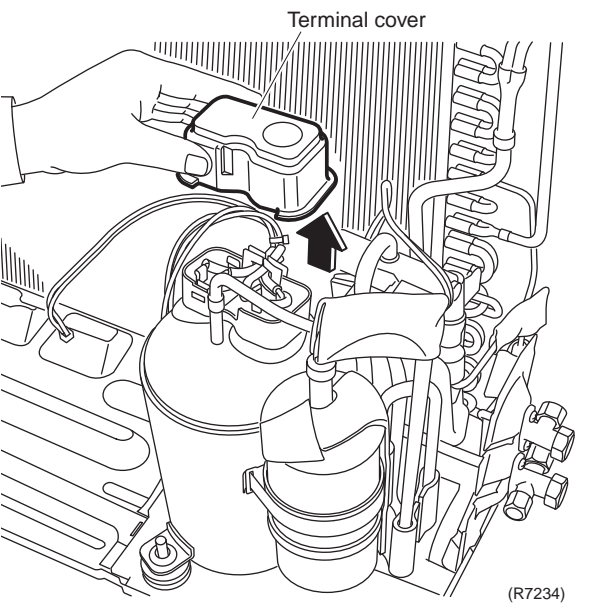
| Step | Procedure                            | Procedure                                                                                                                         | Points |
|------|--------------------------------------|-----------------------------------------------------------------------------------------------------------------------------------|--------|
| 4    | Pull out the sound blanket (inner).  |  <p>Sound blanket (inner)</p> <p>(R11887)</p>   |        |
| 5    | Pull out the sound blanket (bottom). |  <p>Sound blanket (bottom)</p> <p>(R11888)</p> |        |

## 4.6 Removal of Four-Way Valve

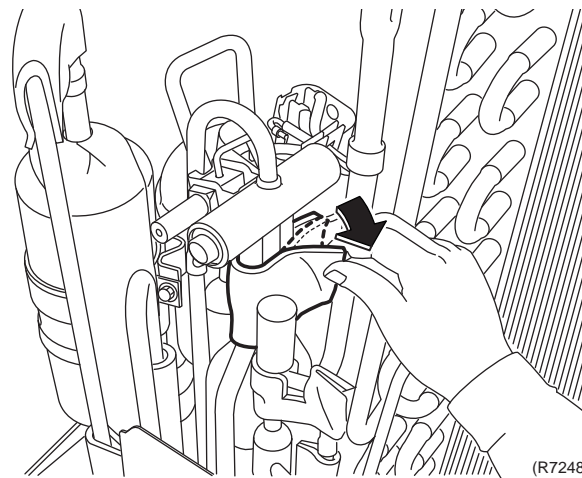
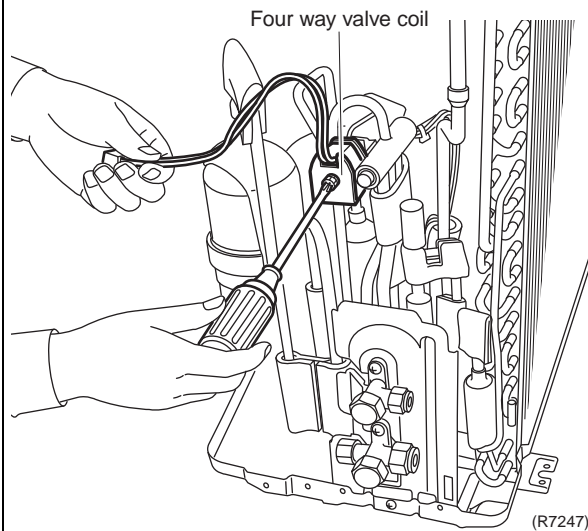
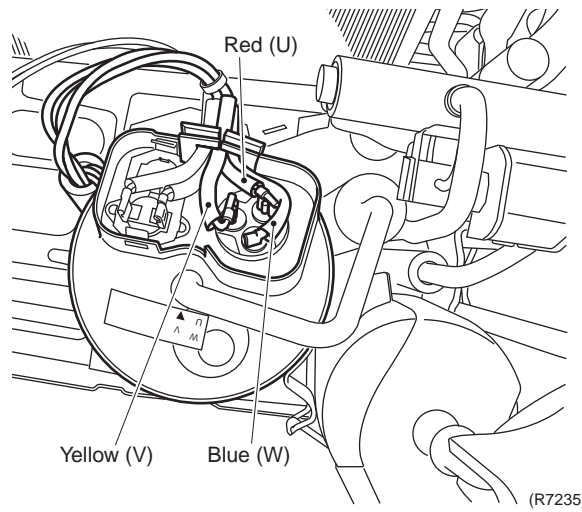
**Procedure**



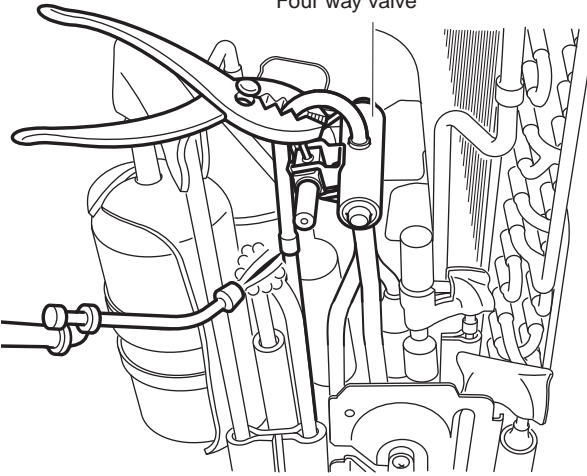
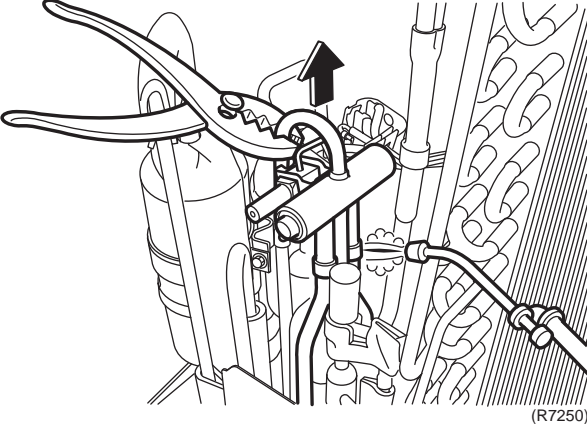
**Warning** Be sure to wait for 10 minutes or more after turning off all power supplies before disassembling work.

| Step | Procedure                                     | Procedure                                                                                                                                | Points |
|------|-----------------------------------------------|------------------------------------------------------------------------------------------------------------------------------------------|--------|
| 1    | Pull out the electronic expansion valve coil. |  <p>Electronic expansion valve coil</p> <p>(R7233)</p> |        |
| 2    | Remove the terminal cover.                    |  <p>Terminal cover</p> <p>(R7234)</p>                 |        |

| Step | Procedure                                            | Points                                                                                                                                                                                                                                                                                                                                                                                                                                                                                            |
|------|------------------------------------------------------|---------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| 3    | Disconnect the lead wires of the compressor.         |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                   |
| 4    | Remove the screw and remove the four-way valve coil. | <p><b>Warning</b><br/>Be careful not to get yourself burnt with the pipes and other parts that are heated by the gas brazing machine.</p> <p><b>Warning</b><br/>If the refrigerant gas leaks during work, ventilate the room. (If the refrigerant gas is exposed to flames, toxic gas may be generated.)</p> <p><b>Caution</b><br/>From the viewpoint of global environment protection, do not discharge the refrigerant gas in the atmosphere. Make sure to collect all the refrigerant gas.</p> |
| 5    | Remove the sheets of putty.                          | <p><b>Cautions for restoration</b></p> <ol style="list-style-type: none"> <li>1. Restore the piping by non-oxidation brazing.</li> <li>2. It is required to prevent the carbonization of the oil inside the four-way valve and the deterioration of the gaskets affected by heat. (Keep below 120°C (248°F).) For the sake of this, wrap the four-way valve with wet cloth and provide water so that the cloth does not dry.</li> </ol>                                                           |





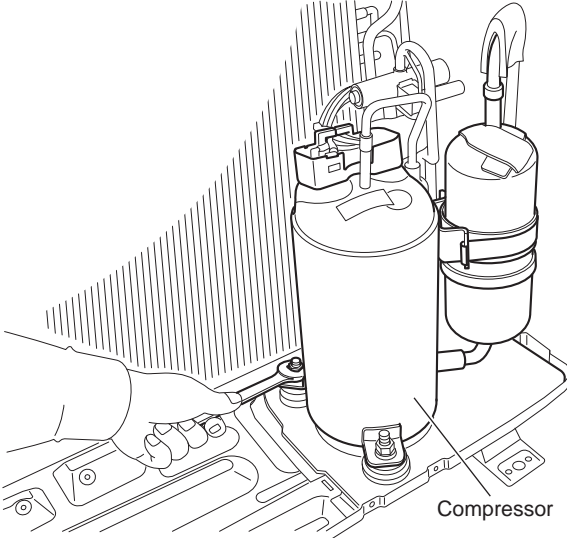
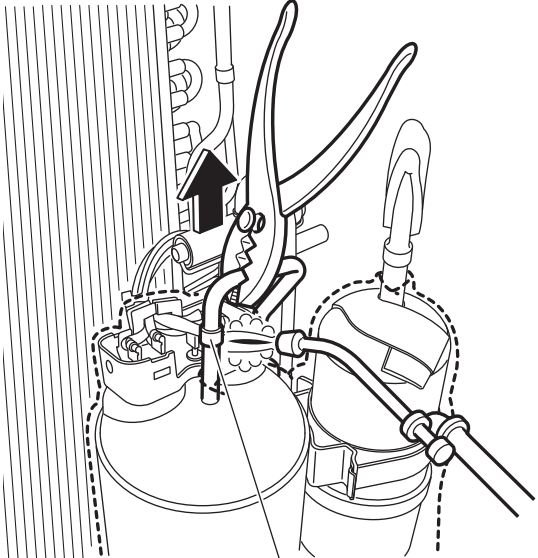
| Step                                                                                                                                                                                                              | Procedure                                                                                                                                                                      | Points                                                                                                                                                                                                                                                                                                                                                                                   |
|-------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|--------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| <ul style="list-style-type: none"> <li>■ Before working, make sure that the refrigerant gas is empty in the circuit.</li> <li>■ Be sure to apply nitrogen replacement when heating up the brazed part.</li> </ul> | <p style="text-align: center;">Four way valve</p>  <p style="text-align: right;">(R7249)</p> | <p><b>In case of difficulty with gas brazing machine</b></p> <ol style="list-style-type: none"> <li>1. Disconnect the brazed part where is easy to disconnect and restore.</li> <li>2. Cut pipes on the main unit with a tube cutter in order to make it easy to disconnect.</li> </ol>                                                                                                  |
| <p>6 Heat up the brazed part and withdraw the piping with pliers.</p>                                                                                                                                             |  <p style="text-align: right;">(R7250)</p>                                                  | <p><b>Note:</b></p> <ul style="list-style-type: none"> <li>■ Never use a metal saw to cut pipes because the sawdust may enter the circuit.</li> <li>■ When withdrawing the pipes, be careful not to pinch them firmly with pliers. The pipes may get deformed.</li> <li>■ Provide a protective sheet or a steel plate so that the brazing flame cannot influence peripheries.</li> </ul> |

## 4.7 Removal of Compressor

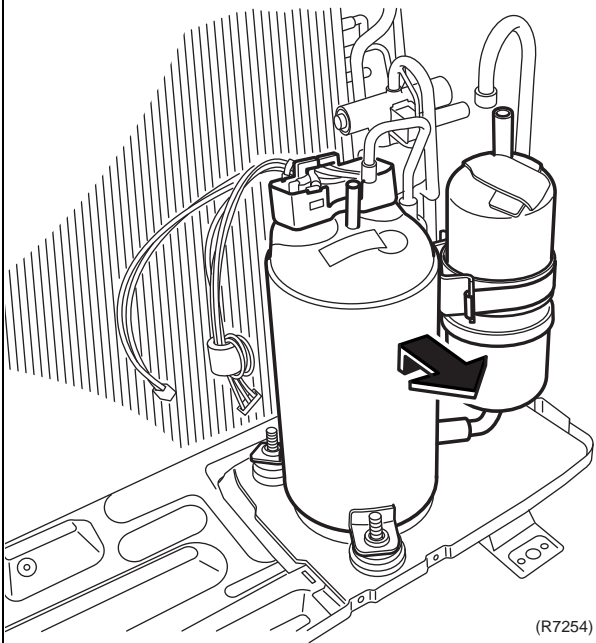
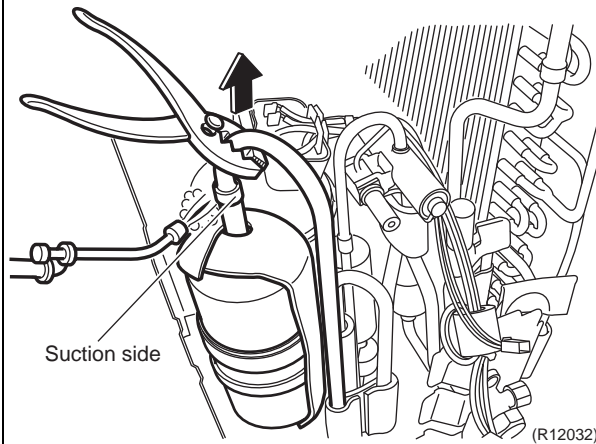
### Procedure



**Warning** Be sure to wait for 10 minutes or more after turning off all power supplies before disassembling work.

| Step | Procedure                                                                                                                                                                                                         | Procedure                                                                                                                                           | Points                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                          |
|------|-------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|-----------------------------------------------------------------------------------------------------------------------------------------------------|---------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| 1    | Remove the 2 nuts of the compressor.                                                                                                                                                                              |  <p style="text-align: right;">Compressor<br/>(R11889)</p>        | <p><b>Warning</b><br/>Be careful not to get yourself burnt with pipes and other parts that are heated by the gas brazing machine.</p> <p><b>Warning</b><br/>If the refrigerant gas leaks during work, ventilate the room. (If the refrigerant gas is exposed to flames, toxic gas may be generated.)</p> <p><b>Warning</b><br/>Since it may happen that the refrigerant oil in the compressor catches fire, prepare wet cloth so as to extinguish fire immediately.</p> <p><b>Caution</b><br/>From the viewpoint of global environment protection, do not discharge the refrigerant gas in the atmosphere. Make sure to collect all the refrigerant gas.</p>                                                                    |
|      | <ul style="list-style-type: none"> <li>■ Before working, make sure that the refrigerant gas is empty in the circuit.</li> <li>■ Be sure to apply nitrogen replacement when heating up the brazed part.</li> </ul> |  <p style="text-align: center;">Discharge side<br/>(R12031)</p> |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                 |
| 2    | Heat up the brazed part of the discharge side and disconnect it.                                                                                                                                                  |                                                                                                                                                     | <p><b>Cautions for restoration</b></p> <ol style="list-style-type: none"> <li>1. Restore the piping by non-oxidation brazing.</li> <li>2. It is required to prevent the carbonization of the oil inside the four-way valve and the deterioration of the gaskets affected by heat. (Keep below 120°C (248°F).) For the sake of this, wrap the four-way valve with wet cloth and provide water so that the cloth does not dry.</li> </ol> <p><b>In case of difficulty with gas brazing machine</b></p> <ol style="list-style-type: none"> <li>1. Disconnect the brazed part where is easy to disconnect and restore.</li> <li>2. Cut pipes on the main unit with a tube cutter in order to make it easy to disconnect.</li> </ol> |

| Step | Procedure                                                      | Points                                                                                                                                                                                                                                                                                                                                                                                   |
|------|----------------------------------------------------------------|------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| 3    | Heat up the brazed part of the suction side and disconnect it. | <p><b>Note:</b></p> <ul style="list-style-type: none"> <li>■ Never use a metal saw to cut pipes because the sawdust may enter the circuit.</li> <li>■ When withdrawing the pipes, be careful not to pinch them firmly with pliers. The pipes may get deformed.</li> <li>■ Provide a protective sheet or a steel plate so that the brazing flame cannot influence peripheries.</li> </ul> |
| 4    | Lift the compressor up and remove it.                          | <ul style="list-style-type: none"> <li>■ Be careful so as not to burn the compressor terminals, the name plate, the heat exchanger fins.</li> </ul>                                                                                                                                                                                                                                      |



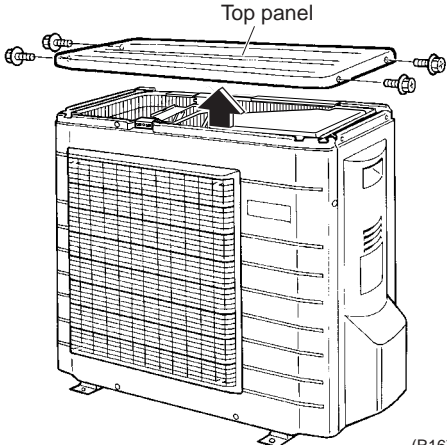
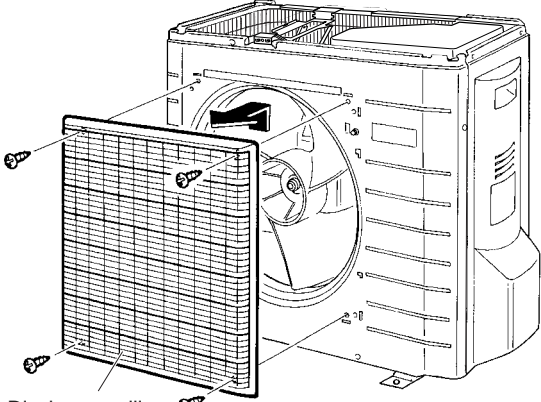
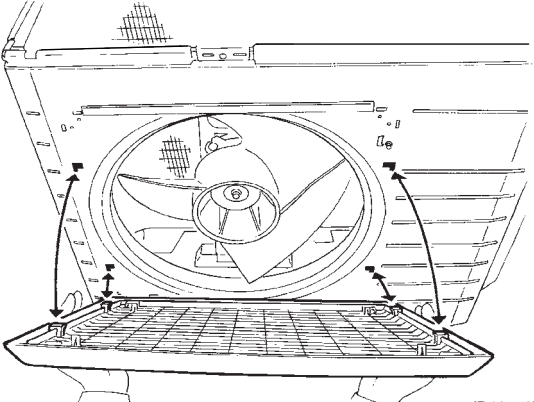
## 5. Outdoor Unit: RXS15/18LVJU

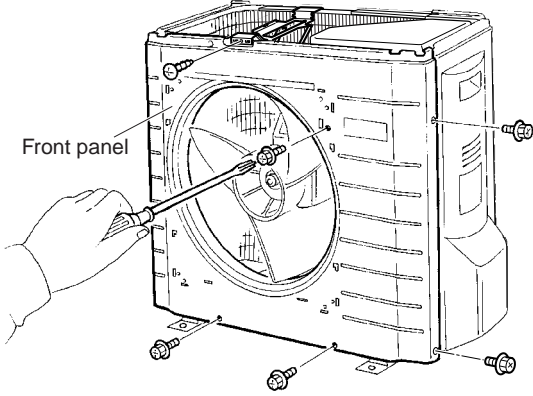
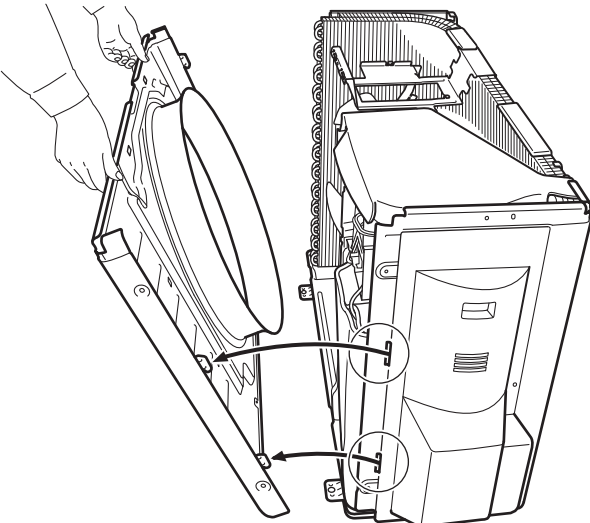
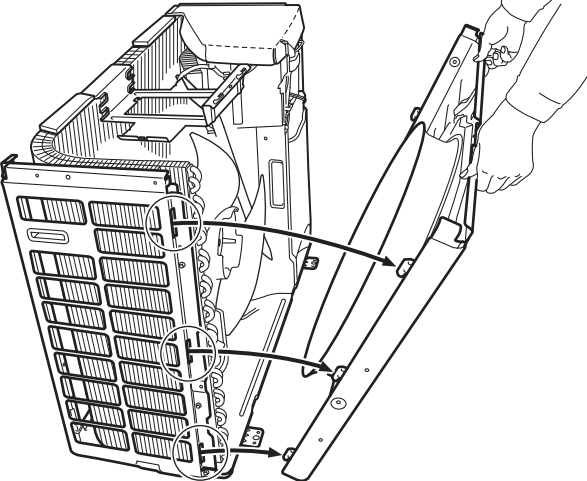
### 5.1 Removal of Outer Panels

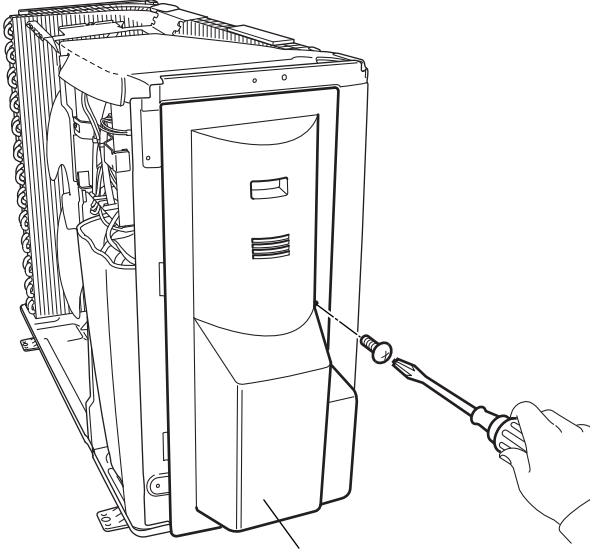
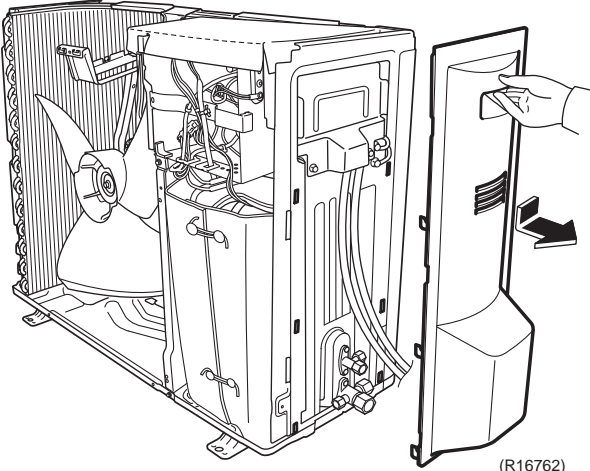
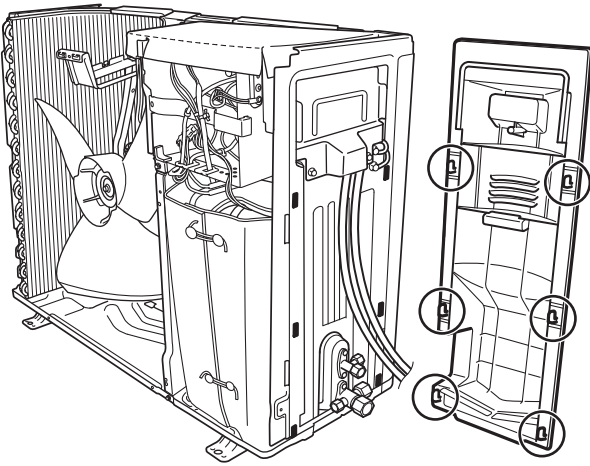
#### Procedure



**Warning** Be sure to wait for 10 minutes or more after turning off all power supplies before disassembling work.

| Step | Procedure                                            | Procedure                                                                                                                                                                                                | Points                                                                                                                                            |
|------|------------------------------------------------------|----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|---------------------------------------------------------------------------------------------------------------------------------------------------|
| 1    | Remove the 4 screws and remove the top panel.        |  <p>(R16754)</p>                                                                                                        | <ul style="list-style-type: none"> <li>■ Take care not to cut your finger by the fins of the outdoor heat exchanger.</li> </ul>                   |
| 2    | Remove the 4 screws and remove the discharge grille. |  <p>(R16755)</p>  <p>(R16756)</p> | <ul style="list-style-type: none"> <li>■ Slide the discharge grille upward and remove it.</li> <li>■ The discharge grille has 4 hooks.</li> </ul> |

| Step | Procedure                                                                                                                                                         | Points                                                                  |
|------|-------------------------------------------------------------------------------------------------------------------------------------------------------------------|-------------------------------------------------------------------------|
| 3    | <p>Remove the 6 screws of the front panel.</p>  <p>(R16757)</p>                 |                                                                         |
| 4    | <p>Unfasten the right side hooks.</p>  <p>(R16759)</p>                         |                                                                         |
| 5    | <p>Unfasten the left side hooks. Remove the front panel.</p>  <p>(R16760)</p> | <p>■ When reassembling, fit the left side of the front panel first.</p> |

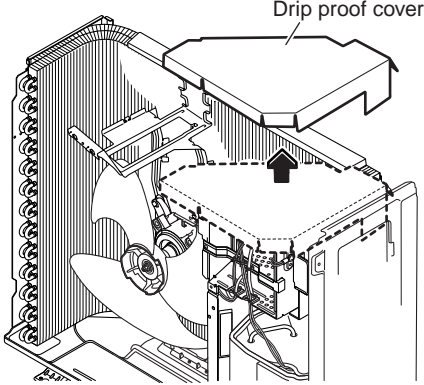
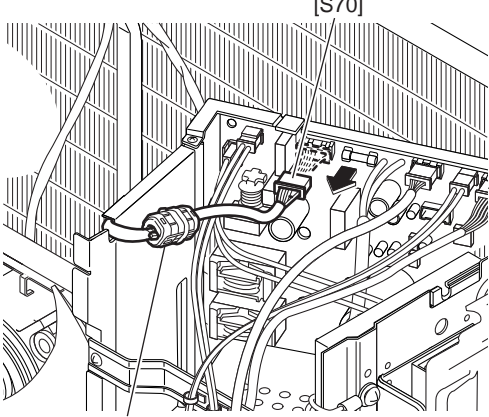
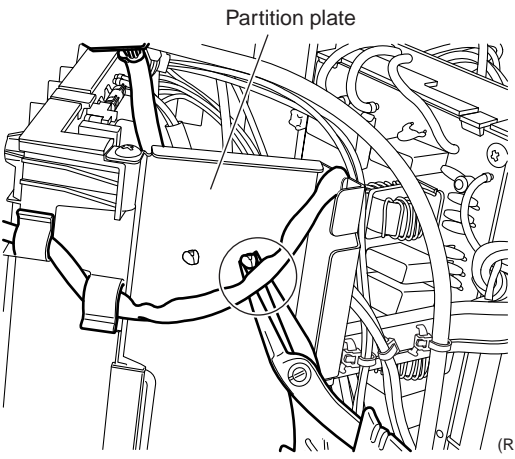
| Step | Procedure                                                                                                                                                                                                                                                                           | Points                                     |
|------|-------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|--------------------------------------------|
| 6    | <p>Remove the screw of the stop valve cover.</p>  <p>Stop valve cover</p> <p>(R16761)</p>                                                                                                         |                                            |
| 7    | <p>Pull down the stop valve cover to unfasten the hooks and remove it.</p>  <p>(R16762)</p>  <p>(R16763)</p> | <p>■ The stop valve cover has 6 hooks.</p> |

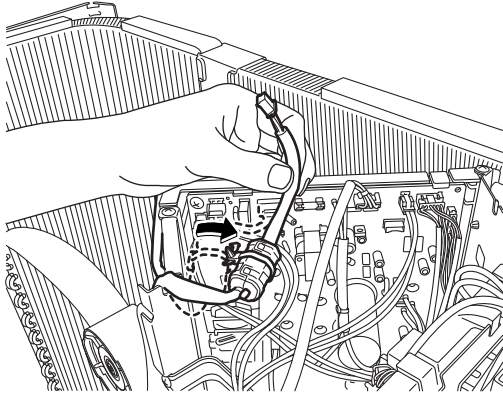
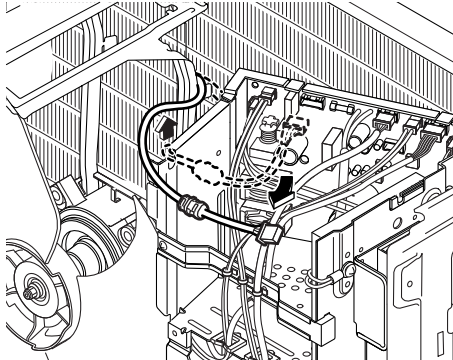
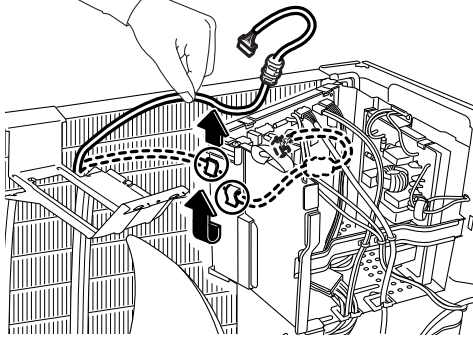
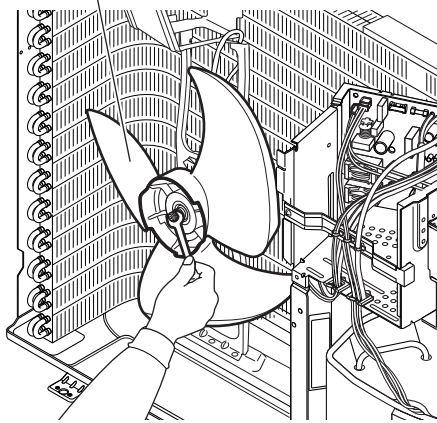
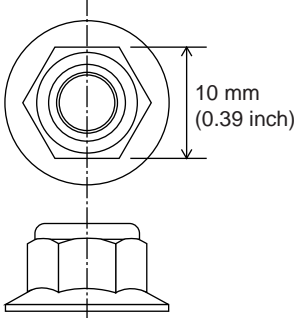
## 5.2 Removal of Outdoor Fan / Fan Motor

**Procedure**

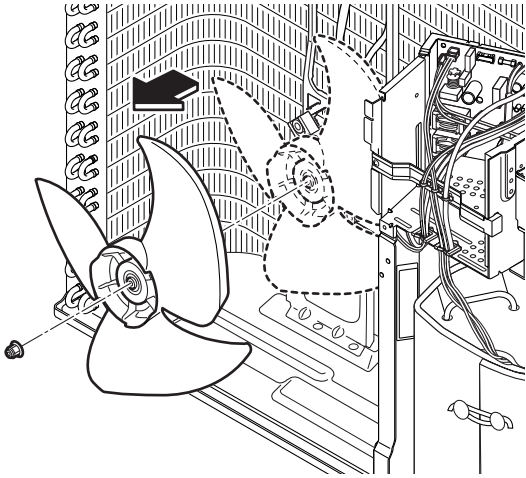
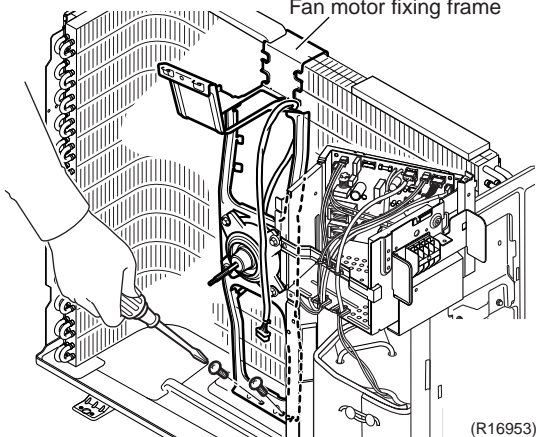
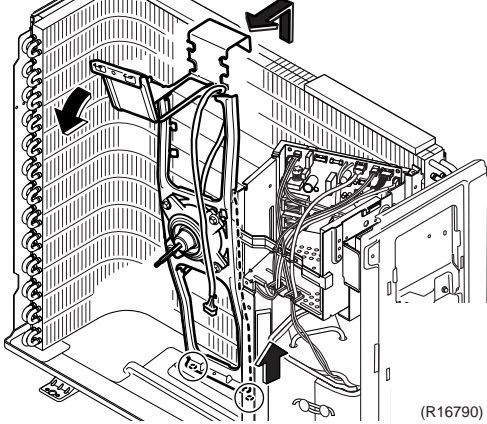


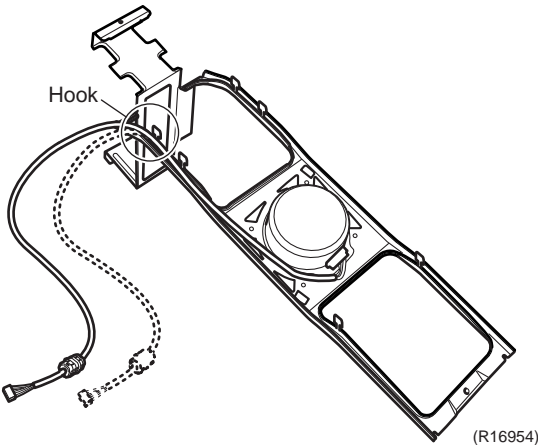
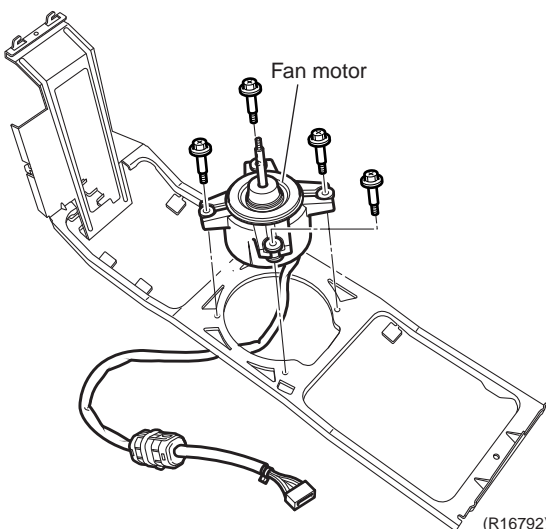
**Warning** Be sure to wait for 10 minutes or more after turning off all power supplies before disassembling work.

| Step | Procedure                                         | Procedure                                                                                                                                                                                                               | Points                                                                                                                                                           |
|------|---------------------------------------------------|-------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| 1    | Remove the drip proof cover.                      |  <p style="text-align: center;">Drip proof cover</p> <p style="text-align: right;">(R17049)</p>                                        | <p><b>Preparation</b></p> <ul style="list-style-type: none"> <li>Remove the top panel and the front panel according to the "Removal of Outer Panels".</li> </ul> |
| 2    | Disconnect the connector for the fan motor [S70]. |  <p style="text-align: center;">[S70]</p> <p style="text-align: center;">Ferrite core</p> <p style="text-align: right;">(R16951)</p> |                                                                                                                                                                  |
| 3    | Release the clamp from the partition plate.       |  <p style="text-align: center;">Partition plate</p> <p style="text-align: right;">(R16952)</p>                                      | <ul style="list-style-type: none"> <li>The ferrite core of the fan motor lead wire has a clamp.</li> </ul>                                                       |

| Step | Procedure                                                                                                                                                                                                                                                                                                                                                                                                | Points                                                                                                                                                   |
|------|----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|----------------------------------------------------------------------------------------------------------------------------------------------------------|
| 4    | <p>Release the fan motor lead wire from the groove and the 2 hooks of the partition plate.</p>  <p>(R16764)</p>  <p>(R16796)</p>  <p>(R16797)</p> |                                                                                                                                                          |
| 5    | <p>Remove the nut of the outdoor fan.</p>  <p>Outdoor fan</p> <p>(R16787)</p>                                                                                                                                                                                                                                         | <p>■ Nut size: M6</p>  <p>10 mm<br/>(0.39 inch)</p> <p>(R16985)</p> |



| Step | Procedure                                                                 | Procedure                                                                                                                         | Points                                                                                                                                                |
|------|---------------------------------------------------------------------------|-----------------------------------------------------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------------------------------------------------------------------------|
| 6    | Remove the outdoor fan.                                                   |  <p>(R16788)</p>                                | <ul style="list-style-type: none"> <li>■ When reassembling, align the ▼ mark of the outdoor fan with the D-cut section of the motor shaft.</li> </ul> |
| 7    | Remove the 2 screws of the fan motor fixing frame.                        |  <p>Fan motor fixing frame</p> <p>(R16953)</p> |                                                                                                                                                       |
| 8    | Pull up the fan motor fixing frame to unfasten the 2 hooks at the bottom. |  <p>(R16790)</p>                              |                                                                                                                                                       |
| 9    | Remove the fan motor fixing frame.                                        |                                                                                                                                   |                                                                                                                                                       |

| Step | Procedure                                          | Procedure                                                                                                            | Points |
|------|----------------------------------------------------|----------------------------------------------------------------------------------------------------------------------|--------|
| 10   | Open the hook and release the fan motor lead wire. |  <p>Hook</p> <p>(R16954)</p>       |        |
| 11   | Remove the 4 screws and remove the fan motor.      |  <p>Fan motor</p> <p>(R16792)</p> |        |

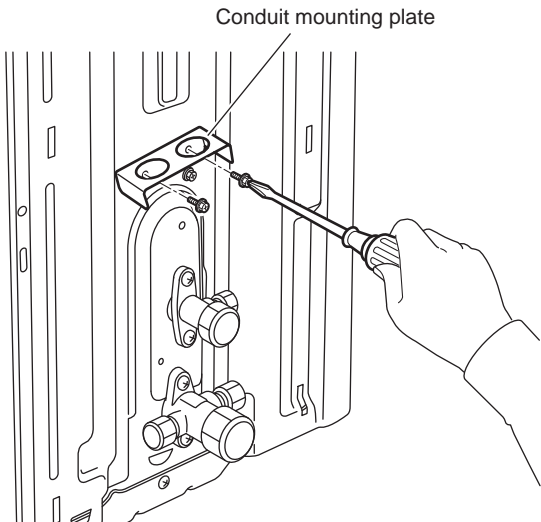
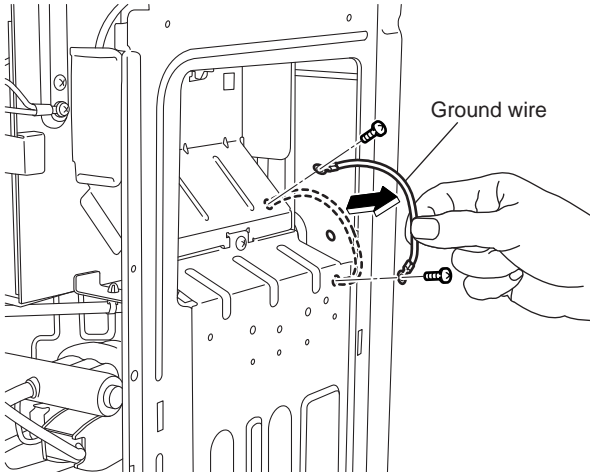
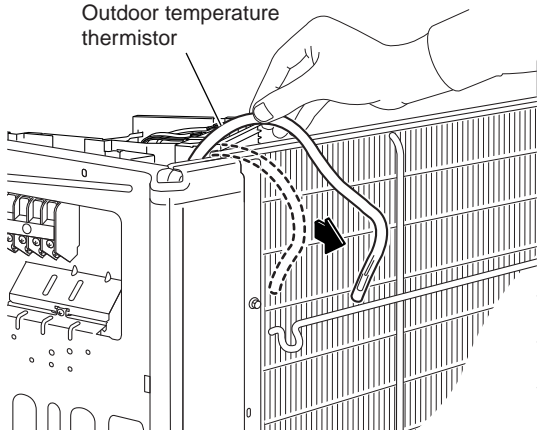
## 5.3 Removal of Electrical Box

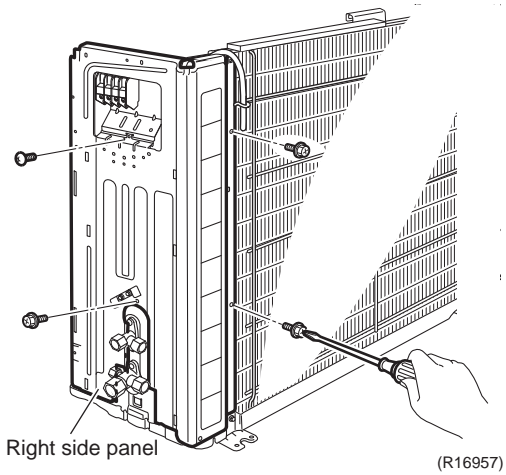
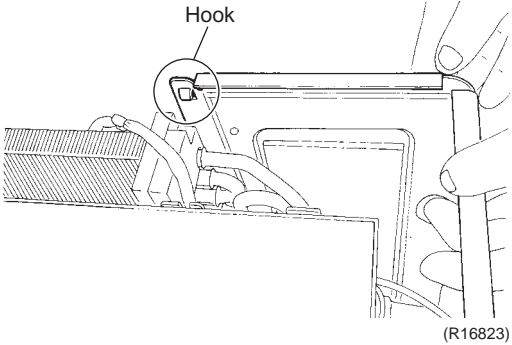
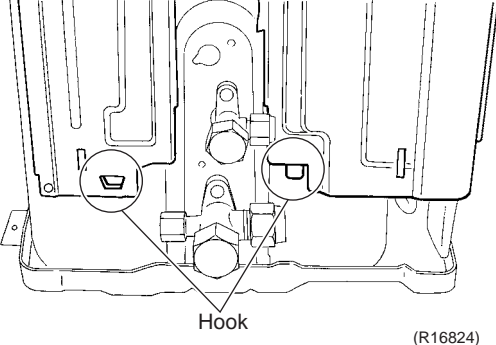
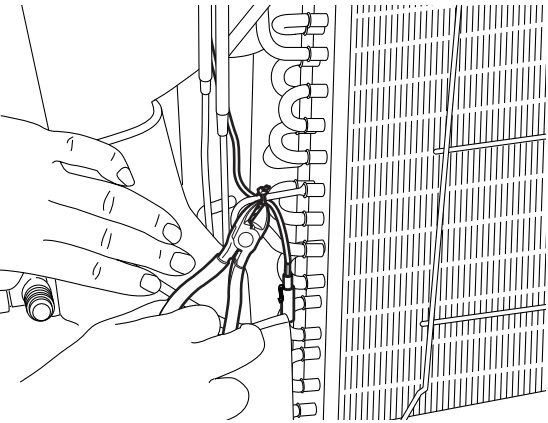
**Procedure**

