SAFETY DATA SHEET

DP 77 INDUSTRIAL SPRAY ADHESIVE Page: 1

PRODUCT NAME: INDUSTRIAL SPRAY ADHESIVE

PRODUCT CODE: DP 77 PRODUCT ID: 33243

Intended Use: ADHESIVE

MANUFACTURERS' NAME: DESIGN POLYMERICS

ADDRESS: 3301 W. Segerstrom Ave. Santa Ana, CA 92704

EMERGENCY PHONE: (800) 255-3924

BUSINESS HOURS: 7:30am – 4:30pm PT

REVISION DATE: March 14, 2017

INFORMATION PHONE: (714) 432-0600

REVISION #: 7.0

PREPARED BY: Technical Dept. Supersedes all previous

========= SECTION II - HAZARDOUS INGREDIENTS / SARA III INFORMATION =============

Product Signal Word: DANGER

Physical Hazard Classification: Flammable Aerosols, Category 1 Extremely flammable aerosol



Physical Hazard Precautionary Statements:

Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking.

Do not spray on an open flame or other ignition source.

Do not pierce or burn, even after use.

Protect from sunlight.

Do not expose to temperatures exceeding 50 °C/122°F.

Health Hazard Classification(s):

Acute Toxicity - Oral - Level 4 Warning
Acute Toxicity - Dermal - Level 5 Warning
Acute Toxicity - Inhalation - Level 5 Warning
Skin Corrosion/Irritation -Level 3 Warning
Eye Damage/Irritation -Level 2B Warning
Aspiration Hazard - Level 2 Warning
Specific Target Organ Toxicity (Single Exposure) Specific Target Organ Toxicity (Repeated Exposure) -





Health Hazard Statements:

Harmful if swallowed.

May be harmful if swallowed and enters airways

May be harmful in contact with skin

Causes mild skin irritation

Causes eye irritation

May be harmful if inhaled

May cause respiratory irritation

May cause damage to organs through prolonged or repeated exposure

Harmful if swallowed.

May be harmful if swallowed and enters airways.

May be harmful in contact with skin.

Causes mild skin irritation.

Causes eye irritation.

May be harmful if inhaled.

May cause respiratory irritation.

May cause damage to organs through prolonged or repeated exposure.

First-Aid Statement(s):

Do not breathe dust/fume/gas/mist/vapors/spray.

Avoid breathing dust/fume/gas/mist/vapors/spray.

Wash hands and exposed areas thoroughly after handling.

Do not eat, drink or smoke when using this product.

Use only outdoors or in a well-ventilated area.

IF SWALLOWED: Immediately call a POISON CENTER/doctor/physician.

IF SWALLOWED: Call a POISON CENTER/doctor if you feel unwell.

IF INHALED: Call a POISON CENTER or doctor/physician if you feel unwell.

IF INHALED: Remove person to fresh air and keep comfortable for breathing.

IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.

Call a POISON CENTER/doctor/physician if you feel unwell.

Get medical advice/attention if you feel unwell.

Do NOT induce vomiting.

If skin irritation occurs: Get medical advice/attention.

If eye irritation persists: Get medical advice/attention.

Store in a well-ventilated place. Keep container tightly closed.

Store locked up.

Dispose of contents/container in accordance with local regulations.

Handling and Storage Statement(s):

Do not breathe dust/fume/gas/mist/vapors/spray.

Avoid breathing dust/fume/gas/mist/vapors/spray.

Wash hands and exposed areas thoroughly after handling.

Do not eat, drink or smoke when using this product.

Use only outdoors or in a well-ventilated area.

IF SWALLOWED: Immediately call a POISON CENTER/doctor/physician.

IF SWALLOWED: Call a POISON CENTER/doctor if you feel unwell.

IF INHALED: Call a POISON CENTER or doctor/physician if you feel unwell.

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IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.

Call a POISON CENTER/doctor/physician if you feel unwell.

Get medical advice/attention if you feel unwell.

Do NOT induce vomiting.

If skin irritation occurs: Get medical advice/attention.

If eye irritation persists: Get medical advice/attention.

Exposure Control / Personal Protection Statement(s):

Do not breathe dust/fume/gas/mist/vapors/spray.

Avoid breathing dust/fume/gas/mist/vapors/spray.

Wash hands and exposed areas thoroughly after handling.

Do not eat, drink or smoke when using this product.

Use only outdoors or in a well-ventilated area.

IF SWALLOWED: Immediately call a POISON CENTER/doctor/physician.

IF SWALLOWED: Call a POISON CENTER/doctor if you feel unwell.

