



## PART NUMBERS

308591	1 Case w/ (4) 1-Gallon Pails (Red)
308592	1 5-Gallon Pail (Red)
308593	1 50-Gallon Drum (Red)

## TECHNICAL DATA

Color	Red (wet), Clear (dry)
Consistency	Low-viscosity liquid
Base	Synthetic polymers and resins
Solvent	Aliphatic
Weight per Gallon	6.5 lbs.
Solids Content	33%
Viscosity	200 cps
Coverage	500–700 sq. ft./gal
Tack Time	Immediate
Open Time	Approximately 15 minutes
Service Temperature	-20°F to 200°F
Surface Burning	Flame spread 0, Smoke developed 0, (When tested in accordance with ASTM E84)
Water Resistance	Excellent
Mildew Resistance	Excellent
VOC	543 g/l
Packaging	1-gal pail, 5-gal pail, 50-gal drum
Freeze/Thaw Stability	Passed 5 cycles
Flammability	Flammable when wet Non-flammable when dry

## SPECIFICATION/STANDARDS COMPLIANCE

Property	Method	Results
Surface Burning Characteristics	UL 723	Pass
Duct Thermal Insulation	ASTM C916	Pass

Insta-Tack is an instant-tack, solvent-based insulation adhesive engineered for spray booth applications. Insta-Tack's exceptional coverage and fast tack provides reduced labor and lower application cost.

## APPLICATION

Temperature	35°F to 110°F (1.7°C to 44°C)
Method	Brush, rolled or spray applied
Preparation	Surface must be dry, dirt, oil, and grease free.
Clean Up	UN-TACK™ Solvent or mineral spirits (Use safe handling practices.)

## STORAGE


Temperature	35°F to 110°F (1.7°C to 44°C)
Shelf Life	One year (unopened)
Flammability	Extremely flammable. Store according to code.

## PRECAUTIONS

EXTREMELY FLAMMABLE LIQUID AND VAPOR.

Keep away from sparks and open flame. May cause flash fire. Vapors are heavier than air and may travel to a distant ignition source. Contains heptane solvents. Harmful if swallowed or inhaled. May cause eye irritation. Keep out of the reach of children. Review Material Safety Data Sheet for complete safety information prior to use.

**For Industrial Professional Use Only.**

	UNDERWRITERS LABORATORIES INC.® CLASSIFIED ADHESIVE
	Surface Burning Characteristics 294U *Applied to inorganic reinforced cement board
<hr/> FLAME SPREAD ..... 0 SMOKE DEVELOPED ..... 0	
<small>*Tested as applied in two 3"-wide strips 8" on center at a coverage of 750 sq. ft./gal. Flash point of finished adhesive, closed cup; less than -10°C.</small>	