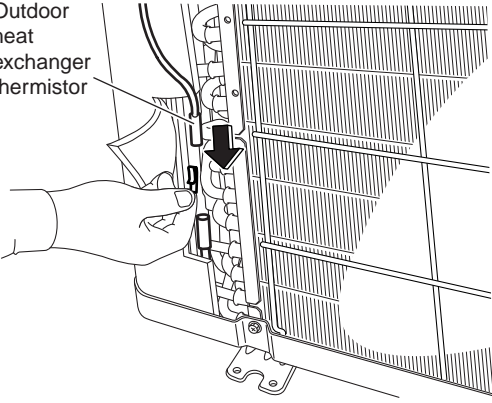
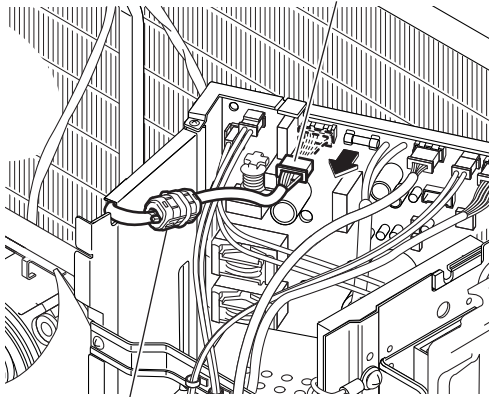
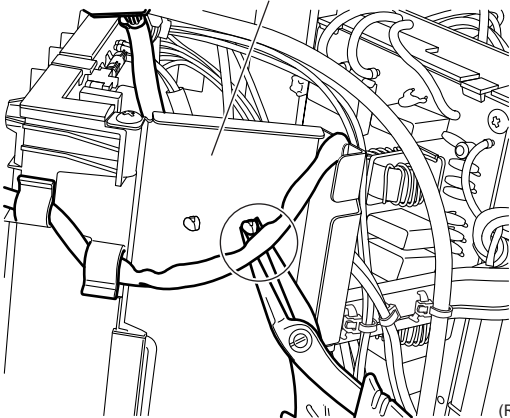


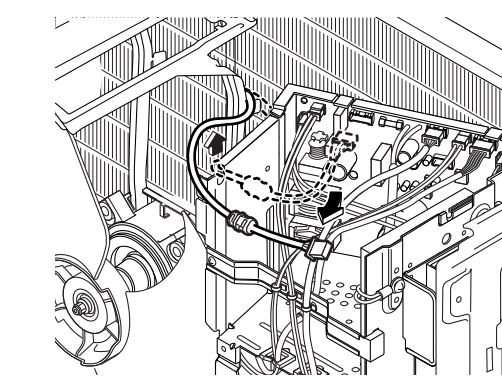
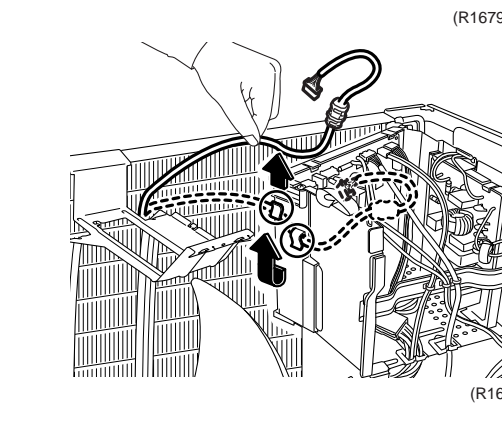
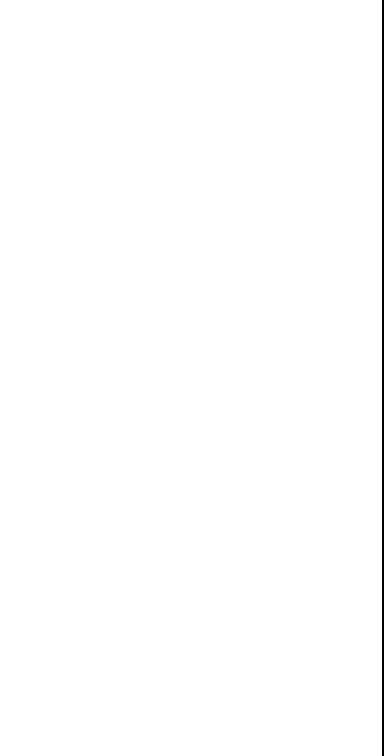
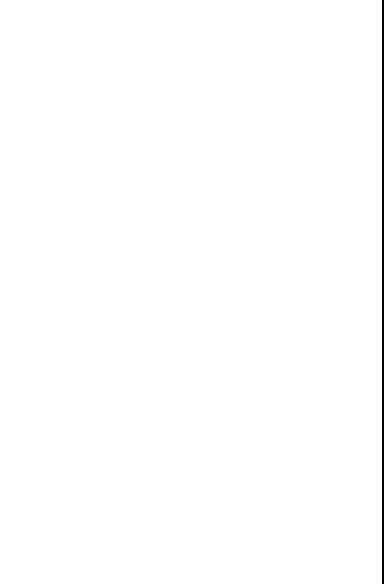
**Warning** Be sure to wait for 10 minutes or more after turning off all power supplies before disassembling work.

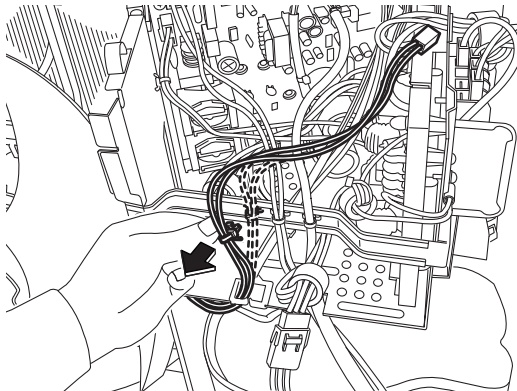
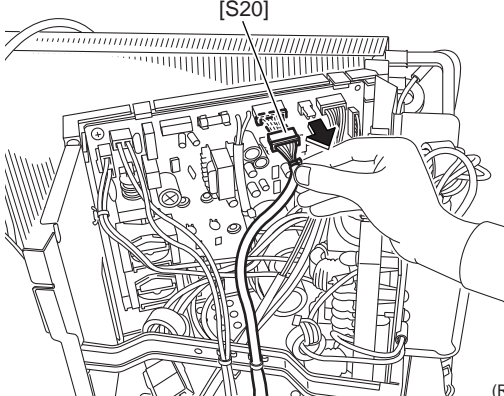
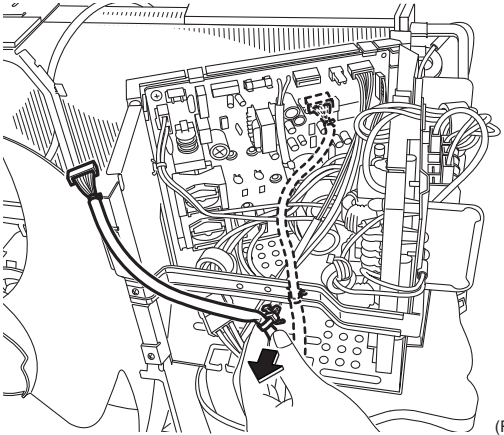
| Step | Procedure                                                                     | Procedure                                | Points                                                                                                                                              |
|------|-------------------------------------------------------------------------------|------------------------------------------|-----------------------------------------------------------------------------------------------------------------------------------------------------|
| 1    | Remove the 2 screws of the protection plate.                                  | <p>Protection plate</p> <p>(R16955)</p>  | <ul style="list-style-type: none"> <li>When reassembling, pass the connecting wires through the conduit and secure them with a lock nut.</li> </ul> |
| 2    | Remove the protection plate.                                                  | <p>(R16956)</p>                          | <p>Lock nut</p> <p>Conduit mounting plate</p> <p>Conduit 1/2 inch (21.3mm)</p> <p>(R16825)</p>                                                      |
| 3    | Remove the screws and remove the connecting wires and the power supply wires. | <p>Power supply wire</p> <p>(R16914)</p> |                                                                                                                                                     |

| Step | Procedure                                          | Procedure                                                                                                                                  | Points |
|------|----------------------------------------------------|--------------------------------------------------------------------------------------------------------------------------------------------|--------|
| 4    | Remove the 2 screws of the conduit mounting plate. |  <p>Conduit mounting plate</p> <p>(R16780)</p>           |        |
| 5    | Remove the conduit mounting plate.                 |                                                                                                                                            |        |
| 6    | Remove the 2 screws and remove the ground wire.    |  <p>Ground wire</p> <p>(R16781)</p>                     |        |
| 7    | Pull out the outdoor temperature thermistor.       |  <p>Outdoor temperature thermistor</p> <p>(R16794)</p> |        |

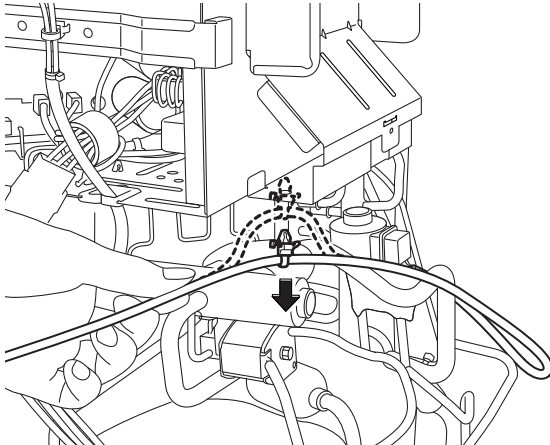
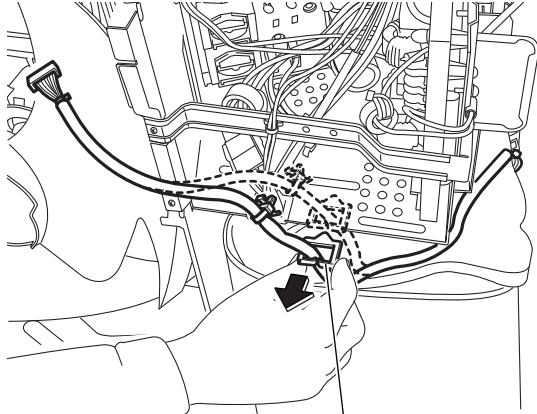
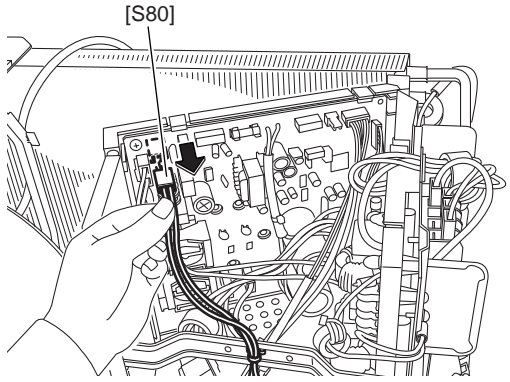

| Step |                                                     | Procedure                                                                                                                                                                                                          | Points                                                                                                                            |
|------|-----------------------------------------------------|--------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|-----------------------------------------------------------------------------------------------------------------------------------|
| 8    | Remove the 4 screws of the right side panel.        |  <p>Right side panel (R16957)</p>                                                                                                |                                                                                                                                   |
| 9    | Unfasten the hooks and remove the right side panel. |  <p>Hook (R16823)</p>  <p>Hook (R16824)</p> | <ul style="list-style-type: none"> <li>When reassembling, insert the upper hook and the 2 lower hooks back into place.</li> </ul> |
| 10   | Cut the clamp.                                      |  <p>(R16766)</p>                                                                                                               |                                                                                                                                   |

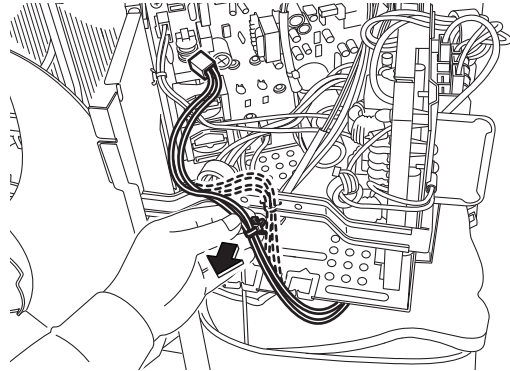
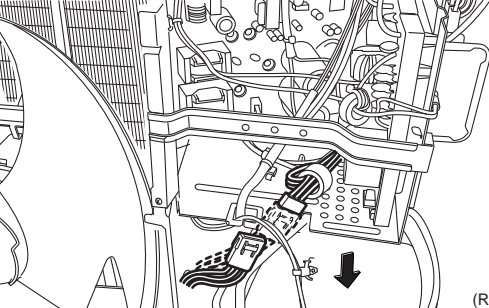
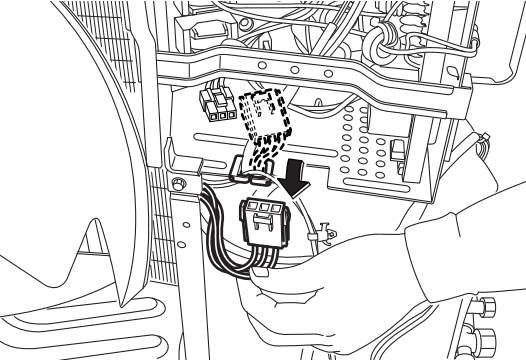
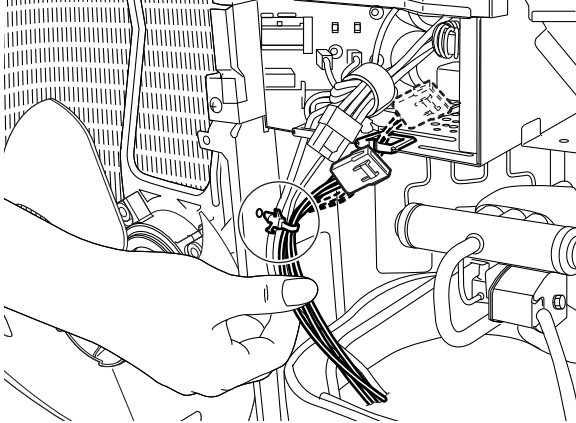
| Step | Procedure                                         | Procedure                                                                                                                                  | Points                                                                                                       |
|------|---------------------------------------------------|--------------------------------------------------------------------------------------------------------------------------------------------|--------------------------------------------------------------------------------------------------------------|
| 11   | Pull out the outdoor heat exchanger thermistor.   |  <p>Outdoor heat exchanger thermistor</p> <p>(R16819)</p> |                                                                                                              |
| 12   | Disconnect the connector for the fan motor [S70]. |  <p>[S70]</p> <p>Ferrite core</p> <p>(R16951)</p>       |                                                                                                              |
| 13   | Release the clamp from the partition plate.       |  <p>Partition plate</p> <p>(R16952)</p>                | <ul style="list-style-type: none"> <li>■ The ferrite core of the fan motor lead wire has a clamp.</li> </ul> |

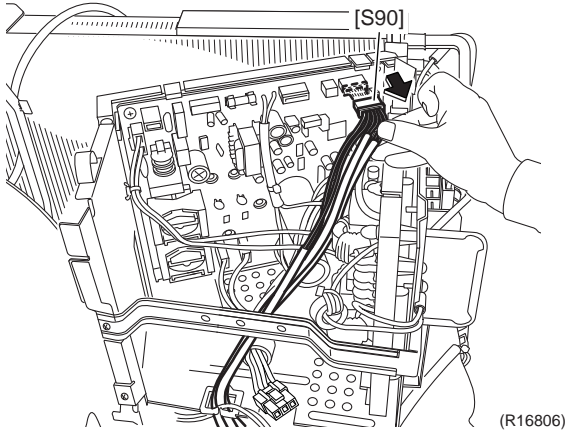
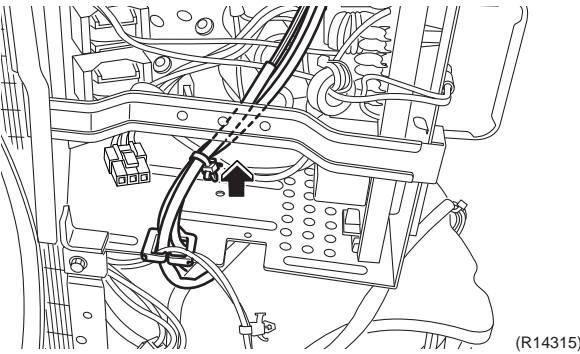
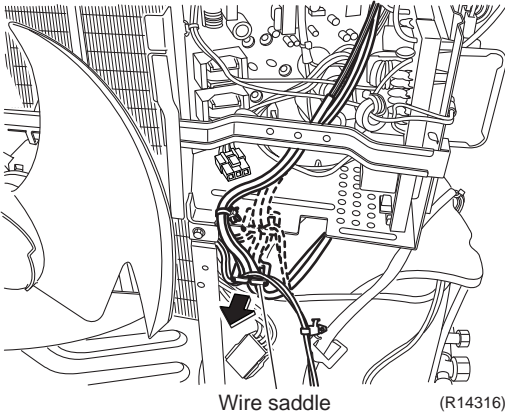
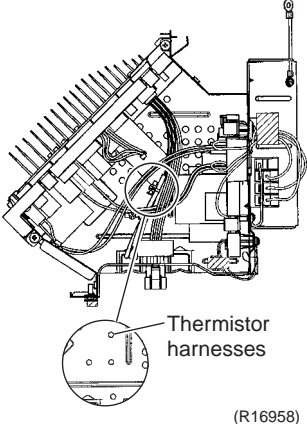
| Step | Procedure                                                                                                                                                                                                                                                             | Points |
|------|-----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|--------|
| 14   | <p>Release the fan motor lead wire from the groove and the 2 hooks of the partition plate.</p>   |        |
| 15   | <p>Disconnect the connector for the overload protector [S40].</p>                            |        |

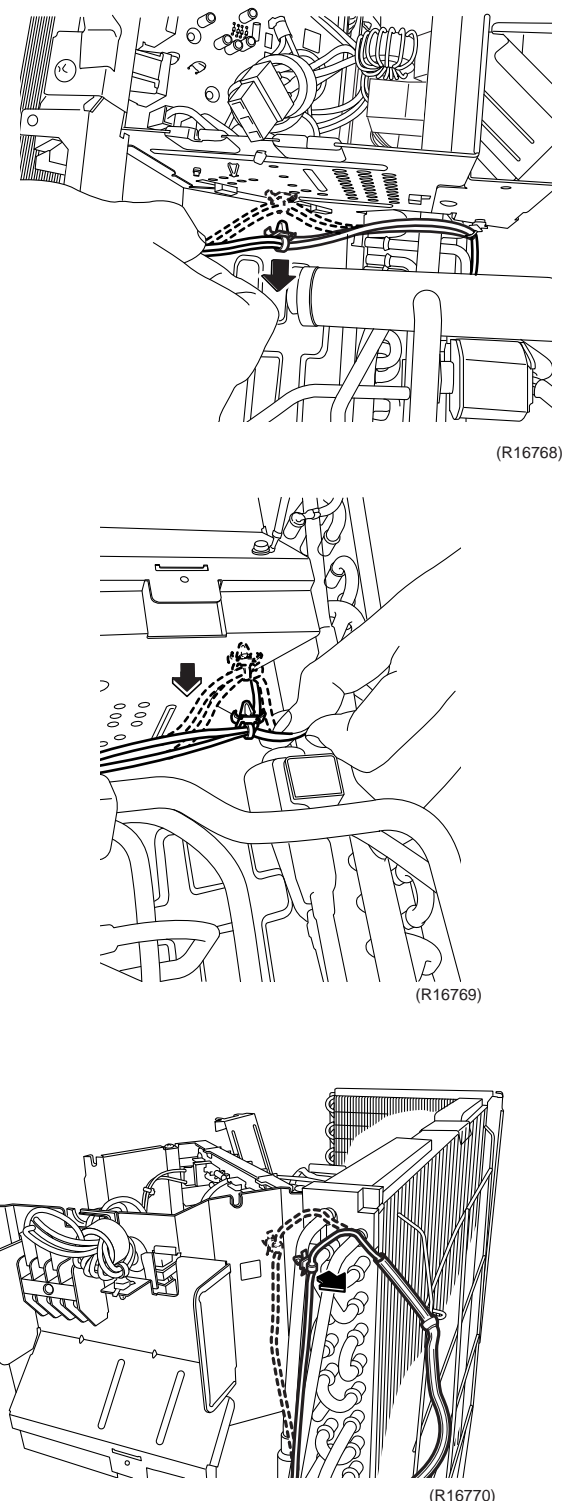
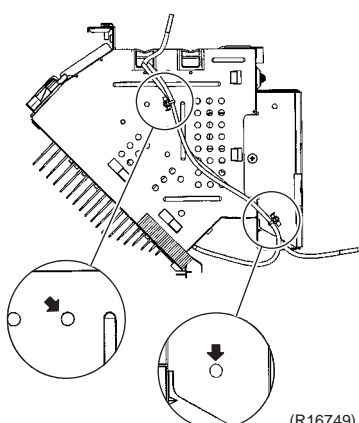
| Step | Procedure                                                               | Procedure                                                                                            | Points |
|------|-------------------------------------------------------------------------|------------------------------------------------------------------------------------------------------|--------|
| 16   | Pull out the clamp.                                                     |  <p>(R16803)</p>   |        |
| 17   | Disconnect the connector for the electronic expansion valve coil [S20]. |  <p>(R16798)</p>  |        |
| 18   | Pull out the clamp (2 locations).                                       |  <p>(R16799)</p> |        |

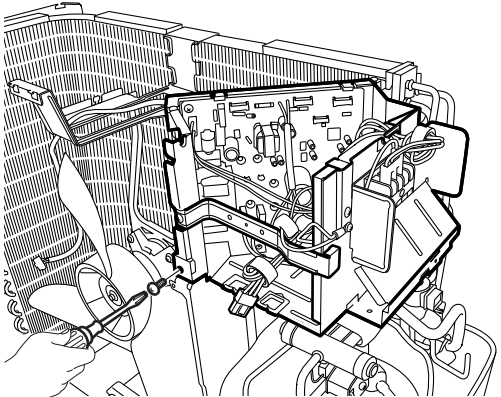
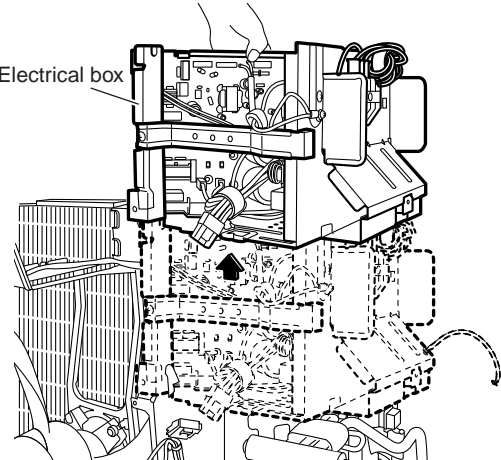


| Step | Procedure                                                                                                                                                                                                                                                                                                                                                                                                 | Points                                                                                                                                                                                                                                                                                                                                                                       |
|------|-----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| 19   | Remove the wire saddle.                                                                                                                                                                                                                                                                                                                                                                                   |                                                                                                                                                                                                                                                                                                                                                                              |
| 20   | Disconnect the connector for the four-way valve coil [S80].                                                                                                                                                                                                                                                                                                                                               | <ul style="list-style-type: none"> <li>■ When reassembling, insert the clamps of harnesses as below.</li> </ul>                                                                                                                                                                                                                                                              |
|      |  <p style="text-align: right;">(R16767)</p>  <p style="text-align: center;">Wire saddle (R16800)</p>  <p style="text-align: right;">(R16801)</p> |  <p style="text-align: center;">(R14363)</p> <ul style="list-style-type: none"> <li>■ When reassembling, connect the connectors in the following order.</li> </ul> <ol style="list-style-type: none"> <li>(1) [S80]</li> <li>(2) [S20]</li> <li>(3) [S40]</li> <li>(4) [S70]</li> </ol> |

| Step | Procedure                                                        | Procedure                                                                                            | Points |
|------|------------------------------------------------------------------|------------------------------------------------------------------------------------------------------|--------|
| 21   | Pull out the clamp.                                              |  <p>(R16802)</p>   |        |
| 22   | Disconnect the relay connector for the compressor.               |  <p>(R14312)</p>  |        |
| 23   | Release the harness of the relay connector from the wire saddle. |  <p>(R14313)</p> |        |
| 24   | Pull out the clamp from the partition plate.                     |  <p>(R16950)</p> |        |

| Step | Procedure                                           | Procedure                                                                            | Points                                                                                                                                                                                                                       |
|------|-----------------------------------------------------|--------------------------------------------------------------------------------------|------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| 25   | Disconnect the connector for the thermistors [S90]. |    |                                                                                                                                                                                                                              |
| 26   | Pull out the clamp.                                 |   | <ul style="list-style-type: none"> <li>■ When reassembling, pass the thermistor harness under the harnesses (HL2: blue, HN2: white) from the filter PCB.</li> <li>■ When reassembling, insert the clamp as below.</li> </ul> |
| 27   | Remove the wire saddle.                             |  |                                                                                                                                          |

| Step | Procedure                         | Procedure                                                                                                                           | Points                                                                                                                                                                                     |
|------|-----------------------------------|-------------------------------------------------------------------------------------------------------------------------------------|--------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| 28   | Pull out the clamp (3 locations). |  <p>(R16768)</p> <p>(R16769)</p> <p>(R16770)</p> | <p>■ When reassembling, insert the 2 clamps into the bottom of the electrical box.</p>  <p>(R16749)</p> |

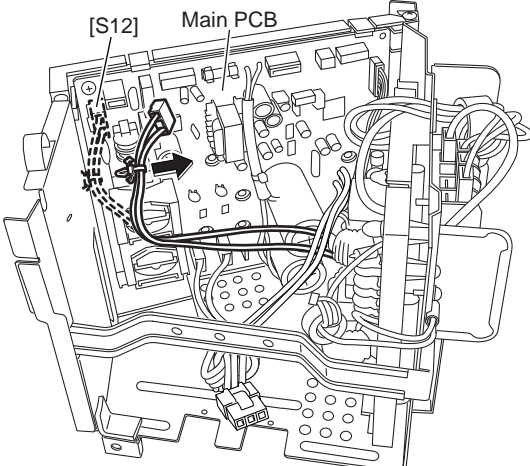
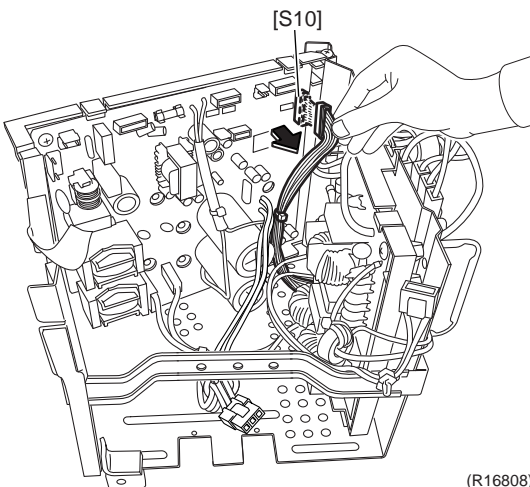
| Step | Procedure                  | Points                                                                                                                    |
|------|----------------------------|---------------------------------------------------------------------------------------------------------------------------|
| 29   | Remove the screw.          |  <p>(R16771)</p>                        |
| 30   | Remove the electrical box. |  <p>Electrical box</p> <p>(R16772)</p> |

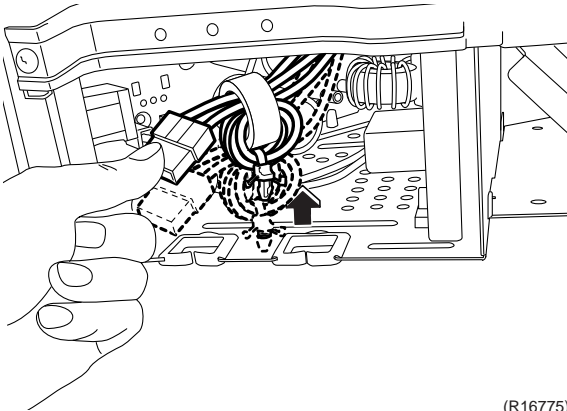
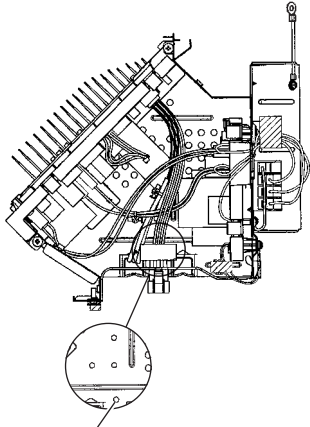
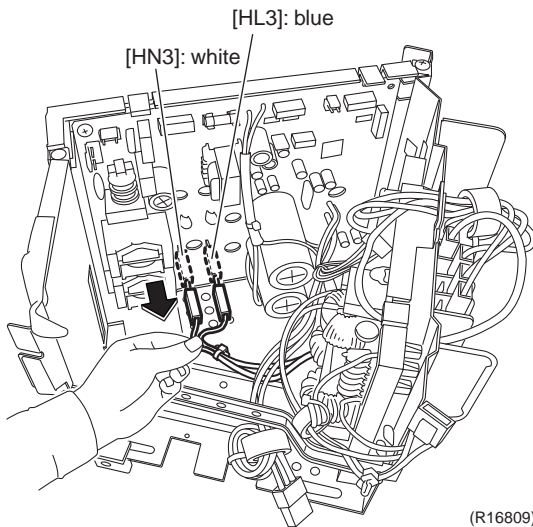
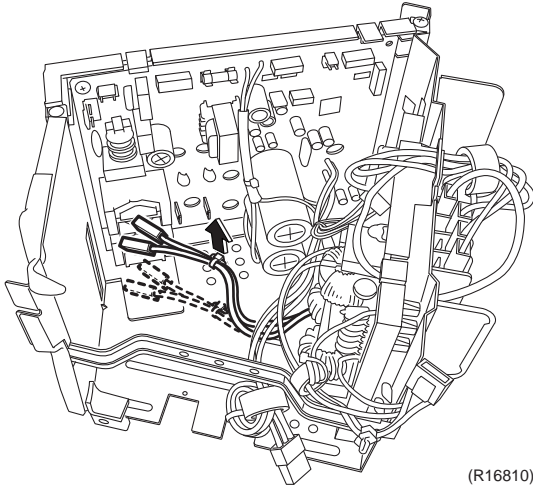
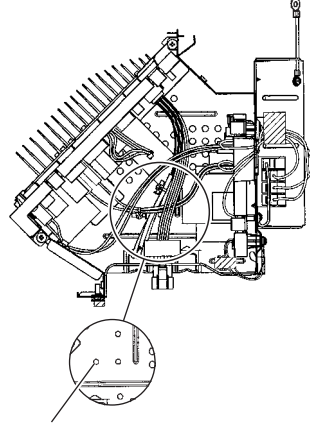
## 5.4 Removal of PCBs

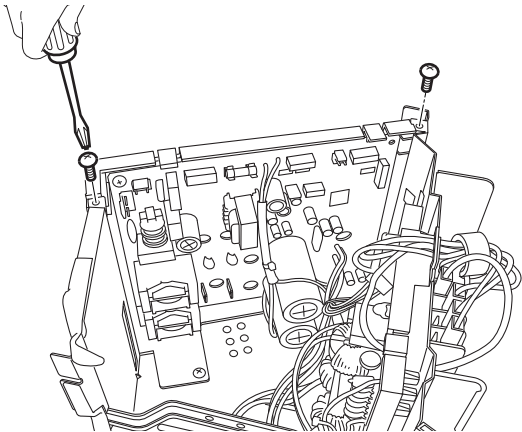
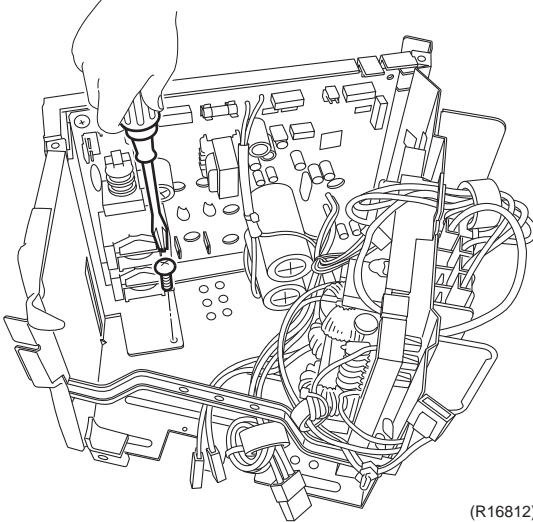
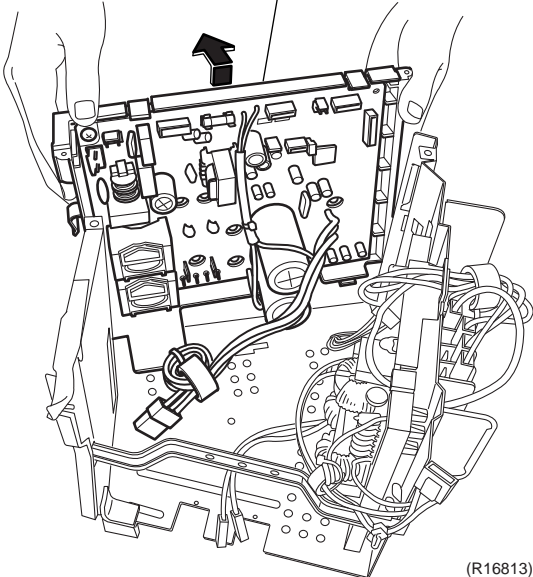
### Procedure



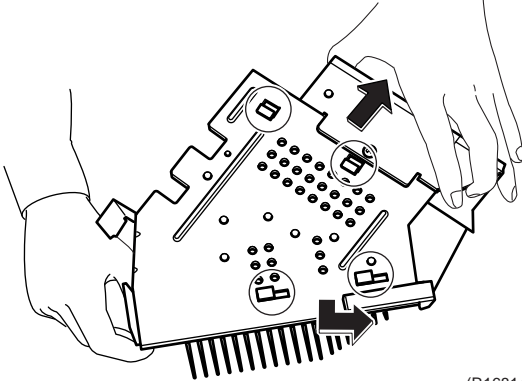
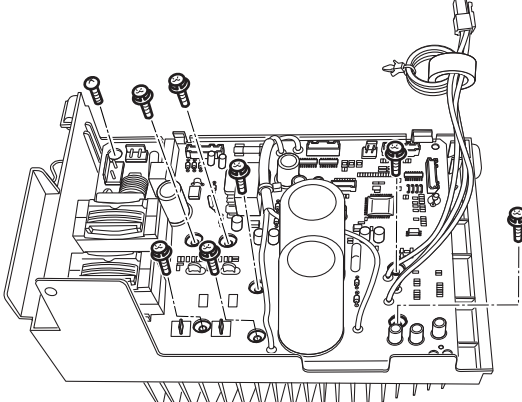
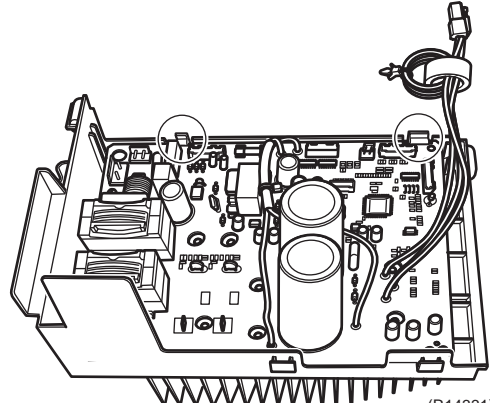
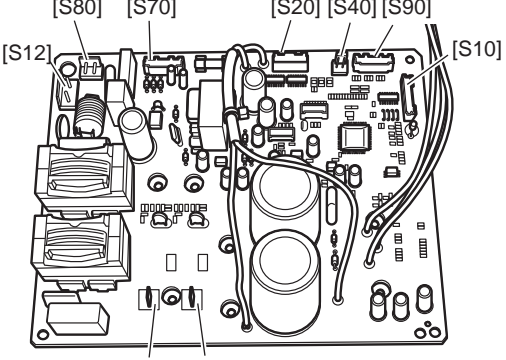
**Warning** Be sure to wait for 10 minutes or more after turning off all power supplies before disassembling work.