IF INHALED: Call a POISON CENTER or doctor/physician if you feel unwell.

IF INHALED: Remove person to fresh air and keep comfortable for breathing.

IF IN EYES. Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.

Call a POISON CENTER/doctor/physician if you feel unwell.

Get medical advice/attention if you feel unwell.

Do NOT induce vomiting.

If skin irritation occurs: Get medical advice/attention.

If eye irritation persists: Get medical advice/attention.

Store in a well-ventilated place. Keep container tightly closed.

Disposal Statement(s):

Do not breathe dust/fume/gas/mist/vapors/spray.

Avoid breathing dust/fume/gas/mist/vapors/spray.

Wash hands and exposed areas thoroughly after handling.

Do not eat, drink or smoke when using this product.

Use only outdoors or in a well-ventilated area.

IF SWALLOWED: Immediately call a POISON CENTER/doctor/physician.

IF SWALLOWED: Call a POISON CENTER/doctor if you feel unwell.

IF INHALED: Call a POISON CENTER or doctor/physician if you feel unwell.

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Call a POISON CENTER/doctor/physician if you feel unwell.

Get medical advice/attention if you feel unwell.

Do NOT induce vomiting.

If skin irritation occurs: Get medical advice/attention.

If eye irritation persists: Get medical advice/attention.

======== SECTION III - COMPOSITION/INFORMATION ON INGREDIENTS ==================

	CAS#	% R	ange	PEL	TLV
HYDROCARBON PROPELLANT	68476-86-8	10%	20%	NO DATA	NO DATA
ALIPHATIC HYDROCARBON*	110-54-3	15%	30%	500 PPM	50 PPM
STYRENE ISOPRENE BLOCK	025038-32-8	5%	15%	NOT HAZARDOUS UNDER	NOT HAZARDOUS UNDER
ACETONE*	67-64-1	15%	30%	TWA 1000 PPM	TWA 750 PPM, STEL 1000 PPM
METHYL ACETATE	79-20-9	3%	10%	200 PPM	200 PPM
PETROLEUM HYDROCARBON RESIN	68527-25-3	5%	15%	NOT ESTABLISHED	NOT ESTABLISHED
ROSIN ESTER	PROPRIETARY	3%	10%	NOT DETERMINED	NOT DETERMINED

Specific chemical identity and exact percentages are withheld as trade secret.

Do not breathe dust/fume/gas/mist/vapors/spray

Avoid breathing dust/fume/gas/mist/vapors/spray

Wash hands and exposed areas thoroughly after handling.

Do not eat, drink or smoke when using this product.

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IF SWALLOWED: Call a POISON CENTER/doctor if you feel unwell.

IF INHALED: Call a POISON CENTER or doctor/physician if you feel unwell.

IF INHALED: Remove person to fresh air and keep comfortable for breathing

IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.

Call a POISON CENTER/doctor/physician if you feel unwell.

Get medical advice/attention if you feel unwell

Do NOT induce vomiting.

If skin irritation occurs: Get medical advice/attention.

If eye irritation persists: Get medical advice/attention.

Store locked up.

Dispose of contents/container in accordance with local regulations.

GENERAL: This material is an aspiration hazard and defats the skin. Breathing vapors of high concentrations may cause CNS depression.

EYE CONTACT: Slightly irritating but does not injure eye tissue.

SKIN CONTACT: Low order of toxicity. Frequent or prolonged contact may irritate and cause dermatitis. Skin contact may aggravate an existing dermatitis condition.

INHALATION: Using proper respiratory protection, immediately remove the affected victim from exposure. Administer artificial respiration if breathing is stopped. Keep at rest. Call for prompt medical attention

INGESTION: IF swallowed, DO NOT induce vomiting. Keep at rest. Get prompt medical attention.

FIRST AID

EYE CONTACT: Flush eyes with large amounts of water until irritation subsides. If irritation persists, get medical attention.

SKIN CONTACT: Flush with large amounts of water; use soap if available. Remove grossly contaminated clothing, including shoes, and launder before reuse.

INHALATION: Using proper respiratory protection, immediately remove the affected victim from exposure. Administer artificial respiration if breathing is stopped. Keep at rest. Call for prompt medical attention

 $INGESTION: If swallowed, DO \ NOT \ induce \ vomiting. \ Keep \ at \ rest. \ Get \ prompt \ medical \ attention.$

PRECAUTIONS

SPECIAL PRECAUTIONS: Health studies have shown that many hydrocarbons pose potential human health risks which may vary from person to person. As a precaution, exposure to liquids, vapors, mists or fumes should be minimized.

PERSONAL PROTECTION: For open systems where contact is likely, wear safety glasses with side shields, long sleeves, and chemical resistant gloves. Where concentrations in air may exceed the limits, work practice or other means of exposure reduction are not adequate, NIOSH/MSHA approved respirators may be necessary to prevent overexposure by inhalation.

VENTILATION: The use of mechanical dilution ventilation is recommended whenever this product is used in a confined space, is heated above ambient temperatures, or is agitated.

Do not breathe dust/fume/gas/mist/vapors/spray

Avoid breathing dust/fume/gas/mist/vapors/spray

Wash hands and exposed areas thoroughly after handling.

Do not eat, drink or smoke when using this product.

Use outdoors or in a well ventilated area

IF SWALLOWED: Immediately call a POISON CENTER/doctor/physician.

IF SWALLOWED: Call a POISON CENTER/doctor if you feel unwell.

IF INHALED: Call a POISON CENTER or doctor/physician if you feel unwell.

IF INHALED: Remove person to fresh air and keep comfortable for breathing

IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.

Call a POISON CENTER/doctor/physician if you feel unwell.

Get medical advice/attention if you feel unwell.

Do NOT induce vomiting.

If skin irritation occurs: Get medical advice/attention.

If eve irritation persists: Get medical advice/attention.

FIRE AND EXPLOSION HAZARDS: This product releases Flammable Vapors at well below ambient temperatures and readily forms flammable mixtures with air exposed to an ignition source. It will burn in the open or be explosive in confined spaces. Its vapors are heavier than air and may travel long distances to a point of ignition, and then flash back. Alkaline/chlorine gas mixtures have produced explosions.

EXTINGUISHING MEDIA: Dry Chemical. CO2. Halogenated Extinguishing Agent. Stop Gas Flow.

SPECIAL FIREFIGHTING PROCEDURES: Gas fires should not be extinguished unless the gas flow can be stopped immediately. Allow the fire to burn itself out. If the source cannot be shut off immediately, all equipment and surfaces exposed to the fire should be cooled with water to prevent overheating flash-backs, or explosions. Control fire until gas supply can be shut off. Use proper protective equipment. Use fresh air respirator when exposure to hazardous concentrations of toxic gases is possible.

FIRE FIGHTING: Use water spray to cool fire exposed surfaces and to protect personnel. Isolate "fuel" supply from fire. Use foam, dry chemical, or water spray to extinguish fire. Avoid spraying water directly into storage containers due to danger of boiling over. This liquid is volatile and gives off invisible vapors. Either the liquid or vapor may settle in low areas or travel some distance along the ground or surface to ignition sources where they may ignite or explode.

STEPS TO BE TAKEN IN CASE CONTAINER IS PUNCTURED AND MATERIAL IS RELEASED:

Clean up area by mopping or with absorbent materials and place in closed container for disposal. Consult Federal, State, and local disposal authorities.

WASTE DISPOSAL METHOD: Consult local authorities for proper waste disposal procedures. Empty de-pressurized containers cannot be reused. Cans which are pressurized or contain liquid must be disposed of in a permitted waste management facility. Consult Federal, State, and local disposal authorities for approved procedures.

Do not breathe dust/fume/gas/mist/vapors/spray.

Avoid breathing dust/fume/gas/mist/vapors/spray.

Wash hands and exposed areas thoroughly after handling.

Do not eat, drink or smoke when using this product.

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IF SWALLOWED: Call a POISON CENTER/doctor if you feel unwell.

IF INHALED: Call a POISON CENTER or doctor/physician if you feel unwell.

IF INHALED: Remove person to fresh air and keep comfortable for breathing.

IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.

Call a POISON CENTER/doctor/physician if you feel unwell.

Get medical advice/attention if you feel unwell.

Do NOT induce vomiting.

If skin irritation occurs: Get medical advice/attention.

If eye irritation persists: Get medical advice/attention.

VENTILATION REQUIREMENT: Use adequate level exhaust ventilation. Note: Where carbon monoxide may be generated, special ventilation may be required. Local exhaust recommended when appropriate to control employee exposure.

RESPIRATORY PROTECTION: Based on contamination level and working limits of the respirator, use a respirator approved by NIOSH/MSHA.

 $\ensuremath{\mathsf{EYES}}\xspace$. Face shield and goggles or chemical goggles should be worn.

GLOVES: Impervious gloves should be worn. Gloves contaminated with the product should be discarded. Polyfluorinated polyethylene has been suggested.