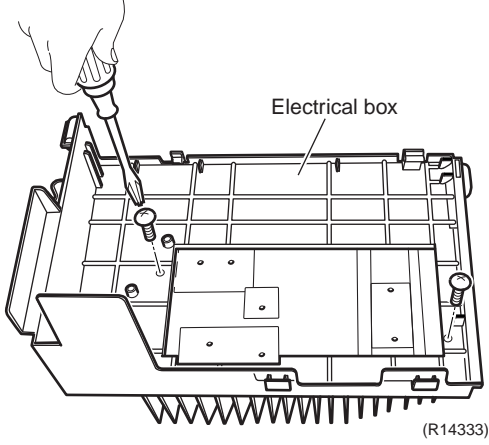
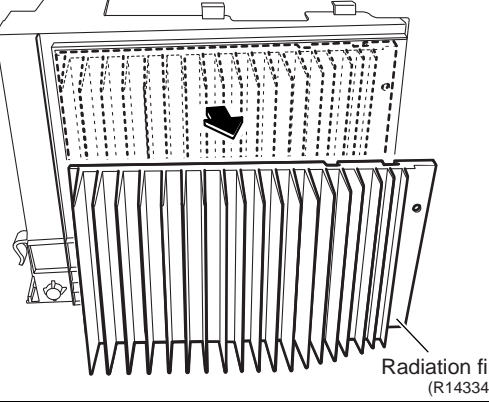
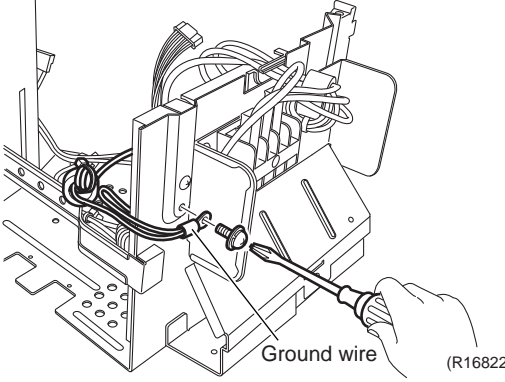
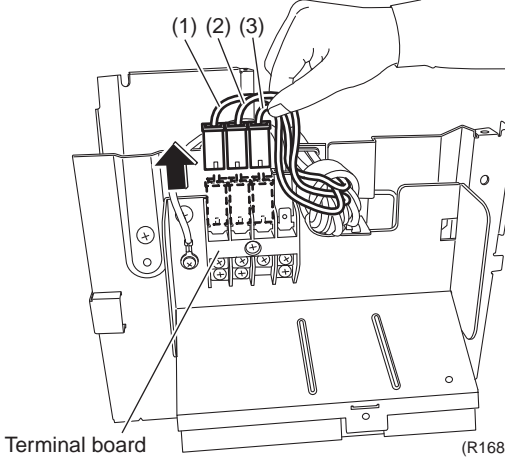
| Step                    | Procedure                                                                                                                                                                            | Points                               |
|-------------------------|--------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|--------------------------------------|
| 1. Remove the main PCB. |                                                                                                                                                                                      | [S12]: for [HL4] [HN4] on filter PCB |
| 1                       | Disconnect the connector [S12] and pull out the clamp.  <p style="text-align: right;">(R16959)</p> |                                      |
| 2                       | Disconnect the connector [S10].  <p style="text-align: right;">(R16808)</p>                       | [S10]: for [S11] on filter PCB       |

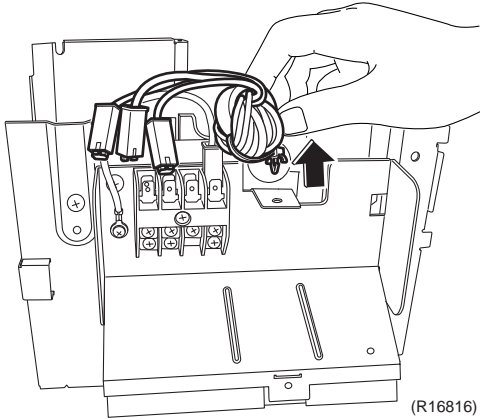
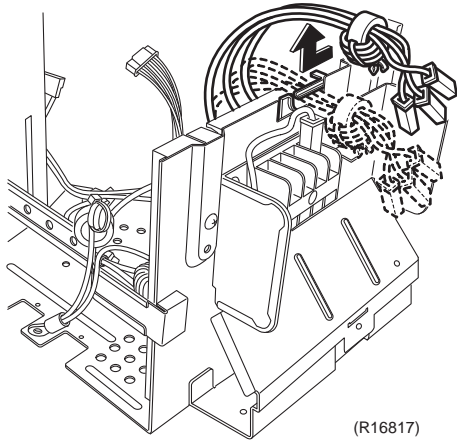
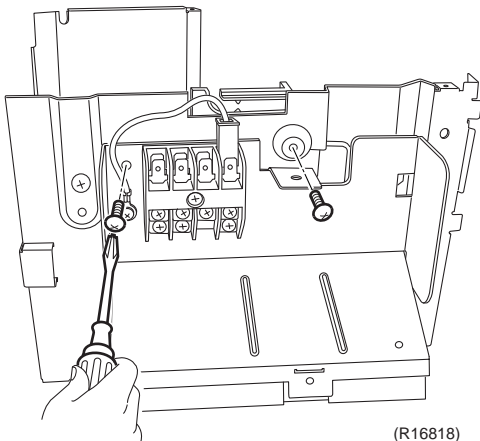
| Step | Procedure                                                                                                                                                                                 | Points                                                                                                                                                                                                                                                                                  |
|------|-------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|-----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| 3    | <p>Pull out the clamp.</p>  <p>(R16775)</p>                                                             | <ul style="list-style-type: none"> <li>■ The compressor harness has a clamp. When reassembling, insert the clamp as below.</li> </ul>  <p>Compressor harness (red, blue, yellow)</p> <p>(R16747)</p> |
| 4    | <p>Disconnect the connectors [HN3] and [HL3].</p>  <p>[HL3]: blue<br/>[HN3]: white</p> <p>(R16809)</p> | <p>[HL3]: for [HL2] on filter PCB<br/>[HN3]: for [HN2] on filter PCB</p>                                                                                                                                                                                                                |
| 5    | <p>Pull out the clamp.</p>  <p>(R16810)</p>                                                           | <ul style="list-style-type: none"> <li>■ When reassembling, insert the clamp as below.</li> </ul>  <p>Harnesses from [HL2] (blue) and [HN2] (white)</p> <p>(R16960)</p>                            |

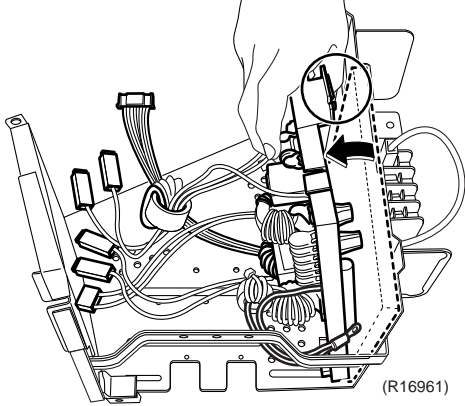
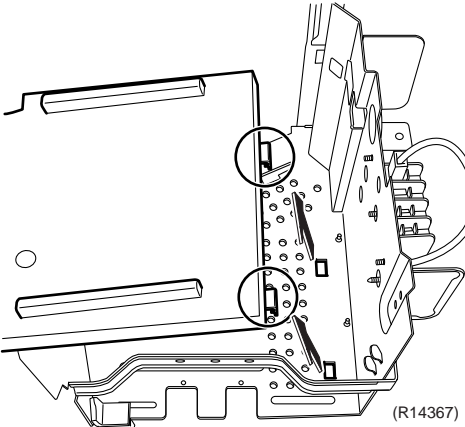
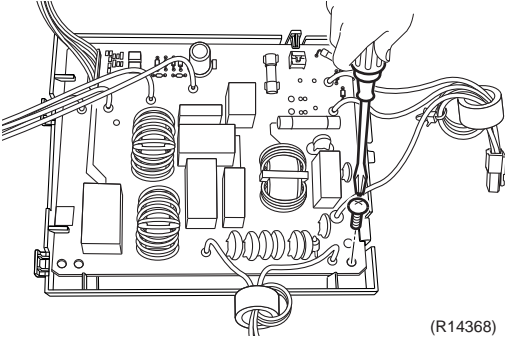
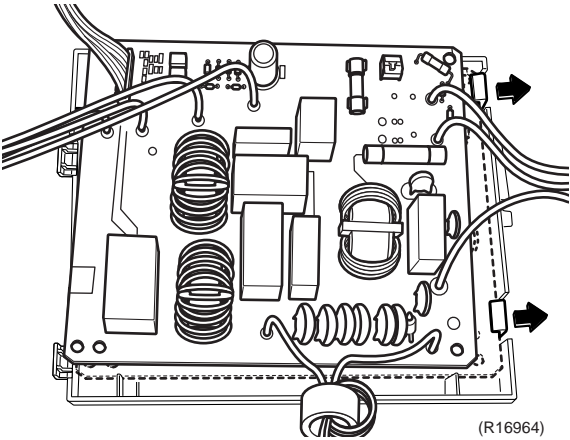
| Step | Procedure                  | Points                                                                                               | Points |
|------|----------------------------|------------------------------------------------------------------------------------------------------|--------|
| 6    | Remove the 2 upper screws. |  <p>(R16811)</p>   |        |
| 7    | Remove the lower screw.    |  <p>(R16812)</p>  |        |
| 8    | Lift the main PCB ASSY.    |  <p>(R16813)</p> |        |

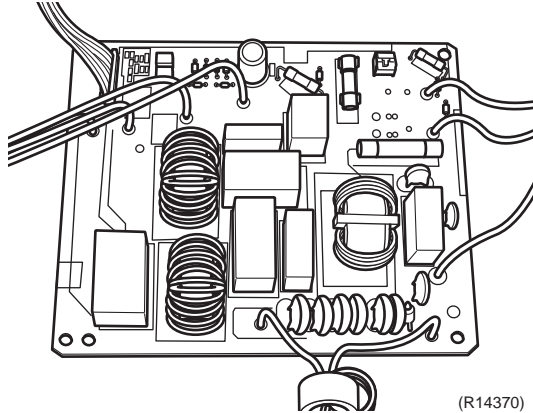


| Step | Procedure                           | Procedure                                                                                            | Points                                                                                                                                                                                                                                                                                                                                                     |
|------|-------------------------------------|------------------------------------------------------------------------------------------------------|------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| 9    | Unfasten the 4 hooks at the bottom. |  <p>(R16814)</p>   |                                                                                                                                                                                                                                                                                                                                                            |
| 10   | Remove the 8 screws.                |  <p>(R14330)</p>  |                                                                                                                                                                                                                                                                                                                                                            |
| 11   | Unfasten the 2 hooks.               |  <p>(R14331)</p> |                                                                                                                                                                                                                                                                                                                                                            |
| 12   | Remove the main PCB.                |  <p>(R14332)</p> | <p>■ Refer to page 24 for detail.</p> <p>[S10] [S12]: filter PCB<br/>                 [S20]: electronic expansion valve coil<br/>                 [S40]: overload protector<br/>                 [S70]: fan motor<br/>                 [S80]: four-way valve coil<br/>                 [S90]: thermistors<br/>                 [HL3] [HN3]: filter PCB</p> |

| Step                         | Procedure                                                                                                                                                                                                                                                                                                                             | Points                                                                        |
|------------------------------|---------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|-------------------------------------------------------------------------------|
| 2. Remove the radiation fin. | <p data-bbox="196 247 467 342">1 Remove the 2 screws on the bottom of the electrical box.</p>  <p data-bbox="196 667 467 741">2 Remove the radiation fin.</p>    |                                                                               |
| 3. Remove the filter PCB.    | <p data-bbox="196 1129 467 1192">1 Remove the ground wire screw.</p>  <p data-bbox="196 1486 467 1549">2 Pull out the terminals from the terminal board.</p>  | <p data-bbox="1084 1497 1198 1591">(1): black<br/>(2): white<br/>(3): red</p> |

| Step | Procedure                              | Procedure                                                                                            | Points |
|------|----------------------------------------|------------------------------------------------------------------------------------------------------|--------|
| 3    | Pull out the clamp.                    |  <p>(R16816)</p>   |        |
| 4    | Release the harnesses from the groove. |  <p>(R16817)</p>  |        |
| 5    | Remove the 2 screws.                   |  <p>(R16818)</p> |        |

| Step | Procedure                                    | Procedure                                                                                                                                                                 | Points |
|------|----------------------------------------------|---------------------------------------------------------------------------------------------------------------------------------------------------------------------------|--------|
| 6    | Unfasten the 3 hooks of the filter PCB ASSY. | <br> |        |
| 7    | Remove the screw.                            |                                                                                       |        |
| 8    | Unfasten the 2 hooks.                        |                                                                                       |        |

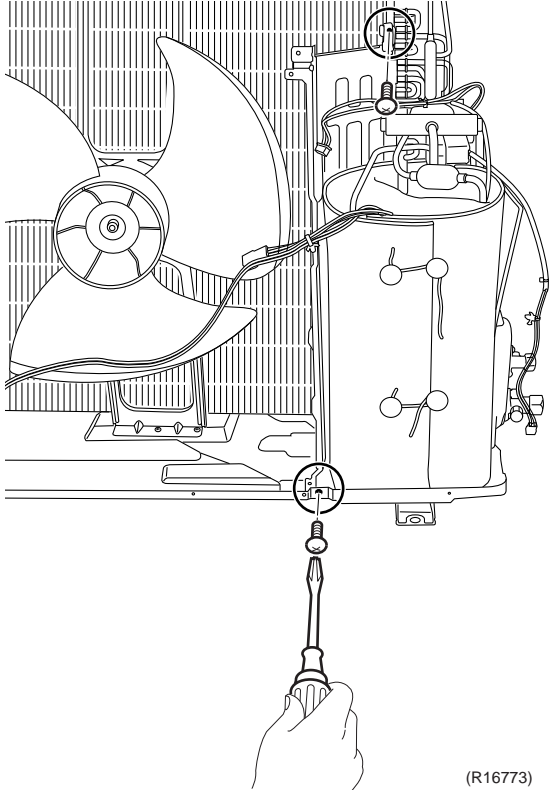
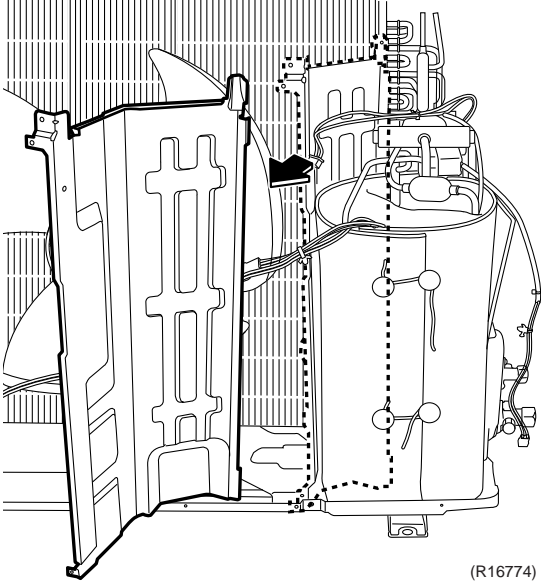
| Step | Procedure                                                                                                                                                                                                                                                       | Points                                                                                                         |
|------|-----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|----------------------------------------------------------------------------------------------------------------|
| 9    | <p data-bbox="196 212 461 239">Remove the filter PCB.</p> <div data-bbox="509 279 1040 688" style="text-align: center;">  <p data-bbox="964 667 1032 688">(R14370)</p> </div> | <ul style="list-style-type: none"> <li data-bbox="1083 212 1425 239">■ Refer to page 24 for detail.</li> </ul> |

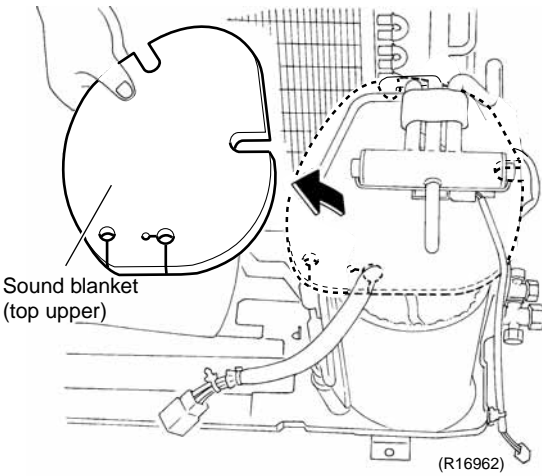
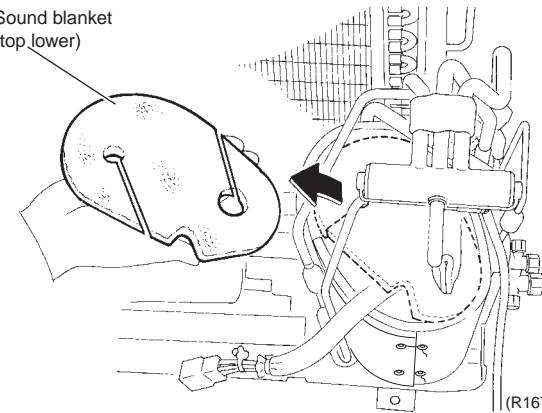
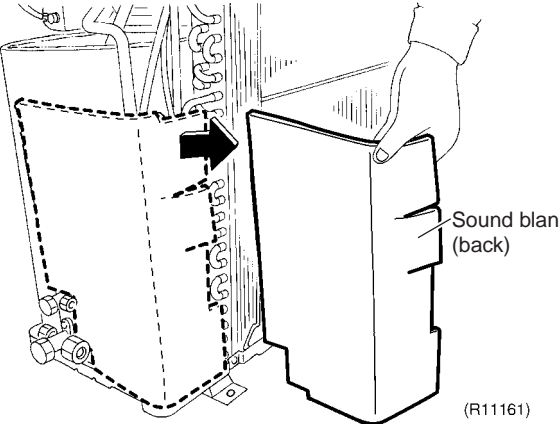
## 5.5 Removal of Sound Blankets / Thermistors

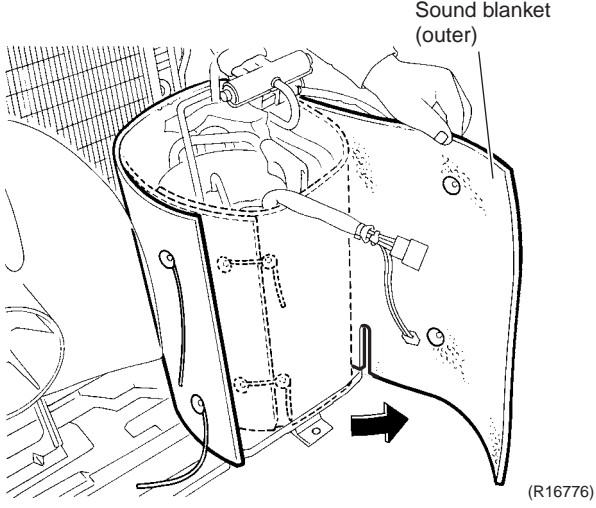
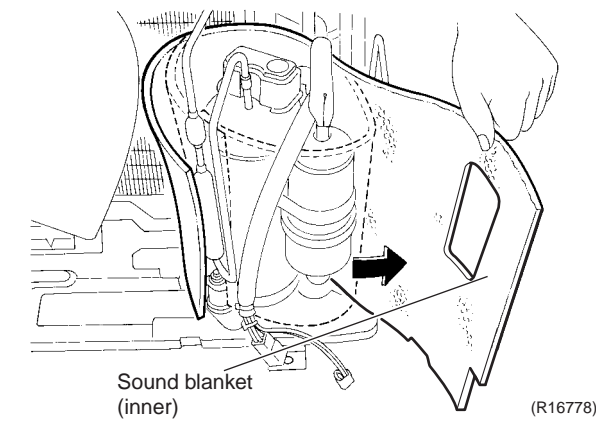
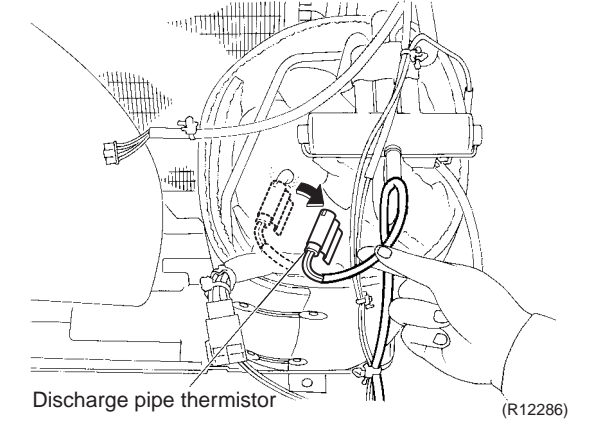
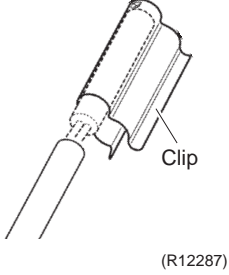
### Procedure



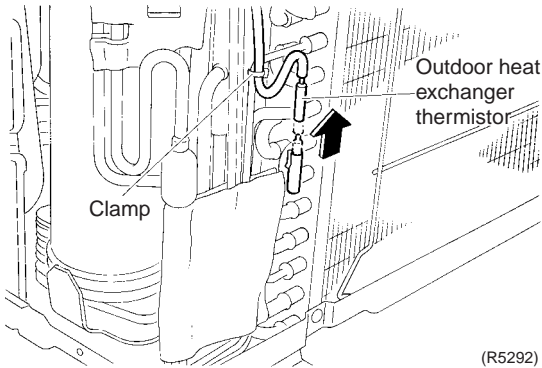
**Warning** Be sure to wait for 10 minutes or more after turning off all power supplies before disassembling work.

| Step                           | Procedure                                                                                            | Points |
|--------------------------------|------------------------------------------------------------------------------------------------------|--------|
| 1. Remove the partition plate. |                                                                                                      |        |
| 1 Remove the 2 screws.         |  <p>(R16773)</p>  |        |
| 2 Remove the partition plate.  |  <p>(R16774)</p> |        |

| Step | Procedure                                                                                                                        | Points |
|------|----------------------------------------------------------------------------------------------------------------------------------|--------|
| 2.   | Remove the sound blankets.                                                                                                       |        |
| 1    | Remove the sound blanket (top upper).<br><br>  |        |
| 2    | Remove the sound blanket (top lower).<br><br> |        |
| 3    | Remove the sound blanket (back).<br><br>     |        |

| Step | Procedure                              | Procedure                                                                            | Points                                                                                                                                                                                      |
|------|----------------------------------------|--------------------------------------------------------------------------------------|---------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| 4    | Remove the sound blanket (outer).      |    | <ul style="list-style-type: none"> <li>Since the piping ports are torn easily, remove the sound blankets carefully.</li> </ul>                                                              |
| 5    | Remove the sound blanket (inner).      |   |                                                                                                                                                                                             |
| 6    | Release the discharge pipe thermistor. |  | <ul style="list-style-type: none"> <li>Be careful not to lose the clip for the thermistor.</li> </ul>  |



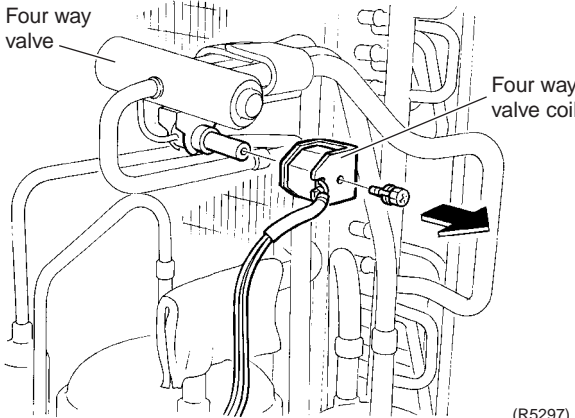
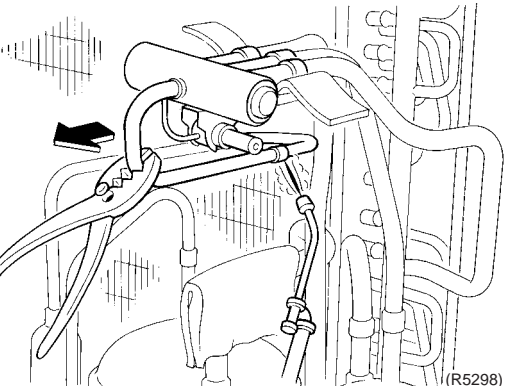
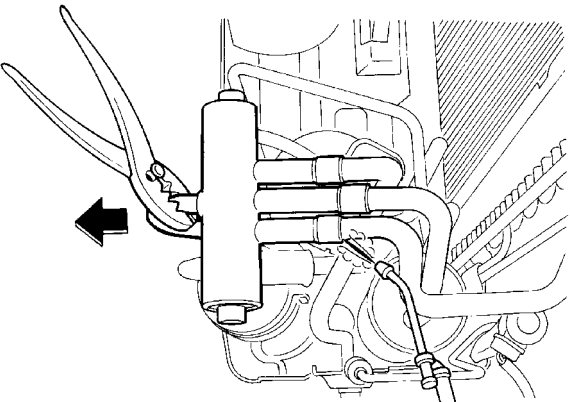
| Step | Procedure                                                         | Procedure                                                                                         | Points |
|------|-------------------------------------------------------------------|---------------------------------------------------------------------------------------------------|--------|
| 7    | Cut the clamp and pull out the outdoor heat exchanger thermistor. |  <p>(R5292)</p> |        |

## 5.6 Removal of Four-Way Valve

**Procedure**



**Warning** Be sure to wait for 10 minutes or more after turning off all power supplies before disassembling work.

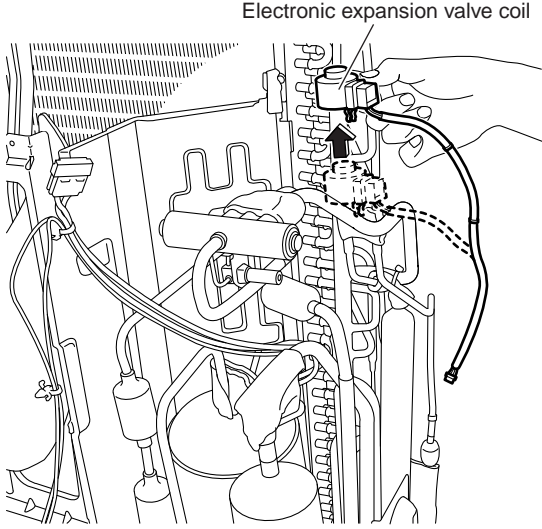
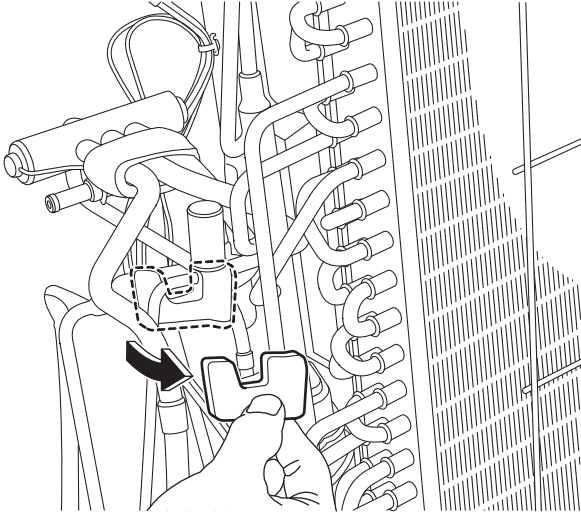
| Step                                                                                                                                                                                                              | Procedure                                                                                                                                                                                | Points                                                                                                                                                                                                                                                                                                                                                                                                                                                                                            |
|-------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|---------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| 1                                                                                                                                                                                                                 | <p>Remove the screw and remove the four-way valve coil.</p>  <p style="text-align: right;">(R5297)</p> | <p><b>Warning</b><br/>Be careful not to get yourself burnt with the pipes and other parts that are heated by the gas brazing machine.</p> <p><b>Warning</b><br/>If the refrigerant gas leaks during work, ventilate the room. (If the refrigerant gas is exposed to flames, toxic gas may be generated.)</p> <p><b>Caution</b><br/>From the viewpoint of global environment protection, do not discharge the refrigerant gas in the atmosphere. Make sure to collect all the refrigerant gas.</p> |
| <ul style="list-style-type: none"> <li>■ Before working, make sure that the refrigerant gas is empty in the circuit.</li> <li>■ Be sure to apply nitrogen replacement when heating up the brazed part.</li> </ul> |  <p style="text-align: right;">(R5298)</p>                                                           | <p><b>Cautions for restoration</b></p> <ol style="list-style-type: none"> <li>1. Restore the piping by non-oxidation brazing.</li> <li>2. It is required to prevent the carbonization of the oil inside the four-way valve and the deterioration of the gaskets affected by heat. (Keep below 120°C (248°F).) For the sake of this, wrap the four-way valve with wet cloth and provide water so that the cloth does not dry.</li> </ol>                                                           |
| 2                                                                                                                                                                                                                 | <p>Remove the putty. Heat up the brazed part of the four-way valve and disconnect.</p>                                                                                                   | <p><b>Note:</b></p> <ul style="list-style-type: none"> <li>■ Never use a metal saw to cut pipes because the sawdust may enter the circuit.</li> <li>■ When withdrawing the pipes, be careful not to pinch them firmly with pliers. The pipes may get deformed.</li> <li>■ Provide a protective sheet or a steel plate so that the brazing flame cannot influence peripheries.</li> </ul>                                                                                                          |
| 3                                                                                                                                                                                                                 | <p>Heat up every brazed part in turn and disconnect.</p>  <p style="text-align: right;">(R5299)</p>  |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                   |

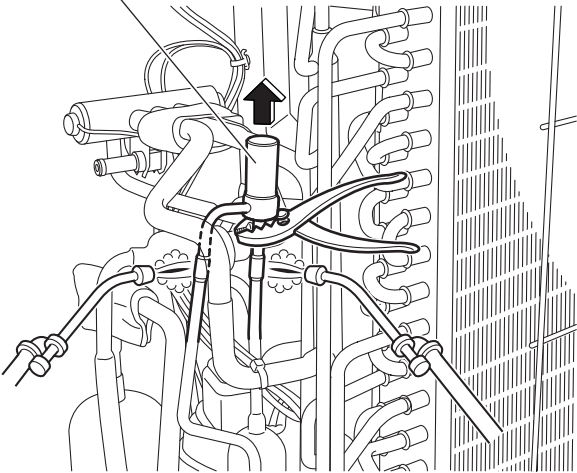
## 5.7 Removal of Electronic Expansion Valve

**Procedure**



**Warning** Be sure to wait for 10 minutes or more after turning off all power supplies before disassembling work.

| Step | Procedure                                     | Procedure                                                                                                                        | Points |
|------|-----------------------------------------------|----------------------------------------------------------------------------------------------------------------------------------|--------|
| 1    | Pull out the electronic expansion valve coil. |  <p style="text-align: center;">(R16751)</p>   |        |
| 2    | Remove the sheets of putty.                   |  <p style="text-align: center;">(R16752)</p> |        |

| Step                                                                                                                                                                                                              | Procedure                                                                                                          | Points                                                                                                                                                                                                                                                                                                                                        |
|-------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|--------------------------------------------------------------------------------------------------------------------|-----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| <ul style="list-style-type: none"> <li>■ Before working, make sure that the refrigerant gas is empty in the circuit.</li> <li>■ Be sure to apply nitrogen replacement when heating up the brazed part.</li> </ul> | <p>Electric expansion valve</p>  | <p><b>Warning</b><br/>Use caution to avoid burning yourself with pipes and other parts that are heated by the gas brazing.</p>                                                                                                                                                                                                                |
| 3                                                                                                                                                                                                                 | Heat up the 2 brazed parts of the electronic expansion valve and remove it.                                        | <p><b>Warning</b><br/>If the refrigerant gas leaks during work, immediately ventilate the room. If refrigerant gas is exposed to flames, toxic gas may be generated.</p> <p><b>Caution</b><br/>For global environmental protection, do not discharge the refrigerant gas in the atmosphere. Make sure to collect all the refrigerant gas.</p> |

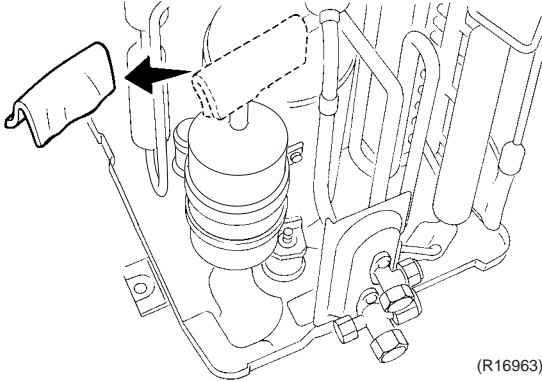
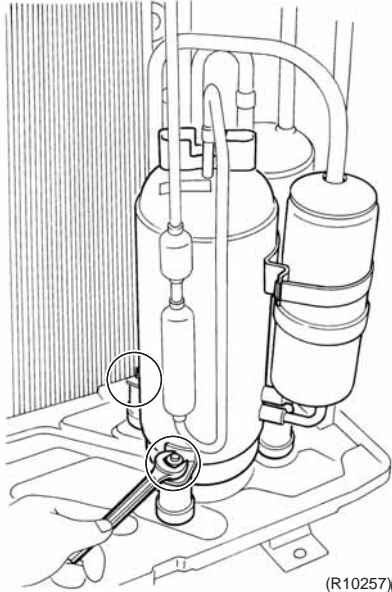
## 5.8 Removal of Compressor

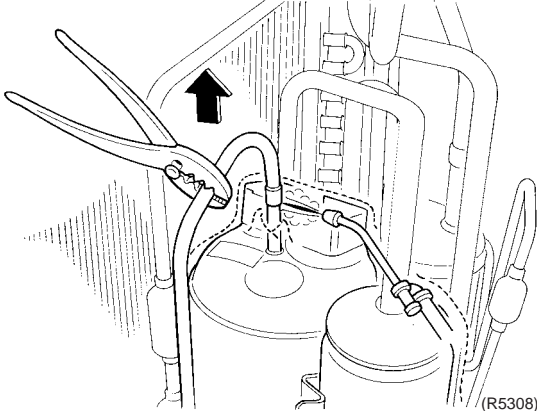
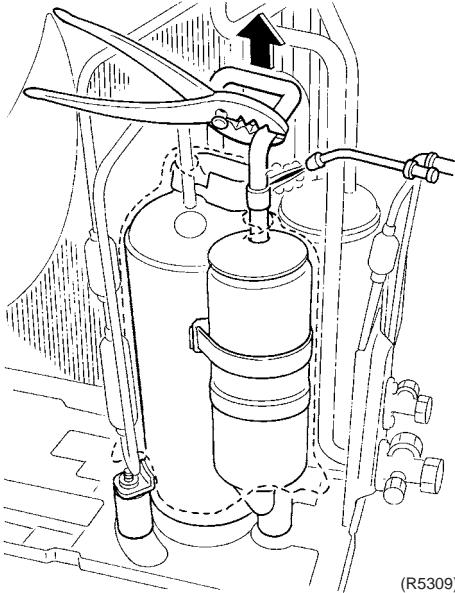
**Procedure**



**Warning** Be sure to wait for 10 minutes or more after turning off all power supplies before disassembling work.

| Step | Procedure                                    | Procedure                                                        | Points |
|------|----------------------------------------------|------------------------------------------------------------------|--------|
| 1    | Remove the terminal cover.                   | <p>(R5301)</p> <p>Terminal cover</p> <p>(R5302)</p>              |        |
| 2    | Disconnect the lead wires of the compressor. | <p>Red (U)</p> <p>Yellow (V)</p> <p>Blue (W)</p> <p>(R16784)</p> |        |

| Step | Procedure                                                                                                                                                                                                         | Points                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                     |
|------|-------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| 3    | <p>Remove the putty.</p>  <p>(R16963)</p>                                                                                       |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                            |
| 4    | <p>Remove the 2 nuts of the compressor.</p>  <p>(R10257)</p>                                                                    | <p><b>Warning</b><br/>Use caution to avoid burning yourself with pipes and other parts that are heated by the gas brazing</p> <p><b>Warning</b><br/>If the refrigerant gas leaks during work, immediately ventilate the room. If refrigerant gas is exposed to flames, toxic gas may be generated.</p> <p><b>Warning</b><br/>If the refrigerant oil in the compressor catches fire, have a wet cloth prepared to extinguish the fire immediately.</p> <p><b>Caution</b><br/>For global environmental protection, do not discharge the refrigerant gas in the atmosphere. Make sure to collect all the refrigerant gas.</p> |
|      | <ul style="list-style-type: none"> <li>■ Before working, make sure that the refrigerant gas is empty in the circuit.</li> <li>■ Be sure to apply nitrogen replacement when heating up the brazed part.</li> </ul> |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                            |

| Step | Procedure                                                        | Points                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                       |
|------|------------------------------------------------------------------|--------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| 5    | Heat up the brazed part of the discharge side and disconnect it. |  <p>(R5308)</p>                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                            |
| 6    | Heat up the brazed part of the suction side and disconnect it.   |  <p>(R5309)</p>                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                           |
| 7    | Lift the compressor up and remove it.                            | <p><b>Cautions for restoration</b></p> <ol style="list-style-type: none"> <li>1. Restore the piping by non-oxidation brazing.</li> <li>2. It is required to prevent the carbonization of the oil inside the four-way valve and the deterioration of the gaskets affected by heat. Keep below 120°C (248°F). Wrap the four-way valve with a wet cloth and provide water so that the cloth does not dry.</li> </ol> <p><b>In case of difficulty with gas brazing machine</b></p> <ol style="list-style-type: none"> <li>1. Disconnect the brazed part where is easy to disconnect and restore.</li> <li>2. Cut pipes on the main unit with a tube cutter in order to make it easy to disconnect.</li> </ol> <p><b>Note:</b></p> <ul style="list-style-type: none"> <li>■ Never use a metal saw to cut pipes because the sawdust may enter the circuit.</li> <li>■ When withdrawing the pipes, be careful not to pinch them firmly with pliers. The pipes may get deformed.</li> <li>■ Provide a protective sheet or a steel plate so that the brazing flame cannot influence peripheries.</li> <li>■ Be careful so as not to burn the compressor terminals, the name plate, the heat exchanger fin.</li> </ul> |

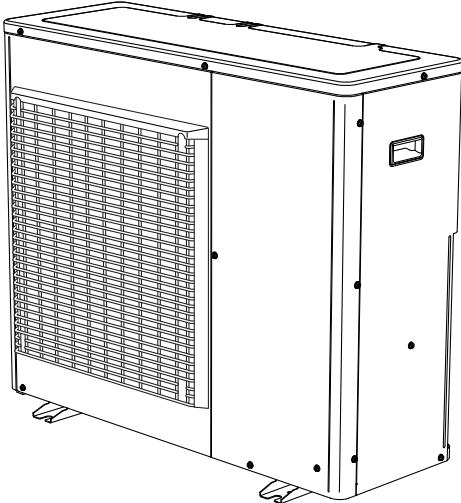
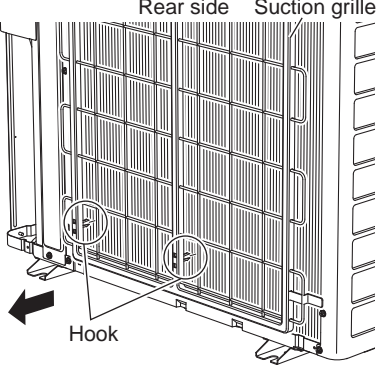
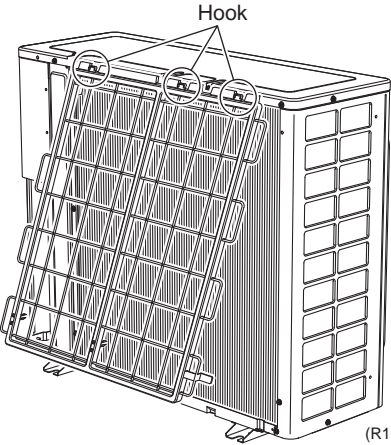
# 6. Outdoor Unit: RXS24LVJU

## 6.1 Removal of Outer Panels

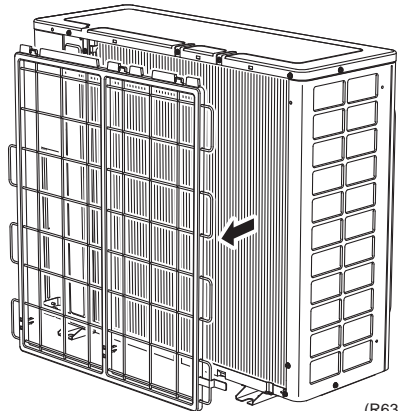
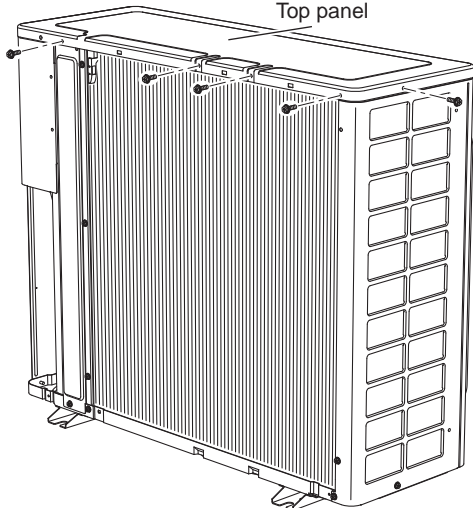
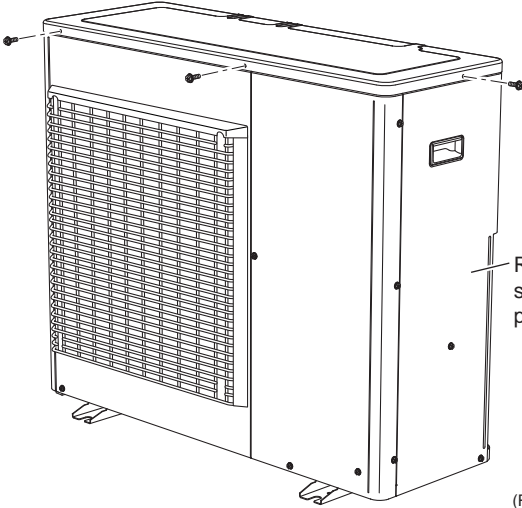
**Procedure**

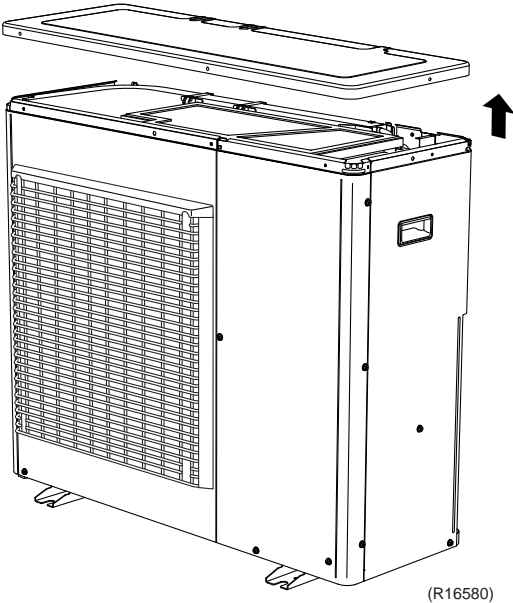
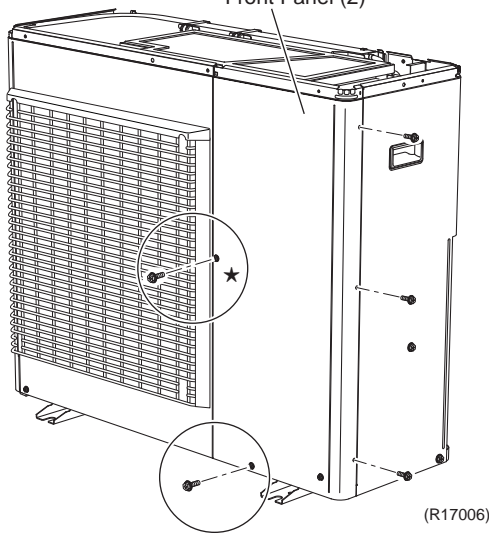


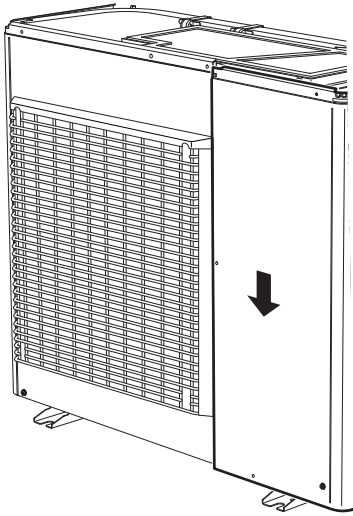
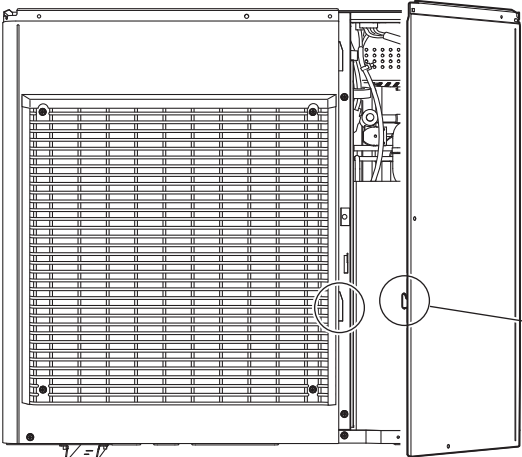
**Warning** Be sure to wait for 10 minutes or more after turning off all power supplies before disassembling work.

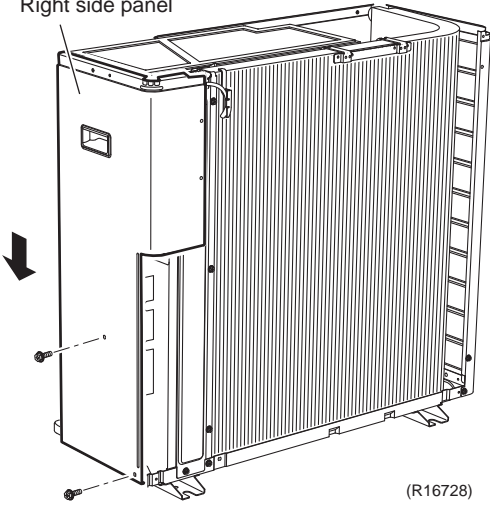
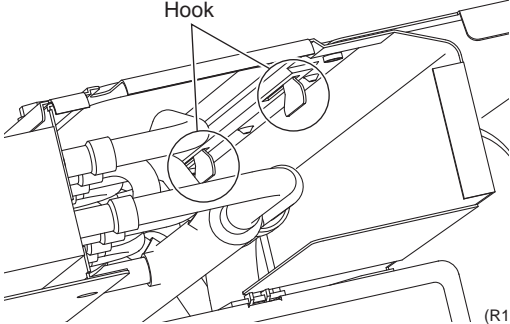
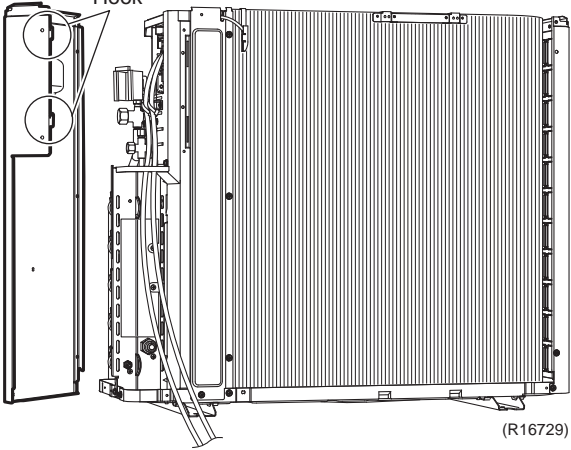
| Step                          | Procedure                                                                                                                                                                                                                                                                                                                                                                               | Points                                                                               |
|-------------------------------|-----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|--------------------------------------------------------------------------------------|
| 1. Appearance features        |  <p style="text-align: right;">(R16578)</p>                                                                                                                                                                                                                                                            |                                                                                      |
| 2. Remove the suction grille. | <p>1 Unfasten the 2 hooks at the bottom first.</p>  <p style="text-align: right;">(R16916)</p> <p>2 Slide the suction grille downward to unfasten the 3 top hooks.</p>  <p style="text-align: right;">(R16917)</p> | <p>■ The hooks are secured in the clearances of the outdoor heat exchanger fins.</p> |

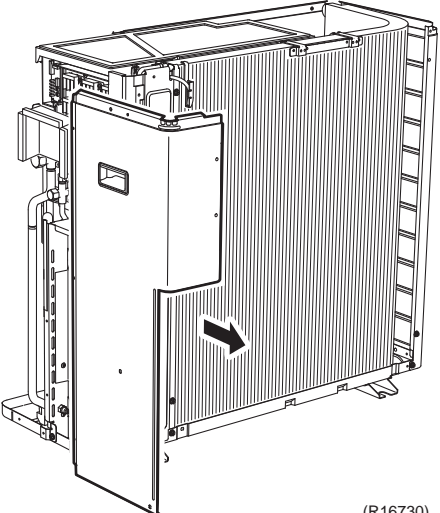
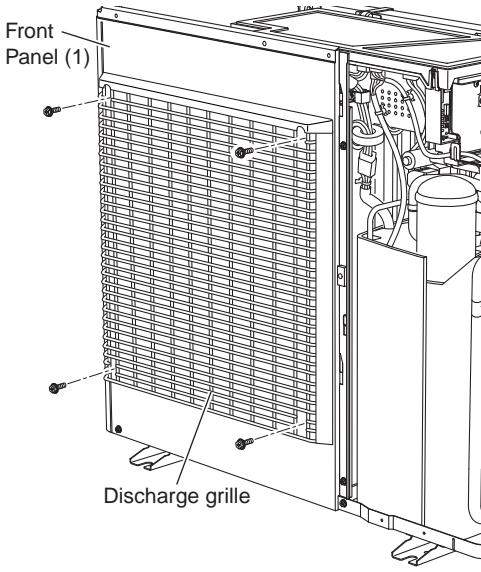
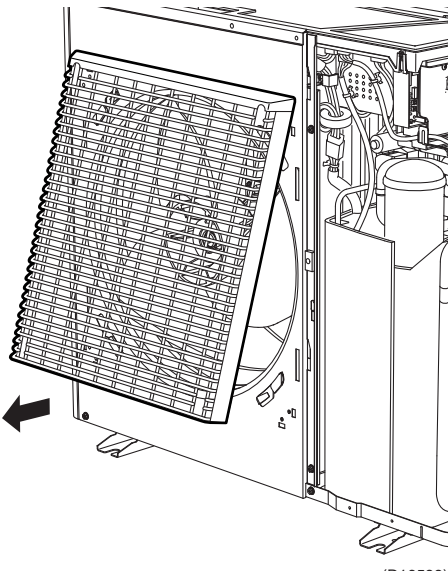


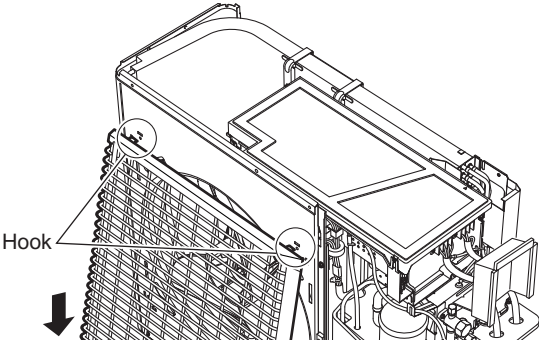
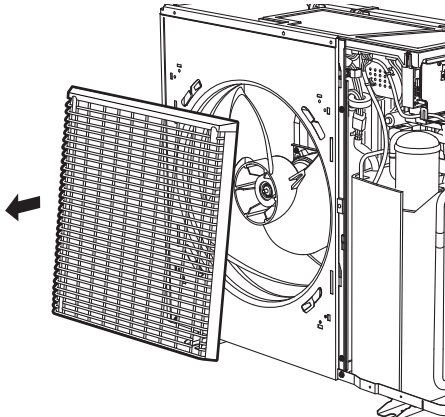
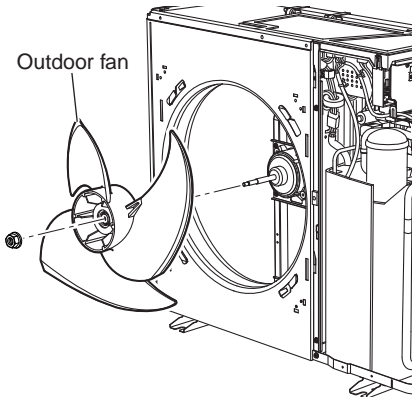
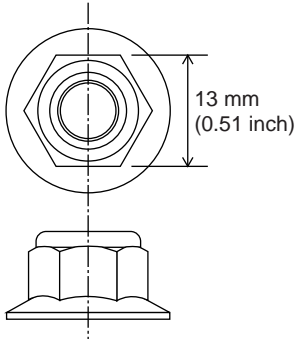
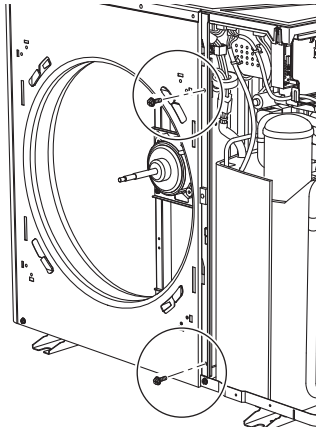
| Step                     | Procedure                                                                                                                                                                                                                                                                                                                                                         | Points |
|--------------------------|-------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|--------|
| 3                        | <p>Remove the suction grille.</p>  <p>(R6372)</p>                                                                                                                                                                                                                                |        |
| 3. Remove the top panel. | <p>1 Remove the 4 screws on the back and the screw on the left side.</p>  <p>(R6373)</p> <p>2 Remove the 2 screws on the front and the screw on the right side panel.</p>  <p>(R16579)</p> |        |

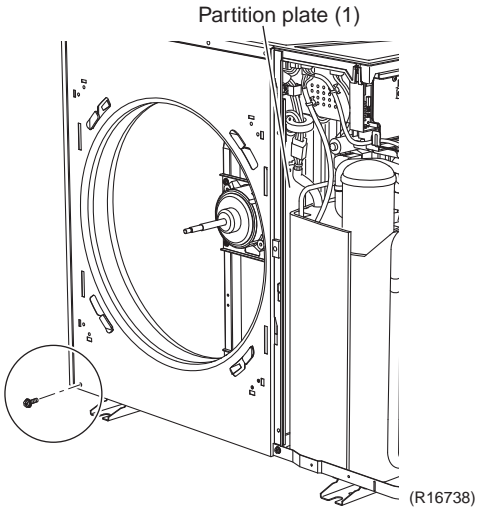
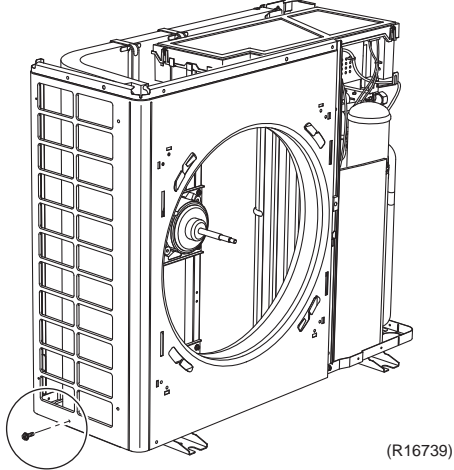
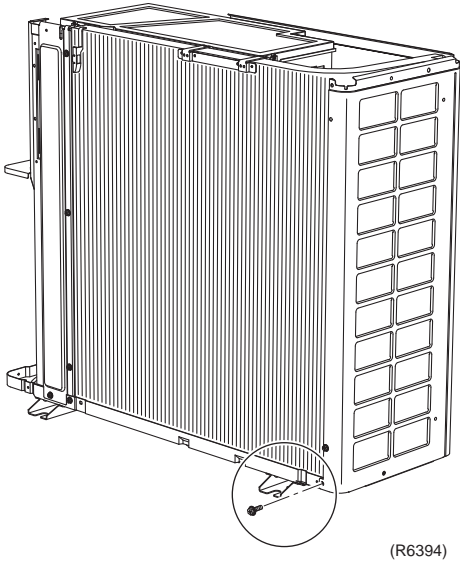
| Step |                                   | Procedure                                                                                                                  | Points                             |
|------|-----------------------------------|----------------------------------------------------------------------------------------------------------------------------|------------------------------------|
| 3    | Lift the top panel and remove it. |  <p>(R16580)</p>                         |                                    |
| 4.   | Remove the front panel (2).       |  <p>Front Panel (2)</p> <p>(R17006)</p> | <p>★: This screw is M5(3) × 16</p> |
| 1    | Remove the 5 screws.              |                                                                                                                            |                                    |

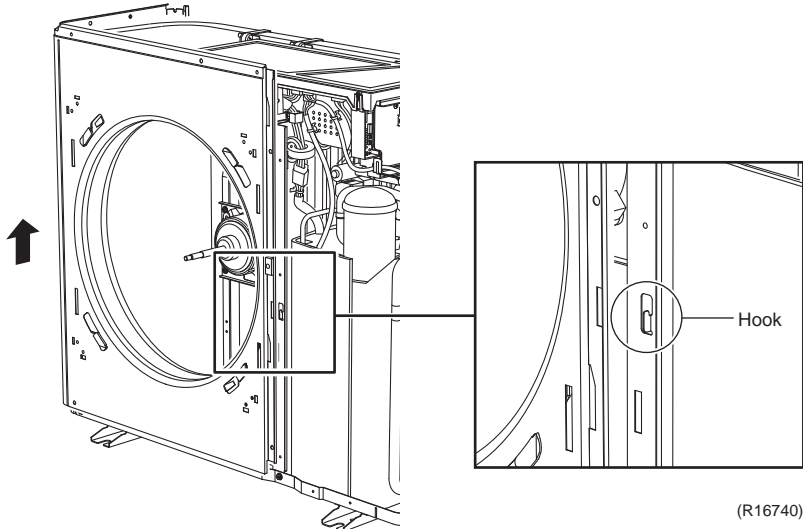
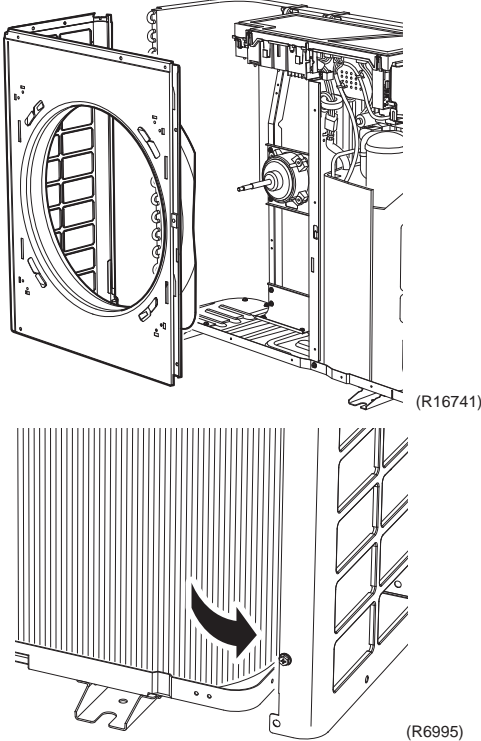
| Step |                                                          | Procedure                                                                                                       | Points |
|------|----------------------------------------------------------|-----------------------------------------------------------------------------------------------------------------|--------|
| 2    | Slide the front panel (2) downward to unfasten the hook. |  <p>(R16582)</p>               |        |
| 3    | Remove the front panel (2).                              |  <p>Hook</p> <p>(R16583)</p> |        |

| Step                            | Procedure                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                    | Points |
|---------------------------------|----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|--------|
| 5. Remove the right side panel. | <p data-bbox="565 226 721 254">Right side panel</p>  <p data-bbox="948 716 1019 737">(R16728)</p> <p data-bbox="667 779 721 806">Hook</p>  <p data-bbox="987 1083 1058 1104">(R13521)</p> <p data-bbox="581 1146 634 1173">Hook</p>  <p data-bbox="992 1577 1063 1598">(R16729)</p> |        |

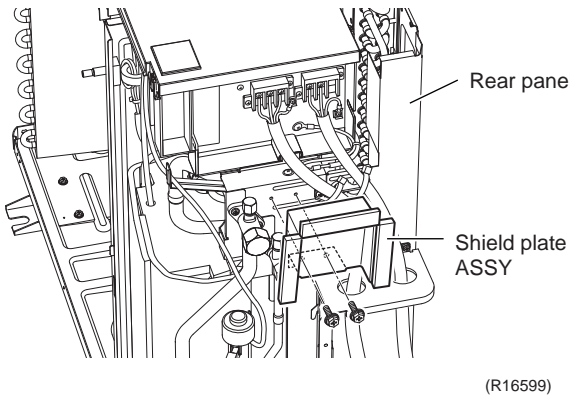
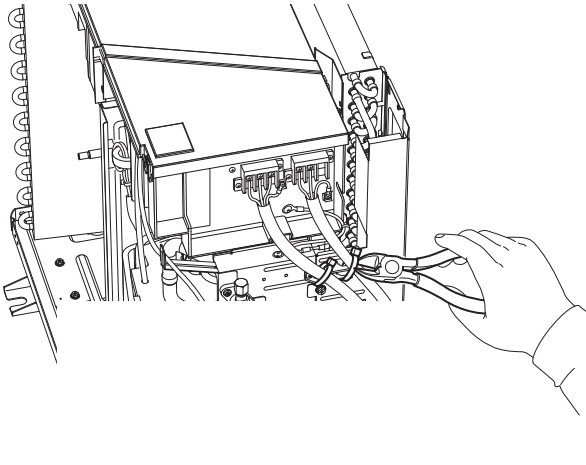
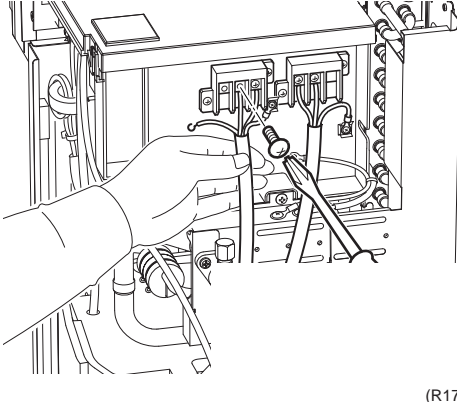
| Step                                                                                                                         | Procedure                                    | Points                                                                                                                                   |                                                                                                                                |
|------------------------------------------------------------------------------------------------------------------------------|----------------------------------------------|------------------------------------------------------------------------------------------------------------------------------------------|--------------------------------------------------------------------------------------------------------------------------------|
| 2                                                                                                                            | Remove the right side panel.                 |                                                                                                                                          |                                                                                                                                |
|  <p style="text-align: right;">(R16730)</p> |                                              |                                                                                                                                          |                                                                                                                                |
| 6. Remove the front panel (1).                                                                                               |                                              | <ul style="list-style-type: none"> <li>■ Remove the discharge grille and the outdoor fan first to remove the front panel (1).</li> </ul> |                                                                                                                                |
| 1                                                                                                                            | Remove the 4 screws on the discharge grille. |                                                                                                                                          |  <p style="text-align: right;">(R16587)</p> |
| 2                                                                                                                            | Pull the bottom of the discharge grille.     |                                                                                                                                          |  <p style="text-align: right;">(R16588)</p> |

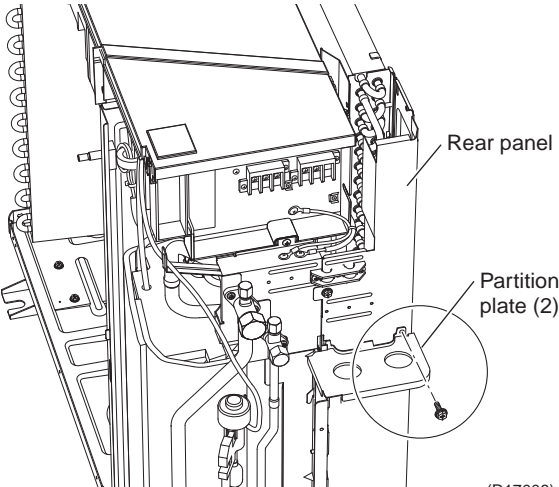
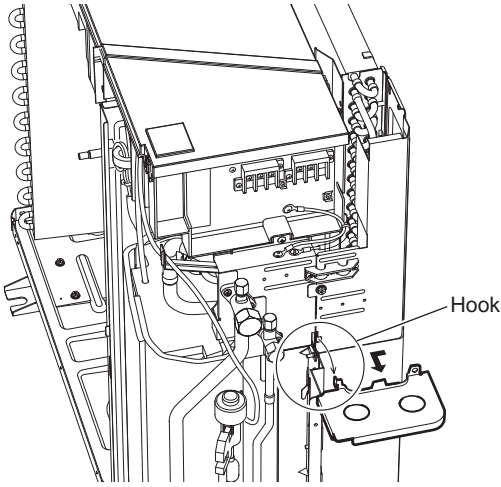
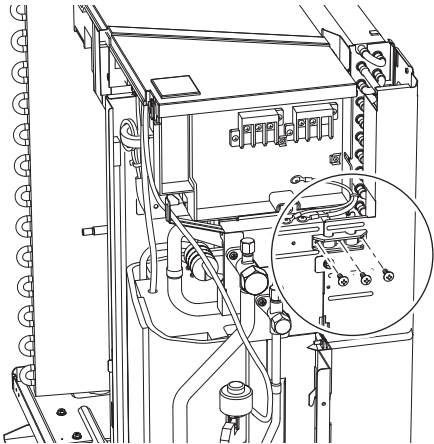
| Step | Procedure                                                               | Procedure                                                                                           | Points                                                                                                                                                    |
|------|-------------------------------------------------------------------------|-----------------------------------------------------------------------------------------------------|-----------------------------------------------------------------------------------------------------------------------------------------------------------|
| 3    | Slide the discharge grille downward to unfasten the 2 hooks at the top. |  <p>(R16591)</p>  |                                                                                                                                                           |
| 4    | Remove the discharge grille.                                            |  <p>(R16592)</p>  |                                                                                                                                                           |
| 5    | Remove the nut of the outdoor fan.                                      |  <p>(R16736)</p> | <p>■ Nut size : M8</p>  <p>13 mm<br/>(0.51 inch)</p> <p>(R17005)</p> |
| 6    | Remove the 2 screws on the partition plate (1).                         |  <p>(R16737)</p> |                                                                                                                                                           |

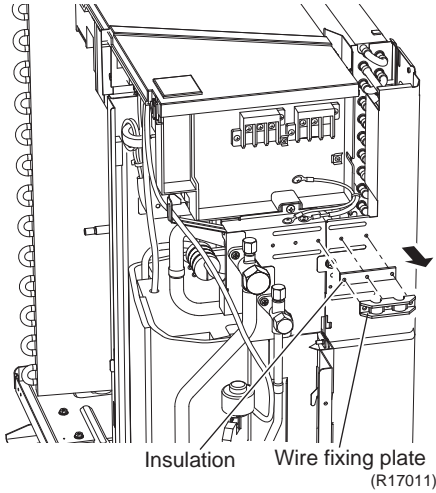
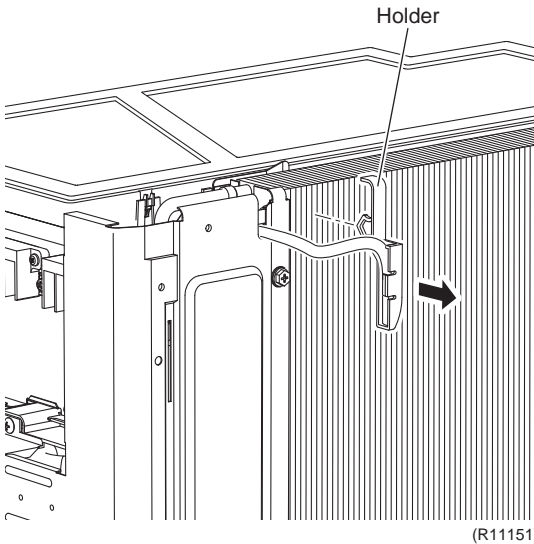
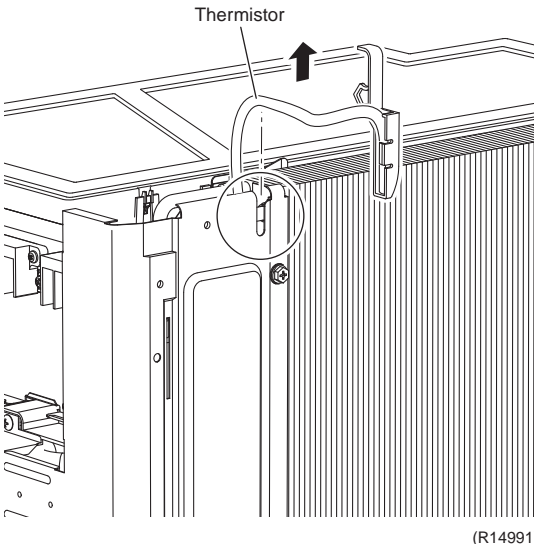
| Step |                                                   | Procedure                                                                                                                     | Points |
|------|---------------------------------------------------|-------------------------------------------------------------------------------------------------------------------------------|--------|
| 7    | Remove the screw at the bottom left of the front. |  <p>Partition plate (1)</p> <p>(R16738)</p> |        |
| 8    | Remove the screw at the bottom of the left side.  |  <p>(R16739)</p>                           |        |
| 9    | Remove the screw at the bottom of the rear side.  |  <p>(R6394)</p>                           |        |

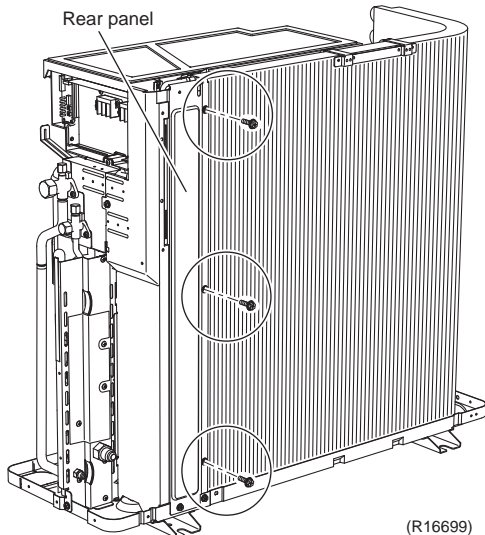
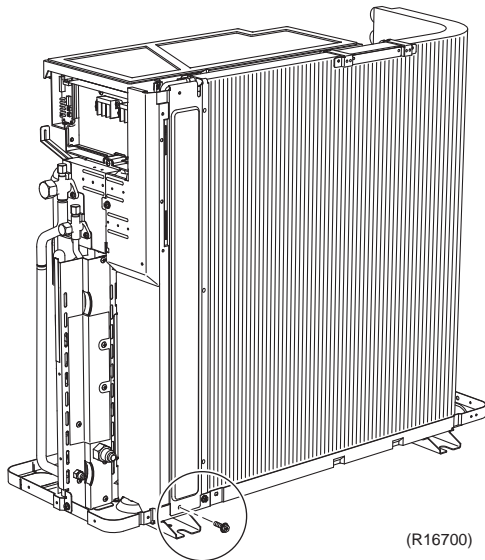
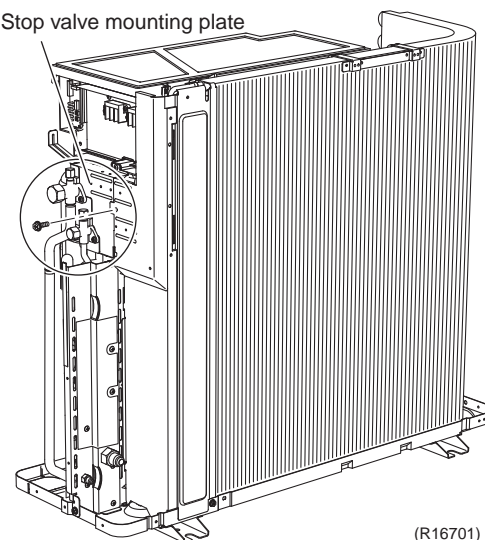
| Step | Procedure                                                                                                                                                | Points                                                                                                                    |
|------|----------------------------------------------------------------------------------------------------------------------------------------------------------|---------------------------------------------------------------------------------------------------------------------------|
| 10   | <p>Lift the front panel (1) to unfasten the hook.</p>  <p>(R16740)</p> |                                                                                                                           |
| 11   | <p>Remove the front panel (1).</p>  <p>(R16741)</p> <p>(R6995)</p>    | <ul style="list-style-type: none"> <li>Be sure to detach the front panel (1) carefully so as not to deform it.</li> </ul> |

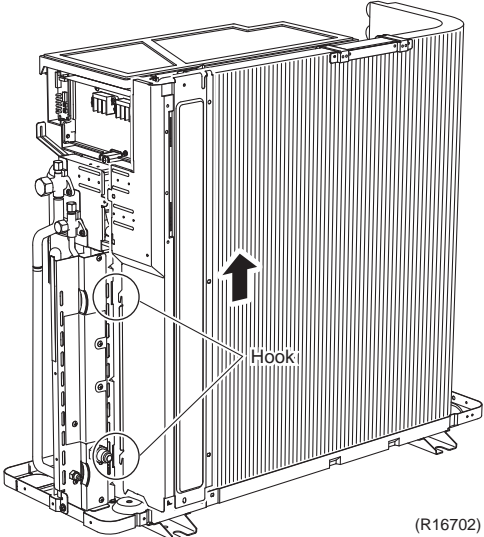
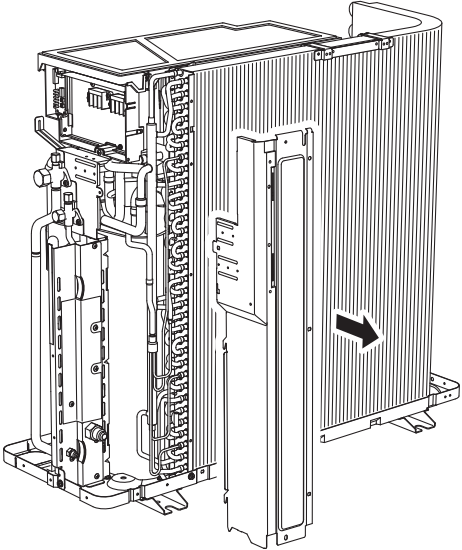


| Step                      | Procedure                                                                                                                                        | Points |
|---------------------------|--------------------------------------------------------------------------------------------------------------------------------------------------|--------|
| 7. Remove the rear panel. |                                                                                                                                                  |        |
| 1                         | <p>Remove the 2 screws, and remove the shield plate ASSY.</p>  |        |
| 2                         | <p>Release the clamps of the connection wire.</p>             |        |
| 3                         | <p>Remove the screws and detach the connection wires.</p>     |        |

| Step | Procedure                                                 | Procedure                                                                                                                                       | Points |
|------|-----------------------------------------------------------|-------------------------------------------------------------------------------------------------------------------------------------------------|--------|
| 4    | Remove the screw on the partition plate (2).              |  <p>Rear panel</p> <p>Partition plate (2)</p> <p>(R17008)</p> |        |
| 5    | Slide the partition plate (2) to the left, and remove it. |  <p>Hook</p> <p>(R17007)</p>                                 |        |
| 6    | Remove the 3 screws on the wire fixing plate.             |  <p>(R17010)</p>                                             |        |

| Step | Procedure                                                                  | Procedure                                                                                                                             | Points                                                                                                                          |
|------|----------------------------------------------------------------------------|---------------------------------------------------------------------------------------------------------------------------------------|---------------------------------------------------------------------------------------------------------------------------------|
| 7    | Remove the wire fixing plate and the insulation.                           |  <p>Insulation    Wire fixing plate<br/>(R17011)</p> |                                                                                                                                 |
| 8    | Release the holder of the outdoor temperature thermistor.                  |  <p>Holder</p> <p>(R11151)</p>                     | <ul style="list-style-type: none"> <li>■ The holder is secured in the clearances of the outdoor heat exchanger fins.</li> </ul> |
| 9    | Release the harness of the outdoor temperature thermistor from the groove. |  <p>Thermistor</p> <p>(R14991)</p>                |                                                                                                                                 |

| Step | Procedure                                          | Procedure                                                                                                                             | Points |
|------|----------------------------------------------------|---------------------------------------------------------------------------------------------------------------------------------------|--------|
| 10   | Remove the 3 screws on the rear panel.             |  <p>Rear panel</p> <p>(R16699)</p>                  |        |
| 11   | Remove the screw on the bottom frame.              |  <p>(R16700)</p>                                   |        |
| 12   | Remove the screw on the stop valve mounting plate. |  <p>Stop valve mounting plate</p> <p>(R16701)</p> |        |

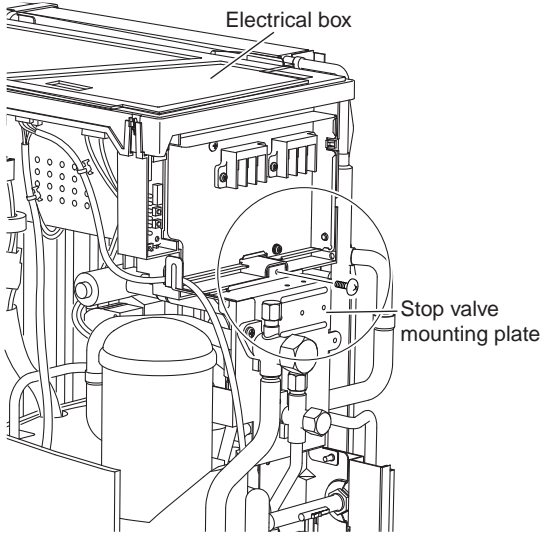
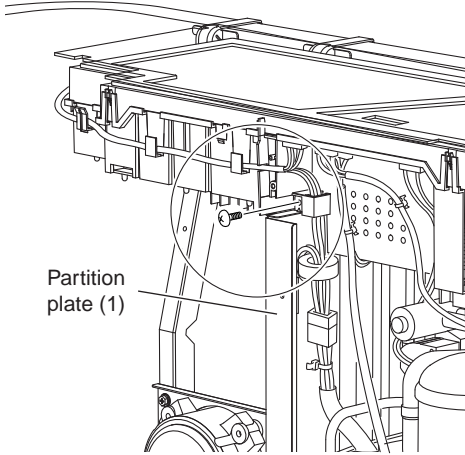
| Step |                                                     | Procedure                                                                                           | Points |
|------|-----------------------------------------------------|-----------------------------------------------------------------------------------------------------|--------|
| 13   | Lift the rear panel upward to unfasten the 2 hooks. |  <p>(R16702)</p>  |        |
| 14   | Remove the rear panel.                              |  <p>(R16703)</p> |        |

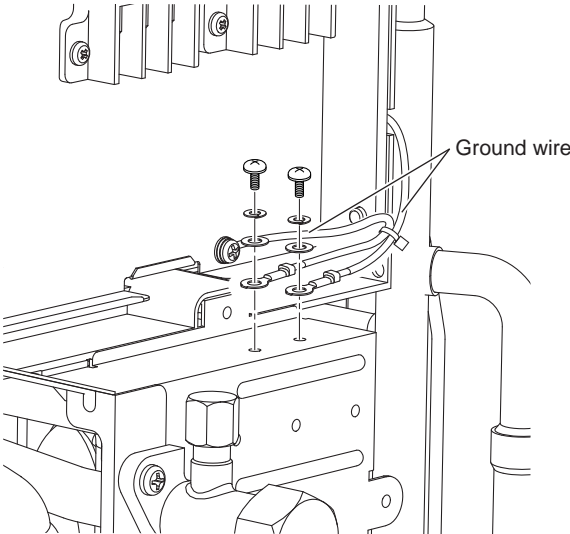
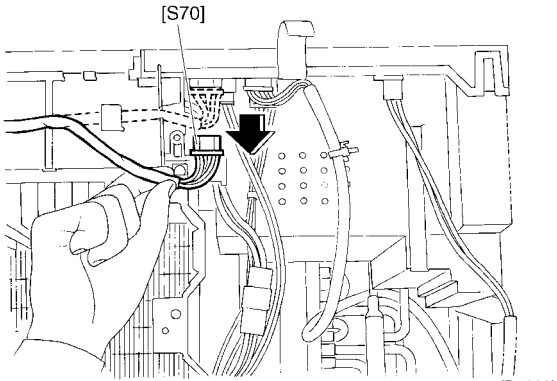
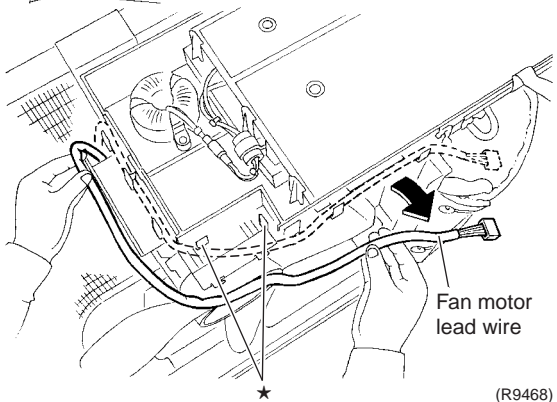
## 6.2 Removal of Electrical Box

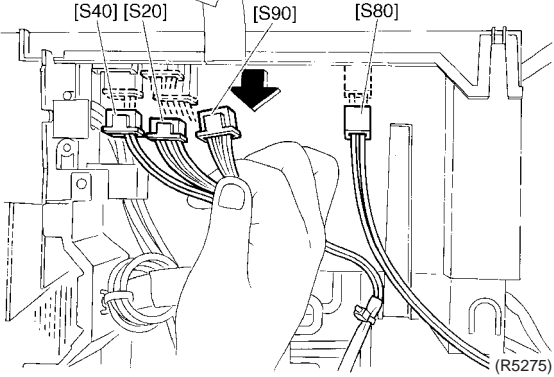
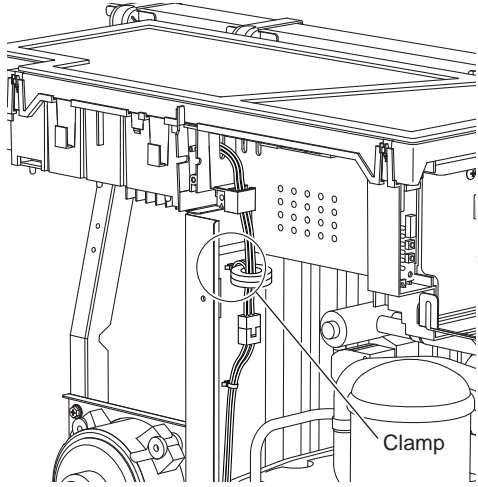
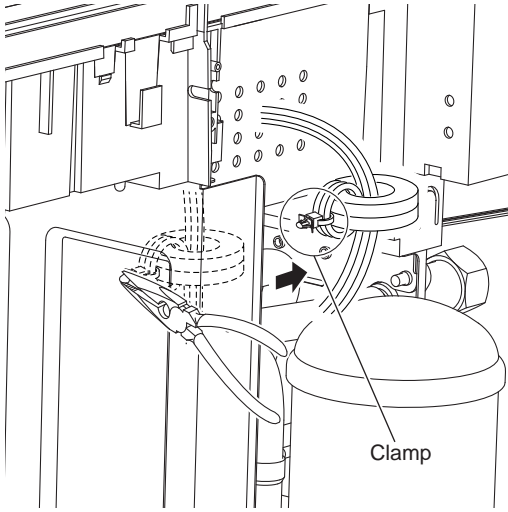
### Procedure



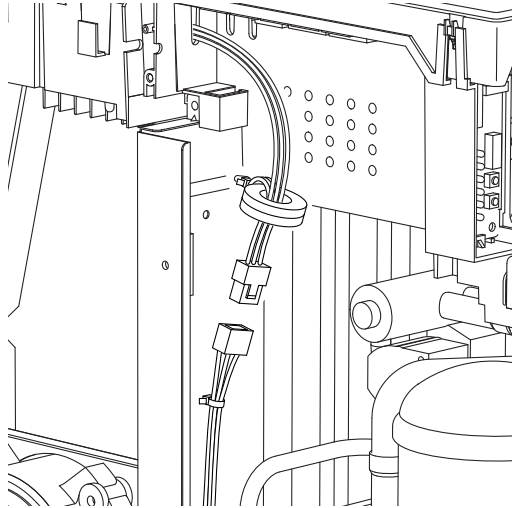
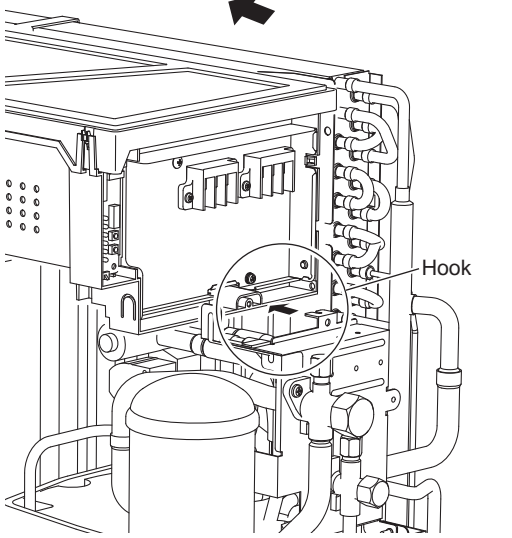
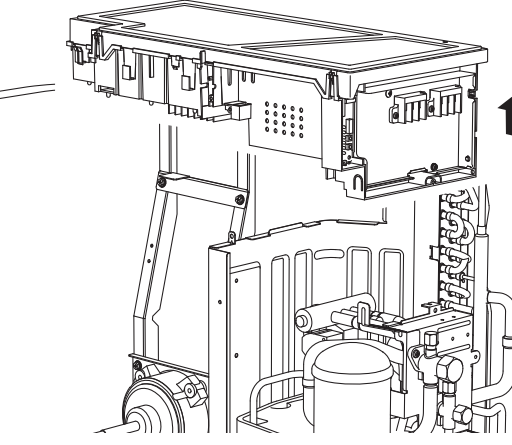
**Warning** Be sure to wait for 10 minutes or more after turning off all power supplies before disassembling work.

| Step | Procedure                                                                                                                                                                         | Points |
|------|-----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|--------|
| 1    | Remove the screw on the stop valve mounting plate.  <p style="text-align: center;">(R16605)</p> |        |
| 2    | Remove the screw on the partition plate (1).  <p style="text-align: center;">(R16606)</p>      |        |

| Step | Procedure                                         | Procedure                                                                                                                      | Points                                                 |
|------|---------------------------------------------------|--------------------------------------------------------------------------------------------------------------------------------|--------------------------------------------------------|
| 3    | Remove the 2 screws to detach the ground wires.   |  <p style="text-align: right;">(R16607)</p>  |                                                        |
| 4    | Disconnect the connector for the fan motor [S70]. |  <p style="text-align: right;">(R7008)</p>  |                                                        |
| 5    | Release the fan motor lead wire from the 5 hooks. |  <p style="text-align: right;">(R9468)</p> | <p>★: When reassembling, do not use these 2 hooks.</p> |

| Step | Procedure                                                                  | Procedure                                                                                                        | Points                                                                                                                                     |
|------|----------------------------------------------------------------------------|------------------------------------------------------------------------------------------------------------------|--------------------------------------------------------------------------------------------------------------------------------------------|
| 6    | Disconnect the connectors of the front side.                               |  <p>(R5275)</p>                | <p>[S20]: electronic expansion valve coil</p> <p>[S40]: overload protector</p> <p>[S80]: four-way valve coil</p> <p>[S90]: thermistors</p> |
| 7    | The compressor lead wire is fixed on the partition plate (1) with a clamp. |  <p>Clamp</p> <p>(R16704)</p> |                                                                                                                                            |
| 8    | Release the clamp of the compressor relay harness with pliers.             |  <p>Clamp</p> <p>(R6423)</p> |                                                                                                                                            |