OTHER CLOTHING EQUIPMENT: Standard work clothing. Standard work shoes; discard if shoes cannot be decontaminated. Store contaminated clothing in well ventilated cabinets or closed containers. Wash contaminated clothing and dry before reuse.

RESPIRATORY PROTECTION: In situations where vapor concentrations exceed the recommended exposure limits, a NIOSH approved organic vapor cartridge or air-supplying respirator should be worn.

EYES: Face shield and goggles or chemical goggles should be worn.

GLOVES: Impervious gloves should be worn. Gloves contaminated with the product should be discarded. Polyfluorinated polyethylene has been suggested.

OTHER CLOTHING EQUIPMENT: Standard work clothing. Standard work shoes; discard if shoes cannot be decontaminated. Store contaminated clothing in well ventilated cabinets or closed containers. Wash contaminated clothing and dry before reuse.

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well ventilated cabinets or closed containers. Wash contaminated clothing and dry before reuse.

RESPIRATORY PROTECTION: In situations where vapor concentrations exceed the recommended exposure limits, a NIOSH approved organic vapor cartridge or air-supplying respirator should be worn.

Flash Point (CCP): Level 3 Aerosol, Propellant: -132 degree F.

Boiling Point for Product: -44 to 302 F
Vapor Pressure for Product: 50 PSIG @75F
Vapor Density for Product: Heavier than air

Specific Gravity: 0.801

V.O.C.: <40%, WEB SPRAY ADHESIVE

Water Solubility: Slight
Appearance: Grayish Liquid

PH: N/D VOC-Web Spray Adhesive: CARB <40%

STABILITY: Stable

CONDITIONS TO AVOID: Temperatures above 130 degree F.

HAZARDOUS POLYMERIZATION: Will not occur

MATERIALS AND CONDITIONS TO AVOID INCOMPATIBILITY: Strong oxidizing agents

HAZARDOUS DECOMPOSITION PRODUCTS: None

ALIPHATIC HYDROCARBON * 110-54-3 **Acute oral toxicity:** LD 50 Rat: 2,500 mg/kg

Acute inhalation toxicity: LC 50 Rat: 48,000 ppm, 4 hours

Acute dermal toxicity: LD 50 Rabbit: > 1.3 g/kg

Routes of Entry: Inhalation, skin absorption, skin contact

Acute Exposure Hazards:

INHALATION HAZARD: Inhalation of vapors irritates the respiratory tract. Overexposure may cause central nervous system depression with lightheadedness, nausea, headache, and blurred vision. Greater exposure may cause muscle weakness, numbness of the extremities, unconsciousness and suffocation. Vapors can displace oxygen, especially in confined spaces.

INGESTION HAZARD: May produce gastrointestinal irritation with abdominal pain, nausea, vomiting, and diarrhea. Aspiration into lungs may cause chemical pneumonitis, which may be fatal. May cause central nervous system depression.

SKIN CONTACT HAZARD: May cause redness, irritation, dryness, cracking, and pain. Defatting or dermatitis may result from prolonged or repeated exposure. Hexane may be absorbed through the skin with possible systemic effects. There are no reports of skin sensitization through occupational exposure. Sensitization was not observed in a maximization test using 25 volunteers.

EYE CONTACT HAZARD: Vapors cause mild irritation. Splashes may cause redness and pain.

Chronic Exposure Hazards: Repeated or prolonged skin contact may defat the skin and produce irritation and dermatitis. Prolonged exposure may cause adverse reproductive effects and visual disturbances. Chronic inhalation may cause peripheral nerve disorders and central nervous system effects. Laboratory tests have resulted in mutagenic effects. May affect the developing fetus. Chronic exposure produces peripheral neuropathy with effects including muscular weakness, paresthesia, numbing of the hands, feet, legs, and arms, unsteadiness, and difficulty walking and standing. Repeated exposure may cause nervous system abnormalities with muscle weakness and damage, motor incoordination, and sensation disturbances. Persons with pre-existing skin disorders or eye problems or impaired respiratory function may be more susceptible to the effects of the substance.

ACETONE * 67-64-1

Acute oral toxicity: LD50 Rat: 5,800 mg/kg

Acute inhalation toxicity: LC50 Rat: > 16,000 ppm, 4 h Acute dermal toxicity: LD50 Rabbit: > 20,000 mg/kg

Single exposure risk: Targets nervous system and may cause drowsiness or dizziness. If a person shows signs of overexposure, remove to fresh air.