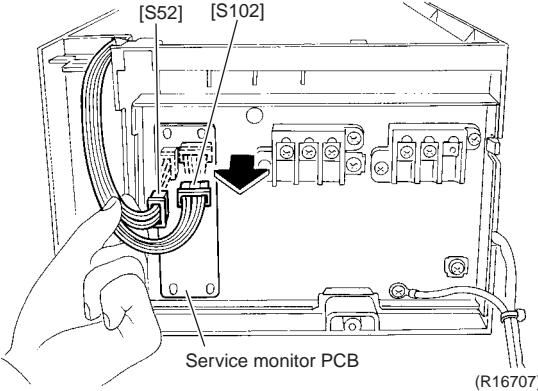
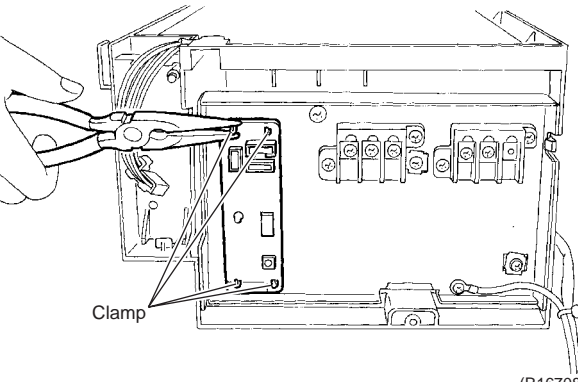
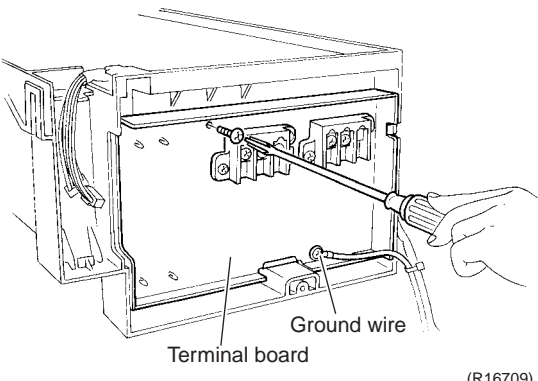
| Step | Procedure                                                                               | Procedure                                                                                                       | Points |
|------|-----------------------------------------------------------------------------------------|-----------------------------------------------------------------------------------------------------------------|--------|
| 9    | Disconnect the relay connector for the compressor.                                      |  <p>(R6469)</p>               |        |
| 10   | Slide the electrical box to the left to unfasten the hook on the right side of the box. |  <p>Hook</p> <p>(R16705)</p> |        |
| 11   | Lift up the electrical box and remove it.                                               |  <p>(R16706)</p>            |        |

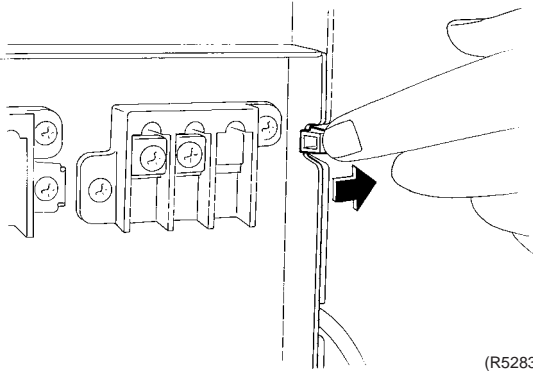
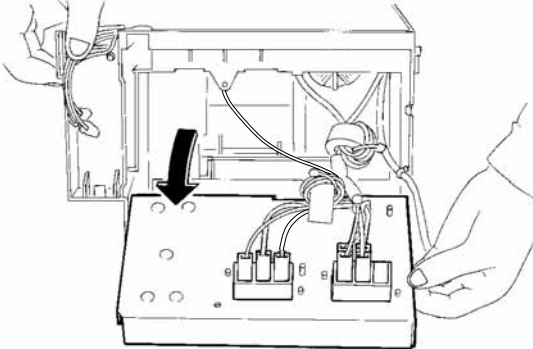
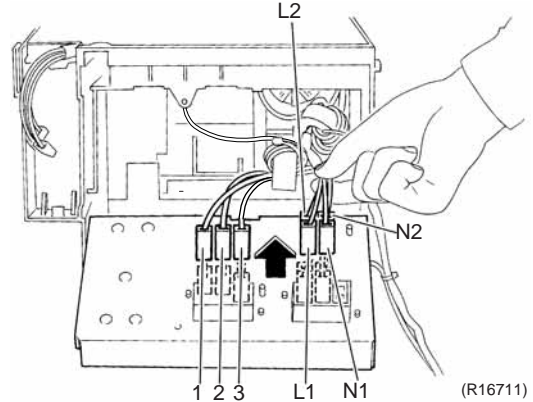
## 6.3 Removal of PCBs

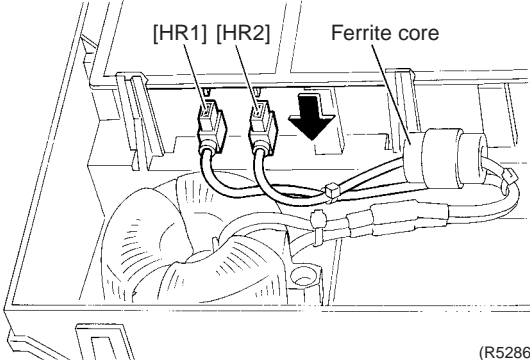
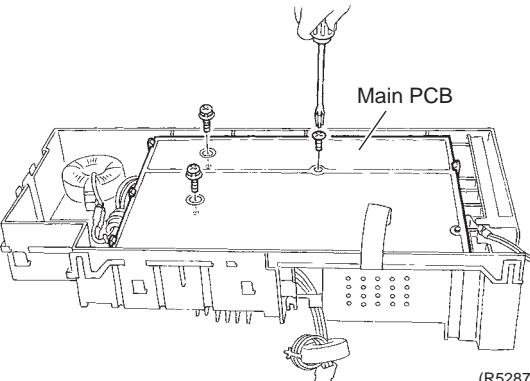
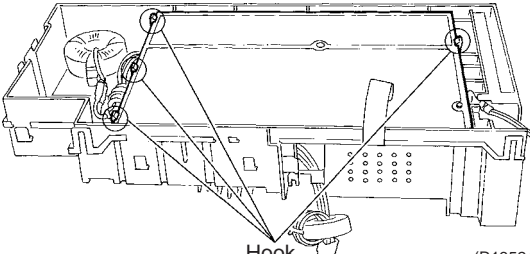
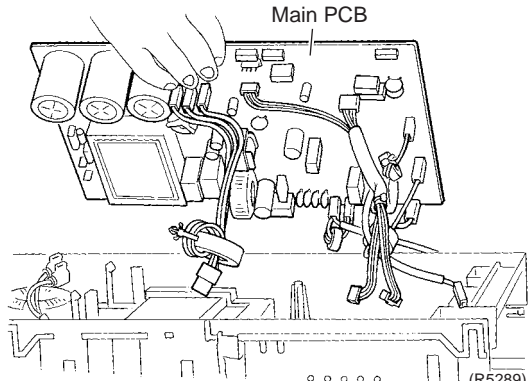
### Procedure



**Warning** Be sure to wait for 10 minutes or more after turning off all power supplies before disassembling work.

| Step | Procedure                                                                                                                                                                                                                    | Points                                                                                                                                       |
|------|------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|----------------------------------------------------------------------------------------------------------------------------------------------|
| 1    | Disconnect the connectors [S52] [S102] from the service monitor PCB.  <p style="text-align: center;">Service monitor PCB (R16707)</p>      | <b>Preparation</b> <ul style="list-style-type: none"> <li>Remove the electrical box according to the "Removal of Electrical Box".</li> </ul> |
| 2    | Detach the 4 clamps with pliers and remove the service monitor PCB.  <p style="text-align: center;">Clamp (R16708)</p>                    |                                                                                                                                              |
| 3    | Remove the screws of the terminal board and the ground wire.  <p style="text-align: center;">Terminal board<br/>Ground wire (R16709)</p> |                                                                                                                                              |

| Step |                                                   | Procedure                                                                                            | Points                                                                                                                                                                                               |
|------|---------------------------------------------------|------------------------------------------------------------------------------------------------------|------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| 4    | Unfasten the hook on the right.                   |  <p>(R5283)</p>    |                                                                                                                                                                                                      |
| 5    | Open the terminal board.                          |  <p>(R16710)</p>  |                                                                                                                                                                                                      |
| 6    | Disconnect the harnesses from the terminal board. |  <p>(R16711)</p> | <p>1: Black<br/>                 2: White<br/>                 3: Red<br/>                 L1: Black<br/>                 L2: Brown<br/>                 N1: White<br/>                 N2: Blue</p> |

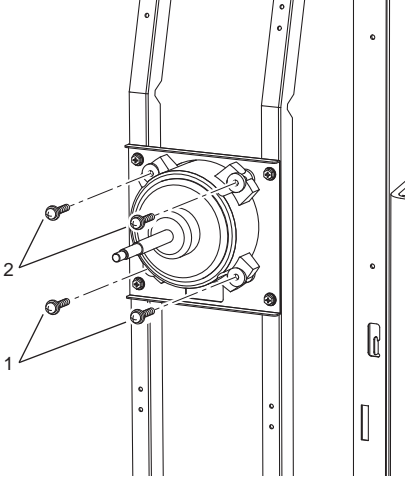
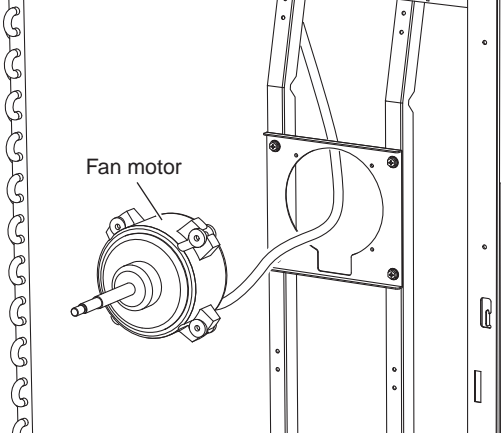
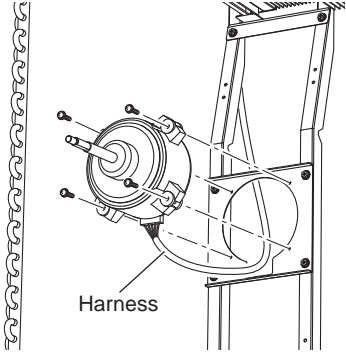
| Step | Procedure                                               | Procedure                                                                                            | Points                                                                                                                              |
|------|---------------------------------------------------------|------------------------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------------------------------------------------------|
| 7    | Disconnect the 2 harnesses for the reactor [HR1] [HR2]. |  <p>(R5286)</p>    | <p>[HR1] : White<br/>[HR2] : Blue</p> <ul style="list-style-type: none"> <li>■ The harness for [HR2] has a ferrite core.</li> </ul> |
| 8    | Remove the 3 screws of the main PCB.                    |  <p>(R5287)</p>   |                                                                                                                                     |
| 9    | Release the 4 hooks.                                    |  <p>(R13524)</p> |                                                                                                                                     |
| 10   | Lift up and remove the main PCB.                        |  <p>(R5289)</p>  | <ul style="list-style-type: none"> <li>■ Refer to page 26 for detail.</li> </ul>                                                    |

# 6.4 Removal of Fan Motor

**Procedure**



**Warning** Be sure to wait for 10 minutes or more after turning off all power supplies before disassembling work.

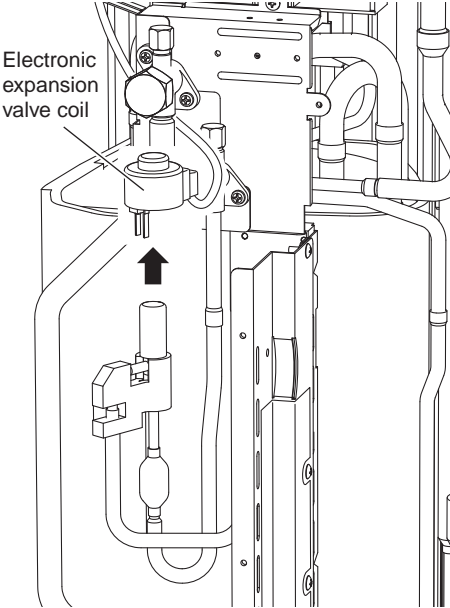
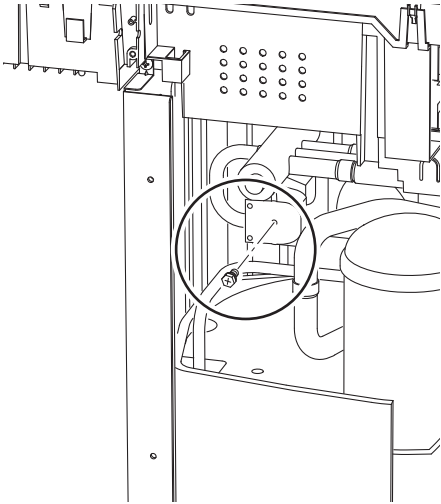
| Step                                                                                | Procedure                                                                                                                     | Points                                                                                                                                                                                                                                                                                                                                                      |
|-------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| <p>1 Remove the 2 lower screws first.</p> <p>2 Then, remove the 2 upper screws.</p> |  <p style="text-align: right;">(R6442)</p>  | <p><b>Preparation</b></p> <ul style="list-style-type: none"> <li>■ Remove the electrical box according to the "Removal of Electrical Box".</li> <li>■ Be sure to remove the lower screws first. If the top screws are removed first, the fan motor may tilt down or fall and cause injury because its center of gravity is shifted to the front.</li> </ul> |
| <p>3 Remove the fan motor.</p>                                                      |  <p style="text-align: right;">(R6443)</p> | <ul style="list-style-type: none"> <li>■ When reassembling, make sure that the wire harness is facing downward.</li> </ul>  <p style="text-align: right;">(R6444)</p>                                                                                                  |

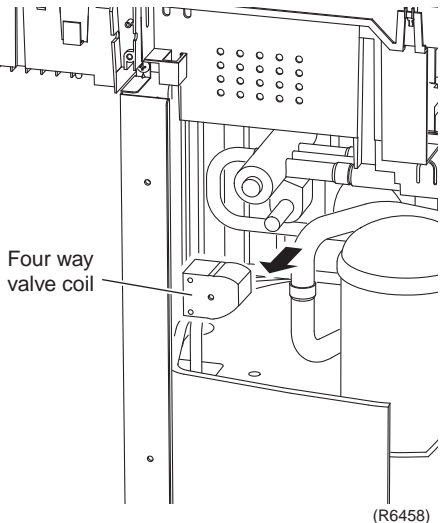
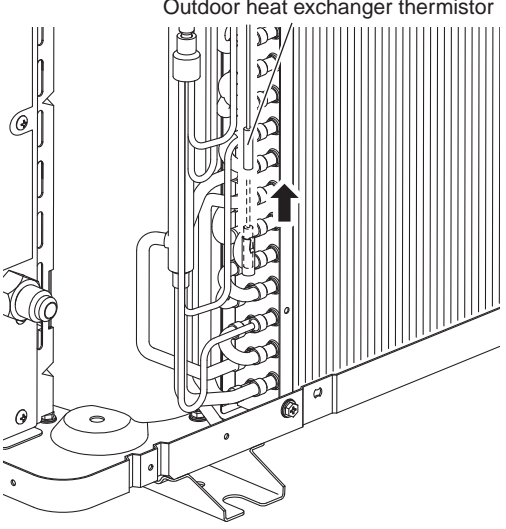
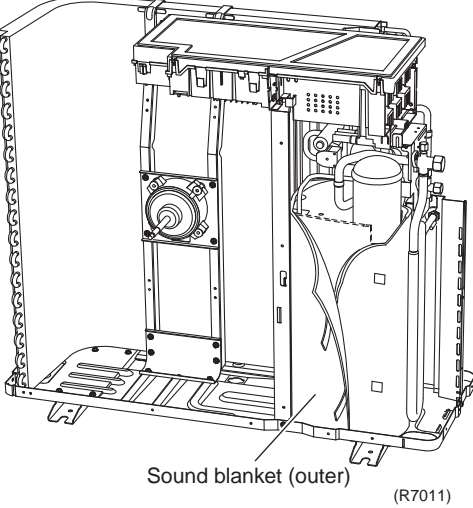
## 6.5 Removal of Coils / Thermistors

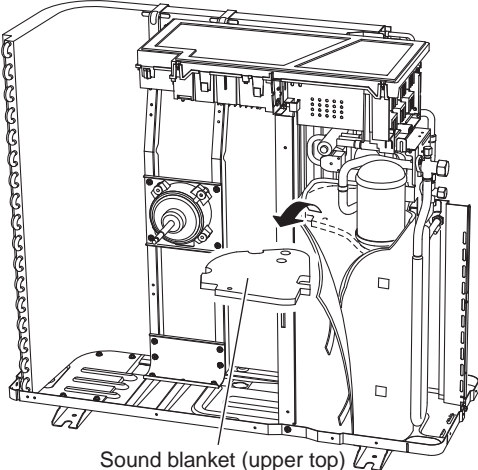
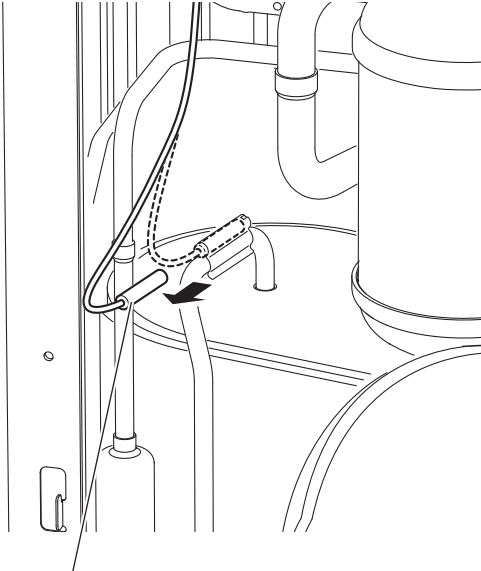
### Procedure



**Warning** Be sure to wait for 10 minutes or more after turning off all power supplies before disassembling work.

| Step                                                                                                  | Procedure                                                                                                                                 | Points |
|-------------------------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------------------------------------------------------------|--------|
| 1. Remove the electronic expansion valve coil.<br><br>1 Pull the electronic expansion valve coil out. |  <p>Electronic expansion valve coil</p> <p>(R11159)</p> |        |
| 2. Remove the four-way valve coil.<br><br>1 Remove the screw.                                         |  <p>(R6457)</p>                                        |        |

| Step | Procedure                                                                                                                                                                                                                                                                                                                                                                                                               | Points |
|------|-------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|--------|
| 2    | <p>Remove the four-way valve coil.</p>  <p>Four way valve coil</p> <p>(R6458)</p>                                                                                                                                                                                                                                                      |        |
| 3.   | <p>Remove the thermistors.</p> <p>1 Pull out the outdoor heat exchanger thermistor.</p>  <p>Outdoor heat exchanger thermistor</p> <p>(R11160)</p> <p>2 Slightly open the sound blanket (outer).</p>  <p>Sound blanket (outer)</p> <p>(R7011)</p> |        |

| Step |                                       | Procedure                                                                                                                           | Points |
|------|---------------------------------------|-------------------------------------------------------------------------------------------------------------------------------------|--------|
| 3    | Remove the sound blanket (upper top). |  <p>Sound blanket (upper top)</p> <p>(R7012)</p>  |        |
| 4    | Remove the discharge pipe thermistor. |  <p>Discharge pipe thermistor</p> <p>(R9469)</p> |        |

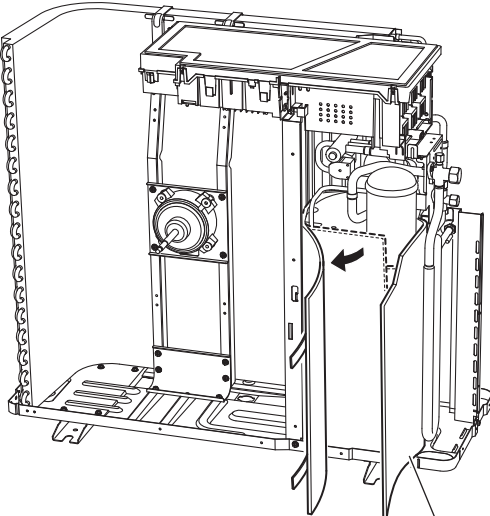
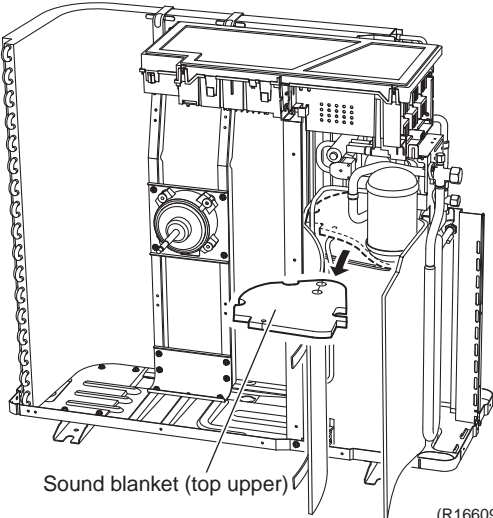


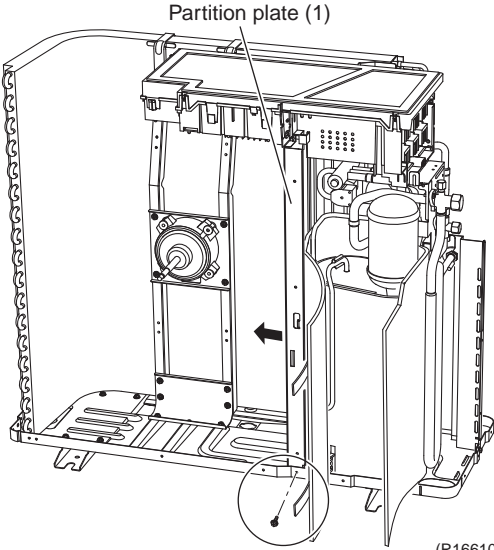
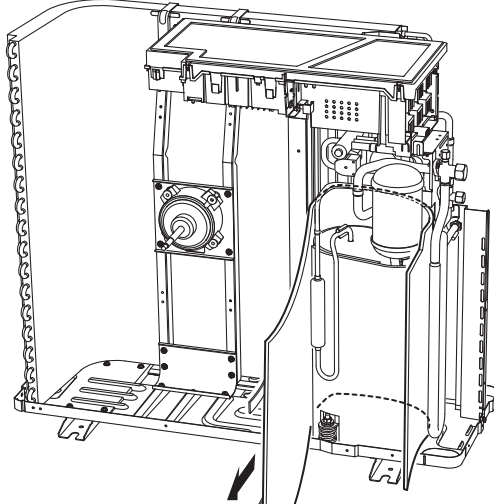
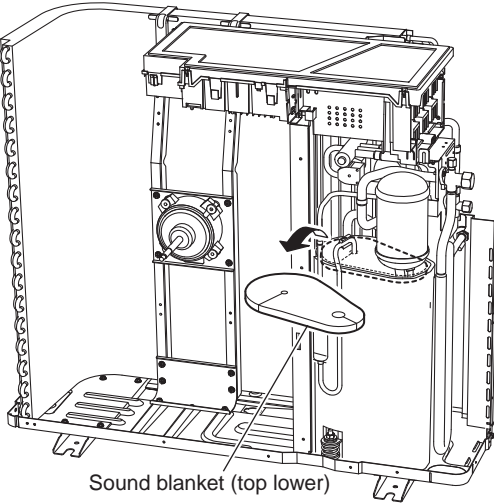
## 6.6 Removal of Sound Blankets

**Procedure**

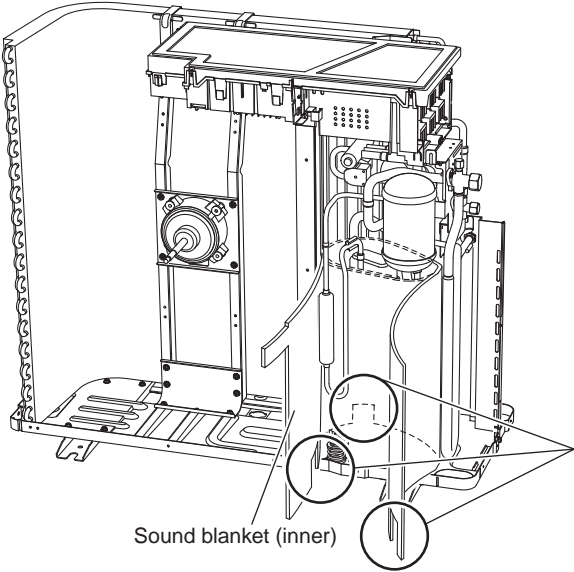
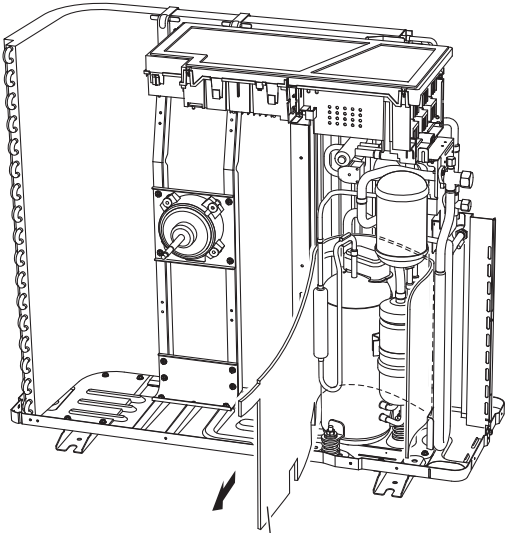


**Warning** Be sure to wait for 10 minutes or more after turning off all power supplies before disassembling work.

| Step | Procedure                                                                                                                                                                                                  | Points                                                                                                                          |
|------|------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|---------------------------------------------------------------------------------------------------------------------------------|
| 1    | <p>Open the sound blanket (outer).</p>  <p style="text-align: center;">Sound blanket (outer)<br/>(R16608)</p>             |                                                                                                                                 |
| 2    | <p>Remove the sound blanket (top upper).</p>  <p style="text-align: center;">Sound blanket (top upper)<br/>(R16609)</p> | <ul style="list-style-type: none"> <li>■ The sound blanket is fragile. Carefully pass the discharge pipe through it.</li> </ul> |

| Step | Procedure                                                                             | Points                                                                                                                                |
|------|---------------------------------------------------------------------------------------|---------------------------------------------------------------------------------------------------------------------------------------|
| 3    | Remove the screw and slightly push the partition plate (1) to the left for easy work. |  <p>Partition plate (1)</p> <p>(R16610)</p>         |
| 4    | Remove the sound blanket (outer).                                                     |  <p>(R16611)</p>                                   |
| 5    | Remove the sound blanket (top lower).                                                 |  <p>Sound blanket (top lower)</p> <p>(R16612)</p> |

- The sound blanket is fragile. Carefully pass the discharge pipe through it.

| Step | Procedure                                | Points                                                                                                                          |
|------|------------------------------------------|---------------------------------------------------------------------------------------------------------------------------------|
| 6    | <p>Open the sound blanket (inner).</p>   |  <p>Sound blanket (inner)</p> <p>(R7018)</p>  |
| 7    | <p>Remove the sound blanket (inner).</p> |  <p>Sound blanket (inner)</p> <p>(R7019)</p> |

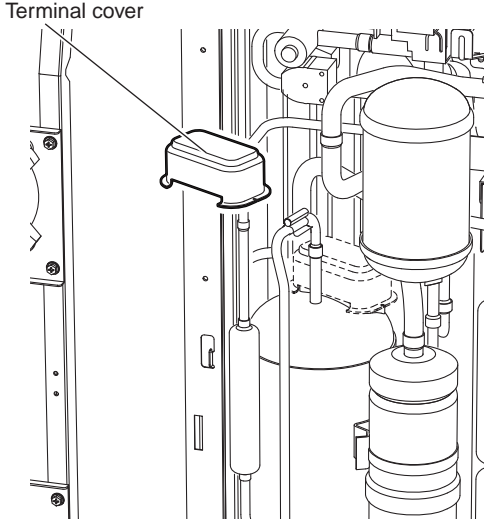
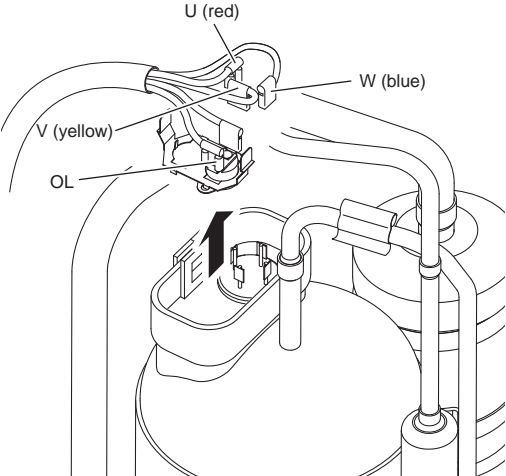
- The sound blanket is fragile. Be careful of the notches of the compressor mount (3 locations).

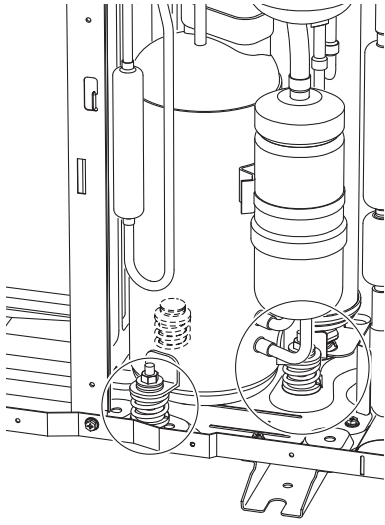
## 6.7 Removal of Compressor

### Procedure



**Warning** Be sure to wait for 10 minutes or more after turning off all power supplies before disassembling work.

| Step | Procedure                           | Procedure                                                                                                                                                      | Points |
|------|-------------------------------------|----------------------------------------------------------------------------------------------------------------------------------------------------------------|--------|
| 1    | Remove the terminal cover.          |  <p>Terminal cover</p> <p>(R9690)</p>                                         |        |
| 2    | Pull out the 3 lead wires.          |                                                                                                                                                                |        |
| 3    | Remove the overload protector (OL). |  <p>U (red)</p> <p>W (blue)</p> <p>V (yellow)</p> <p>OL</p> <p>(R9471)</p> |        |

| Step | Procedure                                                                                                                  | Points                                                                                            |
|------|----------------------------------------------------------------------------------------------------------------------------|---------------------------------------------------------------------------------------------------|
| 4    | <p>Remove the 2 nuts.</p>  <p>(R9472)</p> | <ul style="list-style-type: none"> <li>■ Disconnect the piping, referring to page 381.</li> </ul> |

# 7. Outdoor Unit: RKS30/36LVJU, RXS30/36LVJU

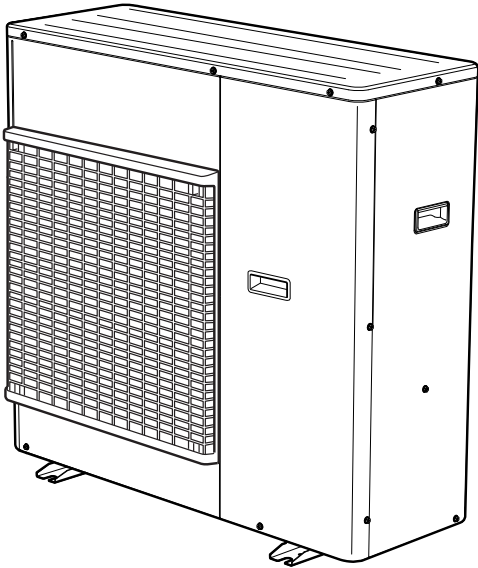
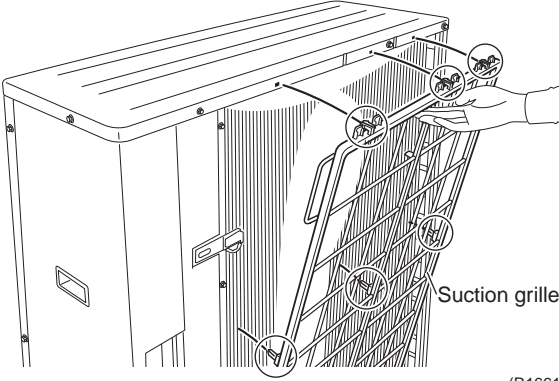
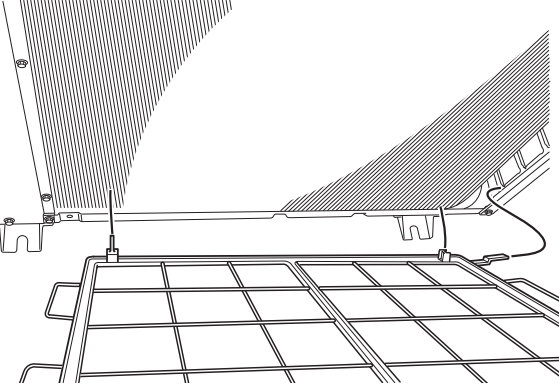
**Note:** The illustrations are for heat pump models as representative.

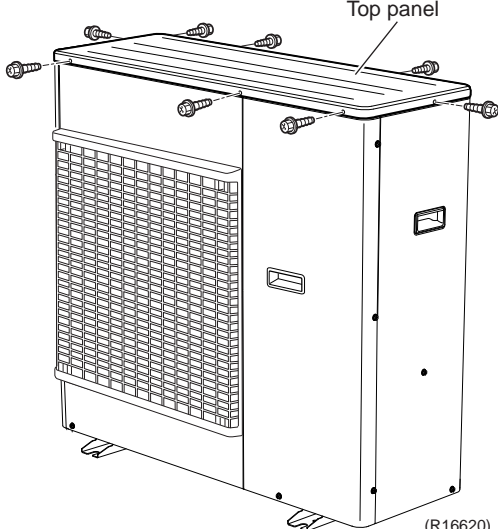
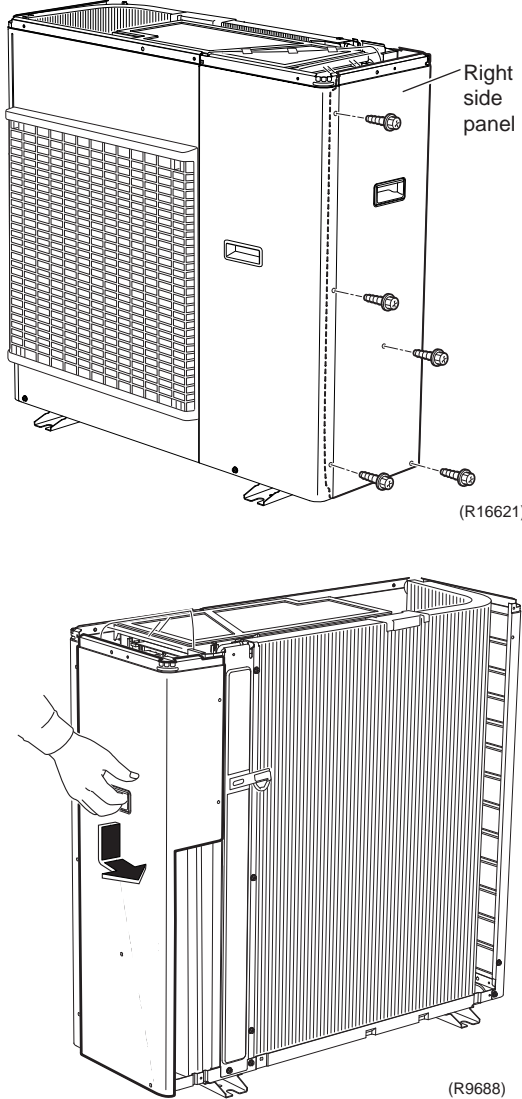
## 7.1 Removal of Outer Panels

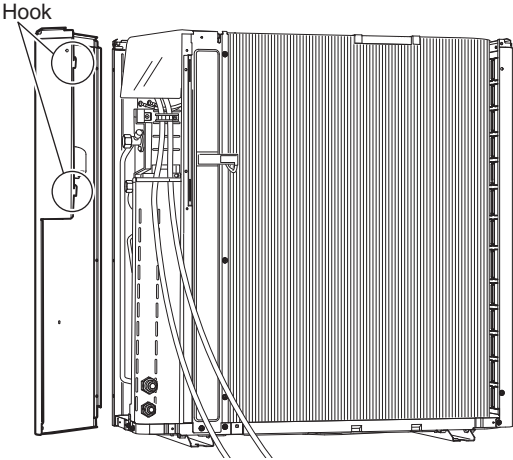
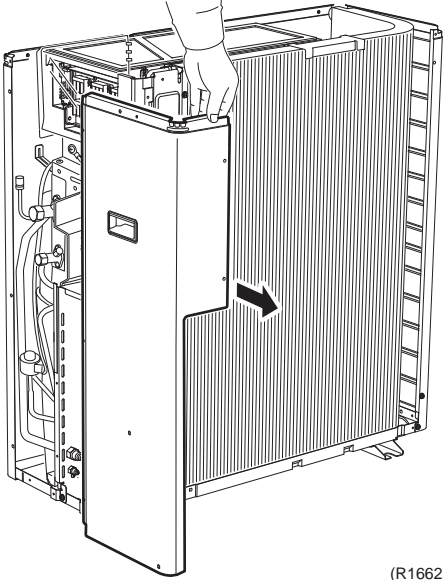
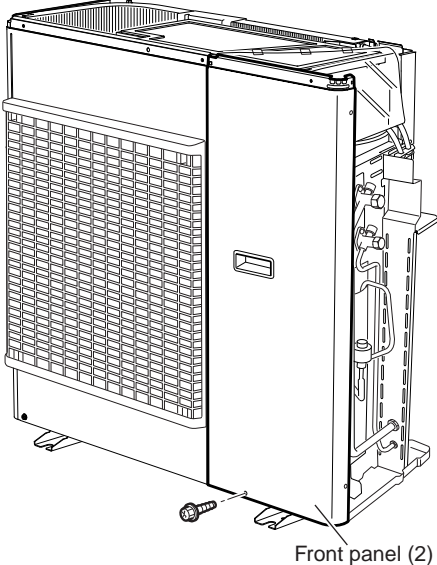
**Procedure**



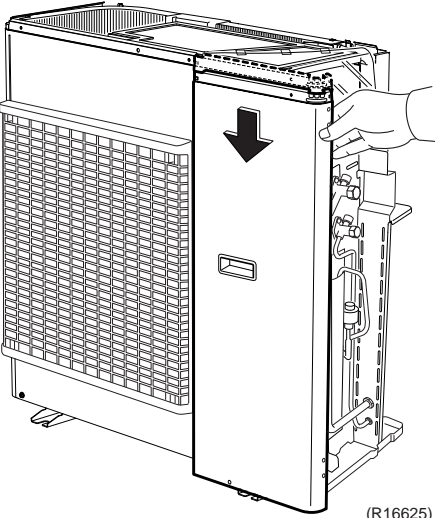
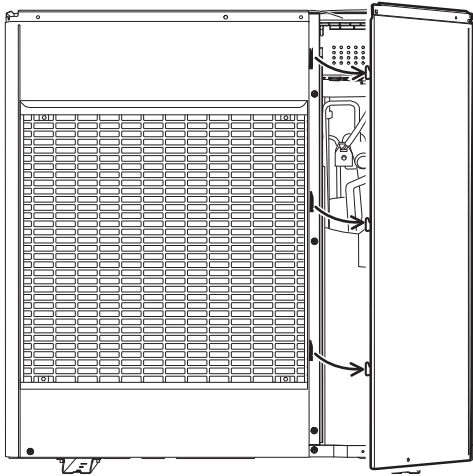
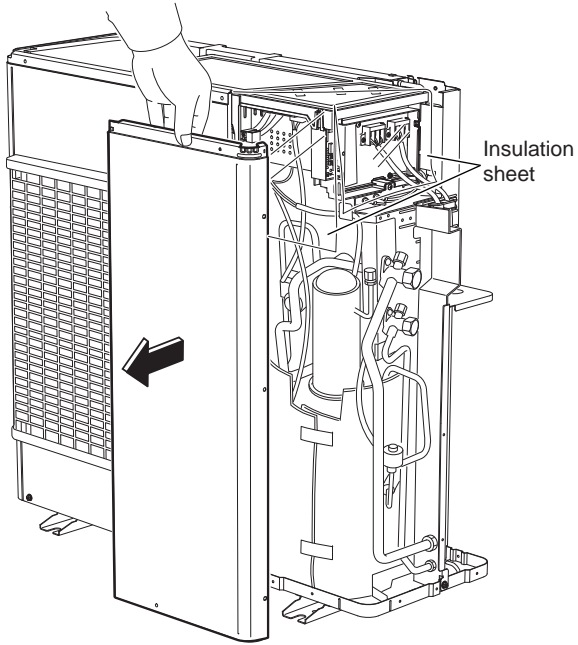
**Warning** Be sure to wait for 10 minutes or more after turning off all power supplies before disassembling work.

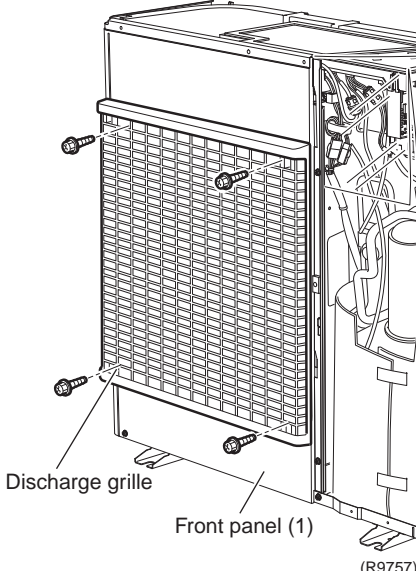
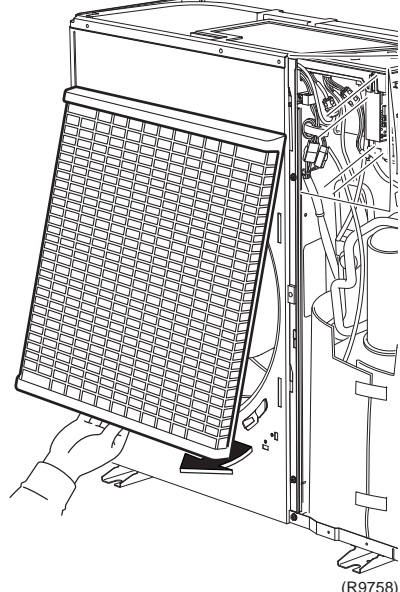
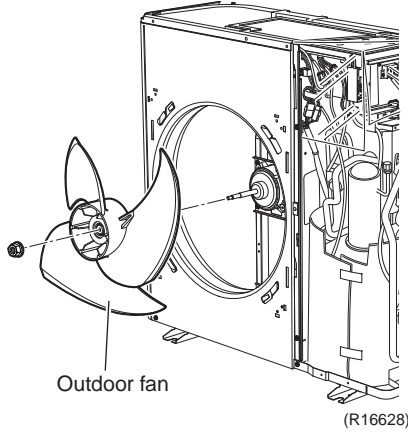
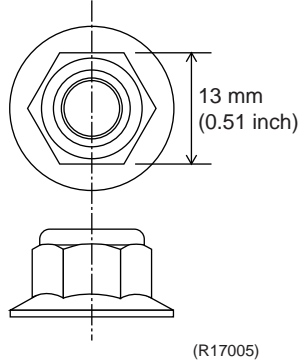
| Step                          | Procedure                                                                                                                                                                                                                                                                                                                                                                                                                  | Points                                                                               |
|-------------------------------|----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|--------------------------------------------------------------------------------------|
| 1. Appearance features.       |  <p style="text-align: right;">(R16618)</p>                                                                                                                                                                                                                                                                                             |                                                                                      |
| 2. Remove the suction grille. | <p>1 Unfasten the 3 hooks at the upper part, and then 3 hooks at the middle.</p>  <p style="text-align: right;">(R16619)</p> <p>2 Unfasten the 3 hooks at the bottom and remove the suction grille.</p>  <p style="text-align: right;">(R9587)</p> | <p>■ The hooks are secured in the clearances of the outdoor heat exchanger fins.</p> |

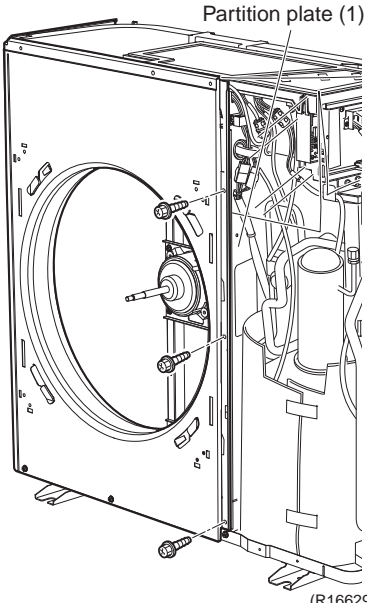
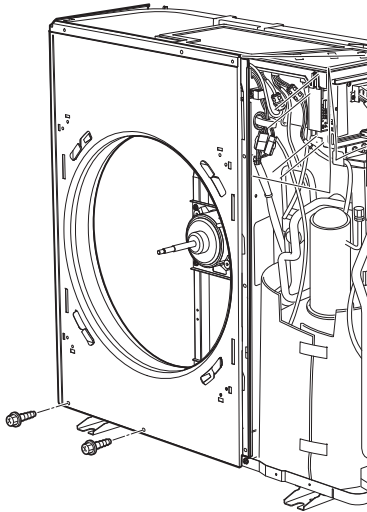
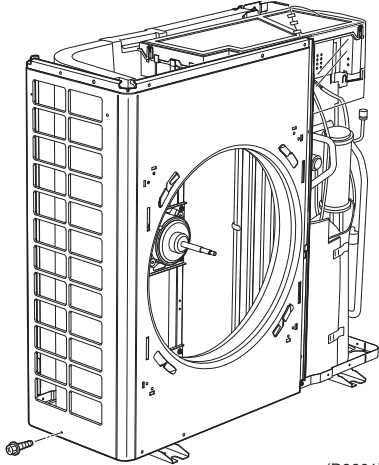
| Step                                                                                                                                                        | Procedure                                                                                                                                                                | Points |
|-------------------------------------------------------------------------------------------------------------------------------------------------------------|--------------------------------------------------------------------------------------------------------------------------------------------------------------------------|--------|
| <p>3. Remove the top panel.</p> <p>1 Remove the 9 screws and remove the top panel.</p>                                                                      |  <p style="text-align: right;">(R16620)</p>                                            |        |
| <p>4. Remove the right side panel.</p> <p>1 Remove the 5 screws.</p> <p>2 Slide the right side panel downward to unfasten the 2 hooks on the back side.</p> |  <p style="text-align: right;">(R16621)</p> <p style="text-align: right;">(R9688)</p> |        |

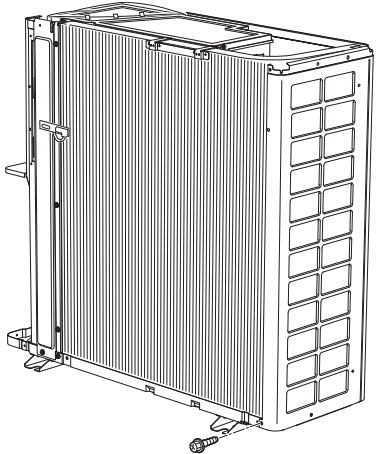
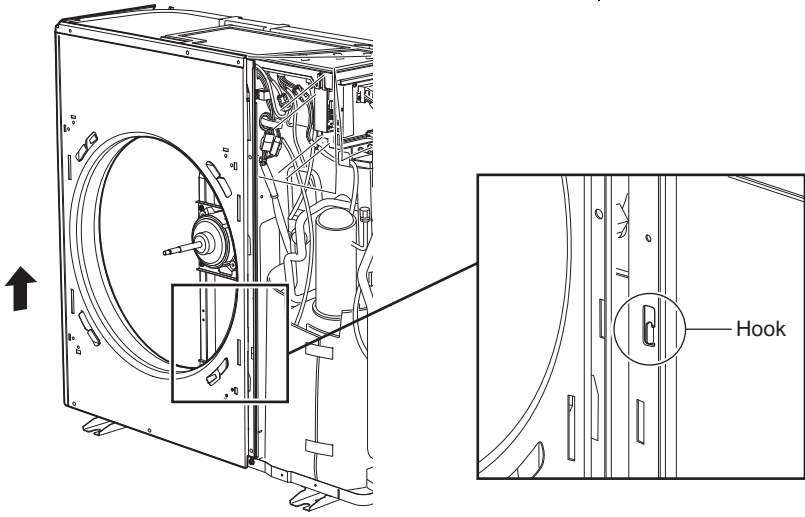
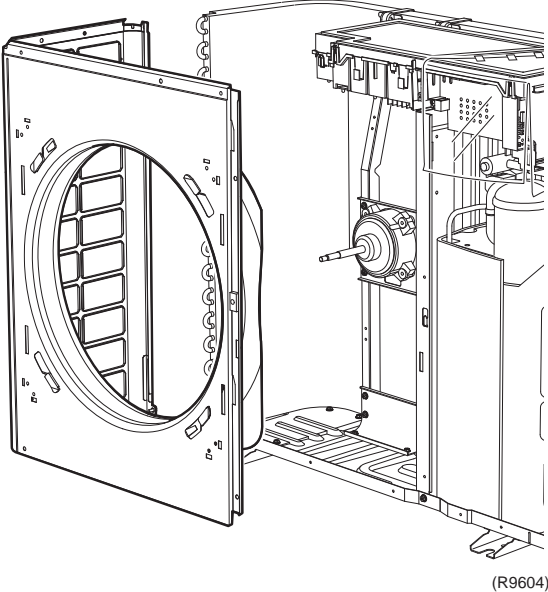
| Step | Procedure                                                                                                                                                                                                                                                                                                                         | Points |
|------|-----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|--------|
| 3    | <p data-bbox="196 716 448 779">Remove the right side panel.</p>  <p data-bbox="971 688 1040 709">(R16622)</p>  <p data-bbox="943 1297 1013 1318">(R16623)</p> |        |
| 5.   | <p data-bbox="196 1331 440 1394">Remove the front panel (2).</p>                                                                                                                                                                                                                                                                  |        |
| 1    | <p data-bbox="196 1404 418 1425">Remove the screw.</p>  <p data-bbox="846 1892 987 1913">Front panel (2)</p> <p data-bbox="938 1919 1008 1940">(R16624)</p>                                                                                    |        |

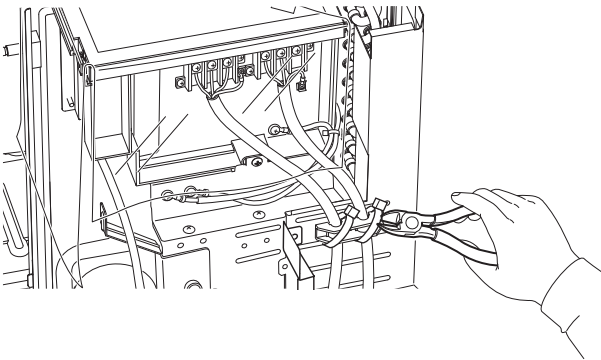
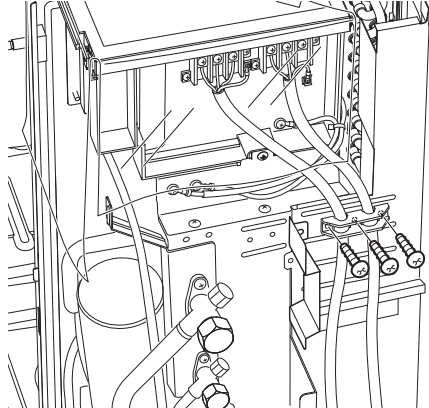
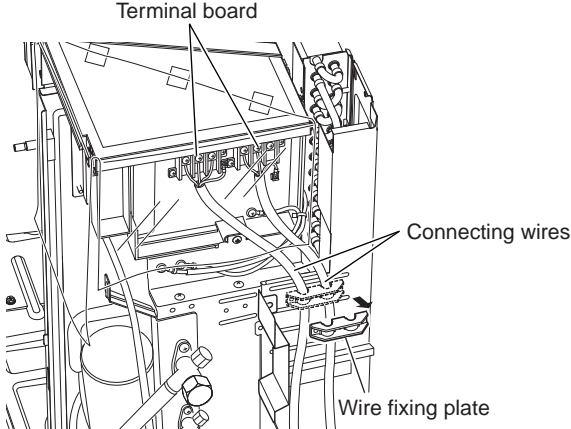


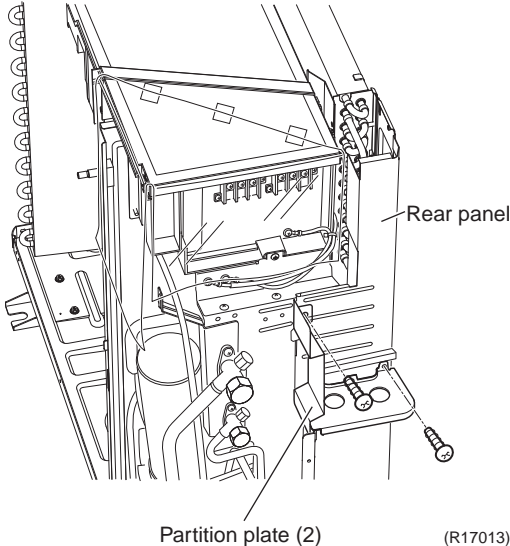
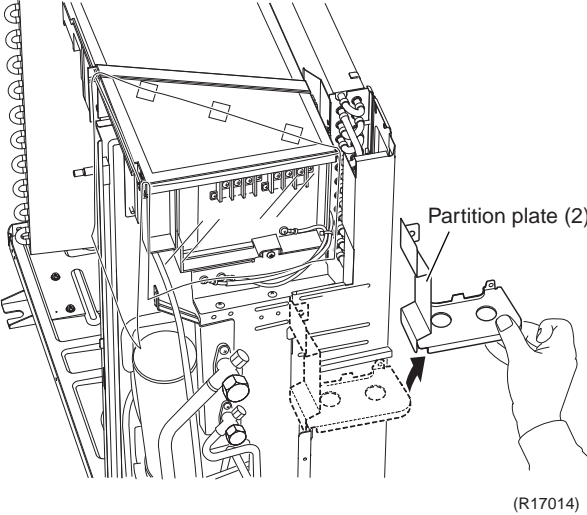
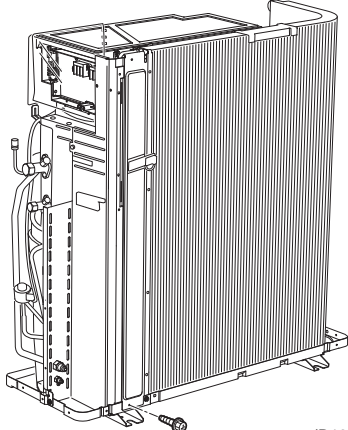
| Step | Procedure                                                                                                                                                                                                                                                                | Points                                                                                                                                   |
|------|--------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|------------------------------------------------------------------------------------------------------------------------------------------|
| 2    | <p>Slide the front panel (2) downward to unfasten the 3 hooks.</p>  <p>(R16625)</p>  <p>(R16626)</p> |                                                                                                                                          |
| 3    | <p>Remove the front panel (2).</p>  <p>Insulation sheet</p> <p>(R16627)</p>                                                                                                          | <ul style="list-style-type: none"> <li>■ The insulation sheet is inserted between the front panel (2) and the electrical box.</li> </ul> |

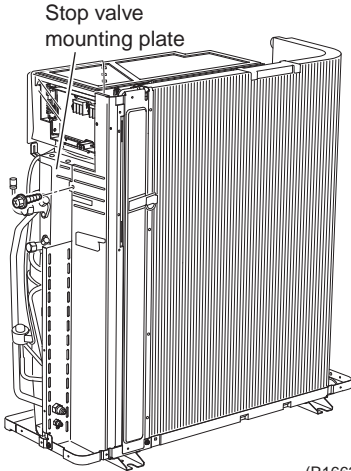
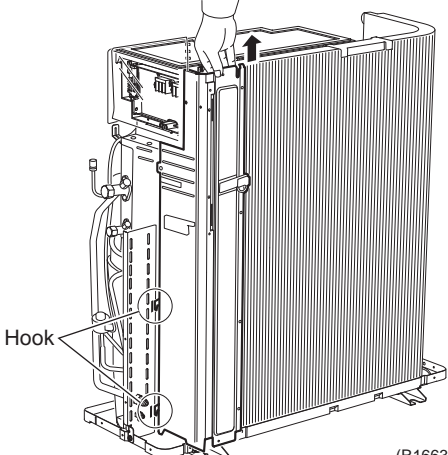
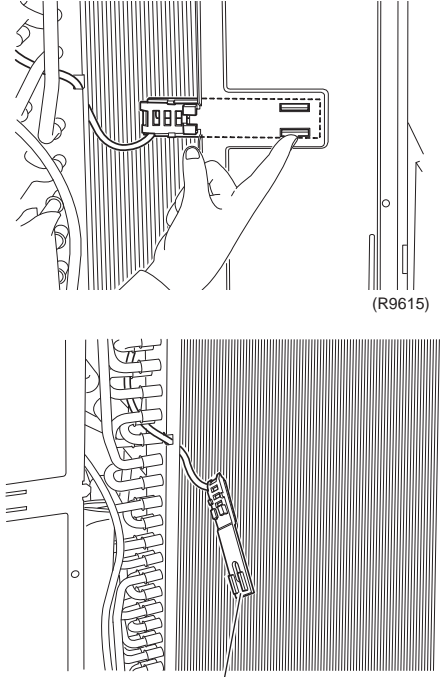
| Step                                                     | Procedure                                                                           | Points                                                                                                                                               |
|----------------------------------------------------------|-------------------------------------------------------------------------------------|------------------------------------------------------------------------------------------------------------------------------------------------------|
| 6. Remove the front panel (1).                           |                                                                                     | <ul style="list-style-type: none"> <li>Remove the discharge grille and the outdoor fan first to remove the front panel (1).</li> </ul>               |
| 1 Remove the 4 screws on the discharge grille.           |    |                                                                                                                                                      |
| 2 Pull the bottom of the discharge grille and remove it. |   |                                                                                                                                                      |
| 3 Remove the outdoor fan fixing nut.                     |  | <ul style="list-style-type: none"> <li>Nut size: M8</li> </ul>  |

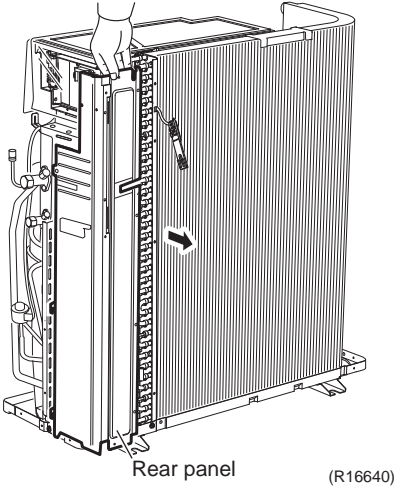
| Step | Procedure                                        | Procedure                                                                                                                                                                           | Points |
|------|--------------------------------------------------|-------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|--------|
| 4    | Remove the 3 screws on the partition plate (1).  |  <p style="text-align: center;">Partition plate (1)</p> <p style="text-align: right;">(R16629)</p> |        |
| 5    | Remove the 2 screws at the bottom of the front.  |  <p style="text-align: right;">(R16630)</p>                                                       |        |
| 6    | Remove the screw at the bottom of the left side. |  <p style="text-align: right;">(R9601)</p>                                                       |        |

| Step | Procedure                                                              | Procedure                                                                                           | Points |
|------|------------------------------------------------------------------------|-----------------------------------------------------------------------------------------------------|--------|
| 7    | Remove the screw at the bottom of the back side.                       |  <p>(R9602)</p>    |        |
| 8    | The front panel (1) has a hook on its front. Lift the front panel (1). |  <p>(R16631)</p> |        |
| 9    | Remove the front panel (1).                                            |  <p>(R9604)</p> |        |

| Step                                                                                                                  | Procedure                                                                                            | Points |
|-----------------------------------------------------------------------------------------------------------------------|------------------------------------------------------------------------------------------------------|--------|
| 7. Remove the rear panel.                                                                                             |                                                                                                      |        |
| 1 Cut the clamp.                                                                                                      |  <p>(R17015)</p>   |        |
| 2 Remove the 3 screws.                                                                                                |  <p>(R17016)</p>   |        |
| 3 Remove the wire fixing plate.                                                                                       |                                                                                                      |        |
| 4 Remove the 7 screws of the terminal board and ground wires. Detach the connection wires and the power supply wires. |  <p>(R17017)</p> |        |

| Step | Procedure                                            | Procedure                                                                           | Points |
|------|------------------------------------------------------|-------------------------------------------------------------------------------------|--------|
| 5    | Remove the 2 screws on the partition plate (2).      |   |        |
| 6    | Lift up slightly and remove the partition plate (2). |  |        |
| 7    | Remove the screw on the bottom frame.                |  |        |

| Step |                                                                                                              | Procedure                                                                                                                                       | Points |
|------|--------------------------------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------------------------------------------------------------------|--------|
| 8    | Remove the screw on the stop valve mounting plate.                                                           |  <p>Stop valve mounting plate</p> <p>(R16638)</p>              |        |
| 9    | Lift the rear panel upward to unfasten the 2 hooks.                                                          |  <p>Hook</p> <p>(R16639)</p>                                  |        |
| 10   | Push the hooks of the outdoor temperature thermistor holder from inner-side of the rear panel and detach it. |  <p>Outdoor temperature thermistor holder</p> <p>(R9616)</p> |        |

| Step | Procedure                                                                                                                                                                                                                                                                                              | Points |
|------|--------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|--------|
| 11   | <p data-bbox="196 212 467 239">Remove the rear panel.</p> <div data-bbox="581 233 976 716" style="text-align: center;"><p data-bbox="711 688 813 716">Rear panel</p><p data-bbox="906 695 976 722">(R16640)</p></div> |        |

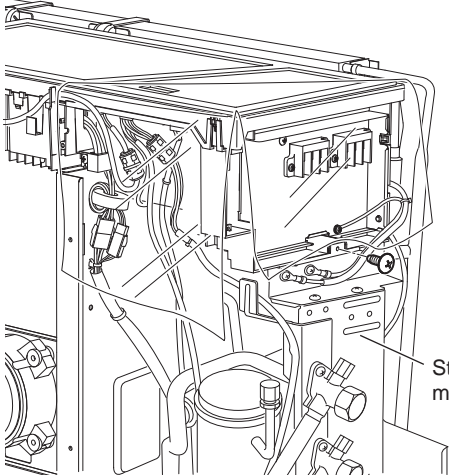
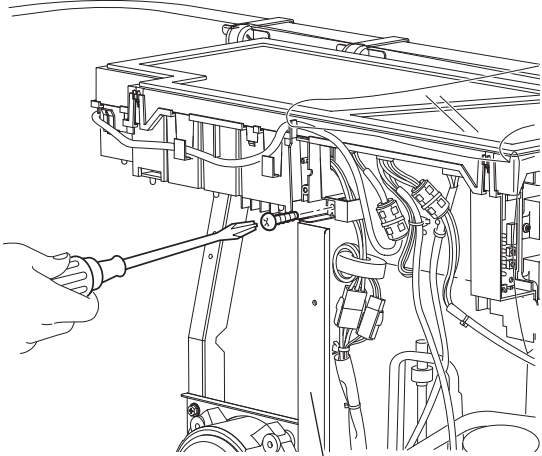
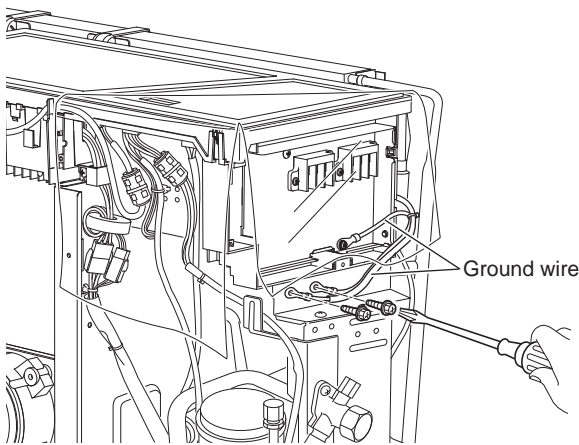


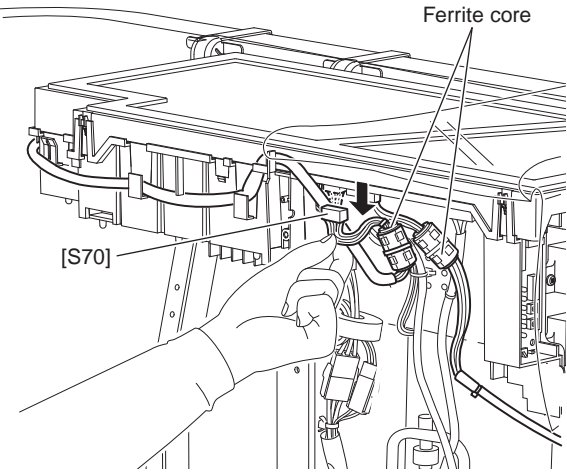
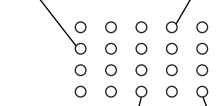
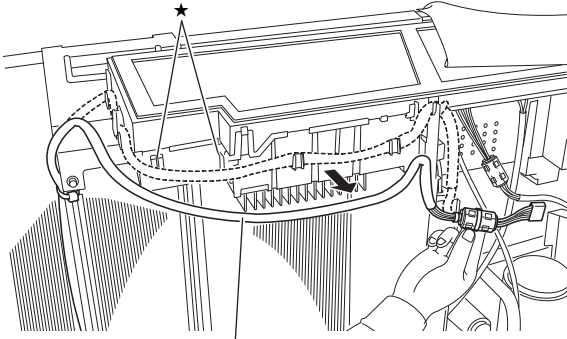
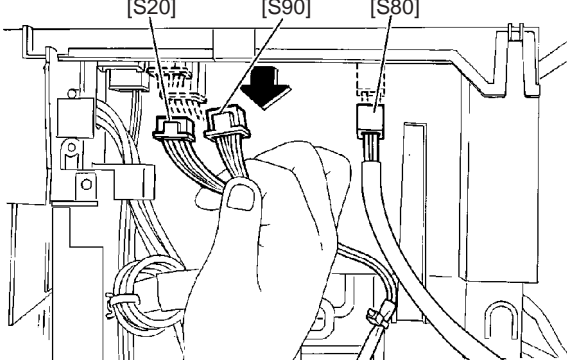
## 7.2 Removal of Electrical Box

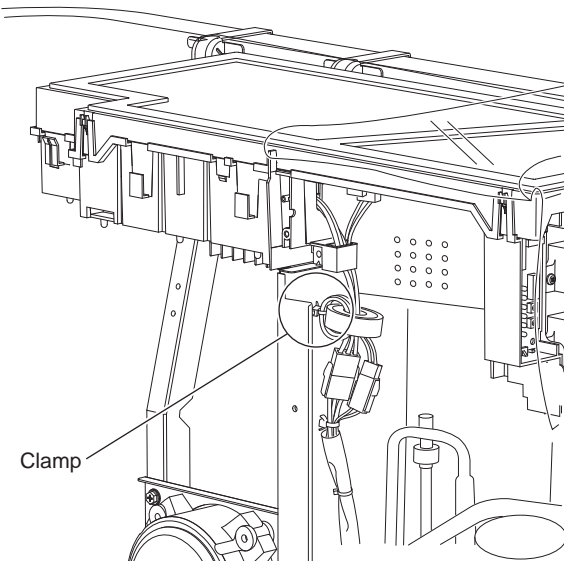
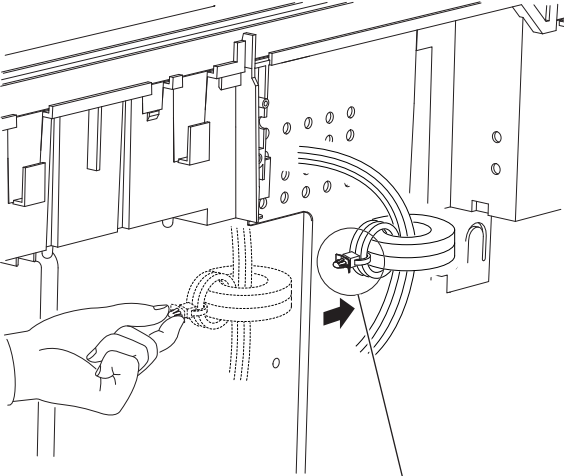
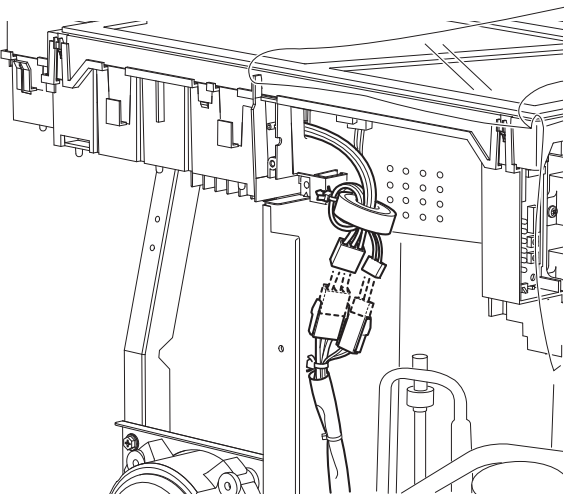
**Procedure**

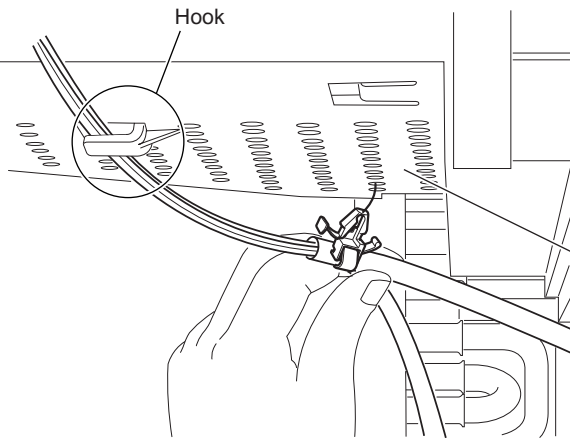
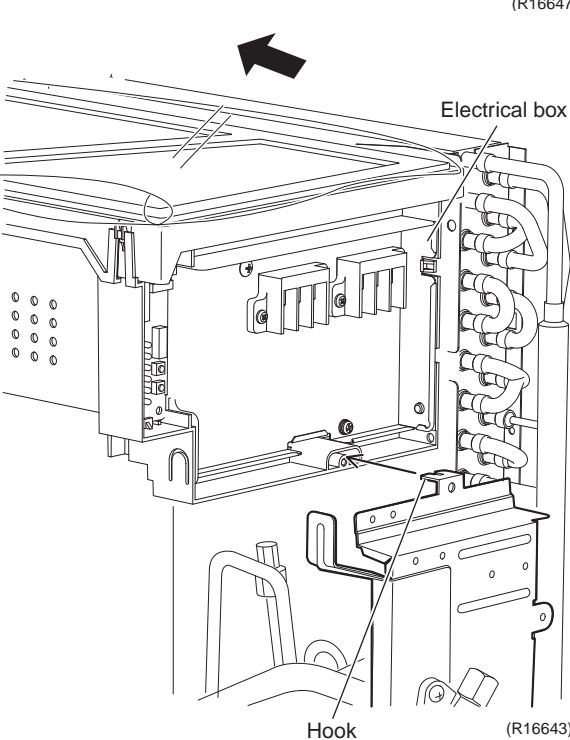
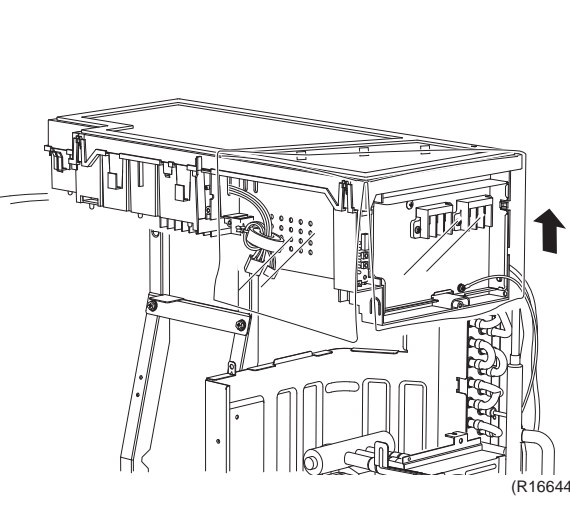


**Warning** Be sure to wait for 10 minutes or more after turning off all power supplies before disassembling work.

| Step | Procedure                                          | Procedure                                                                                                                          | Points |
|------|----------------------------------------------------|------------------------------------------------------------------------------------------------------------------------------------|--------|
| 1    | Remove the screw on the stop valve mounting plate. |  <p>Stop valve mounting plate</p> <p>(R16641)</p> |        |
| 2    | Remove the screw on the partition plate (1).       |  <p>Partition plate (1)</p> <p>(R16917)</p>     |        |
| 3    | Remove the 2 screws to detach the ground wires.    |  <p>Ground wire</p> <p>(R16642)</p>            |        |

| Step | Procedure                                                                                             | Procedure                                                                                                                       | Points                                                                                                                                                                                                                                                                                                                                                  |
|------|-------------------------------------------------------------------------------------------------------|---------------------------------------------------------------------------------------------------------------------------------|---------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| 4    | Disconnect the connector for fan motor [S70] and release the 4 clamps attached to the electrical box. |  <p style="text-align: center;">(R16918)</p>  | <p>■ When reassembling, insert each clamp into the small hole.</p> <p>For the ferrite core of fan motor      For the ferrite core of electronic expansion valve coil</p>  <p>For the thermistor ASSY harnesses      For the four way valve coil harness (R16919)</p> |
| 5    | Release the fan motor lead wire.                                                                      |  <p style="text-align: center;">(R14466)</p> | <p>★: When reassembling, do not use these 2 hooks.</p>                                                                                                                                                                                                                                                                                                  |
| 6    | Disconnect the connectors of the front side.                                                          |  <p style="text-align: center;">(R9622)</p> | <p>[S20]: electronic expansion valve coil<br/>         [S80]: four-way valve coil<br/>         [S90]: thermistors</p> <p>■ Cooling only models have no harness for [S80].</p>                                                                                                                                                                           |

| Step |                                                                                      | Procedure                                                                                           | Points |
|------|--------------------------------------------------------------------------------------|-----------------------------------------------------------------------------------------------------|--------|
| 7    | <p>The compressor lead wire is fixed on the partition plate (1) with a clamp.</p>    |  <p>(R9623)</p>   |        |
| 8    | <p>Pull out the clamp and release the compressor lead wire.</p>                      |  <p>(R9624)</p>  |        |
| 9    | <p>Disconnect the relay connector for the overload protector and the compressor.</p> |  <p>(R9625)</p> |        |

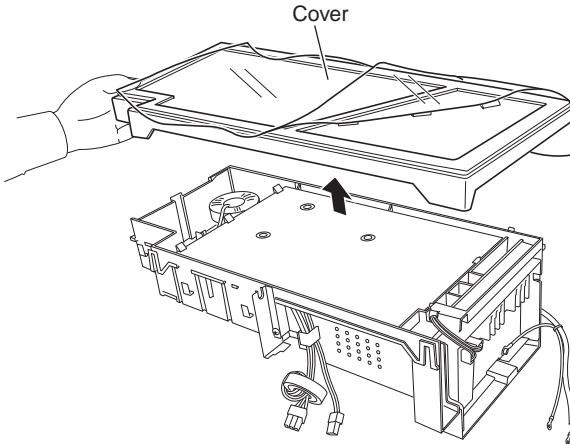
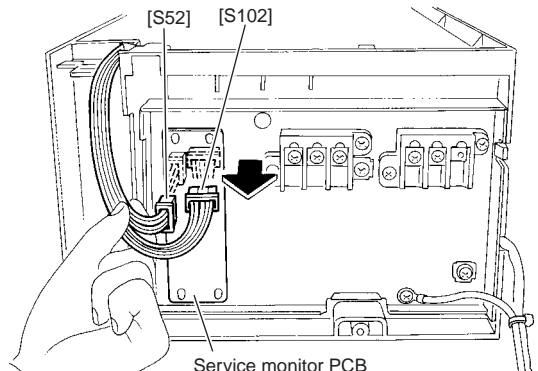
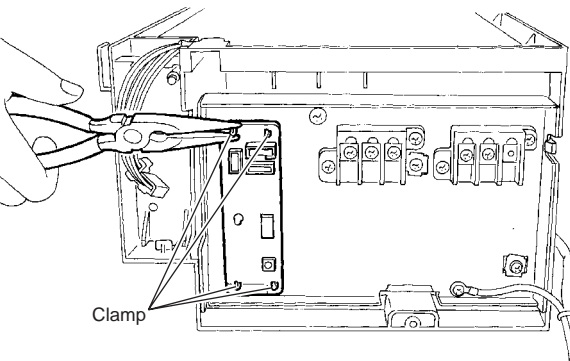
| Step | Procedure                                                                            | Procedure                                                                            | Points                                                                                                       |
|------|--------------------------------------------------------------------------------------|--------------------------------------------------------------------------------------|--------------------------------------------------------------------------------------------------------------|
| 10   | Release the thermistor harness from the hook at the bottom of electrical box.        |    | <ul style="list-style-type: none"> <li>■ When reassembling, insert the clamp into the small hole.</li> </ul> |
| 11   | Pull out the clamp of the thermistor harness from the hole of the electrical box.    |   |                                                                                                              |
| 12   | Slide the electrical box leftward to unfasten the hook on the right side of the box. |  |                                                                                                              |
| 13   | Lift up the electrical box and remove it.                                            |  |                                                                                                              |

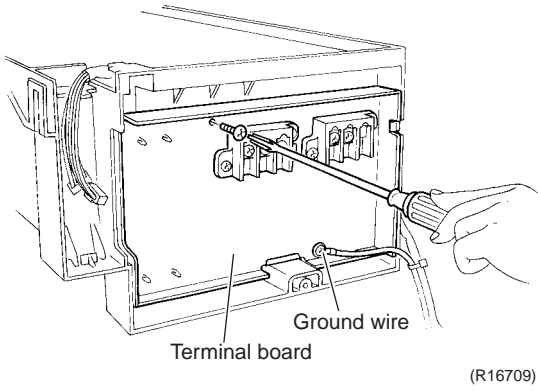
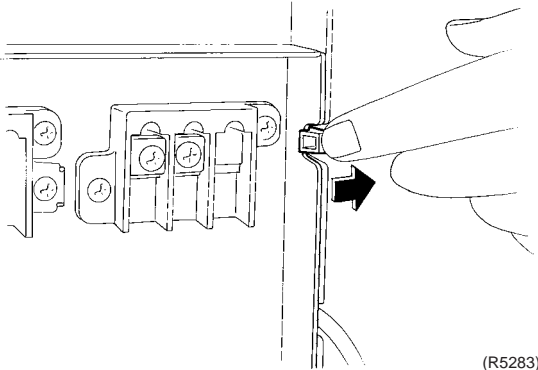
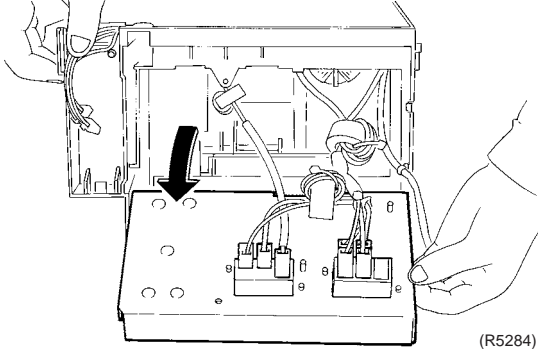
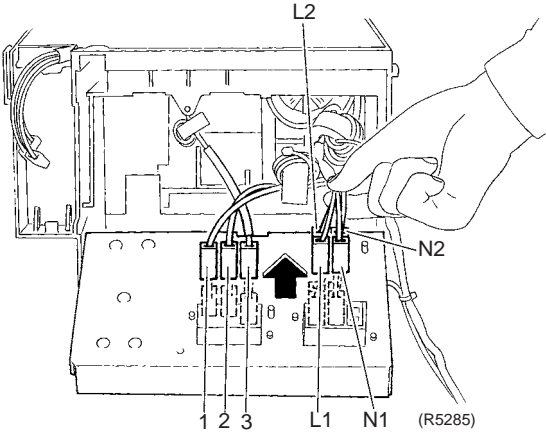
## 7.3 Removal of PCBs

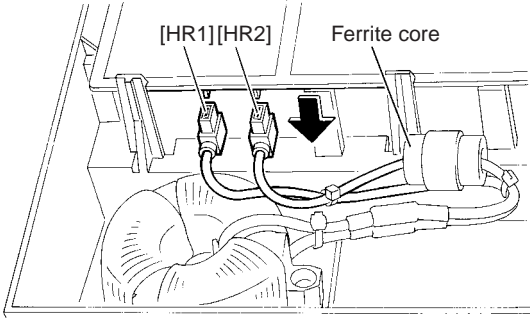
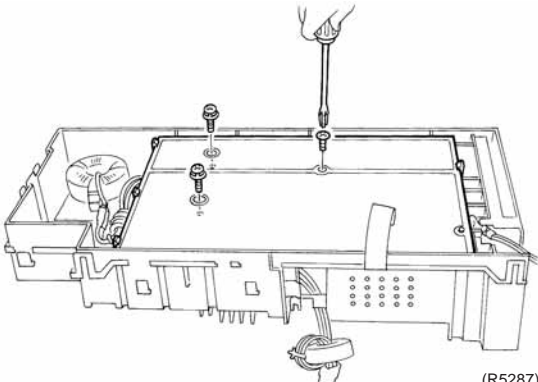
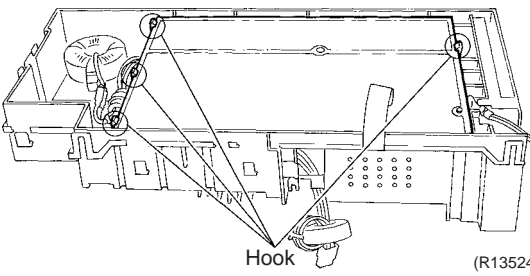
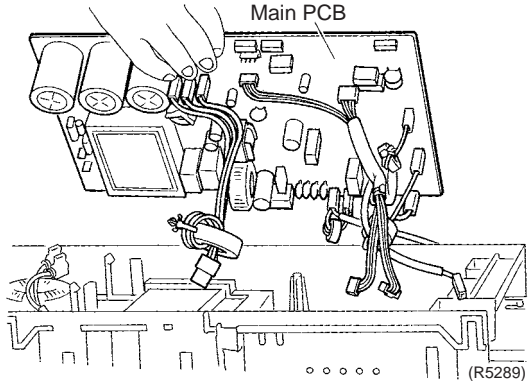
### Procedure