METHYL ACETATE 79-20-9

ACUTE ORAL: (LD50): 5001 mg/kg [Rat] ACUTE DERMAL: (LD50): 5001 mg/kg [Rabbit] PETROLEUM HYDROCARBON RESIN 68527-25-3 Exposure may cause skin and eye irritation.

ALIPHATIC HYDROCARBON * 110-54-3

Ecotoxicity: Experimental studies involving Hexane show acute aquatic toxicity values of 2.1 mg/L and greater than 1000 mg/L.

Environmental Fate: Persistence: Volatilization from soil surfaces is expected to be an important fate process. Hexane will be degraded in the atmosphere by reaction with hydroxyl radicals; the half-life of this reaction in air is estimated to be three days. Screening studies suggest that Hexane will

undergo biodegradation in soil and water surfaces, but volatilization in expected be the predominant fate process in the environment. Hydrolysis is not expected to be an important environmental fate process. Bioaccumulation: An estimated bioconcentration factor (BCF) of 2300 and log Kow of 3.9 for Hexane suggest the potential for bioconcentration in aquatic organisms is high. Metabolites may partially bioaccumulate in the lipid bilayer of fish tissues.

Mobility: Hexane is highly volatile and will partition rapidly in the air. When released into water, Hexane will be lost by volatilization and biodegradation. Hexane is expected to have high mobility in soils/sediments based on a Koc of 150. Volatilization from moist soil surfaces is expected to be an important

fate process based on a Henry's law constant of 1.83 atm-m3/mole. Hexane may volatilize from dry surfaces based on its vapor pressure. ACETONE * 67-64-1

Acute and Prolonged Toxicity to Fish

96 h LC 50 Fathead minnow (Pimephales promelas), : 8,733 - 9,482 mg/l Mortality

96 h LC 50 Bluegill (Lepomis macrochirus), : 8,300 mg/l Mortality

96 h LC 50 Rainbow trout,donaldson trout (Oncorhynchus mykiss), : 4,740 - 6,330 mg/l Mortality

Acute Toxicity to Aquatic Invertebrates

No data

Environmental fate and pathways

No data

If applicable, IARL, NPT and OSHA carcinogens and chemicals subject to the reporting requirements of SARA Title III, Section 313 are identified in Section III

with an "*". Additional ecological information is Not Determined.

SAFETY DATA SHEET

DP 77 INDUSTRIAL SPRAY ADHESIVE

Avoid breathing dust/fume/gas/mist/vapors/spray.

Wash hands and exposed areas thoroughly after handling.

Do not eat, drink or smoke when using this product.

Use only outdoors or in a well-ventilated area.

IF SWALLOWED: Immediately call a POISON CENTER/doctor/physician.

IF SWALLOWED: Call a POISON CENTER/doctor if you feel unwell.

IF INHALED: Call a POISON CENTER or doctor/physician if you feel unwell.

IF INHALED: Remove person to fresh air and keep comfortable for breathing.

IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.

Call a POISON CENTER/doctor/physician if you feel unwell.

Get medical advice/attention if you feel unwell.

Do NOT induce vomiting.

If skin irritation occurs: Get medical advice/attention.

If eye irritation persists: Get medical advice/attention.

WASTE DISPOSAL METHOD: Consult local authorities for proper waste disposal procedures. Empty de-pressurized containers cannot be reused. Cans which are pressurized or contain liquid must be disposed of in a permitted waste management facility. Consult Federal, State, and local disposal authorities for approved procedures.

DOT Proper Shipping Name: UN1950

Aerosols, flammable, (each not exceeding 1L capacity) 2.1

	CAS#	PEL	TLV
HYDROCARBON PROPELLENT	68476-86-8	NO DATA	NO DATA
ALIPHATIC HYDROCARBON *	110-54-3	500 PPM	50 PPM
STYRENE-ISOPRENE BLOCK	025038-32-8	NOT HAZARDOUS UNDER	NOT HAZARDOUS UNDER
ACETONE *	67-64-1	TWA 1000 PPM	TWA 750 PPM STEL 1000 PPM
METHYL ACETATE	79-20-9	200 PPM	200 PPM
PETROLEUM HYDROCARBON RESIN	68527-25-3	NOT ESTABLISHED	NOT ESTABLISHED
ROSIN ESTER	PROPRIETARY	NOT DETERMINED	NOT DETERMINED

If applicable, IARL, NPT and OSHA carcinogens and chemicals subject to the reporting requirements of SARA Title III, Section 313 are identified above with an "*"

MSDS Creation Date: March 22, 2017 MSDS Revision Date: March 22, 2017

MSDS Revision Notes: update

MSDS Author: Technical Department

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