**Warning** Be sure to wait for 10 minutes or more after turning off all power supplies before disassembling work.

| Step | Procedure                                                            | Procedure                                                                                            | Points                                                                                                                                              |
|------|----------------------------------------------------------------------|------------------------------------------------------------------------------------------------------|-----------------------------------------------------------------------------------------------------------------------------------------------------|
| 1    | Remove the cover.                                                    |  <p>(R9611)</p>    | <p><b>Preparation</b></p> <ul style="list-style-type: none"> <li>Remove the electrical box according to the "Removal of Electrical Box".</li> </ul> |
| 2    | Disconnect the connectors [S52] [S102] from the service monitor PCB. |  <p>(R16707)</p>  |                                                                                                                                                     |
| 3    | Detach the 4 clamps with pliers and remove the service monitor PCB.  |  <p>(R16708)</p> |                                                                                                                                                     |

| Step | Procedure                                                    | Procedure                                                                                           | Points                                                                                                                                                                                               |
|------|--------------------------------------------------------------|-----------------------------------------------------------------------------------------------------|------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| 4    | Remove the screws of the terminal board and the ground wire. |  <p>(R16709)</p>  |                                                                                                                                                                                                      |
| 5    | Unfasten the hook on the right.                              |  <p>(R5283)</p>  |                                                                                                                                                                                                      |
| 6    | Open the terminal board.                                     |  <p>(R5284)</p> |                                                                                                                                                                                                      |
| 7    | Disconnect the harnesses.                                    |  <p>(R5285)</p> | <p>1: Black<br/>                 2: White<br/>                 3: Red<br/>                 L1: Black<br/>                 L2: Brown<br/>                 N1: White<br/>                 N2: Blue</p> |

| Step | Procedure                                               | Procedure                                                                                                                        | Points                                                                                                                                                   |
|------|---------------------------------------------------------|----------------------------------------------------------------------------------------------------------------------------------|----------------------------------------------------------------------------------------------------------------------------------------------------------|
| 8    | Disconnect the 2 harnesses for the reactor [HR1] [HR2]. |  <p>[HR1][HR2] Ferrite core</p> <p>(R5286)</p> | <p>[HR1] : white<br/>                     [HR2] : blue</p> <ul style="list-style-type: none"> <li>■ The harness for [HR2] has a ferrite core.</li> </ul> |
| 9    | Remove the 3 screws of the main PCB.                    |  <p>(R5287)</p>                               |                                                                                                                                                          |
| 10   | Release the 4 hooks.                                    |  <p>Hook</p> <p>(R13524)</p>                 |                                                                                                                                                          |
| 11   | Lift up and remove the main PCB.                        |  <p>Main PCB</p> <p>(R5289)</p>              | <ul style="list-style-type: none"> <li>■ Refer to page 26 for detail.</li> </ul>                                                                         |

# 7.4 Removal of Fan Motor

**Procedure**



**Warning** Be sure to wait for 10 minutes or more after turning off all power supplies before disassembling work.

| Step | Procedure                        | Procedure      | Points                                                                                                                                                                                                                                       |
|------|----------------------------------|----------------|----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| 1    | Cut the clamps at 2 locations.   | <p>(R9630)</p> | <p><b>Preparation</b></p> <ul style="list-style-type: none"> <li>Remove the electrical box according to the "Removal of Electrical Box".</li> </ul>                                                                                          |
| 2    | Remove the 2 lower screws.       | <p>(R6442)</p> | <ul style="list-style-type: none"> <li>Be sure to remove the lower screws first. If the top screws are removed first, the fan motor may tilt down or fall and cause injury because its center of gravity is shifted to the front.</li> </ul> |
| 3    | Then, remove the 2 upper screws. | <p>(R6442)</p> | <ul style="list-style-type: none"> <li>When reassembling, make sure that the wire harness is facing downward.</li> </ul>                                                                                                                     |
| 4    | Remove the fan motor.            | <p>(R6443)</p> | <p>(R6444)</p>                                                                                                                                                                                                                               |

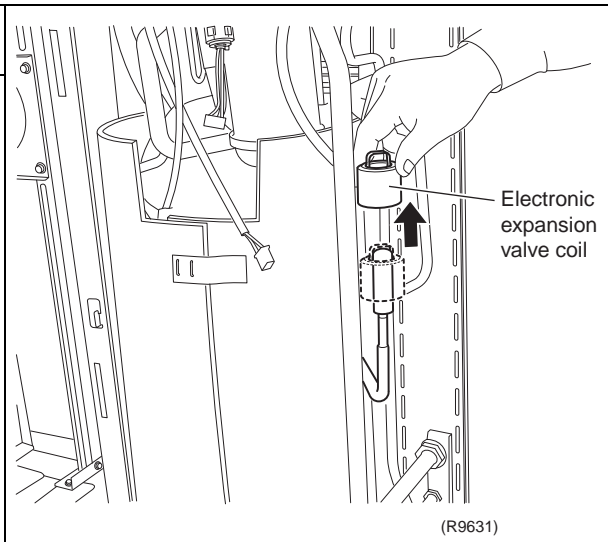
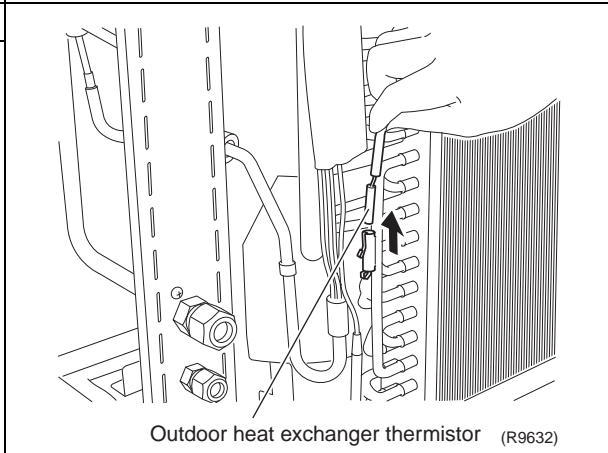
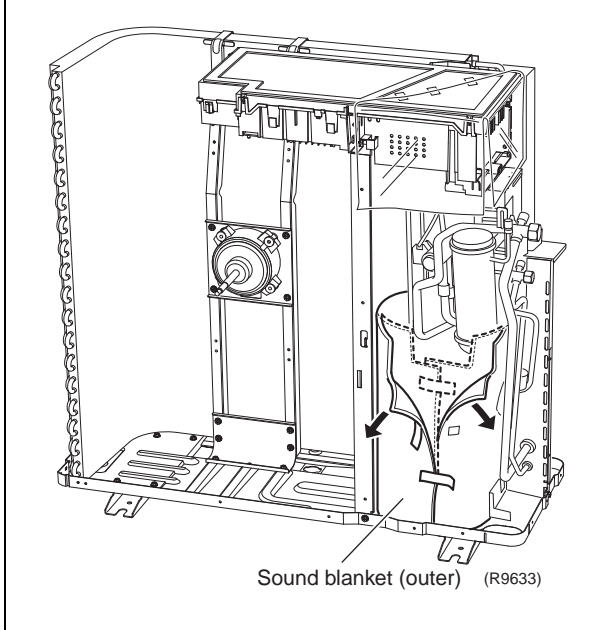


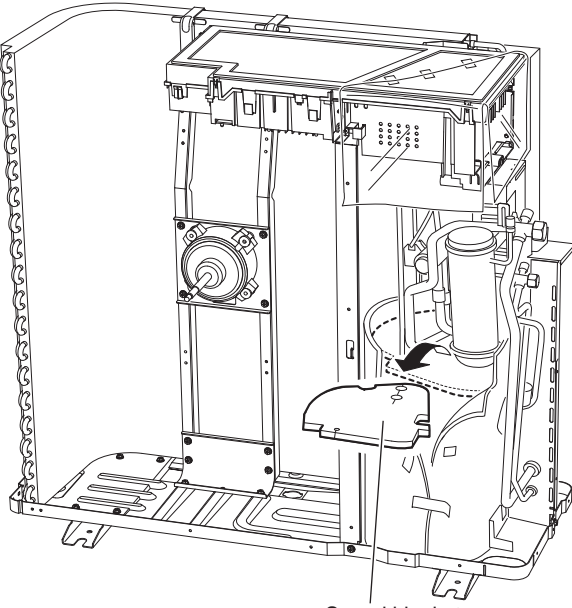
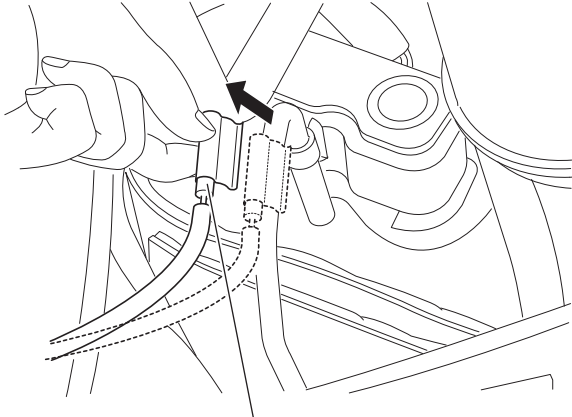
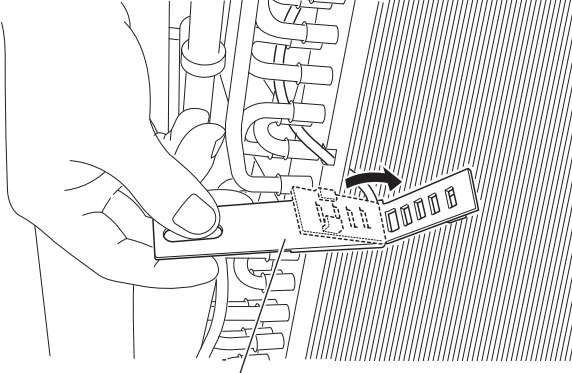
## 7.5 Removal of Coils / Thermistors

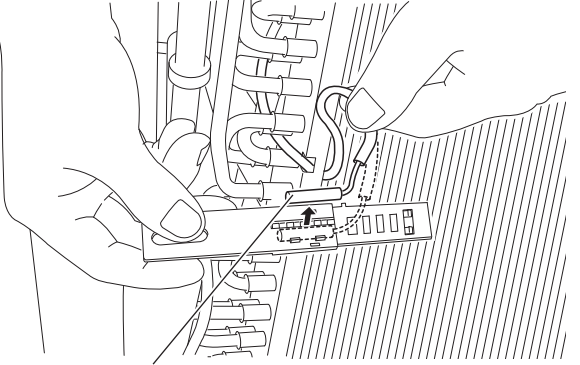
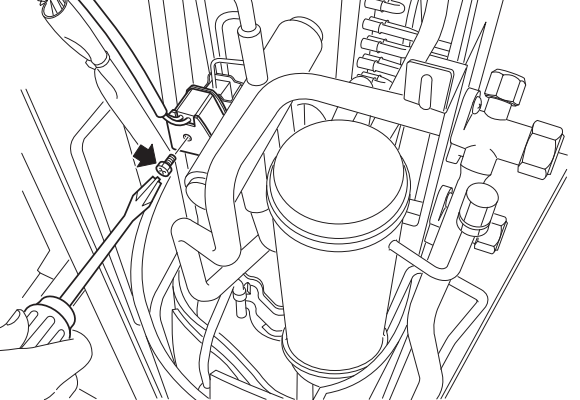
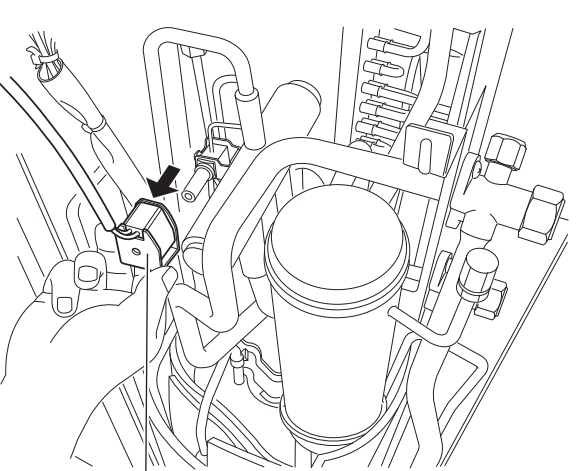
**Procedure**



**Warning** Be sure to wait for 10 minutes or more after turning off all power supplies before disassembling work.

| Step                                           | Procedure                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                   | Points                                                                                                                                                                                                                                                                                                                                                                       |
|------------------------------------------------|-------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| 1. Remove the electronic expansion valve coil. | <div data-bbox="191 422 472 890"> <p>1 Pull the electronic expansion valve coil out.</p> </div> <div data-bbox="472 352 1078 890">  <p style="text-align: right;">Electronic expansion valve coil</p> <p style="text-align: right;">(R9631)</p> </div>                                                                                                                                                                                                                                                                    |                                                                                                                                                                                                                                                                                                                                                                              |
| 2. Remove the thermistors.                     | <div data-bbox="191 926 472 1339"> <p>1 Pull out the outdoor heat exchanger thermistor.</p> </div> <div data-bbox="472 890 1078 1339">  <p style="text-align: right;">Outdoor heat exchanger thermistor (R9632)</p> </div> <div data-bbox="191 1339 472 1965"> <p>2 Slightly open the sound blanket (outer).</p> </div> <div data-bbox="472 1339 1078 1965">  <p style="text-align: right;">Sound blanket (outer) (R9633)</p> </div> | <p>■ You can remove the thermistor ASSY with the electrical box on.</p> <ol style="list-style-type: none"> <li>(1) Disconnect [S90] from the electrical box (main PCB).</li> <li>(2) Release the thermistor harness from the hook at the bottom of electrical box.</li> <li>(3) Pull out the clamp of the thermistor harness from the hole of the electrical box.</li> </ol> |

| Step | Procedure                                                         | Procedure                                                                                                                                                                | Points |
|------|-------------------------------------------------------------------|--------------------------------------------------------------------------------------------------------------------------------------------------------------------------|--------|
| 3    | Remove the sound blanket (top upper).                             |  <p data-bbox="813 829 1049 877">Sound blanket (top upper) (R16920)</p>                |        |
| 4    | Remove the discharge pipe thermistor.                             |  <p data-bbox="732 1346 1062 1373">Discharge pipe thermistor (R9635)</p>              |        |
| 5    | At the back side, open the outdoor temperature thermistor holder. |  <p data-bbox="602 1799 1062 1827">Outdoor temperature thermistor holder (R9636)</p> |        |

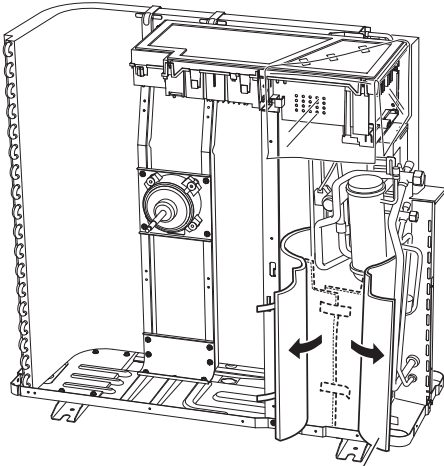
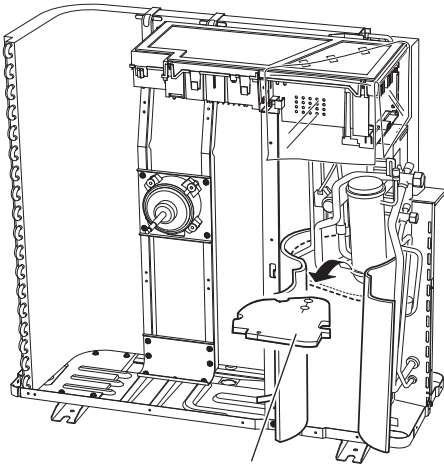
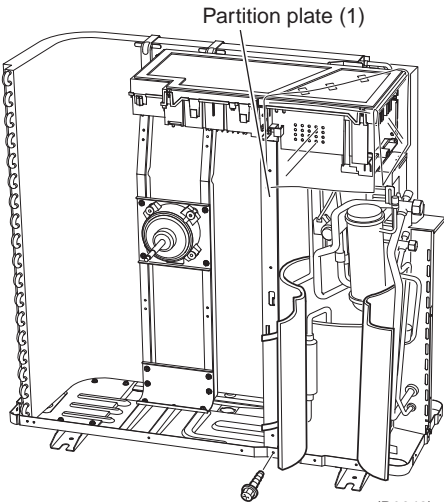
| Step | Procedure                                                                                                                                                                                                       | Points |
|------|-----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|--------|
| 6    | <p>Release the outdoor temperature thermistor.</p>  <p style="text-align: center;">Outdoor temperature thermistor (R9637)</p> |        |
| 3.   | <p>Remove the four-way valve coil.</p>                                                                                                                                                                          |        |
| 1    | <p>Remove the screw.</p>  <p style="text-align: center;">(R9638)</p>                                                         |        |
| 2    | <p>Remove the four-way valve coil.</p>  <p style="text-align: center;">Four way valve coil (R9639)</p>                      |        |

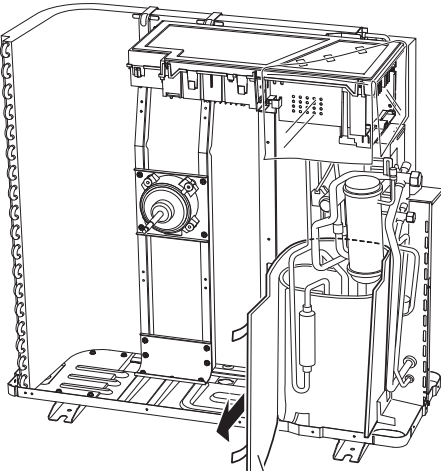
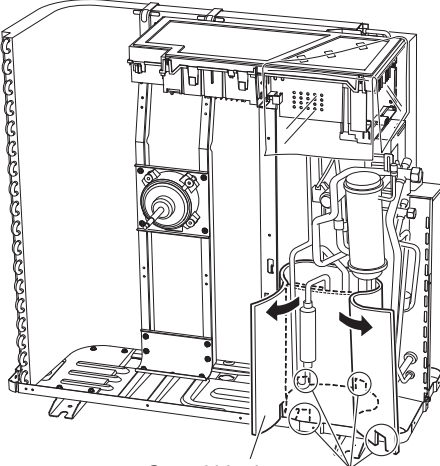
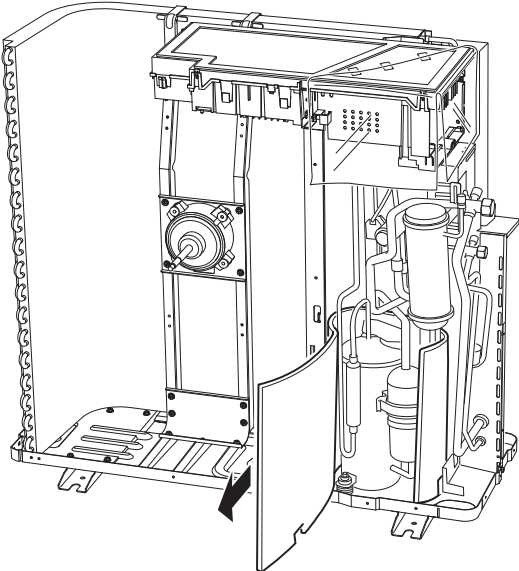
## 7.6 Removal of Sound Blankets

**Procedure**



**Warning** Be sure to wait for 10 minutes or more after turning off all power supplies before disassembling work.

| Step | Procedure                                                                             | Procedure                                                                                                                                                                            | Points                                                                                                                          |
|------|---------------------------------------------------------------------------------------|--------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|---------------------------------------------------------------------------------------------------------------------------------|
| 1    | Open the sound blanket (outer).                                                       |  <p style="text-align: center;">Sound blanket<br/>(outer) (R16921)</p>                              |                                                                                                                                 |
| 2    | Remove the sound blanket (top upper).                                                 |  <p style="text-align: center;">Sound blanket<br/>(top upper) (R9641)</p>                          | <ul style="list-style-type: none"> <li>■ The sound blanket is fragile. Carefully pass the discharge pipe through it.</li> </ul> |
| 3    | Remove the screw and slightly push the partition plate (1) to the left for easy work. |  <p style="text-align: center;">Partition plate (1)</p> <p style="text-align: right;">(R9642)</p> |                                                                                                                                 |

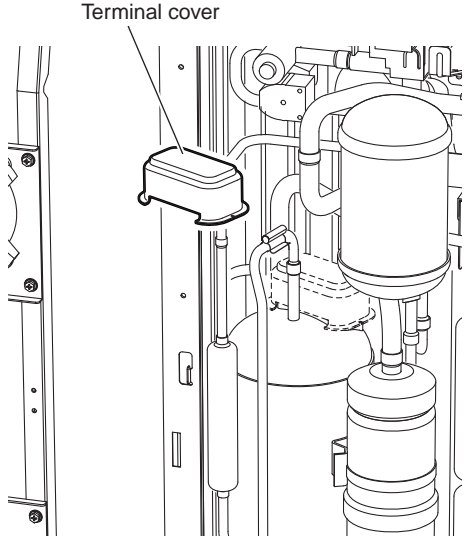
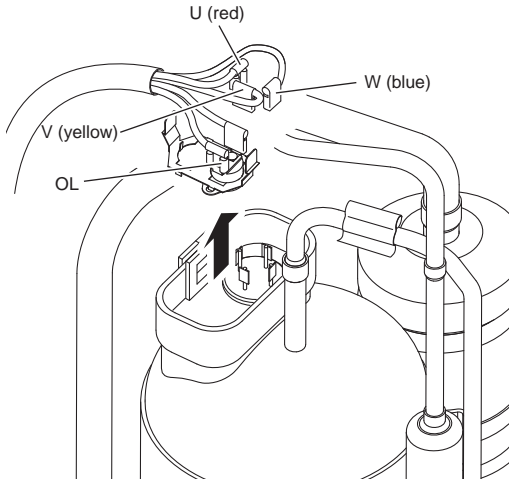
| Step | Procedure                         | Procedure                                                                                                                                    | Points                                                                                                  |
|------|-----------------------------------|----------------------------------------------------------------------------------------------------------------------------------------------|---------------------------------------------------------------------------------------------------------|
| 4    | Remove the sound blanket (outer). |  <p>Sound blanket (outer)<br/>(R9643)</p>                   |                                                                                                         |
| 5    | Open the sound blanket (inner).   |  <p>Sound blanket (inner) Compressor mount<br/>(R9644)</p> |                                                                                                         |
| 6    | Remove the sound blanket (inner). |  <p>(R9645)</p>                                          | <p>■ The sound blanket is fragile. Be careful of the notches of the compressor mount (4 locations).</p> |

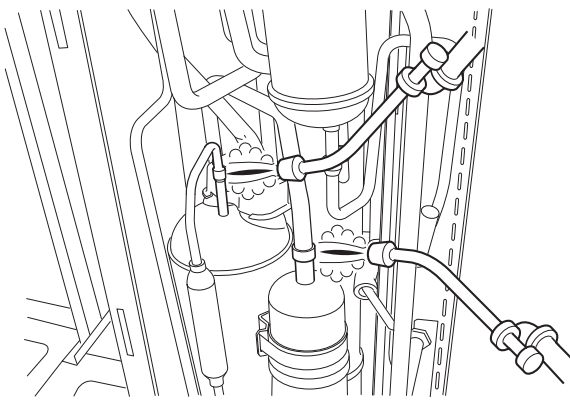
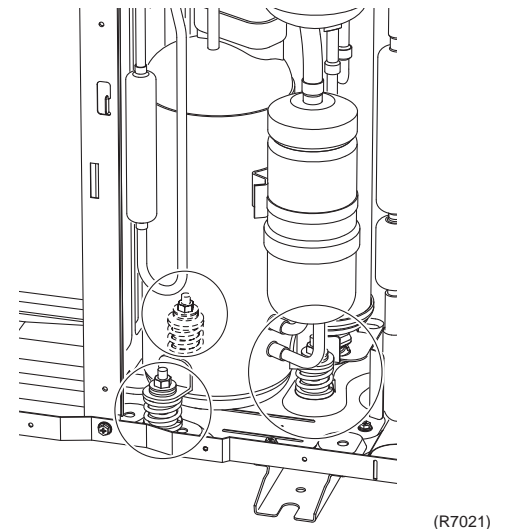
## 7.7 Removal of Compressor

### Procedure



**Warning** Be sure to wait for 10 minutes or more after turning off all power supplies before disassembling work.

| Step | Procedure                           | Procedure                                                                                                                                                      | Points                              |
|------|-------------------------------------|----------------------------------------------------------------------------------------------------------------------------------------------------------------|-------------------------------------|
| 1    | Remove the terminal cover.          |  <p>Terminal cover</p> <p>(R9650)</p>                                         |                                     |
| 2    | Pull out the 3 lead wires.          |                                                                                                                                                                | <p>■ U: red, V: yellow, W: blue</p> |
| 3    | Remove the overload protector (OL). |  <p>U (red)</p> <p>W (blue)</p> <p>V (yellow)</p> <p>OL</p> <p>(R9471)</p> |                                     |

| Step                                                                                                                                                                                                                                                                                                                                                                                                                                                                                            | Procedure                                                                                                                     | Points                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                |
|-------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------------------------------------------------|---------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| <ul style="list-style-type: none"> <li>■ Before working, make sure that the refrigerant gas is empty in the circuit.</li> <li>■ Be sure to apply nitrogen replacement when heating up the brazed part.</li> </ul>                                                                                                                                                                                                                                                                               |  <p style="text-align: right;">(R9646)</p>  | <p><b>Warning</b><br/>Use caution to avoid burning yourself with pipes and other parts that are heated by the gas brazing machine.</p> <p><b>Warning</b><br/>If the refrigerant gas leaks during work, immediately ventilate the room. If refrigerant gas is exposed to flames, toxic gas may be generated.</p>                                                                                                                                                                                                                                                                                                                                                                                                                       |
| <p>4 Heat up the brazed part and withdraw the piping with pliers.</p> <p>5 Remove the 3 nuts.</p>                                                                                                                                                                                                                                                                                                                                                                                               |  <p style="text-align: right;">(R7021)</p> | <p><b>Warning</b><br/>If the refrigerant oil in the compressor catches fire, have a wet cloth prepared to extinguish the fire immediately.</p> <p><b>Caution</b><br/>For global environmental protection, do not discharge the refrigerant gas in the atmosphere. Make sure to collect all the refrigerant gas.</p> <p><b>Cautions for restoration</b></p> <ol style="list-style-type: none"> <li>1. Restore the piping by non-oxidation brazing.</li> <li>2. It is required to prevent the carbonization of the oil inside the four-way valve and the deterioration of the gaskets affected by heat. Keep below 120°C (248°F). Wrap the four-way valve with a wet cloth and provide water so that the cloth does not dry.</li> </ol> |
| <p><b>Note:</b></p> <ul style="list-style-type: none"> <li>■ Never use a metal saw for cutting pipes or sawdust will enter the circuit.</li> <li>■ When withdrawing the pipes, be careful not to pinch them firmly with pliers. The pipes may get deformed.</li> <li>■ Provide a protective sheet or a steel plate so that the brazing flame cannot influence peripheries.</li> <li>■ Be careful so as not to burn the compressor terminals, the name plate, the heat exchanger fin.</li> </ul> |                                                                                                                               | <p><b>In case of difficulty with gas brazing machine</b></p> <ol style="list-style-type: none"> <li>1. Disconnect the brazed part where is easy to disconnect and restore.</li> <li>2. Cut pipes on the main unit with a tube cutter in order to make it easy to disconnect.</li> </ol>                                                                                                                                                                                                                                                                                                                                                                                                                                               |

# Part 8

## Trial Operation and Field Settings

|                                                                                     |     |
|-------------------------------------------------------------------------------------|-----|
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# 1. Pump Down Operation

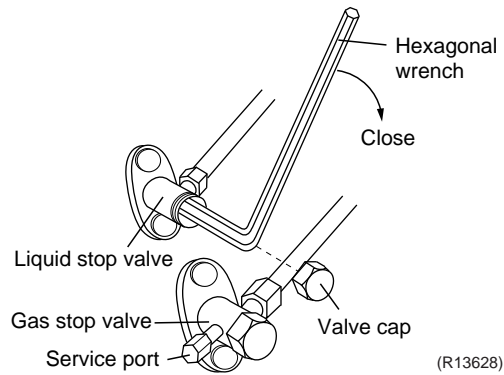
## Outline

In order to protect the environment, be sure to conduct pump down operation when relocating or disposing the unit.

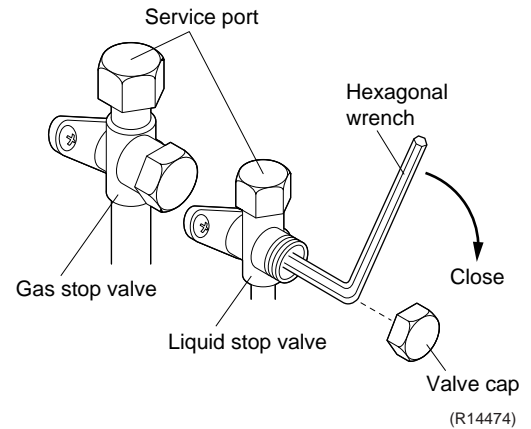
## Detail

- 1) Remove the valve caps from the liquid stop valve and the gas stop valve.
- 2) Carry out forced cooling operation.
- 3) After 5 to 10 minutes, close the liquid stop valve with a hexagonal wrench.
- 4) After 2 to 3 minutes, close the gas stop valve and stop the forced cooling operation.

### 09/12/15/18 class



### 24/30/36 class



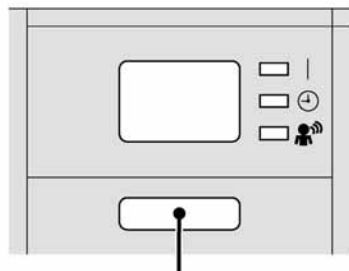
Refer to page 384 for forced cooling operation.

## 2. Forced Cooling Operation

| Item              | Forced Cooling                                                                                                                                                                                                                                                                                                                                                                       |
|-------------------|--------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| Conditions        | The forced cooling operation is allowed when both of the following conditions are met.<br>1) The outdoor unit is not abnormal and not in the 3-minute standby mode.<br>2) The outdoor unit is not operating.                                                                                                                                                                         |
| Start             | The forced cooling operation starts when any of the following conditions is fulfilled.<br>1) Press the forced cooling operation [ON/OFF] button (SW1) on the indoor unit for 5 seconds.<br>2) Press the forced cooling operation [ON/OFF] button (SW1) on the outdoor unit.                                                                                                          |
| Command frequency | 09/12 class: 58 Hz<br>15/18 class: 66 Hz<br>24 class: 31 Hz<br>30/36 class: 55 Hz                                                                                                                                                                                                                                                                                                    |
| End               | The forced cooling operation ends when any of the following conditions is fulfilled.<br>1) The operation ends automatically after 15 minutes.<br>2) Press the forced cooling operation [ON/OFF] button (SW1) on the indoor unit again.<br>3) Press the [ON/OFF] button on the remote controller.<br>4) Press the forced cooling operation [ON/OFF] button (SW1) on the outdoor unit. |
| Others            | Protection functions have priority over all other functions during forced cooling operation.                                                                                                                                                                                                                                                                                         |

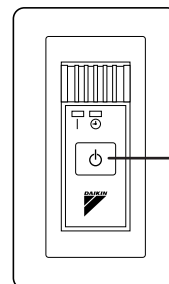
### ■ Indoor Unit

#### FTXS series



ON/OFF button (SW1) (R14145)

#### FDXS series

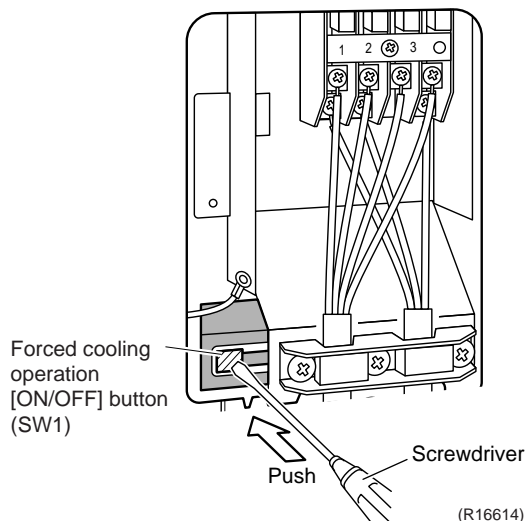


[ON/OFF] button (SW1)

(R16615)

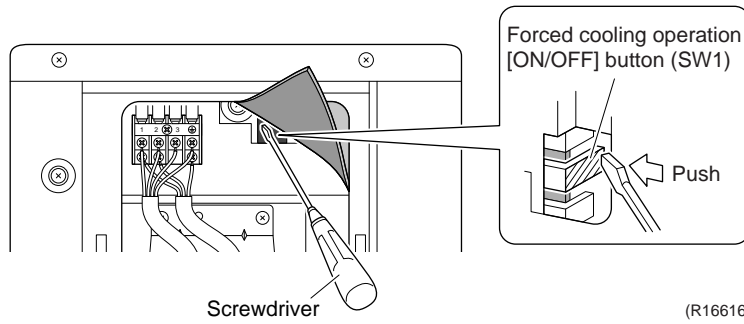
### ■ Outdoor Unit

#### 09/12 class

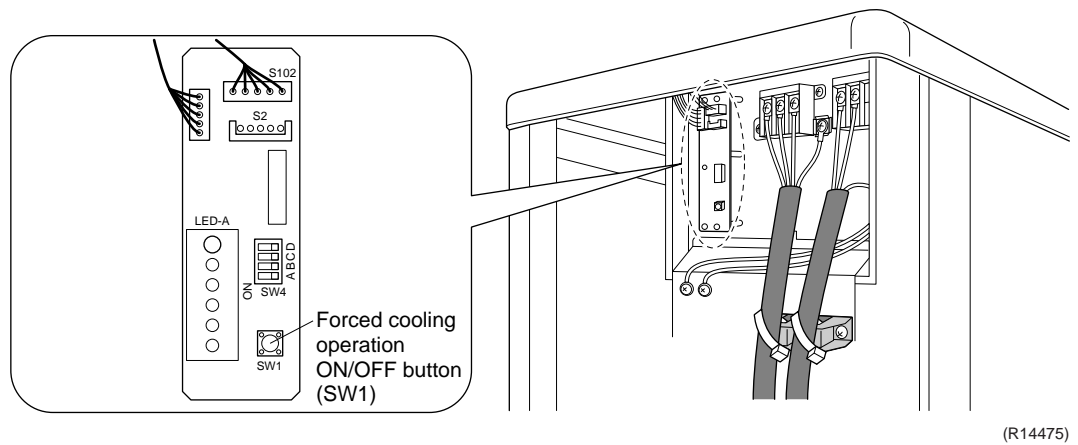


(R16614)

15/18 class



24/30/36 class



## 3. Trial Operation

### Outline

1. Measure the supply voltage and make sure that it falls within the specified range.
2. Trial operation should be carried out in either cooling or heating operation.
3. Carry out the trial operation in accordance with the operation manual to ensure that all functions and parts, such as louver movement, are working properly.
  - The air conditioner requires a small amount of power in standby mode. If the system is not to be used for some time after installation, shut off the circuit breaker to eliminate unnecessary power consumption.
  - If the circuit breaker trips to shut off the power to the air conditioner, the system backs up the operation mode. The system then restarts operation with the previous operation mode when the circuit breaker is restored.

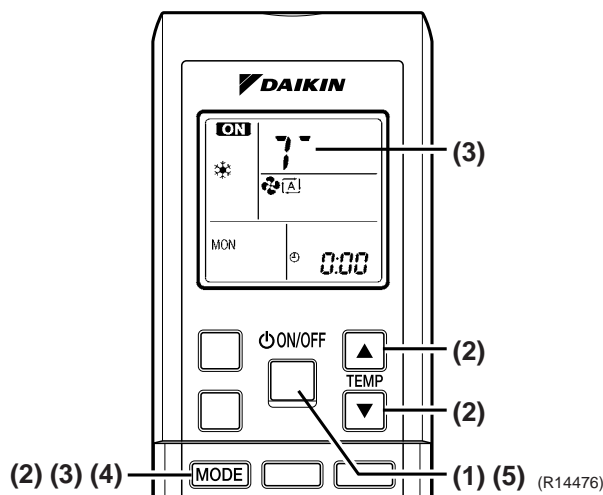
In cooling operation, select the lowest programmable temperature; in heating operation, select the highest programmable temperature.

- Trial operation may be disabled in either operation mode depending on the room temperature.
- After trial operation is complete, set the temperature to a normal level.  
(26 ~ 28°C (78.8 ~ 82.4°F) in cooling, 20 ~ 24°C (68 ~ 75.2°F) in heating)
- For protection, the system does not start for 3 minutes after it is turned off.

### Detail

#### ARC452 Series

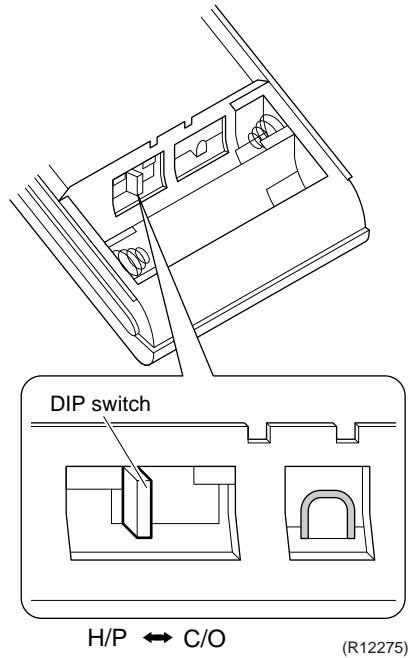
- (1) Press the [ON/OFF] button to turn on the system.
- (2) Press the both of [TEMP] buttons and the [MODE] button at the same time.
- (3) Press the [MODE] button twice.  
(T appears on the display to indicate that trial operation is selected.)
- (4) Press the [MODE] button and select the operation mode.
- (5) Trial operation terminates in approx. 30 minutes and switches into normal mode. To quit trial operation, press the [ON/OFF] button.



## 4. Field Settings

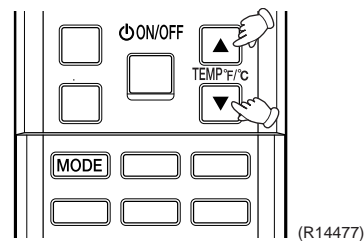
### 4.1 Model Type Setting

- This remote controller is common to the heat pump model and cooling only model. Use the DIP switch on the remote controller to set the heat pump model or cooling only model.
- Make the setting as shown in the illustration. (The factory set is the heat pump side.)
  - Heat pump model: Set the DIP switch to H/P.
  - Cooling only model: Set the DIP switch to C/O.



### 4.2 Temperature Display Switch

- You can select Fahrenheit or Celsius for temperature display.
- Press the TEMP▲ and ▼ buttons simultaneously for 5 seconds to change the unit of temperature display.



## 4.3 When 2 Units are Installed in 1 Room

### Outline

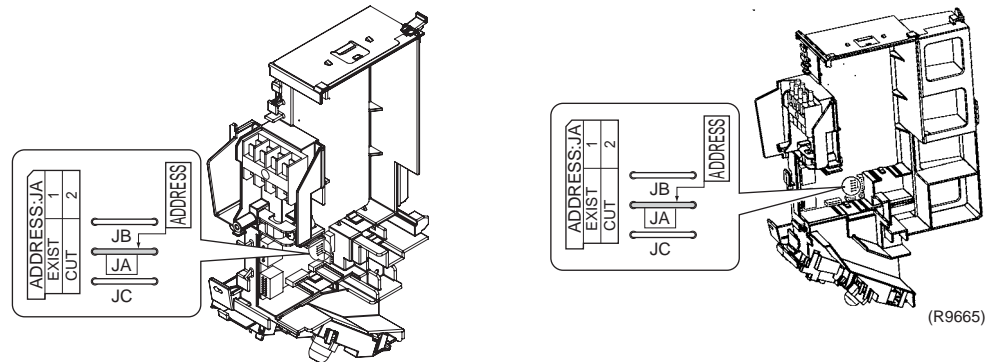
When 2 indoor units are installed in 1 room, 1 of the 2 indoor units and the corresponding wireless remote controller can be set for different addresses.  
Both the indoor unit PCB and the wireless remote controller need alteration.

### Indoor Unit PCB

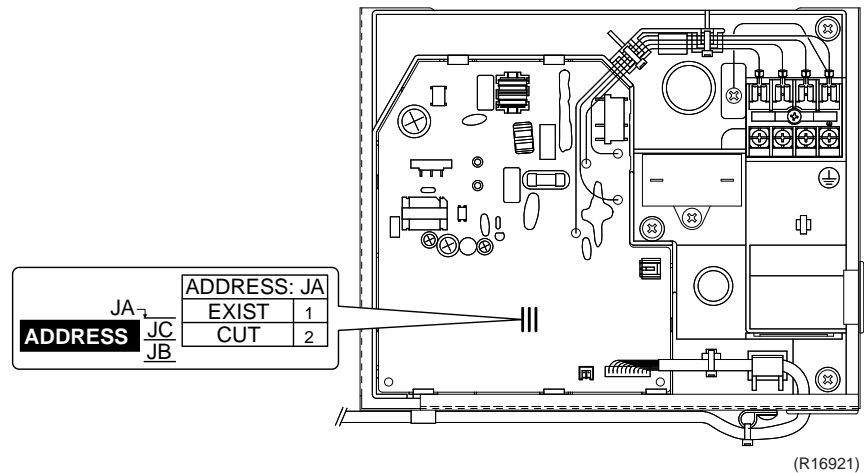
- Cut the address setting jumper JA on the control PCB.

FTXS09/12LVJU

FTXS15/18/24/30/36LVJU

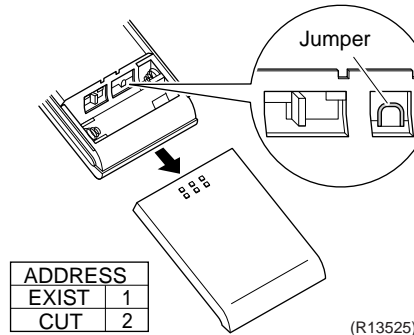


### FDXS series



### Wireless Remote Controller

- Cut the address setting jumper.



## 4.4 Facility Setting Jumper and Switch (Cooling at Low Outdoor Temperature)

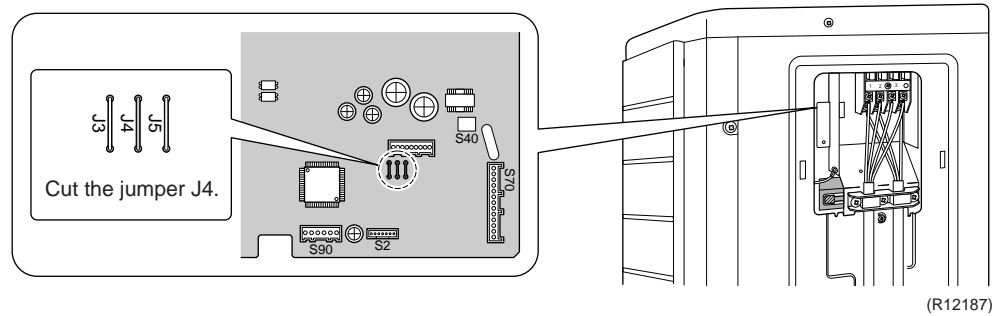
**Outline**

This function is limited only for facilities (the target of air conditioning is equipment such as computer. Never use it in spaces occupied by humans such as a residence or office.

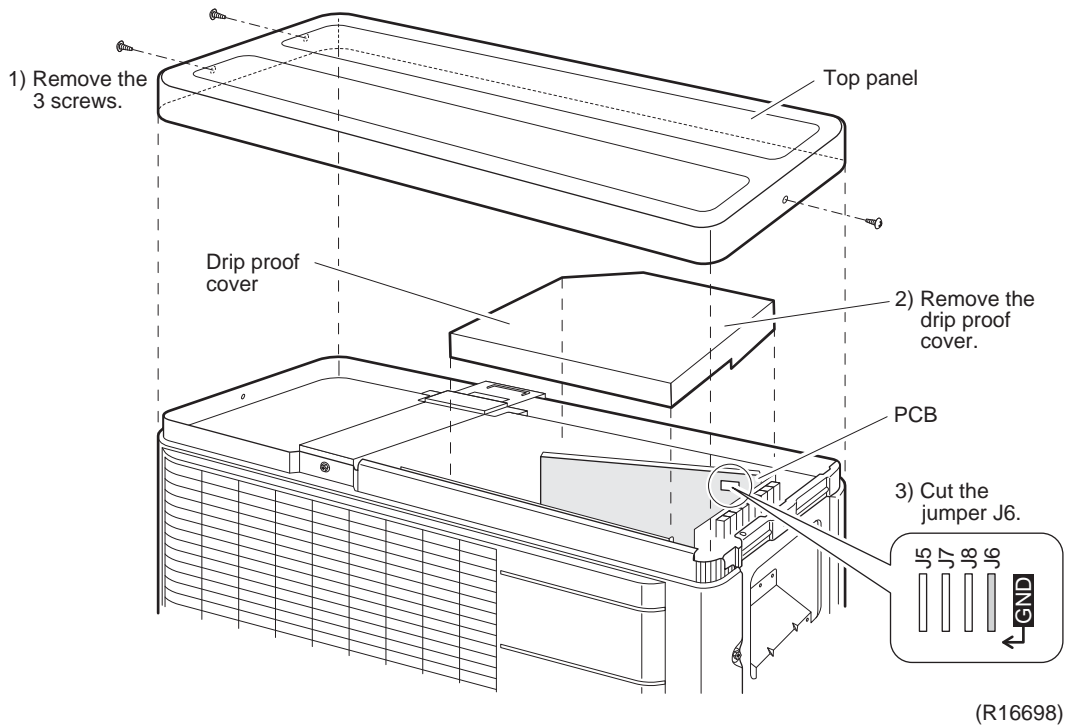
**Detail**

You can expand the operation range to  $-10^{\circ}\text{C}$  ( $14^{\circ}\text{F}$ ) by cutting the jumper or turning on switch on the outdoor unit PCB. If the outdoor temperature falls to  $-18^{\circ}\text{C}$  ( $-0.4^{\circ}\text{F}$ ) or lower, the operation stops. If the outdoor temperature rises, the operation starts again.

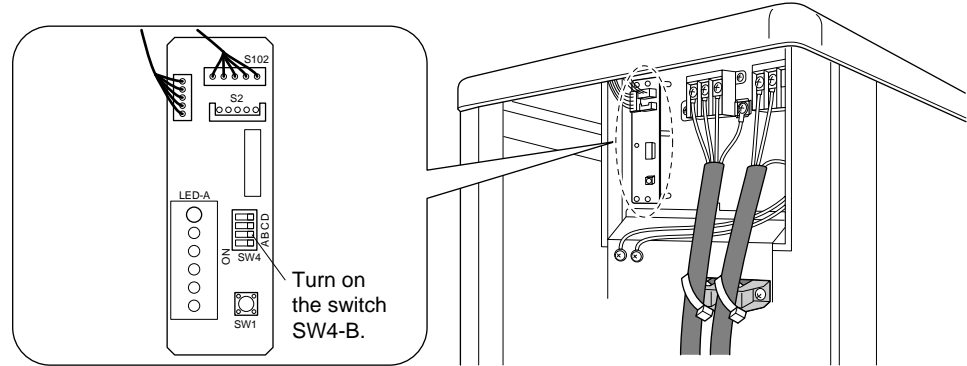
**09/12 class**



**15/18 class**



24/30/36 class



(R14478)



**Caution**

1. If the outdoor unit is installed where the outdoor heat exchanger of the unit is exposed to direct wind, provide a windbreak wall.
2. Intermittent noises may be produced by the indoor unit due to the outdoor fan turning on and off when using facility settings.
3. Do not place humidifiers or other items which might raise the humidity in rooms where facility settings are being used.  
A humidifier might cause dew jumping from the indoor unit outlet vent.
4. Cutting the jumper sets the indoor fan tap to the highest position. (09/12/15/18 class)
5. Use the indoor unit at the highest level of airflow rate. (24/30/36 class)

## 4.5 Jumper Settings

| Jumper                  | Function                                                                                          | When connected (factory set)                 | When cut                                                                                                     |
|-------------------------|---------------------------------------------------------------------------------------------------|----------------------------------------------|--------------------------------------------------------------------------------------------------------------|
| JB (on indoor unit PCB) | Fan speed setting when compressor stops for thermostat OFF. (effective only at cooling operation) | Fan speed setting; Remote controller setting | Fan rpm is set to "0" <Fan stop>                                                                             |
| JC (on indoor unit PCB) | Power failure recovery function                                                                   | Auto-restart                                 | The unit does not resume operation after recovering from a power failure. Timer ON/OFF settings are cleared. |



For the location of the jumper, refer to the following pages.  
Indoor unit; page 14, 17, 20



# 5. Application of Silicon Grease to a Power Transistor and a Diode Bridge

**Applicable Models**

All outdoor units using an inverter type compressor for room air conditioner.

When the printed circuit board (PCB) of an outdoor unit is replaced, it is required that silicon grease (\*1) be precisely applied to the heat radiation part (the contact point to the radiation fin) of the power transistor and the diode bridge.

\*1: Parts number of the silicon grease – 1172698 (Drawing number 3FB03758-1)

**Details**

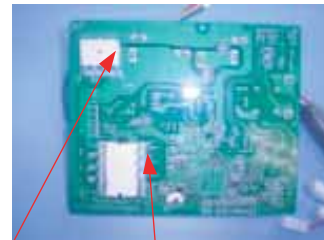
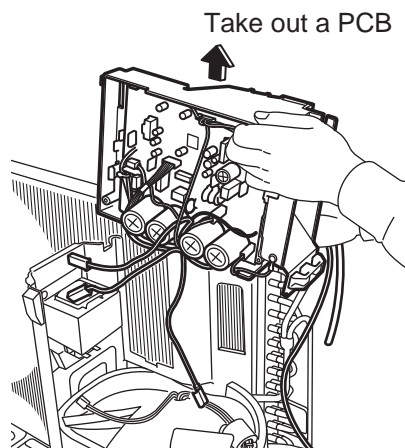
The silicon grease is essential for proper heat radiation of the power transistor and the diode bridge. Applying the grease should be implemented in accordance with the following instruction.

Note: There is a possibility of failure and smoke emission in case of poor heat radiation.

- Wipe off the old silicon grease completely off the radiation fin.
- Apply silicon grease evenly to the whole surface of the radiation fin.
- Do not leave any foreign object such as solder or paper waste between the power transistor and the radiation fin, or the diode bridge and the radiation fin.
- Tighten the screws of the power transistor and the diode bridge, and contact to the radiation fin without any gap.

**<Example>**

The shape of the electrical box and PCB vary depending on the model.



Power transistor (TRM, TPM, IGBT, IPM, SPM, etc.)  
Diode bridge (Diode bridge, Rectifier stack, etc.)



**OK : Evenly applied silicon grease.**



**NG : Not evenly applied**



**NG : Foreign object**

/D006A

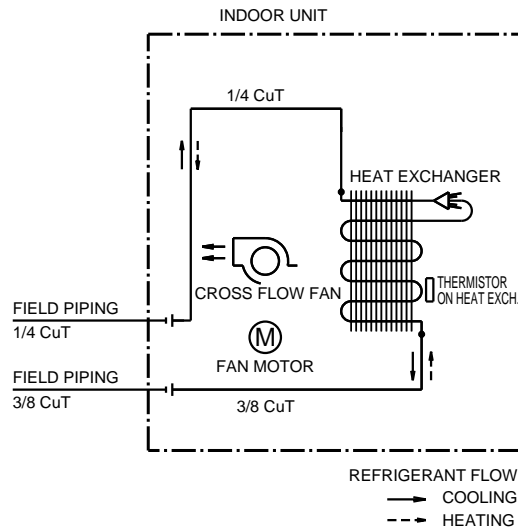
# Part 9 Appendix

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# 1. Piping Diagrams

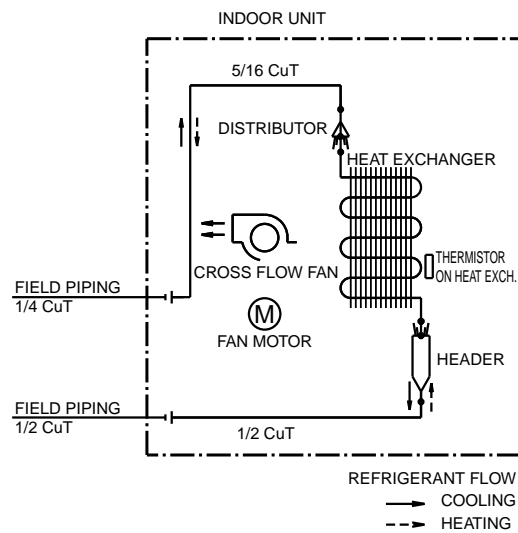
## 1.1 Indoor unit

FTXS09/12LVJU



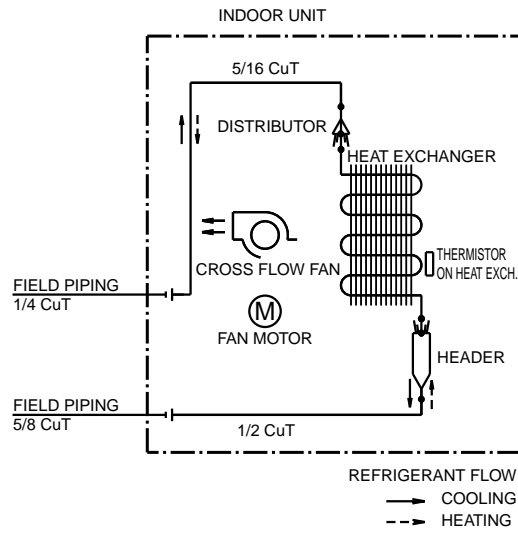
4D074606

FTXS15/18LVJU



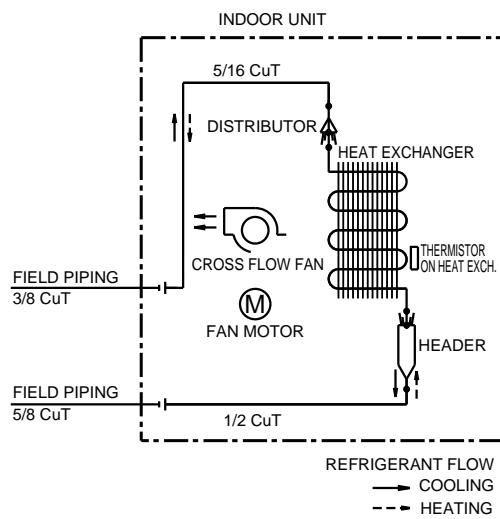
4D074609

FTXS24LVJU



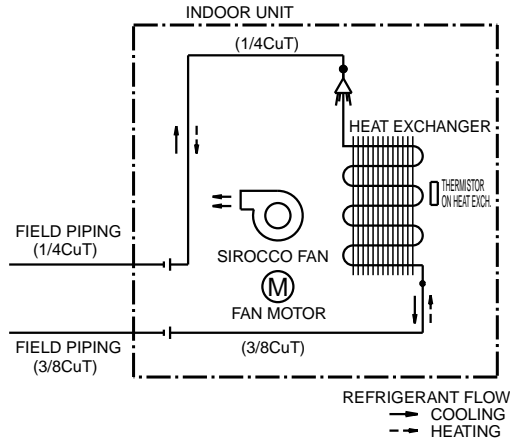
4D074608

FTXS30/36LVJU



4D062742A

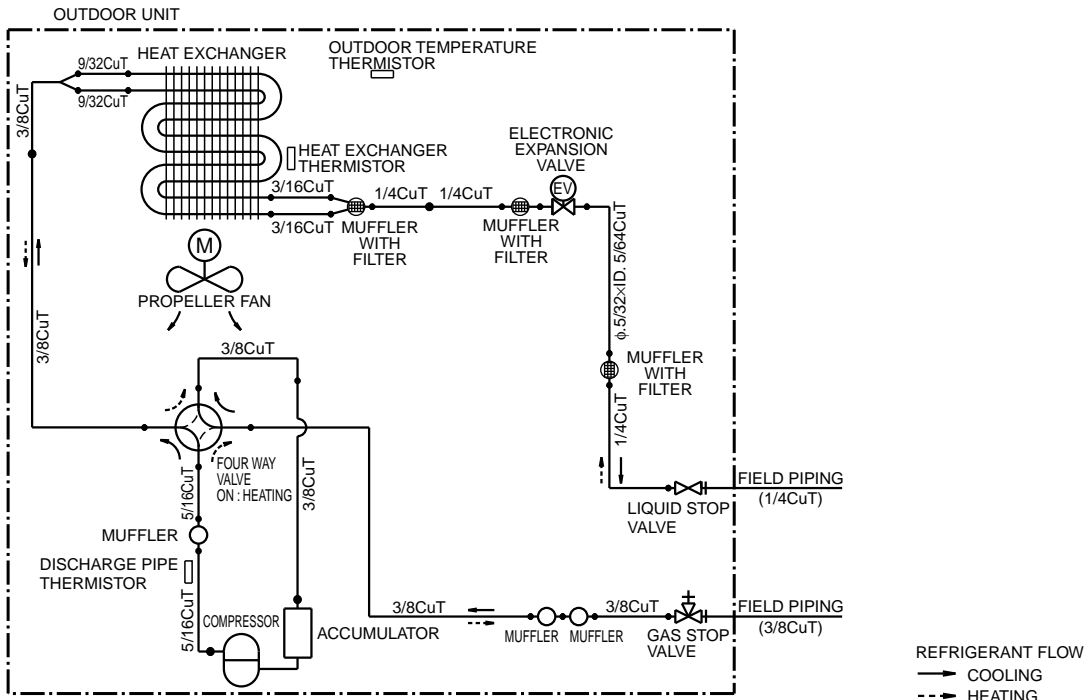
FDXS09/12LVJU



4D074621

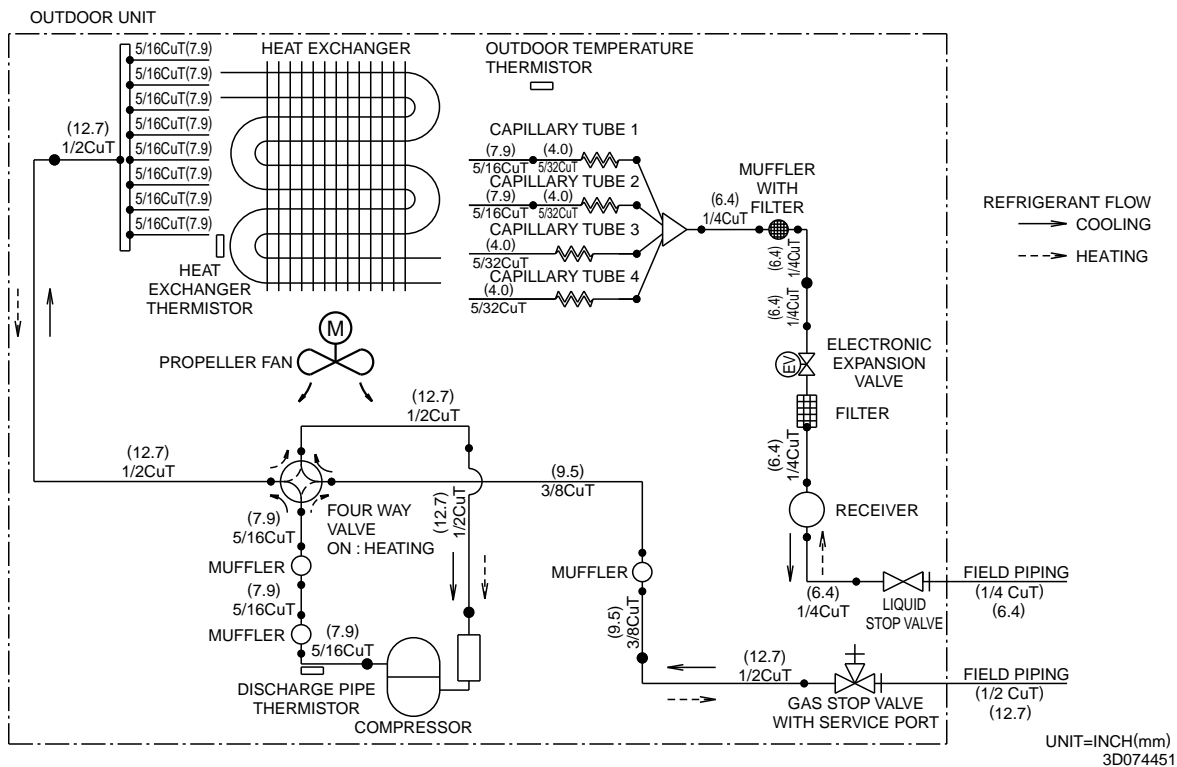
# 1.2 Outdoor Unit

## RXS09/12LVJU



3D074282

## RXS15/18LVJU





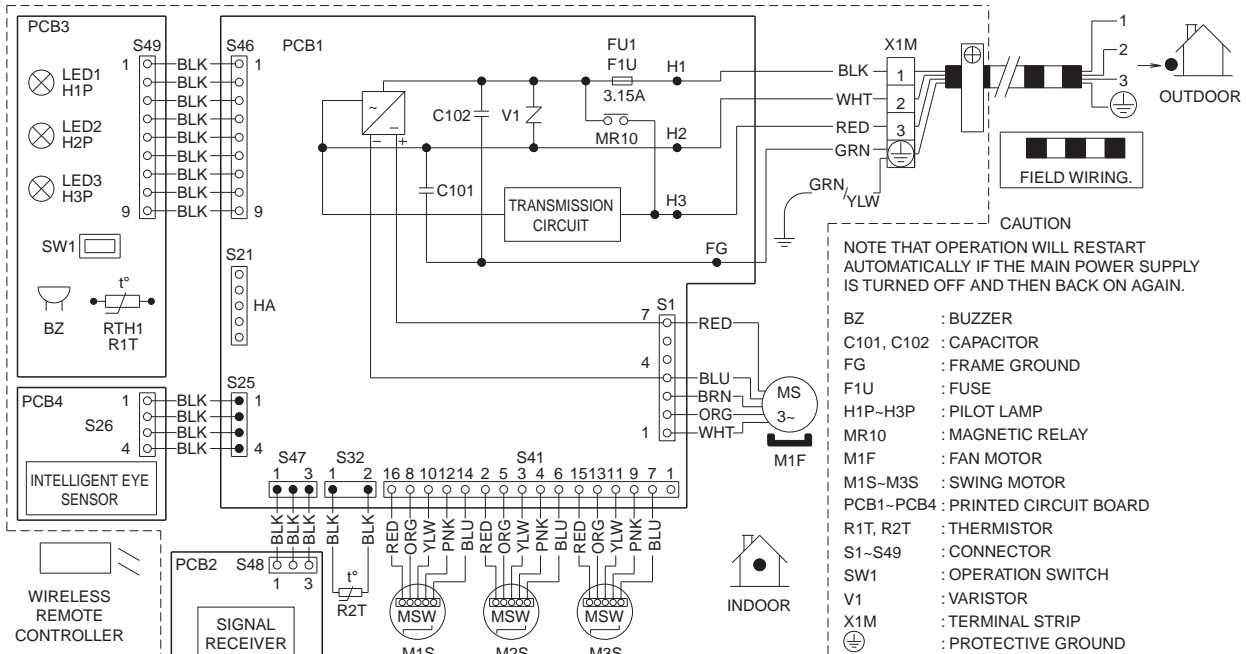




# 2. Wiring Diagrams

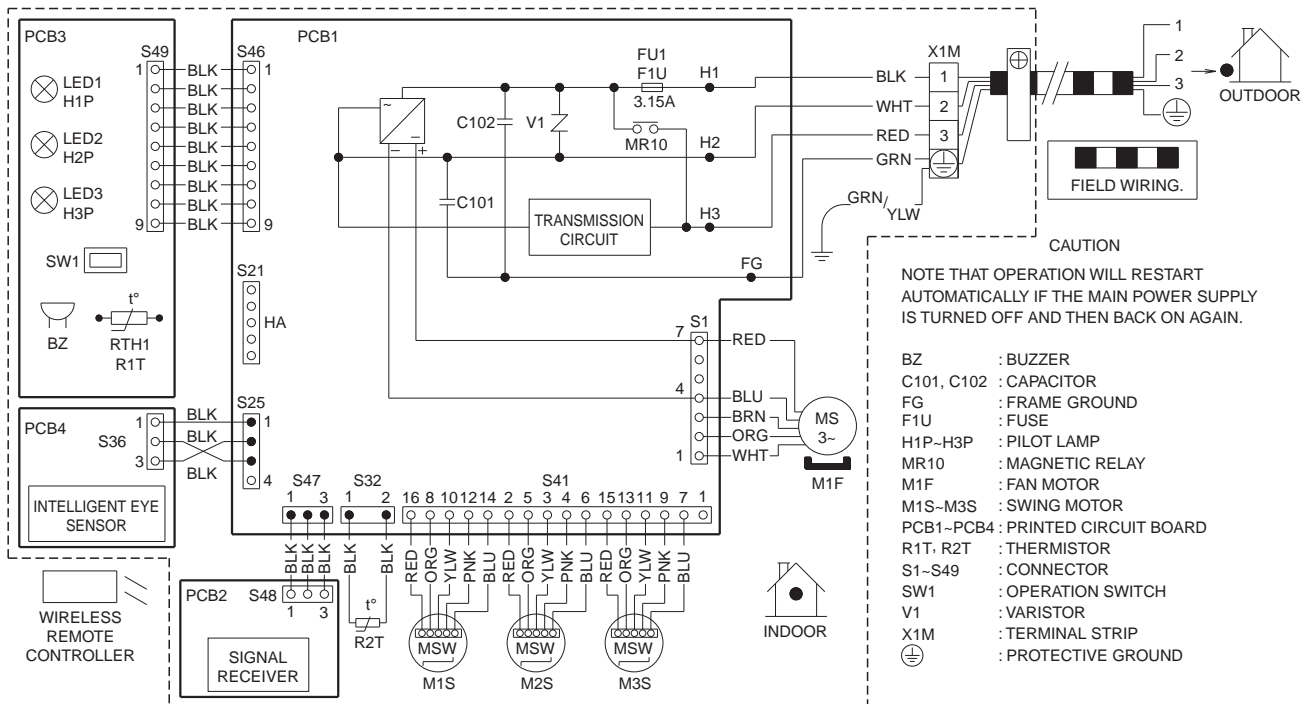
## 2.1 Indoor Unit

### FTXS09/12LVJU



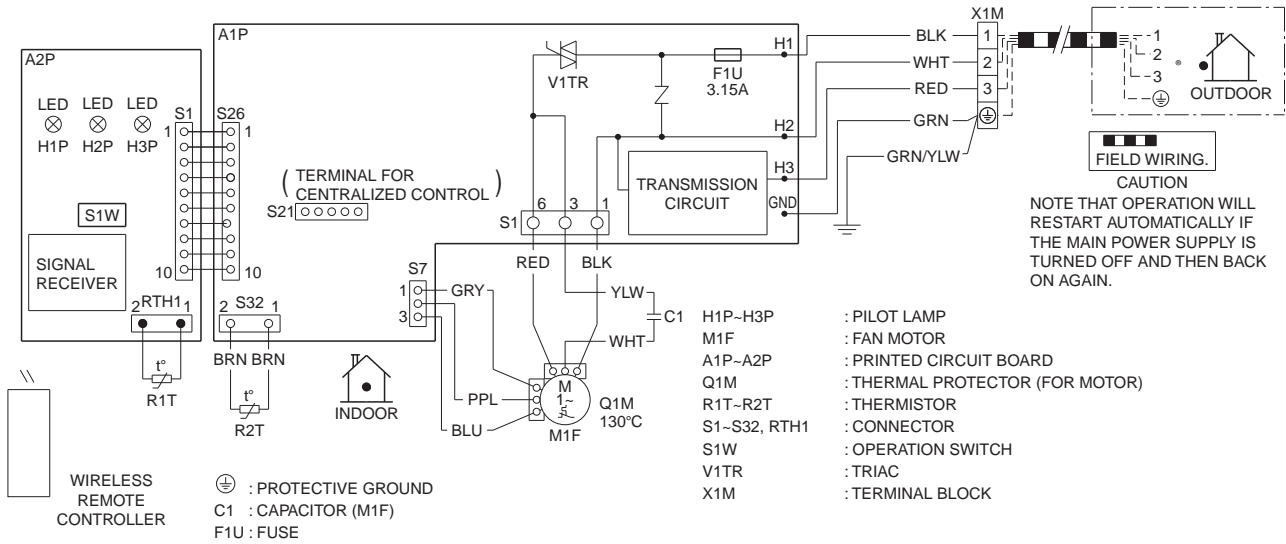
3D06040F

### FTXS15/18/24/30/36LVJU



3D060942H

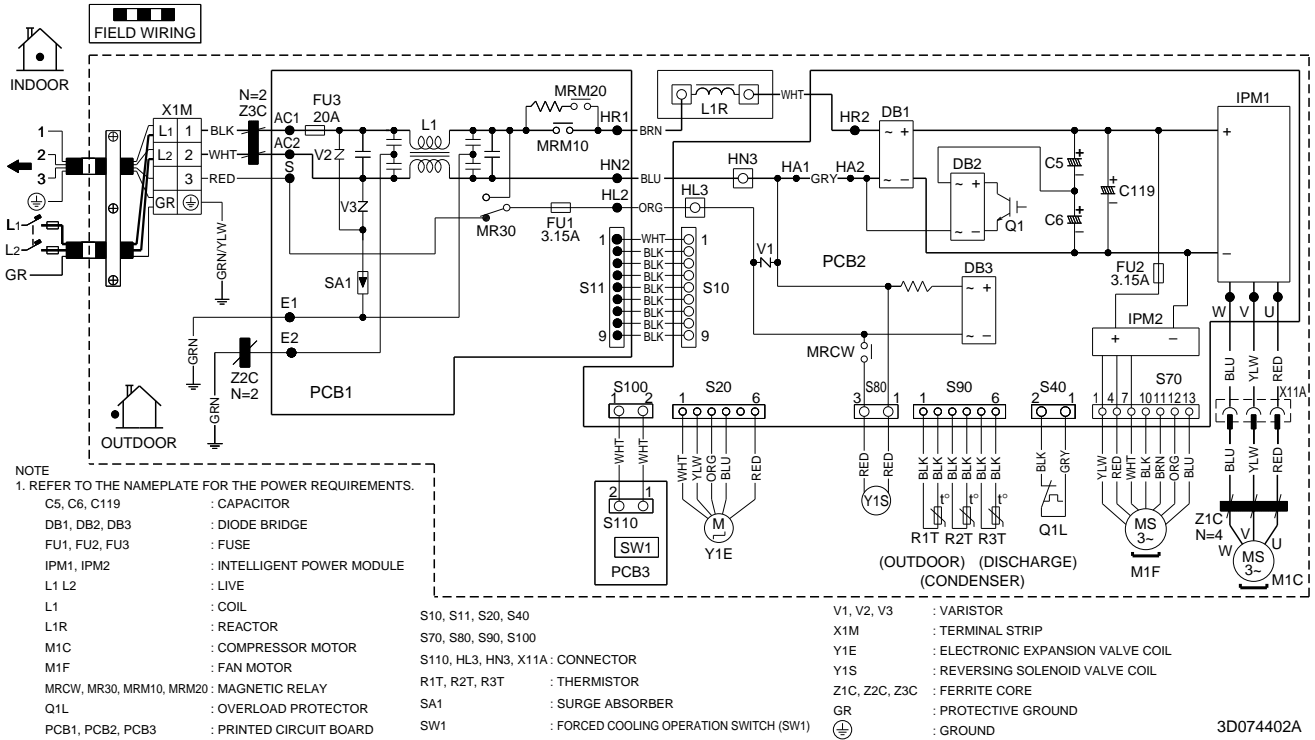
FDXS09/12LVJU



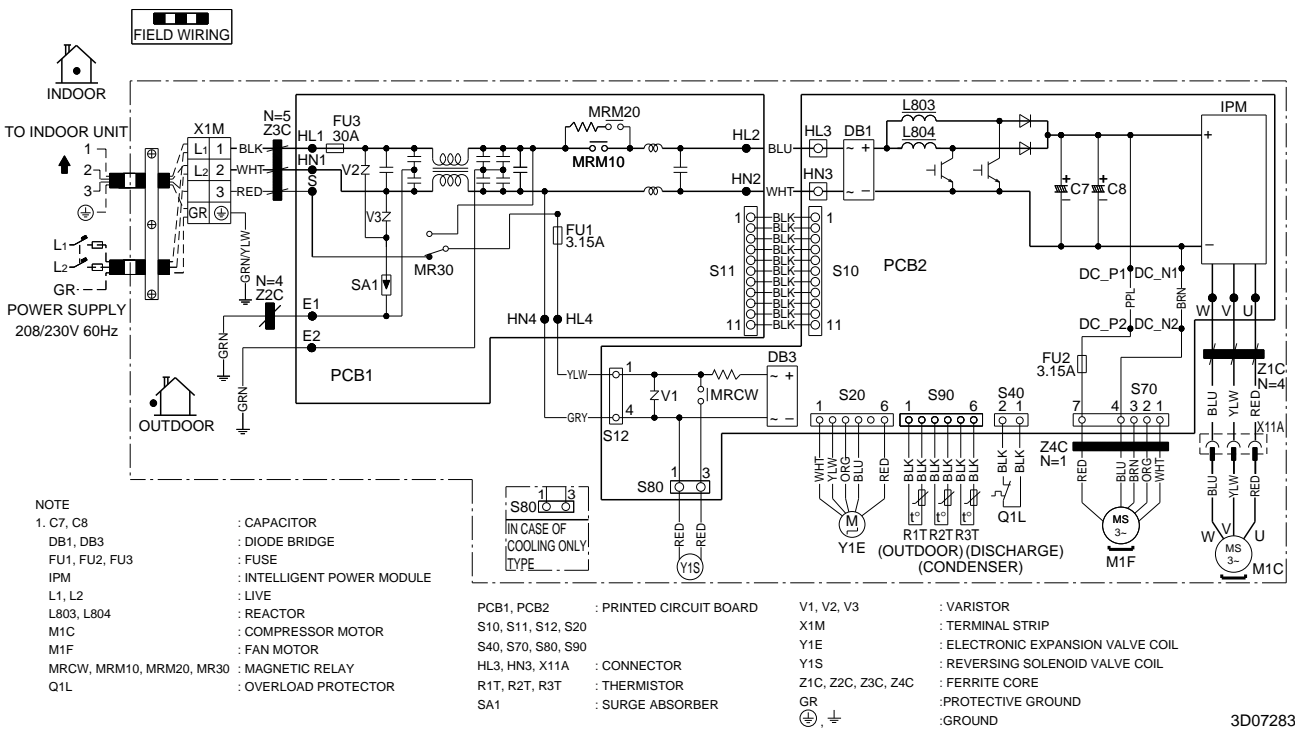
3D073998B

## 2.2 Outdoor Unit

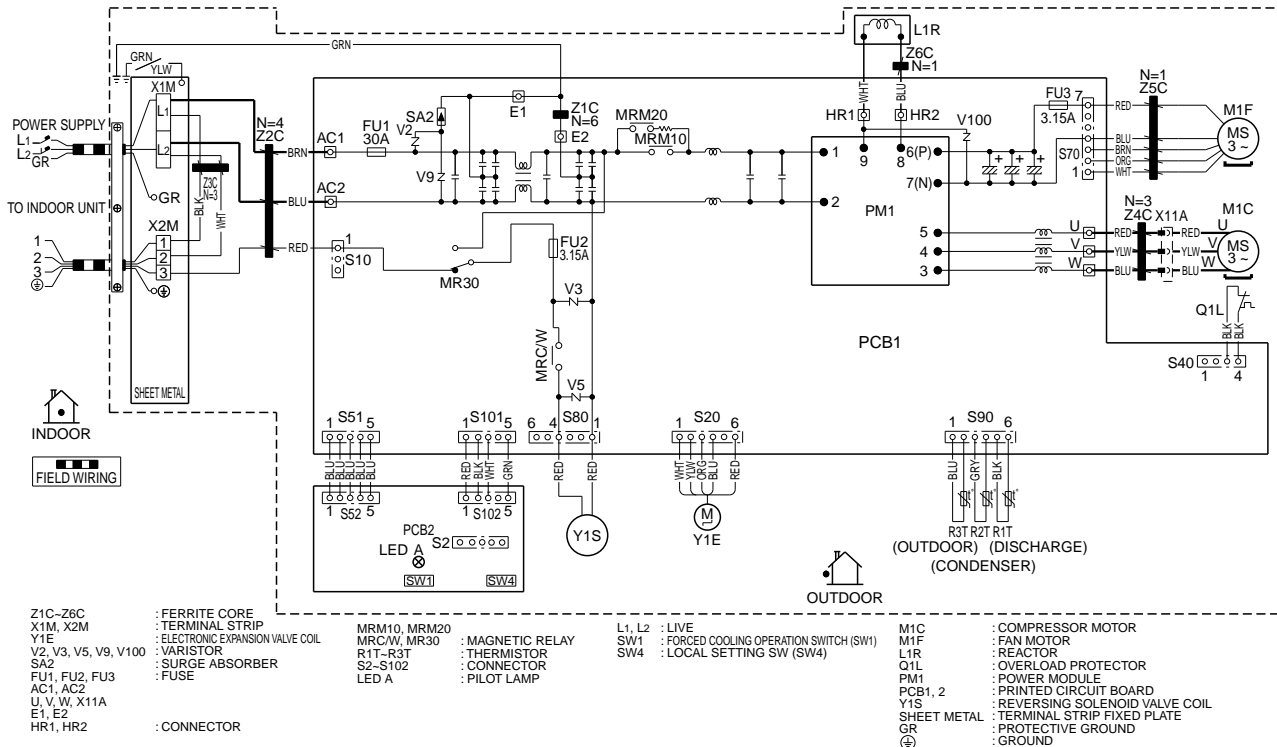
### RXS09/12LVJU



### RXS15/18LVJU

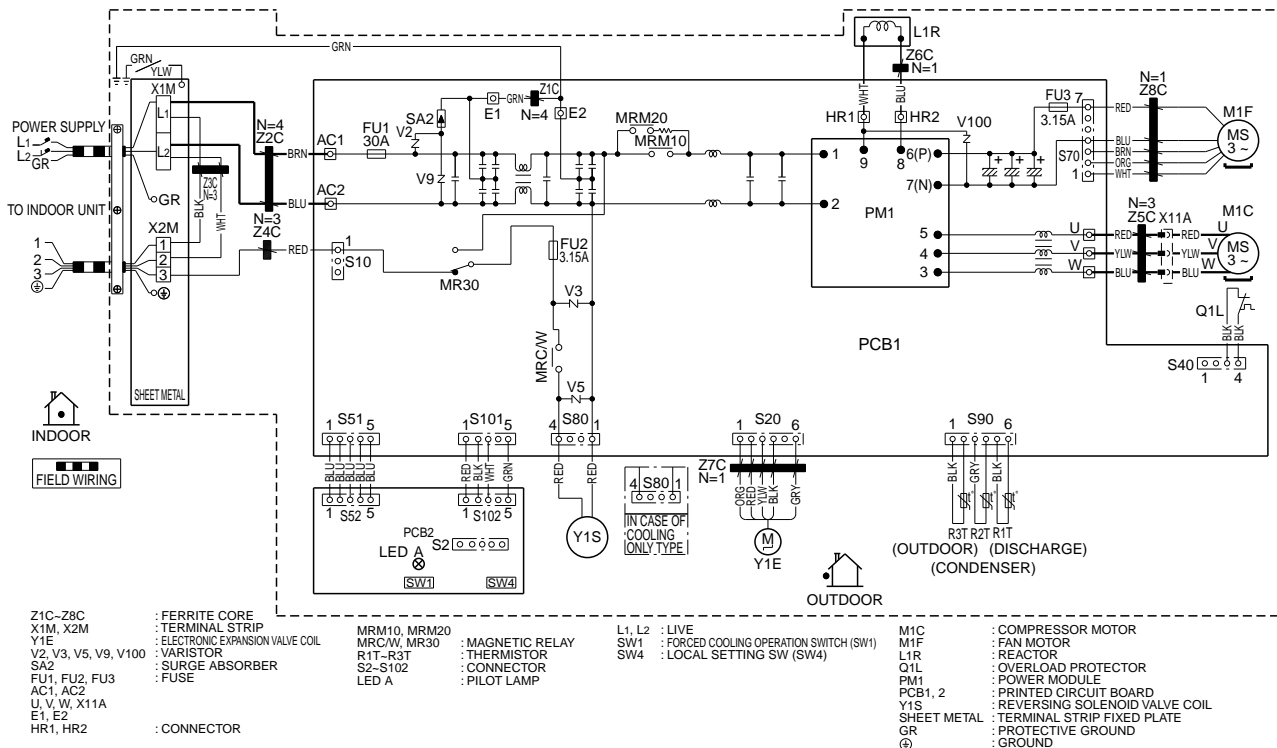


RXS24LVJU



3D074292

RKS30/36LVJU, RXS30/36LVJU



3D074291A



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Read the User's Manual carefully before using this product. The User's Manual provides important safety instructions and warnings. Be sure to follow these instructions and warnings.

If you have any inquiries, please contact your local importer, distributor, or retailer.



**CAUTIONS ON PRODUCT CORROSION:**

1. Air conditioners should not be installed in areas where corrosive gases, such as acid gas or alkaline gas, are produced.
2. If the outdoor unit is to be installed close to the seashore, direct exposure to the sea breeze should be avoided. If you need to install the outdoor unit close to the seashore, contact your local distributor.

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JMI-0107

Organization:  
DAIKIN INDUSTRIES, LTD.  
AIR CONDITIONING MANUFACTURING DIVISION

Scope of registration:  
THE DESIGN/DEVELOPMENT AND MANUFACTURE OF COMMERCIAL AIR CONDITIONING, HEATING, COOLING, REFRIGERANT EQUIPMENT, COMMERCIAL HEATING EQUIPMENT, RESIDENTIAL AIR CONDITIONING EQUIPMENT, HEAT RECLAIM VENTILATION, AIR CLEANING EQUIPMENT, MARINE TYPE CONTAINER REFRIGERANT UNITS, COMPRESSORS, AND VALVES.



JQA-1452

Organization:  
DAIKIN INDUSTRIES  
(THAILAND) LTD.

Scope of registration:  
THE DESIGN/DEVELOPMENT AND MANUFACTURE OF AIR CONDITIONERS, AND THE COMPONENTS INCLUDING COMPRESSORS USED FOR THEM.

All of the Daikin Group's business facilities and subsidiaries in Japan are certified under the ISO 14001 international standard for environment management.

Dealer

**DAIKIN AC (AMERICAS), INC.**

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Carrollton, TX75006

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